







Thread Charts




Thread	Consumption	Name	Brother Embroidery	Isacord Polyester	Madeira Rayon	Robison-Anton Rayon
1 	3.6% (0.4 m)	Scholastic	208	0811	1024	2465
2 	3.4% (0.4 m)	Bone	307	1141	1013	2582
3 	83.9% (10.0 m)	Baby Blue	017	3910	1074	2300
4 	3.0% (0.4 m)	Ultramarine	405	3600	1177	2442
5 	5.1% (0.6 m)	Dark Turquoise Blue	019	3902	1029	2529
6 	1.1% (0.1 m)	Tiger Eye	323	0853	1257	2231

Upper thread 11.9 m
 Bobbin 4.0 m

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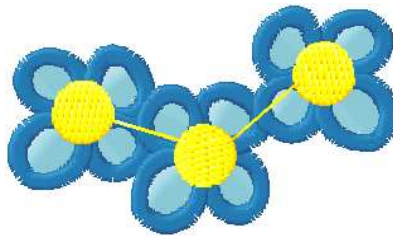


Thread Charts





Thread	Consumption	Name	Brother Embroider	sacord Polyester	Madeira Rayon	Robison-Anton Rayon
1 	40.8% (4.9 m)	Baby Blue	017	3910	1074	2300
2 	44.4% (5.3 m)	Dark Turquoise Blue	019	3902	1029	2529
3 	14.8% (1.8 m)	Gold/Yellow	205	0501	1267	2326

Upper thread 11.9 m
 Bobbin 4.0 m

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Thread Charts









Thread	Consumption	Name	Brother Embroidery	Isacord Polyester	Madeira Rayon	Robison-Anton Rayon
1 	41.1% (6.3 m)	Baby Blue	017	3910	1074	2300
2 	46.0% (7.1 m)	Medium Blue	070	3810	1029	2527
3 	3.9% (0.6 m)	Light Pink	810	2051	1031	2588
4 	9.0% (1.4 m)	Baja Blue	607	3612	1275	2527

Upper thread 15.4 m
 Bobbin 5.1 m

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Thread Charts

Thread	Consumption	Name	Brother Embroidery	sacord Polyester	Madeira Rayon	Robison-Anton Rayon
1 	2.5% (0.3 m)	Medium Blue	070	3810	1029	2527
2 	2.1% (0.2 m)	Bone	307	1141	1013	2582
3 	23.0% (2.4 m)	Medium Purple	612	2600	1263	2425
4 	50.3% (5.4 m)	Medium Blue	070	3810	1029	2527
5 	5.3% (0.6 m)	Lime Green	513	5833	1169	2457
6 	4.5% (0.5 m)	Apple Green	509	0453	1169	2214
7 	11.9% (1.3 m)	Pink	807	2220	1117	2248
8 	0.4% (0.0 m)	Gold/Yellow	205	0501	1267	2326

Upper thread 10.6 m
 Bobbin 3.5 m

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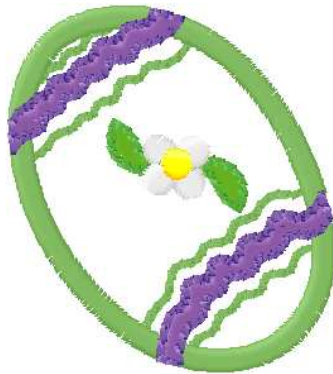


Thread Charts





Thread	Consumption	Name	Brother Embroidery	Isacord Polyester	Madeira Rayon	Robison-Anton Rayon
1	2.7% (0.3 m)	Mint Green	502	5822	1049	2211
2	2.3% (0.2 m)	Bone	307	1141	1013	2582
3	44.3% (4.7 m)	Mint Green	502	5822	1049	2211
4	5.0% (0.5 m)	Lime Green	513	5833	1169	2457
5	4.6% (0.5 m)	Apple Green	509	0453	1169	2214
6	4.8% (0.5 m)	White	001	0124	1071	2403
7	17.8% (1.9 m)	Medium Purple	612	2600	1263	2425
8	17.0% (1.8 m)	Purple	614	3335	1266	2437
9	1.5% (0.2 m)	Gold/Yellow	205	0501	1267	2326

Upper thread 10.6 m
 Bobbin 3.5 m

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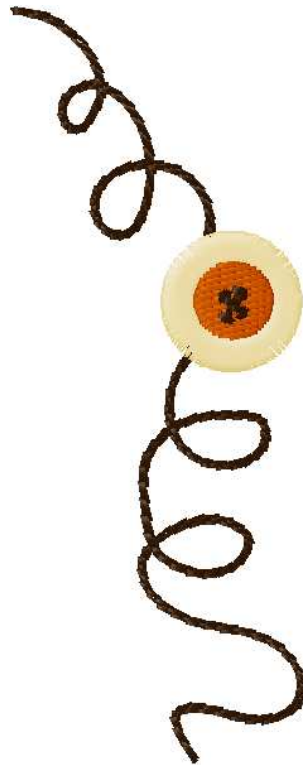


Thread Charts







Thread	Consumption	Name	Brother Embroidery	sacord Polyester	Madeira Rayon	Robison-Anton Rayon
1 	51.4% (3.0 m)	Dark Brown	058	1876	1007	2411
2 	33.8% (2.0 m)	Almond Oil	843	0861	1072	2316
3 	12.4% (0.7 m)	Orange	337	1311	1173	2289
4 	2.4% (0.1 m)	Dark Brown	058	1876	1007	2411

Upper thread 5.8 m
 Bobbin 1.9 m

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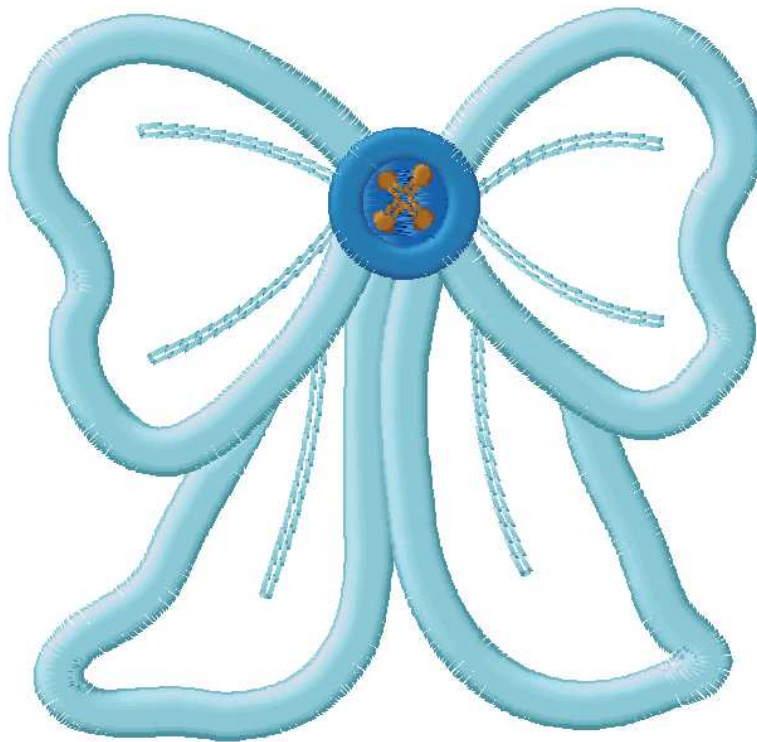


Thread Charts








Thread	Consumption	Name	Brother Embroidery	Isacord Polyester	Madeira Rayon	Robison-Anton Rayon
1 	2.1% (0.8 m)	Scholastic	208	0811	1024	2465
2 	2.0% (0.8 m)	Bone	307	1141	1013	2582
3 	86.4% (33.1 m)	Baby Blue	017	3910	1074	2300
4 	3.2% (1.2 m)	Ultramarine	405	3600	1177	2442
5 	5.3% (2.0 m)	Dark Turquoise Blue	019	3902	1029	2529
6 	0.9% (0.3 m)	Tiger Eye	323	0853	1257	2231

Upper thread 38.3 m
Bobbin 12.8 m

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Thread Charts

Thread	Consumption	Name	Brother Embroidery	Isacord Polyester	Madeira Rayon	Robison-Anton Rayon
1 	2.0% (0.5 m)	Scholastic	208	0811	1024	2465
2 	1.7% (0.5 m)	Bone	307	1141	1013	2582
3 	6.8% (1.8 m)	Pink	807	2220	1117	2248
4 	6.0% (1.6 m)	Lemon Yellow	202	0310	1022	2557
5 	27.2% (7.0 m)	Pale Pink	085	2153	1321	2259
6 	24.5% (6.3 m)	Medium Purple	612	2600	1263	2425
7 	31.7% (8.2 m)	Royal Purple	869	3110	1033	2380

Upper thread 25.8 m

Bobbin 8.6 m




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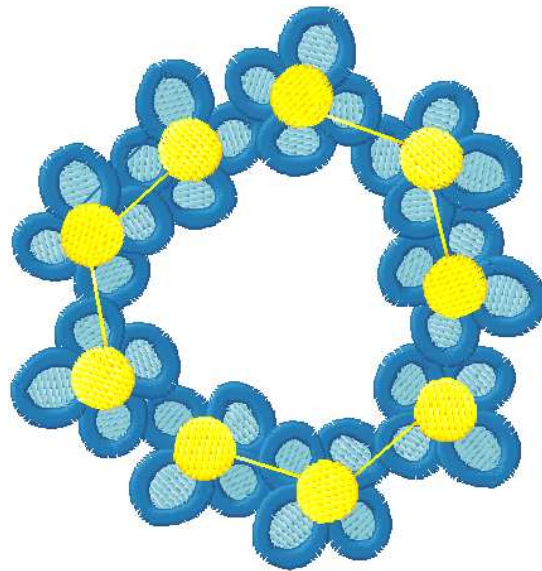


Thread Charts



Thread	Consumption	Name	Brother Embroidery	Isacord Polyester	Madeira Rayon	Robison-Anton Rayon
1 	43.3% (16.3 m)	Baby Blue	017	3910	1074	2300
2 	42.4% (16.0 m)	Dark Turquoise Blue	019	3902	1029	2529
3 	14.3% (5.4 m)	Gold/Yellow	205	0501	1267	2326

Upper thread 37.7 m
 Bobbin 12.6 m

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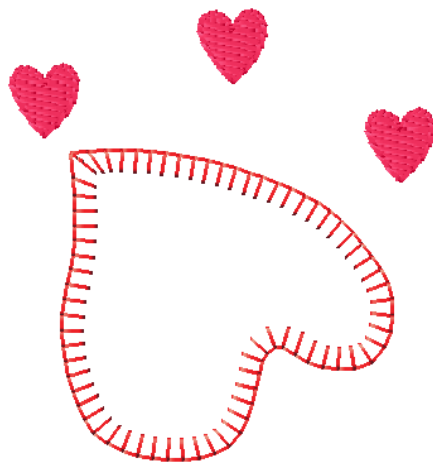


Thread Charts

Thread	Consumption	Name	Brother Embroidery	Isacord Polyester	Madeira Rayon	Robison-Anton Rayon
1 	30.9% (1.0 m)	Scarlet	800	1703	1077	2420
2 	69.1% (2.3 m)	Pink	807	2220	1117	2248

Upper thread 3.3 m
 Bobbin 1.1 m

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Thread Charts









Thread	Consumption	Name	Brother Embroidery	Isacord Polyester	Madeira Rayon	Robison-Rayon
1	1.6% (0.4 m)	Dark Turquoise Blue	019	3902	1029	2529
2	1.3% (0.3 m)	Bone	307	1141	1013	2582
3	1.0% (0.2 m)	White	001	0124	1071	2403
4	0.7% (0.2 m)	Bone	307	1141	1013	2582
5	19.0% (4.4 m)	Delicate Mauve	124	2170	1013	2335
6	30.6% (7.1 m)	White	001	0124	1071	2403
7	2.3% (0.5 m)	Green	515	5934	1369	2209
8	4.6% (1.1 m)	Pink	807	2220	1117	2248
9	0.5% (0.1 m)	Canary	206	0800	1068	2462
10	25.5% (5.9 m)	Dark Turquoise Blue	019	3902	1029	2529
11	8.0% (1.9 m)	Prussian Blue	007	3732	1166	2429
12	0.8% (0.2 m)	Dark Brown	058	1876	1007	2411
13	4.1% (0.9 m)	Black	900	0020	1008	2552

Upper thread 23.2 m
 Bobbin 7.7 m

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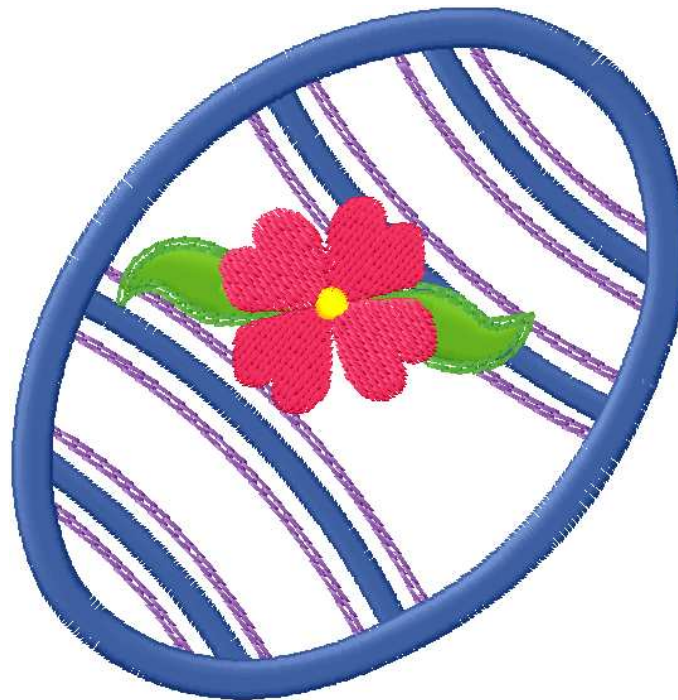


Thread Charts

Thread	Consumption	Name	Brother Embroidery	sacord Polyester	Madeira Rayon	Robison-Anton Rayon
1 	1.6% (0.5 m)	Medium Blue	070	3810	1029	2527
2 	1.4% (0.5 m)	Bone	307	1141	1013	2582
3 	16.2% (5.3 m)	Medium Purple	612	2600	1263	2425
4 	54.9% (18.1 m)	Medium Blue	070	3810	1029	2527
5 	6.2% (2.0 m)	Lime Green	513	5833	1169	2457
6 	3.1% (1.0 m)	Apple Green	509	0453	1169	2214
7 	16.0% (5.3 m)	Pink	807	2220	1117	2248
8 	0.4% (0.1 m)	Gold/Yellow	205	0501	1267	2326

Upper thread 32.9 m
 Bobbin 11.0 m

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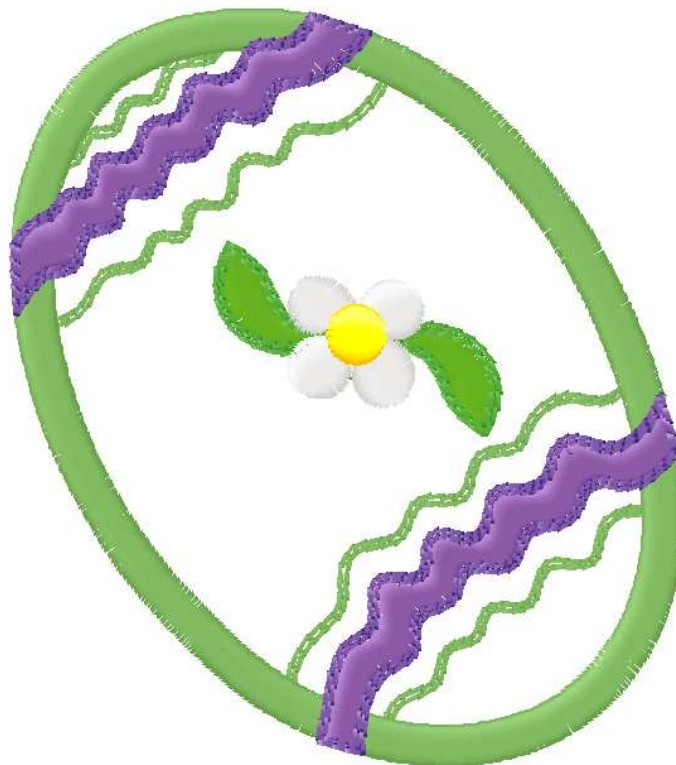


Thread Charts

Thread	Consumption	Name	Brother Embroidery	Isacord Polyester	Madeira Rayon	Robison-Rayon
1	1.8% (0.6 m)	Mint Green	502	5822	1049	2211
2	1.5% (0.5 m)	Bone	307	1141	1013	2582
3	46.3% (15.1 m)	Mint Green	502	5822	1049	2211
4	5.6% (1.8 m)	Lime Green	513	5833	1169	2457
5	3.2% (1.0 m)	Apple Green	509	0453	1169	2214
6	6.0% (2.0 m)	White	001	0124	1071	2403
7	22.3% (7.3 m)	Medium Purple	612	2600	1263	2425
8	11.7% (3.8 m)	Purple	614	3335	1266	2437
9	1.7% (0.5 m)	Gold/Yellow	205	0501	1267	2326

Upper thread 32.7 m
 Bobbin 10.9 m

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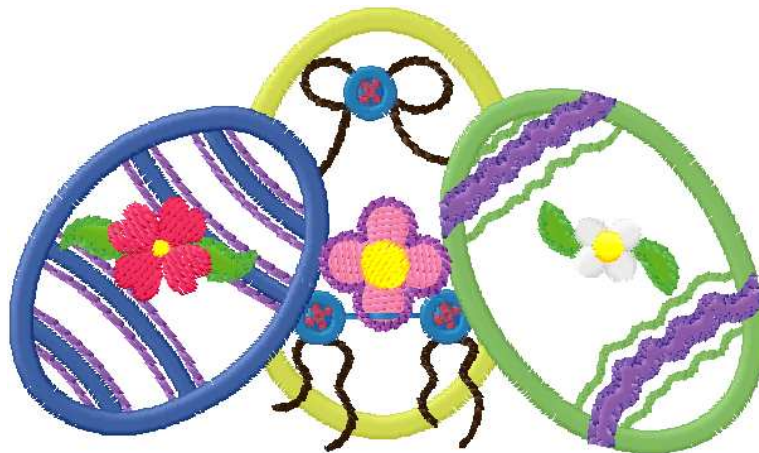


Thread Charts

Thread	Consumption	Name	Brother Embroidery	sacord Polyester	Madeira Rayon	Robison-Rayon
1	1.0% (0.3 m)	Lemon Yellow	202	0310	1022	2557
2	0.9% (0.3 m)	Bone	307	1141	1013	2582
3	1.0% (0.3 m)	Mint Green	502	5822	1049	2211
4	0.8% (0.2 m)	Bone	307	1141	1013	2582
5	1.1% (0.3 m)	Medium Blue	070	3810	1029	2527
6	0.7% (0.2 m)	Bone	307	1141	1013	2582
7	7.8% (2.4 m)	Lemon Yellow	202	0310	1022	2557
8	5.4% (1.7 m)	Dark Brown	058	1876	1007	2411
9	4.0% (1.2 m)	Pale Pink	085	2153	1321	2259
10	2.0% (0.6 m)	Ultramarine	405	3600	1177	2442
11	3.3% (1.0 m)	Dark Turquoise Blue	019	3902	1029	2529
12	1.1% (0.3 m)	Baroque Rose	333	1921	1341	2480
13	8.0% (2.5 m)	Medium Purple	612	2600	1263	2425
14	17.2% (5.3 m)	Medium Blue	070	3810	1029	2527
15	15.5% (4.7 m)	Mint Green	502	5822	1049	2211
16	2.4% (0.7 m)	Dark Purple	613	3541	1033	2380
17	3.8% (1.2 m)	Lime Green	513	5833	1169	2457
18	3.4% (1.0 m)	Apple Green	509	0453	1169	2214
19	4.4% (1.4 m)	Pink	807	2220	1117	2248
20	1.9% (0.6 m)	White	001	0124	1071	2403
21	6.2% (1.9 m)	Medium Purple	612	2600	1263	2425
22	5.9% (1.8 m)	Purple	614	3335	1266	2437
23	2.2% (0.7 m)	Gold/Yellow	205	0501	1267	2326

Upper thread 30.6 m
Bobbin 10.2 m

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



Thread	Consumption	Name	Brother Embroidery	sacord Polyester	Madeira Rayon	Robison-Anton Rayon
1	2.3% (0.5 m)	Orange	337	1311	1173	2289
2	1.9% (0.4 m)	Bone	307	1141	1013	2582
3	39.8% (8.1 m)	Orange	337	1311	1173	2289
4	37.4% (7.6 m)	Dark Brown	058	1876	1007	2411
5	18.6% (3.8 m)	Dark Gray	707	1375	1303	2553

Upper thread 20.4 m
 Bobbin 6.8 m

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Thread Charts

Thread	Consumption	Name	Brother Embroidery	sacord Polyester	Madeira Rayon	Robison-Anton Rayon
1 	2.5% (0.4 m)	Orange	337	1311	1173	2289
2 	2.1% (0.3 m)	Bone	307	1141	1013	2582
3 	35.4% (5.3 m)	Orange	337	1311	1173	2289
4 	40.0% (6.0 m)	Dark Brown	058	1876	1007	2411
5 	20.1% (3.0 m)	Dark Gray	707	1375	1303	2553

Upper thread 15.0 m
 Bobbin 5.0 m

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