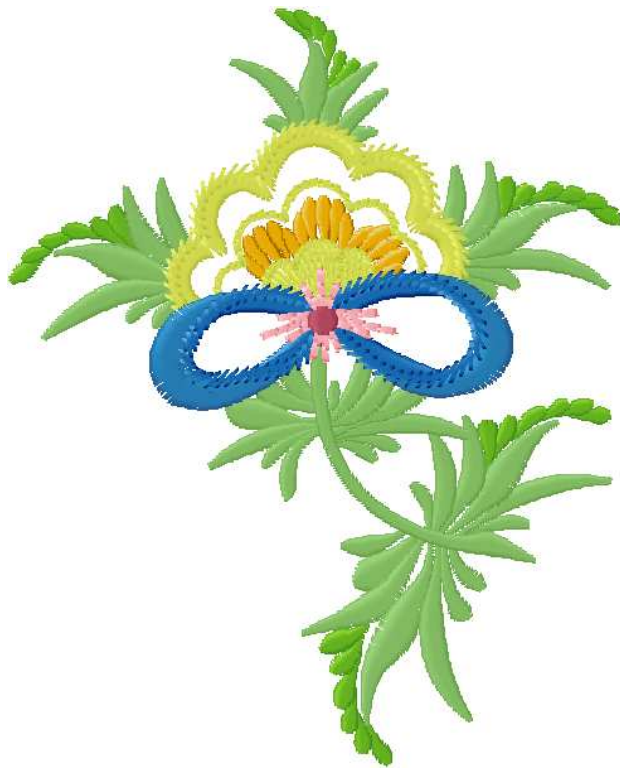


Thread Charts

Thread	Consumption	Name	Brother Embroidery	Isacord Polyester	Madeira Rayon	Robison-Anton Rayon
1	0.8% (0.7 ft)	Lemon Yellow	202	0310	1022	2557
2	0.7% (0.6 ft)	Bone	307	1141	1013	2582
3	0.9% (0.8 ft)	Dark Turquoise Blue	019	3902	1029	2529
4	0.7% (0.6 ft)	Bone	307	1141	1013	2582
5	11.2% (9.8 ft)	Lime Green	513	5833	1169	2457
6	44.6% (39.1 ft)	Mint Green	502	5822	1049	2211
7	5.1% (4.5 ft)	Deep Gold	214	0931	1025	2470
8	16.6% (14.6 ft)	Lemon Yellow	202	0310	1022	2557
9	8.4% (7.3 ft)	Dark Turquoise Blue	019	3902	1029	2529
10	8.5% (7.4 ft)	Electric Blue	420	3600	1177	2442
11	2.2% (1.9 ft)	Pink	079	2155	1116	2423
12	0.4% (0.4 ft)	Baroque Rose	333	1921	1341	2480

Upper thread 87.6 ft  
 Bobbin 29.2 ft

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Thread Charts









Thread	Consumption	Name	Brother Embroidery	Isacord Polyester	Madeira Rayon	Robison-Anton Rayon
1	1.0% (0.9 ft)	Lemon Yellow	202	0310	1022	2557
2	0.9% (0.7 ft)	Bone	307	1141	1013	2582
3	1.2% (1.0 ft)	Dark Turquoise Blue	019	3902	1029	2529
4	0.9% (0.8 ft)	Bone	307	1141	1013	2582
5	10.4% (8.9 ft)	Lime Green	513	5833	1169	2457
6	29.1% (24.8 ft)	Mint Green	502	5822	1049	2211
7	6.9% (5.9 ft)	Deep Gold	214	0931	1025	2470
8	22.1% (18.8 ft)	Lemon Yellow	202	0310	1022	2557
9	10.8% (9.2 ft)	Dark Turquoise Blue	019	3902	1029	2529
10	13.1% (11.2 ft)	Electric Blue	420	3600	1177	2442
11	3.1% (2.6 ft)	Pink	079	2155	1116	2423
12	0.5% (0.5 ft)	Baroque Rose	333	1921	1341	2480

Upper thread 85.3 ft  
 Bobbin 28.4 ft

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Thread Charts







Thread	Consumption	Name	Brother Embroidery	Isacord Polyester	Madeira Rayon	Robison-Anton Rayon
1 	31.7% (29.1 ft)	Mint Green	502	5822	1049	2211
2 	25.7% (23.7 ft)	Green	515	5934	1369	2209
3 	28.4% (26.1 ft)	Ivy	808	4174	1370	2552
4 	5.8% (5.4 ft)	Gold/Yellow	205	0501	1267	2326
5 	1.2% (1.1 ft)	Baroque Rose	333	1921	1341	2480
6 	2.3% (2.1 ft)	Baja Blue	607	3612	1275	2527
7 	2.9% (2.7 ft)	Purple	614	3335	1266	2437
8 	1.8% (1.7 ft)	Dark Purple	613	3541	1033	2380

Upper thread 91.9 ft  
 Bobbin 30.6 ft

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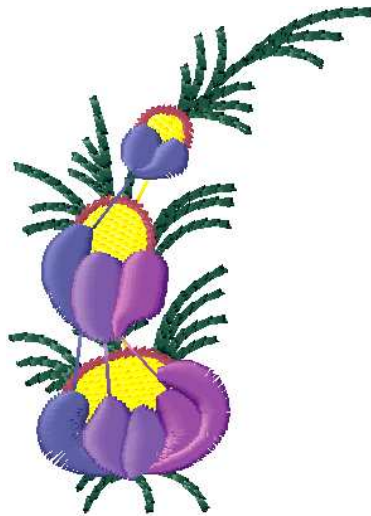


Thread Charts









Thread	Consumption	Name	Brother Embroidery	Isacord Polyester	Madeira Rayon	Robison-Anton Rayon
1 	32.9% (13.4 ft)	Ivy	808	4174	1370	2552
2 	21.4% (8.7 ft)	Gold/Yellow	205	0501	1267	2326
3 	4.3% (1.8 ft)	Baroque Rose	333	1921	1341	2480
4 	13.9% (5.7 ft)	Baja Blue	607	3612	1275	2527
5 	13.2% (5.4 ft)	Purple	614	3335	1266	2437
6 	14.3% (5.8 ft)	Dark Purple	613	3541	1033	2380

Upper thread 40.7 ft  
 Bobbin 13.6 ft

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Thread Charts










Thread	Consumption	Name	Brother Embroidery	Isacord Polyester	Madeira Rayon	Robison-Anton Rayon
1 	1.3% (1.2 ft)	Canary	206	0800	1068	2462
2 	1.2% (1.0 ft)	Bone	307	1141	1013	2582
3 	9.1% (8.1 ft)	Dark Olive	517	0747	1189	2229
4 	13.3% (11.9 ft)	Mint Green	502	5822	1049	2211
5 	18.6% (16.6 ft)	Lime Green	513	5833	1169	2457
6 	6.9% (6.1 ft)	Purple	614	3335	1266	2437
7 	42.0% (37.5 ft)	Canary	206	0800	1068	2462
8 	7.7% (6.8 ft)	Dark Brown	058	1876	1007	2411

Upper thread 89.2 ft  
 Bobbin 29.7 ft

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Thread Charts

Thread	Consumption	Name	Brother Embroidery	Isacord Polyester	Madeira Rayon	Robison-Rayon
1 	1.4% (1.4 ft)	Gold/Yellow	205	0501	1267	2326
2 	1.2% (1.2 ft)	Bone	307	1141	1013	2582
3 	8.8% (8.7 ft)	Baroque Rose	333	1921	1341	2480
4 	16.7% (16.6 ft)	Dark Olive	517	0747	1189	2229
5 	19.3% (19.2 ft)	Lime Green	513	5833	1169	2457
6 	12.2% (12.1 ft)	Purple	614	3335	1266	2437
7 	5.2% (5.2 ft)	Pink	079	2155	1116	2423
8 	31.9% (31.8 ft)	Gold/Yellow	205	0501	1267	2326
9 	3.4% (3.4 ft)	Deep Gold	214	0931	1025	2470

Upper thread 99.5 ft  
 Bobbin 33.2 ft

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Thread Charts

Thread	Consumption	Name	Brother Embroidery	sacord Polyester	Madeira Rayon	Robison-Anton Rayon
1	0.6% (1.2 ft)	Scholastic	208	0811	1024	2465
2	0.6% (1.1 ft)	Bone	307	1141	1013	2582
3	3.8% (7.0 ft)	Mustard	812	0640	1066	2557
4	16.3% (29.6 ft)	Dark Olive	517	0747	1189	2229
5	3.2% (5.8 ft)	Purple	614	3335	1266	2437
6	1.6% (3.0 ft)	Gold/Yellow	205	0501	1267	2326
7	2.1% (3.9 ft)	Dark Brown	058	1876	1007	2411
8	4.1% (7.5 ft)	Gold/Yellow	205	0501	1267	2326
9	36.2% (65.7 ft)	Green	515	5934	1369	2209
10	2.4% (4.4 ft)	Ivy	808	4174	1370	2552
11	14.0% (25.5 ft)	Orange	209	1220	1065	2330
12	3.1% (5.7 ft)	Canary	206	0800	1068	2462
13	7.4% (13.5 ft)	Purple	614	3335	1266	2437
14	4.4% (8.0 ft)	Gold/Yellow	205	0501	1267	2326

Upper thread 181.7 ft  
 Bobbin 60.6 ft

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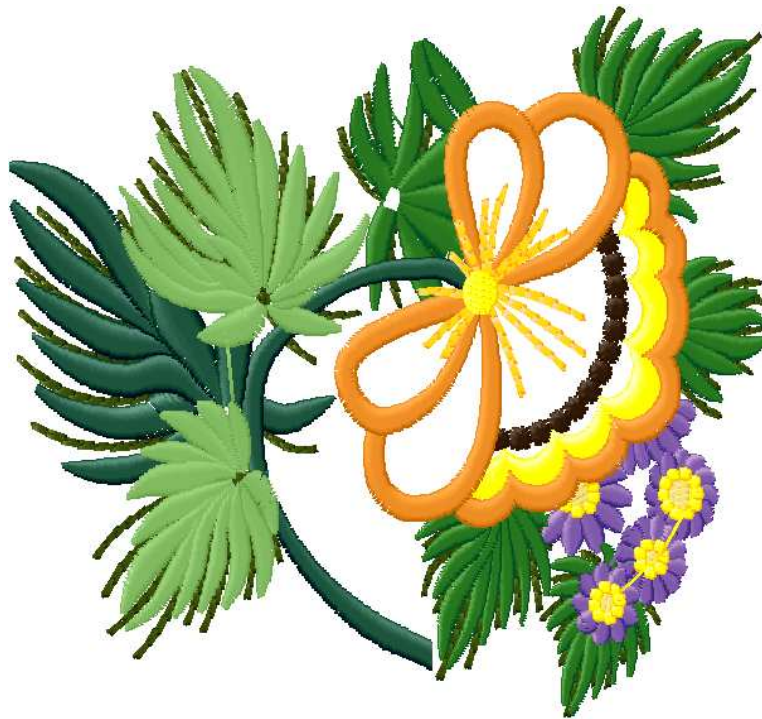


Thread Charts

Thread	Consumption	Name	Brother	Embroider	ysacord Polyester	Madeira Rayon	Robison-Rayon
1	0.6% (1.1 ft)	Scholastic	208	0811	1024	2465	
2	0.6% (1.1 ft)	Bone	307	1141	1013	2582	
3	1.7% (3.2 ft)	Mustard	812	0640	1066	2557	
4	17.3% (32.5 ft)	Dark Olive	517	0747	1189	2229	
5	2.2% (4.1 ft)	Purple	614	3335	1266	2437	
6	0.5% (1.0 ft)	Gold/Yellow	205	0501	1267	2326	
7	2.2% (4.2 ft)	Dark Brown	058	1876	1007	2411	
8	4.0% (7.6 ft)	Gold/Yellow	205	0501	1267	2326	
9	18.5% (34.9 ft)	Green	515	5934	1369	2209	
10	13.8% (26.0 ft)	Ivy	808	4174	1370	2552	
11	16.8% (31.7 ft)	Mint Green	502	5822	1049	2211	
12	12.4% (23.4 ft)	Orange	209	1220	1065	2330	
13	2.6% (4.8 ft)	Canary	206	0800	1068	2462	
14	4.3% (8.1 ft)	Purple	614	3335	1266	2437	
15	2.6% (4.8 ft)	Gold/Yellow	205	0501	1267	2326	

Upper thread 188.5 ft  
 Bobbin 62.8 ft

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## Thread Charts

Thread	Consumption	Name	Brother Embroidery	sacord Polyester	Madeira Rayon	Robison-Anton Rayon
1	0.9% (1.1 ft)	Ultramarine	405	3600	1177	2442
2	0.8% (1.0 ft)	Bone	307	1141	1013	2582
3	4.3% (5.6 ft)	Baroque Rose	333	1921	1341	2480
4	5.0% (6.5 ft)	Green	515	5934	1369	2209
5	15.5% (20.1 ft)	Mint Green	502	5822	1049	2211
6	13.1% (17.0 ft)	Ivy	808	4174	1370	2552
7	12.2% (15.8 ft)	Dark Olive	517	0747	1189	2229
8	6.8% (8.8 ft)	Green	515	5934	1369	2209
9	2.5% (3.2 ft)	Dark Turquoise Blue	019	3902	1029	2529
10	1.3% (1.7 ft)	Ultramarine	405	3600	1177	2442
11	8.7% (11.3 ft)	Lime Green	513	5833	1169	2457
12	15.5% (20.1 ft)	Ultramarine	405	3600	1177	2442
13	5.4% (7.1 ft)	Scholastic	126	1352	1155	2465
14	8.0% (10.4 ft)	Pink	079	2155	1116	2423

Upper thread 129.7 ft

Bobbin 43.2 ft

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Thread Charts

Thread	Consumption	Name	Brother Embroidery	Isacord Polyester	Madeira Rayon	Robison-Rayon
1	1.0% (1.2 ft)	Deep Gold	214	0931	1025	2470
2	0.9% (1.0 ft)	Bone	307	1141	1013	2582
3	6.4% (7.7 ft)	Pale Pink	085	2153	1321	2259
4	6.7% (8.0 ft)	Dark Olive	517	0747	1189	2229
5	4.9% (5.9 ft)	Lime Green	513	5833	1169	2457
6	20.4% (24.4 ft)	Mint Green	502	5822	1049	2211
7	12.1% (14.4 ft)	Dark Brown	058	1876	1007	2411
8	21.0% (25.1 ft)	Gold/Yellow	205	0501	1267	2326
9	5.6% (6.8 ft)	Green	515	5934	1369	2209
10	19.5% (23.4 ft)	Deep Gold	214	0931	1025	2470
11	1.6% (1.9 ft)	Lemon Yellow	202	0310	1022	2557

Upper thread 119.9 ft  
 Bobbin 40.0 ft

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Thread Charts

Thread	Consumption	Name	Brother Embroidery	Isacord Polyester	Madeira Rayon	Robison-Anton Rayon
1	1.6% (1.1 ft)	Fire Blue	406	3611	1134	2436
2	1.4% (1.0 ft)	Bone	307	1141	1013	2582
3	3.4% (2.3 ft)	Purple	614	3335	1266	2437
4	12.4% (8.4 ft)	Deep Gold	214	0931	1025	2470
5	15.1% (10.3 ft)	Green	515	5934	1369	2209
6	9.7% (6.6 ft)	Ivy	808	4174	1370	2552
7	33.8% (22.9 ft)	Fire Blue	406	3611	1134	2436
8	4.0% (2.7 ft)	Dark Turquoise Blue	019	3902	1029	2529
9	1.9% (1.3 ft)	Ultramarine	405	3600	1177	2442
10	1.0% (0.7 ft)	Pink	079	2155	1116	2423
11	0.8% (0.5 ft)	Canary	206	0800	1068	2462
12	14.8% (10.1 ft)	Mint Green	502	5822	1049	2211

Upper thread 67.8 ft  
 Bobbin 22.6 ft

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