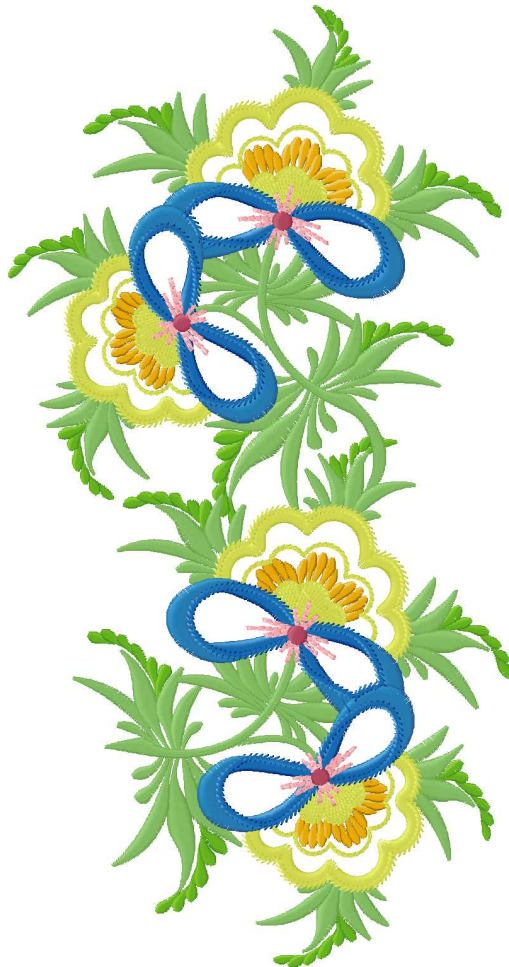


Thread Charts

| Thread | Consumption | Name | Brother Embroidery | Isacord Polyester | Madeira Rayon | Robison-Anton Rayon |
|--------|------------------|---------------------|--------------------|-------------------|---------------|---------------------|
| 1 | 1.0% (4.7 ft) | Dark Turquoise Blue | 019 | 3902 | 1029 | 2529 |
| 2 | 1.1% (5.1 ft) | Bone | 307 | 1141 | 1013 | 2582 |
| 3 | 1.0% (4.4 ft) | Lemon Yellow | 202 | 0310 | 1022 | 2557 |
| 4 | 0.9% (4.2 ft) | Bone | 307 | 1141 | 1013 | 2582 |
| 5 | 9.8% (44.2 ft) | Lime Green | 513 | 5833 | 1169 | 2457 |
| 6 | 36.5% (165.2 ft) | Mint Green | 502 | 5822 | 1049 | 2211 |
| 7 | 6.5% (29.3 ft) | Deep Gold | 214 | 0931 | 1025 | 2470 |
| 8 | 19.8% (89.6 ft) | Lemon Yellow | 202 | 0310 | 1022 | 2557 |
| 9 | 8.9% (40.5 ft) | Dark Turquoise Blue | 019 | 3902 | 1029 | 2529 |
| 10 | 10.8% (49.1 ft) | Electric Blue | 420 | 3600 | 1177 | 2442 |
| 11 | 2.8% (12.8 ft) | Pink | 079 | 2155 | 1116 | 2423 |
| 12 | 0.9% (3.9 ft) | Baroque Rose | 333 | 1921 | 1341 | 2480 |

Upper thread 453.0 ft
 Bobbin 151.0 ft

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Thread Charts










| Thread | Consumption | Name | Brother Embroidery | sacord Polyester | Madeira Rayon | Robison-Anton Rayon |
|--------|-----------------|--------------|--------------------|------------------|---------------|---------------------|
| 1 | 0.5% (2.3 ft) | Magenta | 620 | 2600 | 1263 | 2426 |
| 2 | 0.4% (1.9 ft) | Bone | 307 | 1141 | 1013 | 2582 |
| 3 | 21.3% (92.3 ft) | Mint Green | 502 | 5822 | 1049 | 2211 |
| 4 | 14.5% (62.7 ft) | Green | 515 | 5934 | 1369 | 2209 |
| 5 | 18.1% (78.2 ft) | Ivy | 808 | 4174 | 1370 | 2552 |
| 6 | 8.3% (35.9 ft) | Gold/Yellow | 205 | 0501 | 1267 | 2326 |
| 7 | 1.0% (4.4 ft) | Baroque Rose | 333 | 1921 | 1341 | 2480 |
| 8 | 7.0% (30.1 ft) | Baja Blue | 607 | 3612 | 1275 | 2527 |
| 9 | 8.0% (34.6 ft) | Purple | 614 | 3335 | 1266 | 2437 |
| 10 | 7.2% (31.3 ft) | Dark Purple | 613 | 3541 | 1033 | 2380 |
| 11 | 13.7% (59.4 ft) | Magenta | 620 | 2600 | 1263 | 2426 |

Upper thread 433.2 ft
Bobbin 144.4 ft

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Thread Charts

| Thread | Consumption | Name | Brother Embroidery | Isacord Polyester | Madeira Rayon | Robison-Anton Rayon |
|------------------------------------------------------------------------------------|------------------|------------|--------------------|-------------------|---------------|---------------------|
| 1  | 1.1% (4.2 ft) | Canary | 206 | 0800 | 1068 | 2462 |
| 2  | 1.2% (4.5 ft) | Bone | 307 | 1141 | 1013 | 2582 |
| 3  | 9.5% (34.7 ft) | Dark Olive | 517 | 0747 | 1189 | 2229 |
| 4  | 14.5% (52.8 ft) | Mint Green | 502 | 5822 | 1049 | 2211 |
| 5  | 23.8% (86.8 ft) | Lime Green | 513 | 5833 | 1169 | 2457 |
| 6  | 9.9% (36.1 ft) | Purple | 614 | 3335 | 1266 | 2437 |
| 7  | 1.7% (6.0 ft) | Ivy | 808 | 4174 | 1370 | 2552 |
| 8  | 32.1% (117.1 ft) | Canary | 206 | 0800 | 1068 | 2462 |
| 9  | 6.1% (22.4 ft) | Dark Brown | 058 | 1876 | 1007 | 2411 |

Upper thread 364.5 ft
Bobbin 121.5 ft

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Thread Charts

| Thread | Consumption | Name | Brother Embroidery | sacord Polyester | Madeira Rayon | Robison-Anton Rayon |
|--------|-----------------|--------------|--------------------|------------------|---------------|---------------------|
| 1 | 1.3% (4.4 ft) | Gold/Yellow | 205 | 0501 | 1267 | 2326 |
| 2 | 1.3% (4.5 ft) | Bone | 307 | 1141 | 1013 | 2582 |
| 3 | 7.6% (26.1 ft) | Baroque Rose | 333 | 1921 | 1341 | 2480 |
| 4 | 15.3% (52.3 ft) | Dark Olive | 517 | 0747 | 1189 | 2229 |
| 5 | 18.4% (62.8 ft) | Lime Green | 513 | 5833 | 1169 | 2457 |
| 6 | 15.6% (53.5 ft) | Purple | 614 | 3335 | 1266 | 2437 |
| 7 | 5.9% (20.3 ft) | Lime Green | 513 | 5833 | 1169 | 2457 |
| 8 | 4.4% (15.0 ft) | Pink | 079 | 2155 | 1116 | 2423 |
| 9 | 27.0% (92.4 ft) | Gold/Yellow | 205 | 0501 | 1267 | 2326 |
| 10 | 3.2% (10.9 ft) | Deep Gold | 214 | 0931 | 1025 | 2470 |

Upper thread 342.2 ft
Bobbin 114.1 ft

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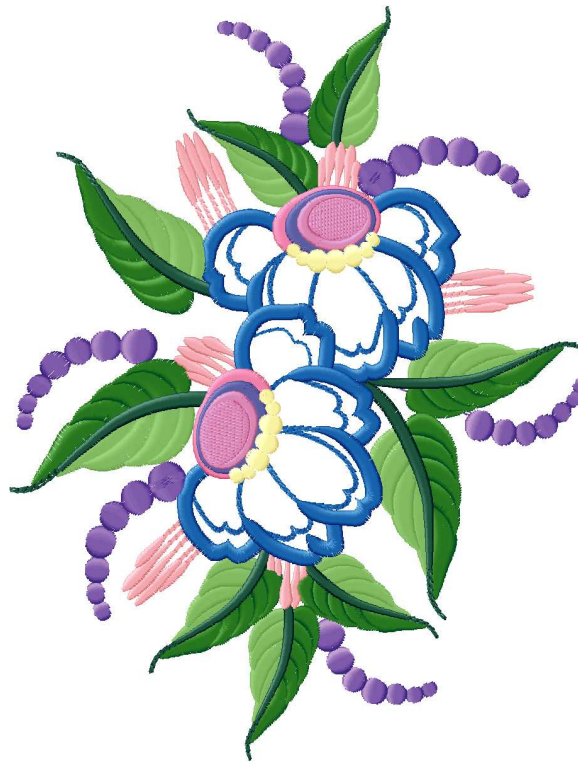


Thread Charts

| Thread | Consumption | Name | Brother Embroidery | sacord Polyester | Madeira Rayon | Robison-Anton Rayon |
|--------|-----------------|-------------|--------------------|------------------|---------------|---------------------|
| 1 | 0.6% (2.3 ft) | Ultramarine | 405 | 3600 | 1177 | 2442 |
| 2 | 0.5% (2.0 ft) | Bone | 307 | 1141 | 1013 | 2582 |
| 3 | 12.8% (51.2 ft) | Purple | 614 | 3335 | 1266 | 2437 |
| 4 | 21.2% (84.9 ft) | Mint Green | 502 | 5822 | 1049 | 2211 |
| 5 | 22.4% (89.4 ft) | Green | 515 | 5934 | 1369 | 2209 |
| 6 | 8.6% (34.3 ft) | Ivy | 808 | 4174 | 1370 | 2552 |
| 7 | 7.7% (30.7 ft) | Pink | 079 | 2155 | 1116 | 2423 |
| 8 | 15.2% (60.8 ft) | Ultramarine | 405 | 3600 | 1177 | 2442 |
| 9 | 2.5% (10.2 ft) | Pale Pink | 085 | 2153 | 1321 | 2259 |
| 10 | 2.4% (9.6 ft) | Baja Blue | 607 | 3612 | 1275 | 2527 |
| 11 | 4.1% (16.3 ft) | Light Pink | 810 | 2051 | 1031 | 2588 |
| 12 | 2.0% (7.9 ft) | Cream Brown | 010 | 0520 | 1349 | 2559 |

Upper thread 399.5 ft
 Bobbin 133.2 ft

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Thread Charts

| Thread | Consumption | Name | Brother Embroidery | Isacord Polyester | Madeira Rayon | Robison-Rayon |
|--------|------------------|-------------|--------------------|-------------------|---------------|---------------|
| 1 | 0.7% (4.7 ft) | Orange | 209 | 1220 | 1065 | 2330 |
| 2 | 0.7% (5.2 ft) | Bone | 307 | 1141 | 1013 | 2582 |
| 3 | 3.3% (22.8 ft) | Mustard | 812 | 0640 | 1066 | 2557 |
| 4 | 15.3% (105.5 ft) | Dark Olive | 517 | 0747 | 1189 | 2229 |
| 5 | 3.0% (20.6 ft) | Purple | 614 | 3335 | 1266 | 2437 |
| 6 | 1.4% (9.7 ft) | Gold/Yellow | 205 | 0501 | 1267 | 2326 |
| 7 | 2.2% (15.1 ft) | Dark Brown | 058 | 1876 | 1007 | 2411 |
| 8 | 4.3% (29.9 ft) | Gold/Yellow | 205 | 0501 | 1267 | 2326 |
| 9 | 29.2% (201.5 ft) | Green | 515 | 5934 | 1369 | 2209 |
| 10 | 7.0% (48.0 ft) | Ivy | 808 | 4174 | 1370 | 2552 |
| 11 | 6.5% (44.6 ft) | Mint Green | 502 | 5822 | 1049 | 2211 |
| 12 | 13.7% (94.9 ft) | Orange | 209 | 1220 | 1065 | 2330 |
| 13 | 2.9% (20.0 ft) | Canary | 206 | 0800 | 1068 | 2462 |
| 14 | 6.2% (42.9 ft) | Purple | 614 | 3335 | 1266 | 2437 |
| 15 | 3.6% (25.0 ft) | Gold/Yellow | 205 | 0501 | 1267 | 2326 |

Upper thread 690.4 ft
 Bobbin 230.1 ft

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Thread Charts

| Thread | Consumption | Name | Brother Embroidery | Isacord Polyester | Madeira Rayon | Robison-Rayon |
|--------|-----------------|---------------------|--------------------|-------------------|---------------|---------------|
| 1 | 1.2% (4.1 ft) | Ultramarine | 405 | 3600 | 1177 | 2442 |
| 2 | 1.3% (4.4 ft) | Bone | 307 | 1141 | 1013 | 2582 |
| 3 | 4.2% (14.2 ft) | Baroque Rose | 333 | 1921 | 1341 | 2480 |
| 4 | 4.7% (15.9 ft) | Green | 515 | 5934 | 1369 | 2209 |
| 5 | 12.4% (42.2 ft) | Mint Green | 502 | 5822 | 1049 | 2211 |
| 6 | 10.5% (35.9 ft) | Ivy | 808 | 4174 | 1370 | 2552 |
| 7 | 10.0% (34.1 ft) | Dark Olive | 517 | 0747 | 1189 | 2229 |
| 8 | 8.7% (29.7 ft) | Green | 515 | 5934 | 1369 | 2209 |
| 9 | 11.0% (37.7 ft) | Ultramarine | 405 | 3600 | 1177 | 2442 |
| 10 | 1.6% (5.5 ft) | Dark Turquoise Blue | 019 | 3902 | 1029 | 2529 |
| 11 | 0.6% (2.2 ft) | Ultramarine | 405 | 3600 | 1177 | 2442 |
| 12 | 10.7% (36.5 ft) | Lime Green | 513 | 5833 | 1169 | 2457 |
| 13 | 9.2% (31.3 ft) | Ultramarine | 405 | 3600 | 1177 | 2442 |
| 14 | 6.3% (21.6 ft) | Scholastic | 126 | 1352 | 1155 | 2465 |
| 15 | 6.5% (22.2 ft) | Pink | 079 | 2155 | 1116 | 2423 |
| 16 | 1.2% (4.1 ft) | Ultramarine | 405 | 3600 | 1177 | 2442 |

Upper thread 341.7 ft

Bobbin 113.9 ft

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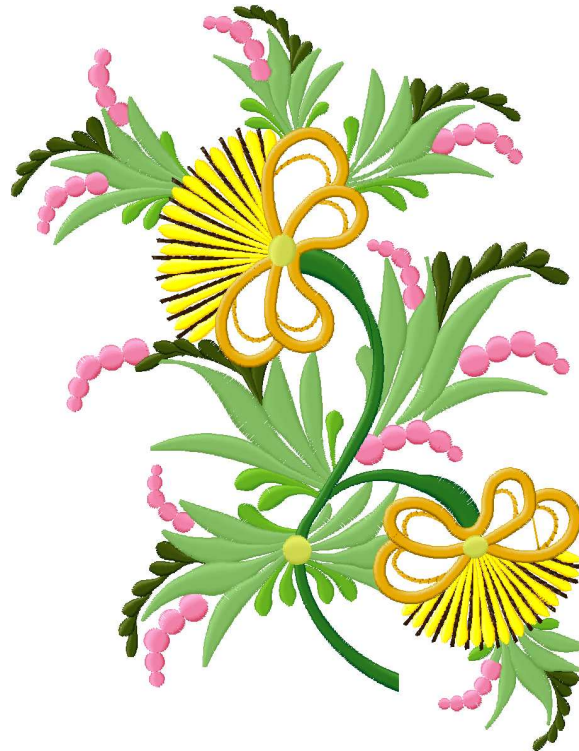


Thread Charts

| Thread | Consumption | Name | Brother Embroidery | sacord Polyester | Madeira Rayon | Robison-Anton Rayon |
|--------|------------------|--------------|--------------------|------------------|---------------|---------------------|
| 1 | 0.7% (2.6 ft) | Deep Gold | 214 | 0931 | 1025 | 2470 |
| 2 | 0.8% (2.9 ft) | Bone | 307 | 1141 | 1013 | 2582 |
| 3 | 11.9% (45.1 ft) | Pale Pink | 085 | 2153 | 1321 | 2259 |
| 4 | 9.7% (36.7 ft) | Dark Olive | 517 | 0747 | 1189 | 2229 |
| 5 | 6.2% (23.6 ft) | Lime Green | 513 | 5833 | 1169 | 2457 |
| 6 | 33.4% (126.4 ft) | Mint Green | 502 | 5822 | 1049 | 2211 |
| 7 | 7.0% (26.6 ft) | Dark Brown | 058 | 1876 | 1007 | 2411 |
| 8 | 11.6% (43.8 ft) | Gold/Yellow | 205 | 0501 | 1267 | 2326 |
| 9 | 5.4% (20.4 ft) | Green | 515 | 5934 | 1369 | 2209 |
| 10 | 11.8% (44.9 ft) | Deep Gold | 214 | 0931 | 1025 | 2470 |
| 11 | 1.5% (5.6 ft) | Lemon Yellow | 202 | 0310 | 1022 | 2557 |

Upper thread 378.7 ft
 Bobbin 126.2 ft

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Thread Charts

| Thread | Consumption | Name | Brother | Embroider | ysacord Polyester | Madeira Rayon | Robison-Anton Rayon |
|--------|------------------|---------------------|---------|-----------|-------------------|---------------|---------------------|
| 1 | 0.9% (4.5 ft) | Lime Green | 513 | 5833 | 1169 | 2457 | |
| 2 | 0.9% (4.7 ft) | Bone | 307 | 1141 | 1013 | 2582 | |
| 3 | 1.1% (5.8 ft) | Fire Blue | 406 | 3611 | 1134 | 2436 | |
| 4 | 1.2% (6.1 ft) | Bone | 307 | 1141 | 1013 | 2582 | |
| 5 | 8.9% (45.9 ft) | Purple | 614 | 3335 | 1266 | 2437 | |
| 6 | 10.4% (53.5 ft) | Deep Gold | 214 | 0931 | 1025 | 2470 | |
| 7 | 15.3% (78.5 ft) | Green | 515 | 5934 | 1369 | 2209 | |
| 8 | 3.7% (18.9 ft) | Dark Olive | 517 | 0747 | 1189 | 2229 | |
| 9 | 21.8% (112.3 ft) | Lime Green | 513 | 5833 | 1169 | 2457 | |
| 10 | 4.8% (24.7 ft) | Ivy | 808 | 4174 | 1370 | 2552 | |
| 11 | 17.6% (90.4 ft) | Fire Blue | 406 | 3611 | 1134 | 2436 | |
| 12 | 2.5% (12.8 ft) | Dark Turquoise Blue | 019 | 3902 | 1029 | 2529 | |
| 13 | 1.3% (6.7 ft) | Ultramarine | 405 | 3600 | 1177 | 2442 | |
| 14 | 0.9% (4.7 ft) | Pink | 079 | 2155 | 1116 | 2423 | |
| 15 | 0.8% (4.0 ft) | Canary | 206 | 0800 | 1068 | 2462 | |
| 16 | 7.9% (40.5 ft) | Mint Green | 502 | 5822 | 1049 | 2211 | |

Upper thread 514.0 ft

Bobbin 171.3 ft

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Thread Charts

| Thread | Consumption | Name | Brother Embroidery | Isacord Polyester | Madeira Rayon | Robison-Anton Rayon |
|--------|-----------------|---------------------|--------------------|-------------------|---------------|---------------------|
| 1 | 2.2% (5.8 ft) | Fire Blue | 406 | 3611 | 1134 | 2436 |
| 2 | 2.2% (5.8 ft) | Bone | 307 | 1141 | 1013 | 2582 |
| 3 | 3.6% (9.7 ft) | Purple | 614 | 3335 | 1266 | 2437 |
| 4 | 12.4% (33.2 ft) | Deep Gold | 214 | 0931 | 1025 | 2470 |
| 5 | 14.4% (38.6 ft) | Green | 515 | 5934 | 1369 | 2209 |
| 6 | 9.2% (24.7 ft) | Ivy | 808 | 4174 | 1370 | 2552 |
| 7 | 32.3% (86.6 ft) | Fire Blue | 406 | 3611 | 1134 | 2436 |
| 8 | 4.3% (11.6 ft) | Dark Turquoise Blue | 019 | 3902 | 1029 | 2529 |
| 9 | 2.3% (6.3 ft) | Ultramarine | 405 | 3600 | 1177 | 2442 |
| 10 | 1.4% (3.9 ft) | Pink | 079 | 2155 | 1116 | 2423 |
| 11 | 1.3% (3.4 ft) | Canary | 206 | 0800 | 1068 | 2462 |
| 12 | 14.3% (38.2 ft) | Mint Green | 502 | 5822 | 1049 | 2211 |

Upper thread 267.7 ft
 Bobbin 89.2 ft

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