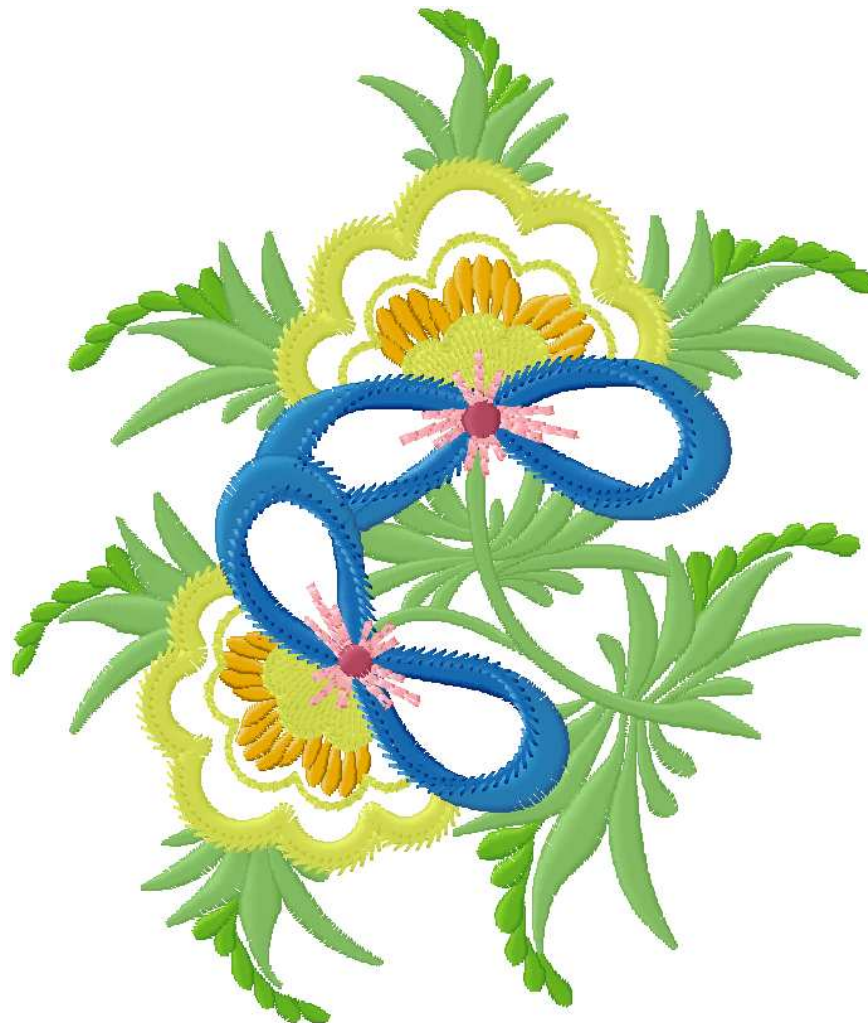


Thread Charts

Thread	Consumption	Name	Brother Embroidery	Isacord Polyester	Madeira Rayon	Robison-Anton Rayon
1	0.9% (1.8 ft)	Lemon Yellow	202	0310	1022	2557
2	0.9% (1.8 ft)	Bone	307	1141	1013	2582
3	0.8% (1.7 ft)	Dark Turquoise Blue	019	3902	1029	2529
4	0.7% (1.4 ft)	Bone	307	1141	1013	2582
5	9.9% (20.2 ft)	Lime Green	513	5833	1169	2457
6	36.7% (74.8 ft)	Mint Green	502	5822	1049	2211
7	6.4% (13.1 ft)	Deep Gold	214	0931	1025	2470
8	20.3% (41.4 ft)	Lemon Yellow	202	0310	1022	2557
9	9.0% (18.4 ft)	Dark Turquoise Blue	019	3902	1029	2529
10	10.9% (22.3 ft)	Electric Blue	420	3600	1177	2442
11	2.7% (5.6 ft)	Pink	079	2155	1116	2423
12	0.7% (1.4 ft)	Baroque Rose	333	1921	1341	2480

Upper thread 204.0 ft  
 Bobbin 68.0 ft

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## Thread Charts










Thread	Consumption	Name	Brother Embroidery	sacord Polyester	Madeira Rayon	Robison-Anton Rayon
1	0.6% (1.9 ft)	Magenta	620	2600	1263	2426
2	0.5% (1.6 ft)	Bone	307	1141	1013	2582
3	20.7% (64.7 ft)	Mint Green	502	5822	1049	2211
4	14.1% (44.1 ft)	Green	515	5934	1369	2209
5	19.4% (60.7 ft)	Ivy	808	4174	1370	2552
6	8.0% (25.2 ft)	Gold/Yellow	205	0501	1267	2326
7	1.2% (3.7 ft)	Baroque Rose	333	1921	1341	2480
8	7.0% (21.9 ft)	Baja Blue	607	3612	1275	2527
9	7.9% (24.8 ft)	Purple	614	3335	1266	2437
10	7.2% (22.6 ft)	Dark Purple	613	3541	1033	2380
11	13.4% (41.9 ft)	Magenta	620	2600	1263	2426

Upper thread 313.0 ft  
Bobbin 104.3 ft

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Thread Charts











Thread	Consumption	Name	Brother Embroidery	sacord Polyester	Madeira Rayon	Robison-Anton Rayon
1 	1.0% (2.9 ft)	Canary	206	0800	1068	2462
2 	1.0% (3.0 ft)	Bone	307	1141	1013	2582
3 	9.5% (28.4 ft)	Dark Olive	517	0747	1189	2229
4 	15.1% (45.0 ft)	Mint Green	502	5822	1049	2211
5 	26.1% (77.6 ft)	Lime Green	513	5833	1169	2457
6 	10.9% (32.3 ft)	Purple	614	3335	1266	2437
7 	2.2% (6.6 ft)	Ivy	808	4174	1370	2552
8 	28.8% (85.9 ft)	Canary	206	0800	1068	2462
9 	5.4% (16.2 ft)	Dark Brown	058	1876	1007	2411

Upper thread 297.8 ft  
 Bobbin 99.3 ft

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Thread Charts

Thread	Consumption	Name	Brother	Embroiderjsacord Polyester	Madeira Rayon	Robison-Anton Rayon
1 	1.1% (2.7 ft)	Gold/Yellow	205	0501	1267	2326
2 	1.1% (2.8 ft)	Bone	307	1141	1013	2582
3 	6.9% (17.4 ft)	Baroque Rose	333	1921	1341	2480
4 	14.5% (36.7 ft)	Dark Olive	517	0747	1189	2229
5 	17.9% (45.3 ft)	Lime Green	513	5833	1169	2457
6 	17.1% (43.3 ft)	Purple	614	3335	1266	2437
7 	9.2% (23.4 ft)	Lime Green	513	5833	1169	2457
8 	4.2% (10.5 ft)	Pink	079	2155	1116	2423
9 	25.2% (64.0 ft)	Gold/Yellow	205	0501	1267	2326
10 	2.9% (7.5 ft)	Deep Gold	214	0931	1025	2470

Upper thread 253.5 ft  
 Bobbin 84.5 ft

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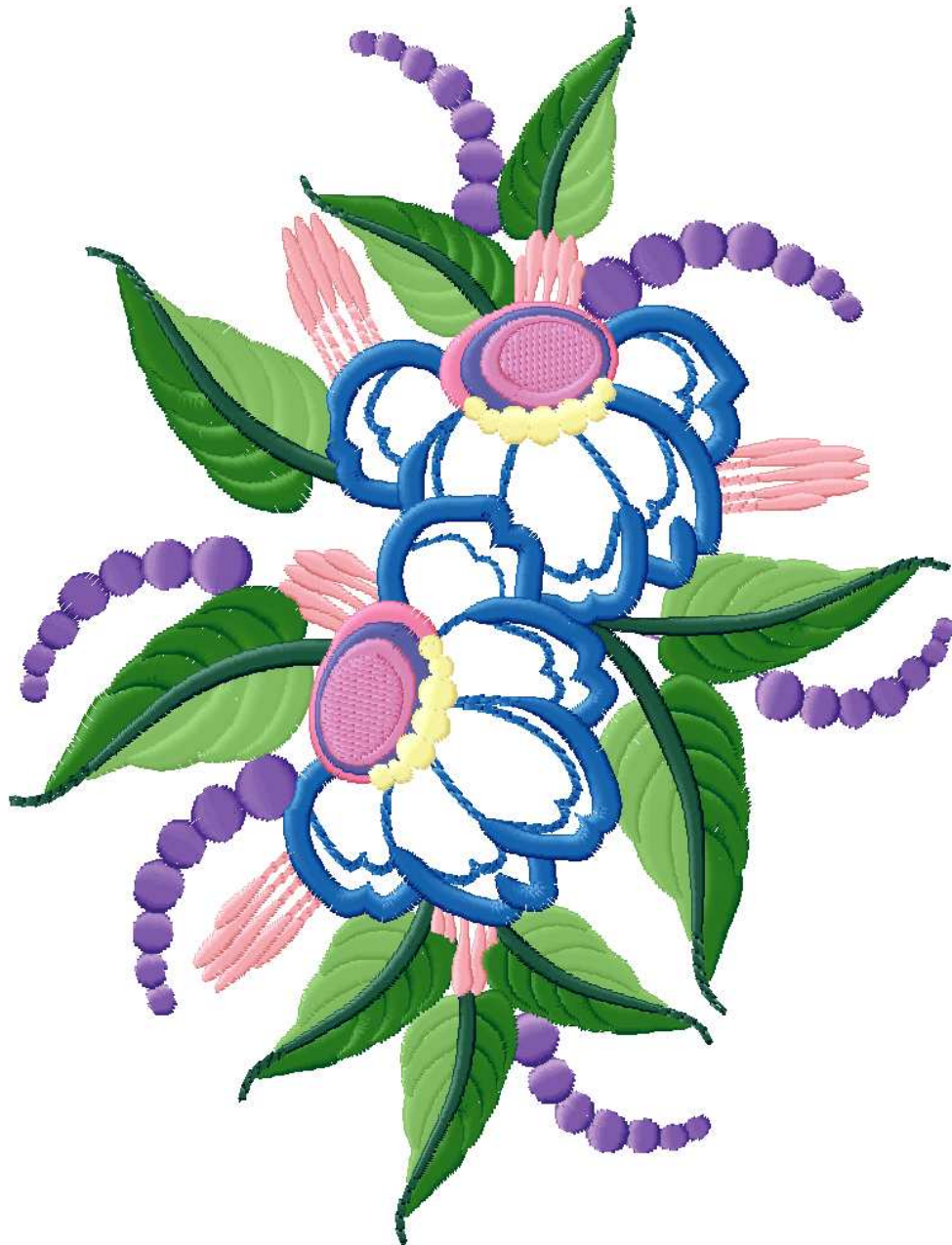


Thread Charts

Thread	Consumption	Name	Brother Embroidery	sacord Polyester	Madeira Rayon	Robison-Anton Rayon
1	0.6% (1.9 ft)	Ultramarine	405	3600	1177	2442
2	0.6% (1.7 ft)	Bone	307	1141	1013	2582
3	12.5% (37.3 ft)	Purple	614	3335	1266	2437
4	21.2% (63.2 ft)	Mint Green	502	5822	1049	2211
5	22.1% (65.9 ft)	Green	515	5934	1369	2209
6	8.7% (26.0 ft)	Ivy	808	4174	1370	2552
7	7.9% (23.4 ft)	Pink	079	2155	1116	2423
8	15.3% (45.6 ft)	Ultramarine	405	3600	1177	2442
9	2.7% (7.9 ft)	Pale Pink	085	2153	1321	2259
10	2.5% (7.5 ft)	Baja Blue	607	3612	1275	2527
11	4.0% (11.8 ft)	Light Pink	810	2051	1031	2588
12	2.0% (5.8 ft)	Cream Brown	010	0520	1349	2559

Upper thread 298.1 ft  
 Bobbin 99.4 ft

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Thread Charts

Thread	Consumption	Name	Brother Embroidery	Isacord Polyester	Madeira Rayon	Robison-Anton Rayon
1	0.6% (2.6 ft)	Orange	209	1220	1065	2330
2	0.7% (2.7 ft)	Bone	307	1141	1013	2582
3	2.9% (11.9 ft)	Mustard	812	0640	1066	2557
4	16.1% (66.3 ft)	Dark Olive	517	0747	1189	2229
5	2.8% (11.7 ft)	Purple	614	3335	1266	2437
6	1.3% (5.3 ft)	Gold/Yellow	205	0501	1267	2326
7	2.1% (8.7 ft)	Dark Brown	058	1876	1007	2411
8	4.3% (17.7 ft)	Gold/Yellow	205	0501	1267	2326
9	25.7% (105.7 ft)	Green	515	5934	1369	2209
10	8.7% (35.9 ft)	Ivy	808	4174	1370	2552
11	9.3% (38.5 ft)	Mint Green	502	5822	1049	2211
12	13.3% (54.6 ft)	Orange	209	1220	1065	2330
13	2.8% (11.4 ft)	Canary	206	0800	1068	2462
14	5.9% (24.3 ft)	Purple	614	3335	1266	2437
15	3.6% (14.6 ft)	Gold/Yellow	205	0501	1267	2326

Upper thread 411.8 ft  
 Bobbin 137.3 ft

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## Thread Charts

Thread	Consumption	Name	Brother Embroidery	sacord Polyester	Madeira Rayon	Robison-Rayon
1	1.3% (3.4 ft)	Ultramarine	405	3600	1177	2442
2	1.4% (3.7 ft)	Bone	307	1141	1013	2582
3	4.4% (11.5 ft)	Baroque Rose	333	1921	1341	2480
4	4.6% (11.8 ft)	Green	515	5934	1369	2209
5	12.0% (31.2 ft)	Mint Green	502	5822	1049	2211
6	10.3% (26.7 ft)	Ivy	808	4174	1370	2552
7	10.0% (26.0 ft)	Dark Olive	517	0747	1189	2229
8	8.5% (22.1 ft)	Green	515	5934	1369	2209
9	11.3% (29.2 ft)	Ultramarine	405	3600	1177	2442
10	1.5% (4.0 ft)	Dark Turquoise Blue	019	3902	1029	2529
11	0.7% (1.9 ft)	Ultramarine	405	3600	1177	2442
12	10.2% (26.5 ft)	Lime Green	513	5833	1169	2457
13	9.3% (24.2 ft)	Ultramarine	405	3600	1177	2442
14	6.2% (16.0 ft)	Scholastic	126	1352	1155	2465
15	7.0% (18.1 ft)	Pink	079	2155	1116	2423
16	1.3% (3.4 ft)	Ultramarine	405	3600	1177	2442

Upper thread 259.7 ft

Bobbin 86.6 ft

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## Thread Charts

Thread	Consumption	Name	Brother Embroidery	Isacord Polyester	Madeira Rayon	Robison-Anton Rayon
1	0.6% (1.7 ft)	Ultramarine	405	3600	1177	2442
2	0.5% (1.5 ft)	Bone	307	1141	1013	2582
3	4.1% (12.0 ft)	Baroque Rose	333	1921	1341	2480
4	9.9% (28.5 ft)	Dark Olive	517	0747	1189	2229
5	10.1% (29.2 ft)	Dark Turquoise Blue	019	3902	1029	2529
6	43.6% (125.7 ft)	Lime Green	513	5833	1169	2457
7	16.0% (46.2 ft)	Ultramarine	405	3600	1177	2442
8	3.0% (8.6 ft)	Lemon Yellow	202	0310	1022	2557
9	5.0% (14.5 ft)	Medium Purple	612	2600	1263	2425
10	3.6% (10.5 ft)	Purple	614	3335	1266	2437
11	3.6% (10.3 ft)	Canary	206	0800	1068	2462

Upper thread 288.5 ft  
Bobbin 96.2 ft

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Thread Charts

Thread	Consumption	Name	Brother Embroidery	Isacord Polyester	Madeira Rayon	Robison-Anton Rayon
1	0.5% (1.2 ft)	Deep Gold	214	0931	1025	2470
2	0.4% (1.0 ft)	Bone	307	1141	1013	2582
3	12.8% (33.2 ft)	Pale Pink	085	2153	1321	2259
4	10.4% (27.0 ft)	Dark Olive	517	0747	1189	2229
5	6.8% (17.8 ft)	Lime Green	513	5833	1169	2457
6	39.0% (101.4 ft)	Mint Green	502	5822	1049	2211
7	5.5% (14.3 ft)	Dark Brown	058	1876	1007	2411
8	9.3% (24.2 ft)	Gold/Yellow	205	0501	1267	2326
9	5.1% (13.3 ft)	Green	515	5934	1369	2209
10	8.8% (22.9 ft)	Deep Gold	214	0931	1025	2470
11	1.4% (3.7 ft)	Lemon Yellow	202	0310	1022	2557

Upper thread 260.0 ft  
 Bobbin 86.7 ft

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Thread Charts

Thread	Consumption	Name	Brother Embroidery	sacord Polyester	Madeira Rayon	Robison-Anton Rayon
1	1.1% (3.0 ft)	Lime Green	513	5833	1169	2457
2	1.1% (3.0 ft)	Bone	307	1141	1013	2582
3	0.9% (2.5 ft)	Fire Blue	406	3611	1134	2436
4	1.0% (2.7 ft)	Bone	307	1141	1013	2582
5	9.8% (27.1 ft)	Purple	614	3335	1266	2437
6	10.8% (29.7 ft)	Deep Gold	214	0931	1025	2470
7	15.4% (42.3 ft)	Green	515	5934	1369	2209
8	4.1% (11.3 ft)	Dark Olive	517	0747	1189	2229
9	25.3% (69.8 ft)	Lime Green	513	5833	1169	2457
10	3.8% (10.5 ft)	Ivy	808	4174	1370	2552
11	15.4% (42.4 ft)	Fire Blue	406	3611	1134	2436
12	2.1% (5.7 ft)	Dark Turquoise Blue	019	3902	1029	2529
13	1.1% (3.0 ft)	Ultramarine	405	3600	1177	2442
14	0.7% (2.0 ft)	Pink	079	2155	1116	2423
15	0.6% (1.6 ft)	Canary	206	0800	1068	2462
16	6.8% (18.8 ft)	Mint Green	502	5822	1049	2211

Upper thread 275.5 ft  
 Bobbin 91.8 ft

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