








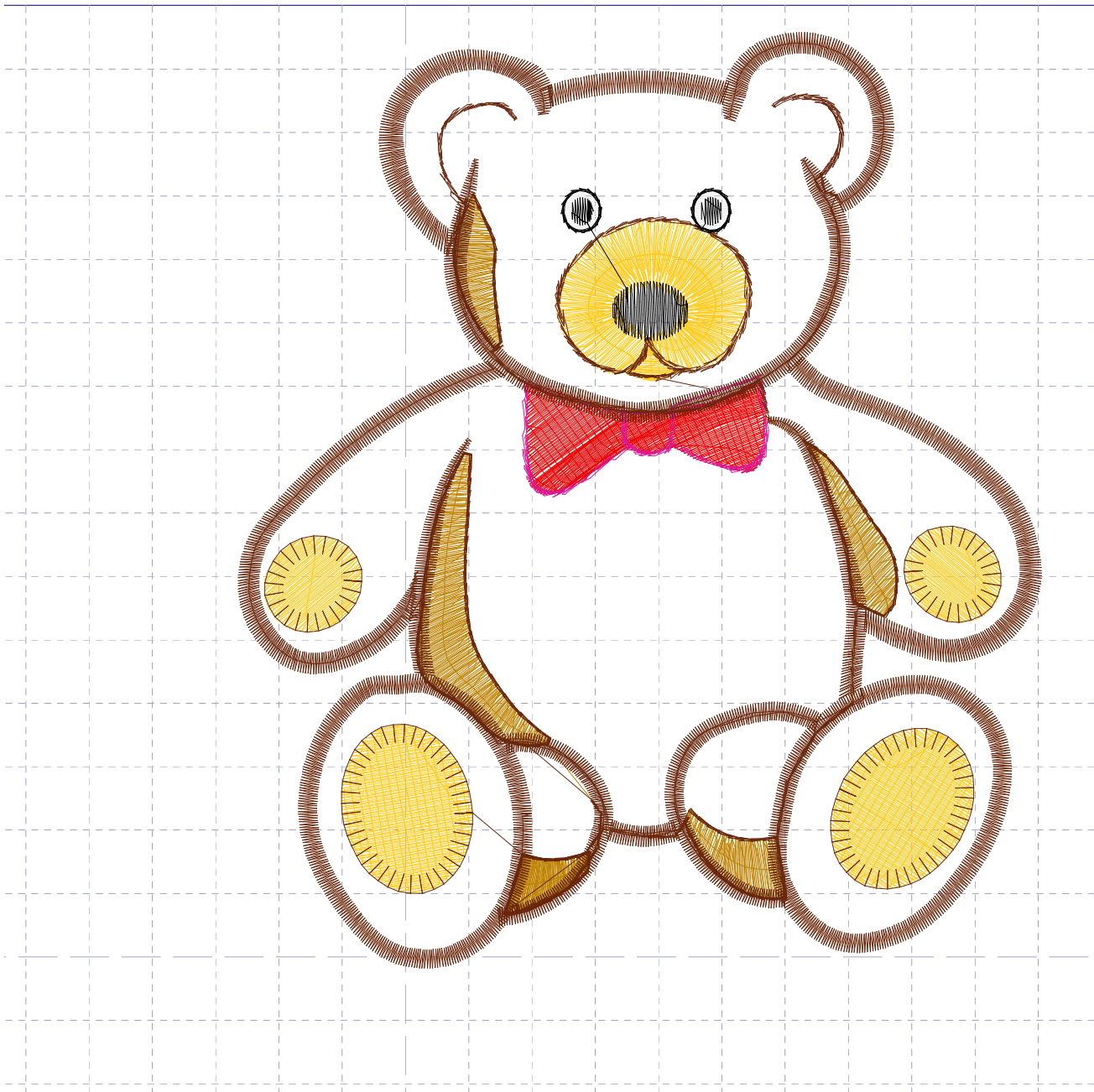


Thread Charts

Thread	Consumption	Name	Brother Embroidery	Isacord Polyester	Madeira Rayon	Robison-Anton Rayon
1 	1.5% (1.0 m)	Scholastic	126	0832	1155	2465
2 	1.5% (1.0 m)	Bone	307	1141	1013	2582
3 	23.3% (15.8 m)	Manila	206	0800	1125	2466
4 	6.8% (4.6 m)	Red	800	1903	1147	2263
5 	1.6% (1.1 m)	Ruby Glint	086	2320	1109	2261
6 	12.8% (8.7 m)	Brass	328	1115	1173	2201
7 	49.1% (33.3 m)	Light Brown	517	0933	1058	2567
8 	1.3% (0.8 m)	White	001	0124	1071	2403
9 	2.1% (1.4 m)	Black	900	0020	1008	2552

Upper thread 67.8 m
 Bobbin 22.6 m

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Thread Charts

Thread	Consumption	Name	Brother Embroidery	sacord Polyester	Madeira Rayon	Robison-Rayon
1	0.9% (1.0 m)	Scholastic	126	0832	1155	2465
2	0.9% (1.0 m)	Cocoa Mulch	843	0861	1149	2593
3	10.9% (11.9 m)	Snapdragon	202	0310	1022	2408
4	11.7% (12.8 m)	Dark Pink	810	2153	1321	2259
5	23.4% (25.5 m)	Medium Blue	017	3815	1089	2533
6	4.5% (4.9 m)	California Blue	019	3902	1176	2441
7	0.4% (0.5 m)	Red	800	1903	1147	2263
8	1.0% (1.1 m)	Passion	086	2521	1109	2291
9	13.7% (14.9 m)	Dark Pink	810	2153	1321	2259
10	17.5% (19.1 m)	Pacific Mist	017	4240	1195	2222
11	1.0% (1.1 m)	Passion	086	2521	1109	2291
12	0.8% (0.9 m)	Erin Green	513	5833	1048	2320
13	1.9% (2.1 m)	Black	900	0020	1008	2552
14	2.4% (2.6 m)	Medium Blue	017	3331	1074	2300
15	5.8% (6.4 m)	Rose Red	807	1805	1354	2262
16	3.2% (3.5 m)	Ruby Glint	086	2320	1109	2261

Upper thread 109.1 m
 Bobbin 36.4 m

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Thread Charts

Thread	Consumption	Name	Brother	Embroider	ysacord Polyester	Madeira Rayon	Robison-Rayon
1	1.4% (1.2 m)	Scholastic	126	0832	1155	2465	
2	1.6% (1.4 m)	Cocoa Mulch	843	0861	1149	2593	
3	20.0% (17.2 m)	Medium Blue	017	3331	1074	2300	
4	9.4% (8.1 m)	Snapdragon	202	0310	1022	2408	
5	5.2% (4.5 m)	Manila	206	0800	1125	2466	
6	5.8% (5.0 m)	Canary	206	0800	1068	2466	
7	1.1% (1.0 m)	Purple	804	3251	1311	2288	
8	0.9% (0.8 m)	Erin Green	513	5833	1048	2320	
9	1.1% (1.0 m)	Meadow	515	5422	1249	2578	
10	6.9% (5.9 m)	White	001	0124	1071	2403	
11	1.9% (1.6 m)	Black	900	0020	1008	2552	
12	35.2% (30.3 m)	Blue	405	3522	1134	2436	
13	2.0% (1.7 m)	Ruby Glint	086	2320	1109	2261	
14	4.8% (4.1 m)	Red	800	1903	1147	2263	
15	2.7% (2.3 m)	Orange	323	1332	1253	2231	

Upper thread 86.2 m
 Bobbin 28.7 m

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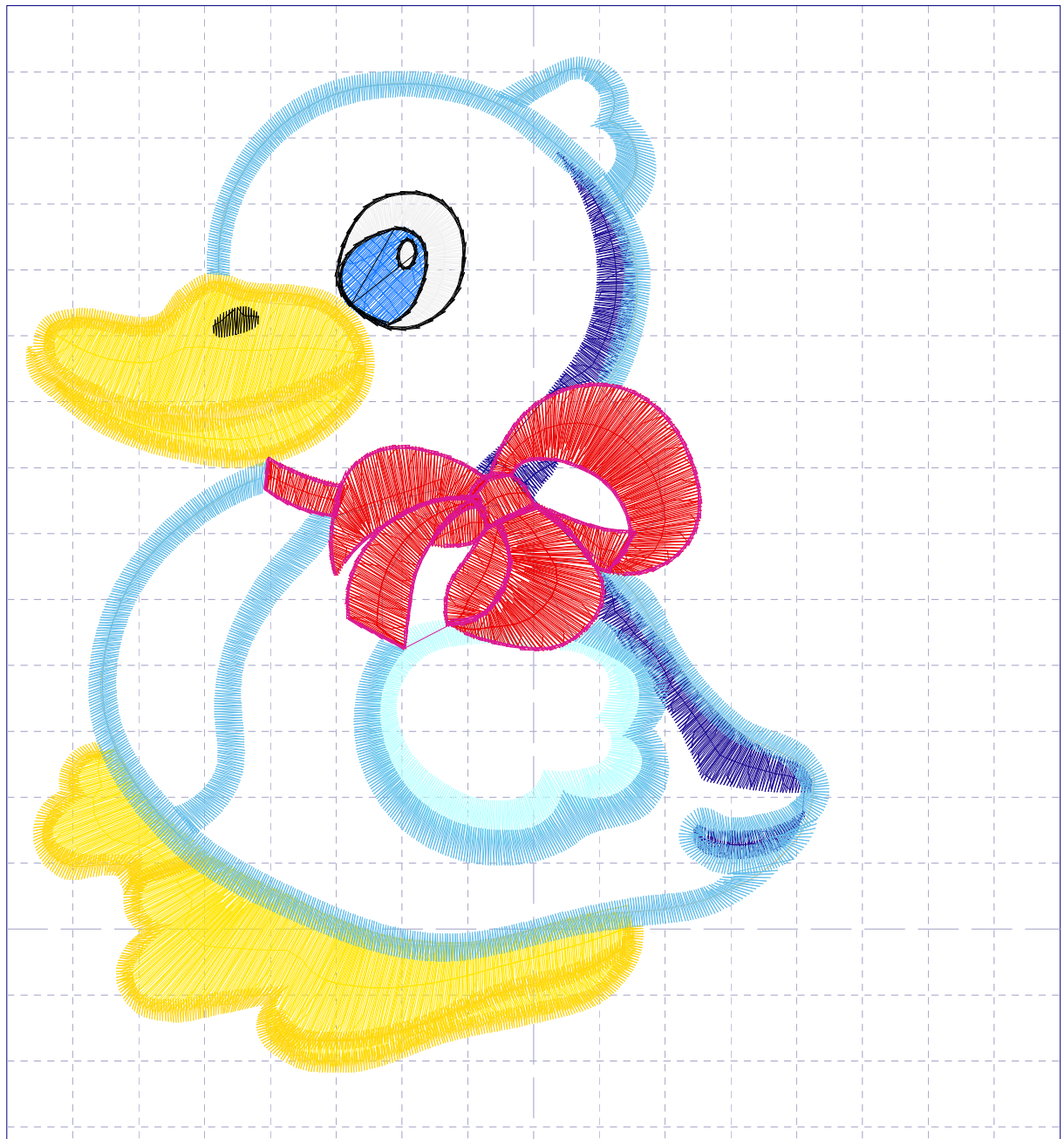


Thread Charts

Thread	Consumption	Name	Brother Embroidery	Isacord Polyester	Madeira Rayon	Robison-Anton Rayon
1	0.8% (0.8 m)	Scholastic	126	0832	1155	2465
2	0.8% (0.8 m)	Cocoa Mulch	843	0861	1149	2593
3	26.5% (25.2 m)	Gold/Yellow	206	0704	1064	2326
4	11.5% (10.9 m)	Canary	206	0800	1068	2466
5	5.5% (5.2 m)	Pacific Mist	017	4240	1195	2222
6	5.7% (5.4 m)	Slate Blue	007	3544	1367	2429
7	22.6% (21.5 m)	Medium Blue	017	3815	1089	2533
8	1.5% (1.5 m)	Midnight Blue	019	3900	1176	2441
9	1.8% (1.7 m)	White	001	0124	1071	2403
10	1.7% (1.6 m)	Black	900	0020	1008	2552
11	16.2% (15.4 m)	Red	800	1903	1147	2263
12	5.4% (5.2 m)	Ruby Glint	086	2320	1109	2261

Upper thread 95.2 m
 Bobbin 31.7 m

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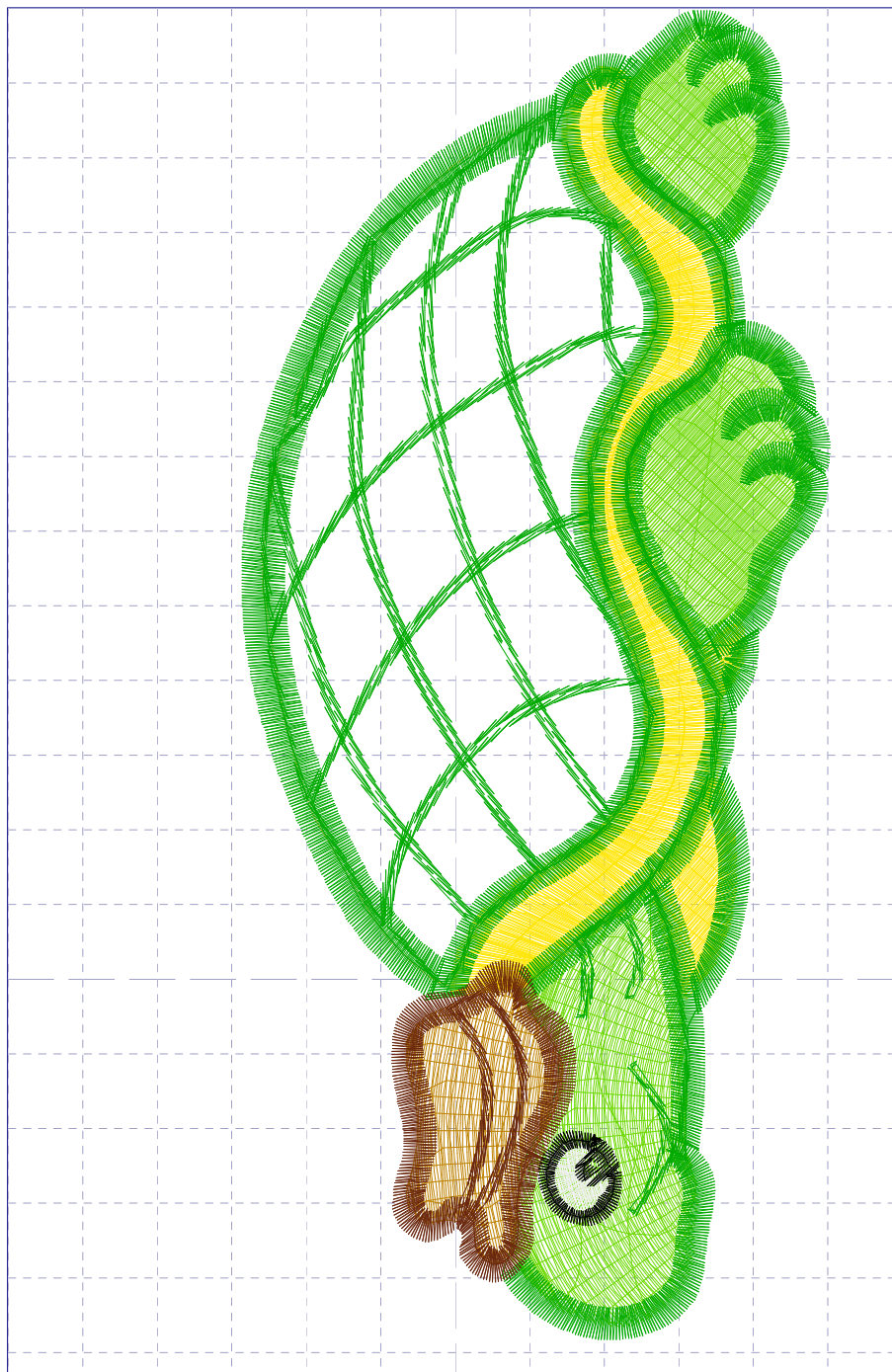


Thread Charts




Thread	Consumption	Name	Brother Embroidery	Isacord Polyester	Madeira Rayon	Robison-Anton Rayon
1	0.5% (0.5 m)	Scholastic	126	0832	1155	2465
2	0.6% (0.6 m)	Cocoa Mulch	843	0861	1149	2593
3	20.9% (19.4 m)	Erin Green	513	5833	1048	2320
4	19.0% (17.6 m)	Gold/Yellow	206	0704	1064	2326
5	47.4% (43.9 m)	Meadow	515	5422	1249	2578
6	4.2% (3.9 m)	Brass	328	1115	1173	2201
7	5.8% (5.4 m)	Light Brown	517	0933	1058	2567
8	0.7% (0.6 m)	White	001	0124	1071	2403
9	1.0% (0.9 m)	Black	900	0020	1008	2552

Upper thread 92.7 m
 Bobbin 30.9 m

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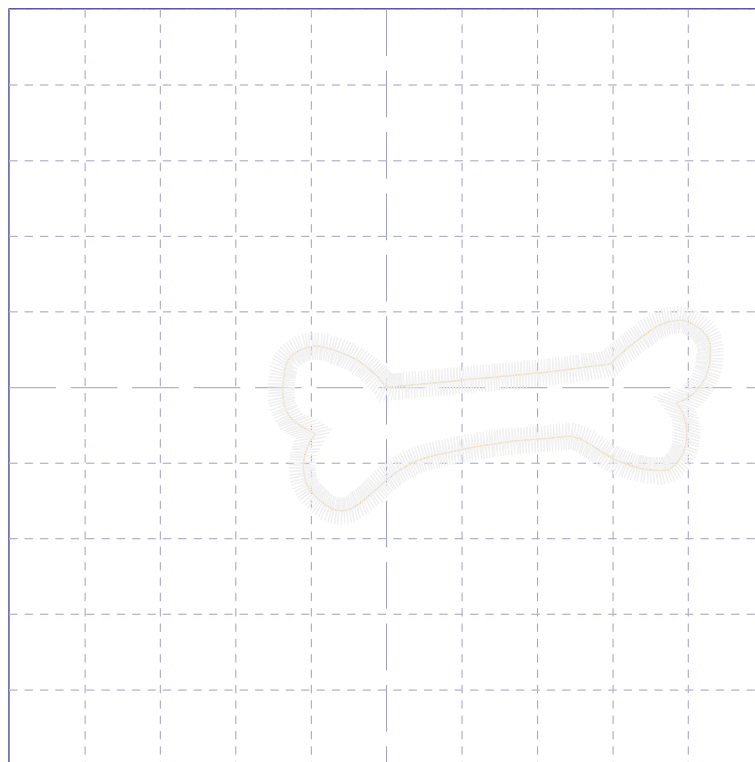


Thread Charts









Thread	Consumption	Name	Brother Embroidery	Isacord Polyester	Madeira Rayon	Robison-Anton Rayon
1 	5.0% (0.3 m)	Scholastic	126	0832	1155	2465
2 	5.0% (0.3 m)	Cocoa Mulch	843	0861	1149	2593
3 	90.0% (4.8 m)	White	001	0124	1071	2403

Upper thread 5.4 m
 Bobbin 1.8 m

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Thread Charts









Thread	Consumption	Name	Brother Embroidery	Isacord Polyester	Madeira Rayon	Robison-Anton Rayon
1 	1.9% (1.0 m)	Scholastic	126	0832	1155	2465
2 	1.9% (1.0 m)	Cocoa Mulch	843	0861	1149	2593
3 	3.7% (2.0 m)	Red	800	1903	1147	2263
4 	2.2% (1.2 m)	Midnight Blue	019	3900	1176	2441
5 	66.8% (35.6 m)	Brass	328	1115	1173	2201
6 	9.9% (5.3 m)	Ruby Glint	086	2320	1109	2261
7 	3.0% (1.6 m)	White	001	0124	1071	2403
8 	10.6% (5.6 m)	Black	900	0020	1008	2552

Upper thread 53.3 m
 Bobbin 17.8 m

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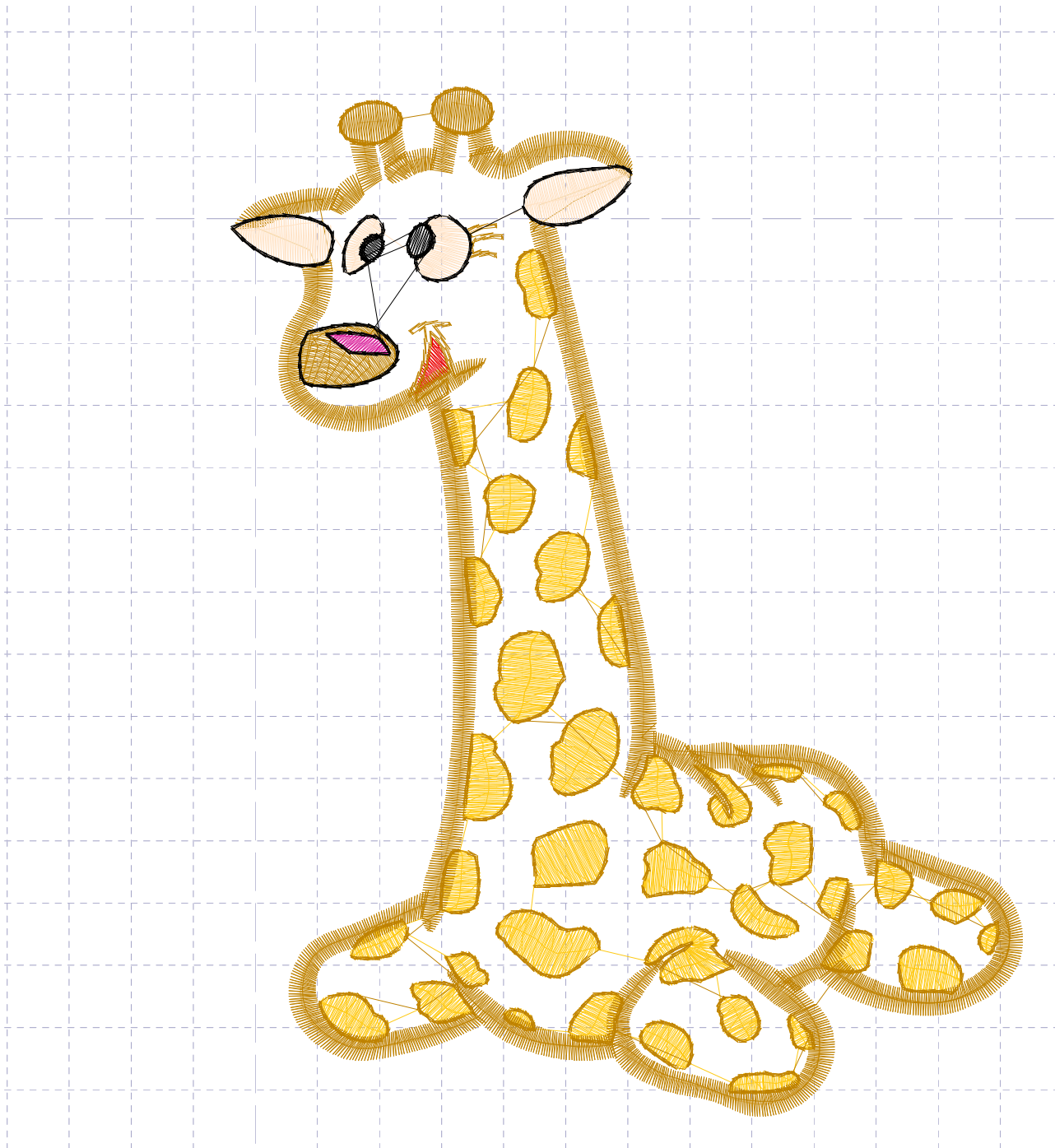


Thread Charts

Thread	Consumption	Name	Brother Embroidery	sacord Polyester	Madeira Rayon	Robison-Anton Rayon
1 	1.5% (1.0 m)	Scholastic	126	0832	1155	2465
2 	1.9% (1.3 m)	Cocoa Mulch	843	0861	1149	2593
3 	31.5% (21.3 m)	Manila	206	0800	1125	2466
4 	0.7% (0.5 m)	Red	800	1903	1147	2263
5 	0.4% (0.3 m)	Ruby Glint	086	2320	1109	2261
6 	55.1% (37.3 m)	Brass	328	1115	1173	2201
7 	4.6% (3.1 m)	Bone	307	1141	1013	2582
8 	4.2% (2.9 m)	Black	900	0020	1008	2552

Upper thread 67.6 m
 Bobbin 22.5 m

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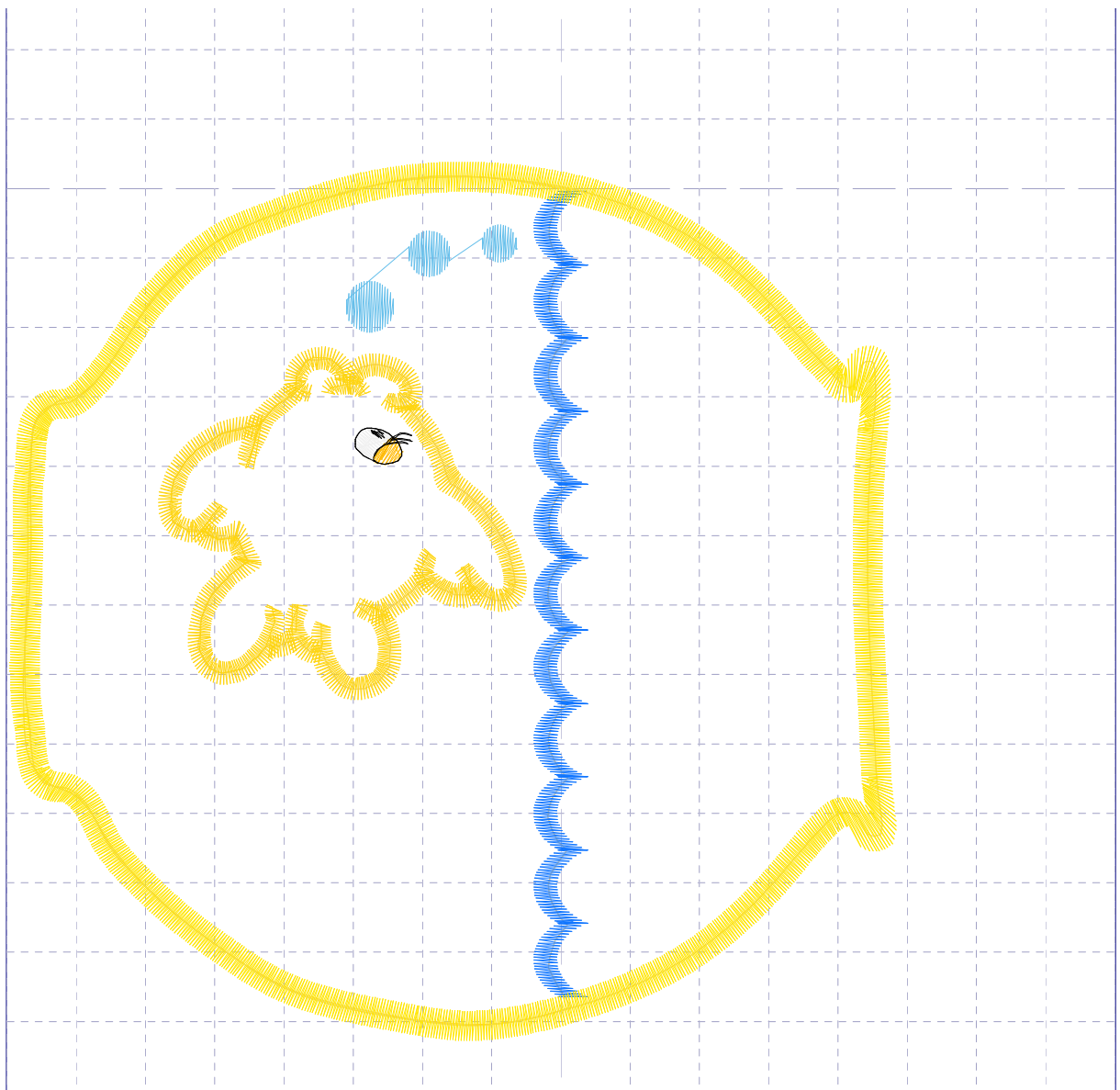


Thread Charts

Thread	Consumption	Name	Brother Embroidery	Isacord Polyester	Madeira Rayon	Robison-Anton Rayon
1	2.1% (0.6 m)	Scholastic	126	0832	1155	2465
2	2.1% (0.6 m)	Cocoa Mulch	843	0861	1149	2593
3	12.2% (3.7 m)	Midnight Blue	019	3900	1176	2441
4	1.5% (0.5 m)	Scholastic	126	0832	1155	2465
5	1.0% (0.3 m)	Cocoa Mulch	843	0861	1149	2593
6	20.9% (6.4 m)	Canary	206	0800	1068	2466
7	0.7% (0.2 m)	White	001	0124	1071	2403
8	0.5% (0.1 m)	Fluo Orange	214	0904	1137	2463
9	0.5% (0.1 m)	Black	900	0020	1008	2552
10	3.1% (1.0 m)	Medium Blue	017	3815	1089	2533
11	2.9% (0.9 m)	Scholastic	126	0832	1155	2465
12	2.3% (0.7 m)	Cocoa Mulch	843	0861	1149	2593
13	50.3% (15.3 m)	Gold/Yellow	206	0704	1064	2326

Upper thread 30.5 m
 Bobbin 10.2 m

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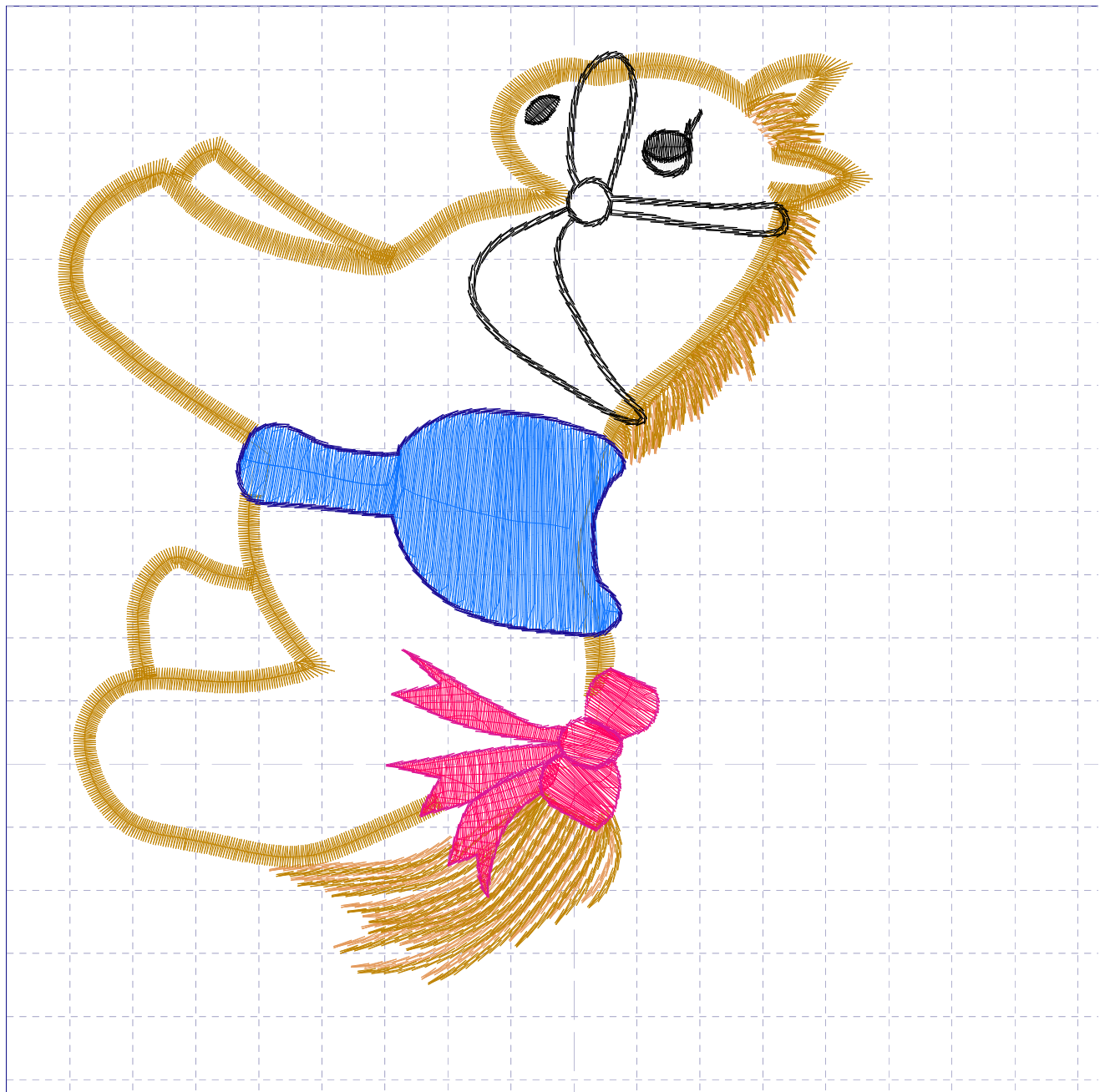


Thread Charts

Thread	Consumption	Name	Brother Embroidery	Isacord Polyester	Madeira Rayon	Robison-Anton Rayon
1	1.4% (0.9 m)	Scholastic	126	0832	1155	2465
2	1.5% (1.0 m)	Cocoa Mulch	843	0861	1149	2593
3	0.4% (0.2 m)	White	001	0124	1071	2403
4	13.3% (8.5 m)	Apricot Tan	348	1352	1272	2401
5	41.4% (26.7 m)	Brass	328	1115	1173	2201
6	6.1% (3.9 m)	Black	900	0020	1008	2552
7	19.2% (12.4 m)	Midnight Blue	019	3900	1176	2441
8	3.4% (2.2 m)	Slate Blue	007	3544	1367	2429
9	10.4% (6.7 m)	Rose Red	807	1805	1354	2262
10	3.0% (1.9 m)	Ruby Glint	086	2320	1109	2261

Upper thread 64.5 m
 Bobbin 21.5 m

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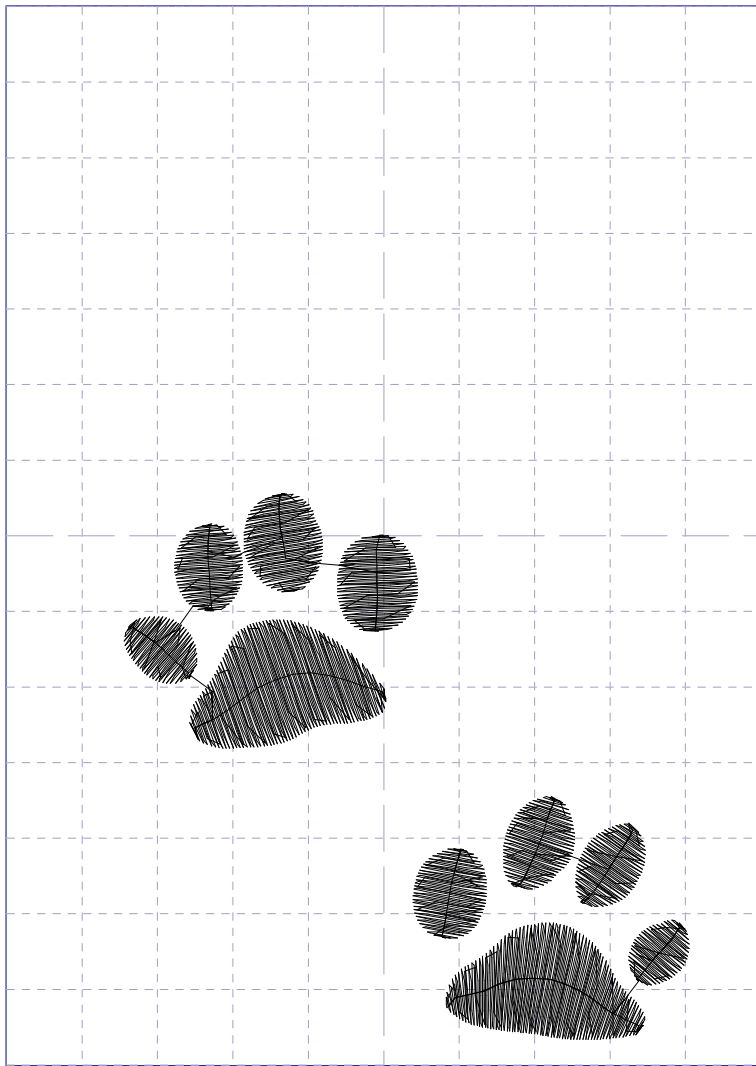


Thread Charts









Thread	Consumption	Name	Brother Embroidery	Sacord Polyester	Madeira Rayon	Robison-Anton Rayon
1	100.0% (12.1 m)	Black	900	0020	1008	2552

Upper thread 12.1 m
 Bobbin 4.0 m

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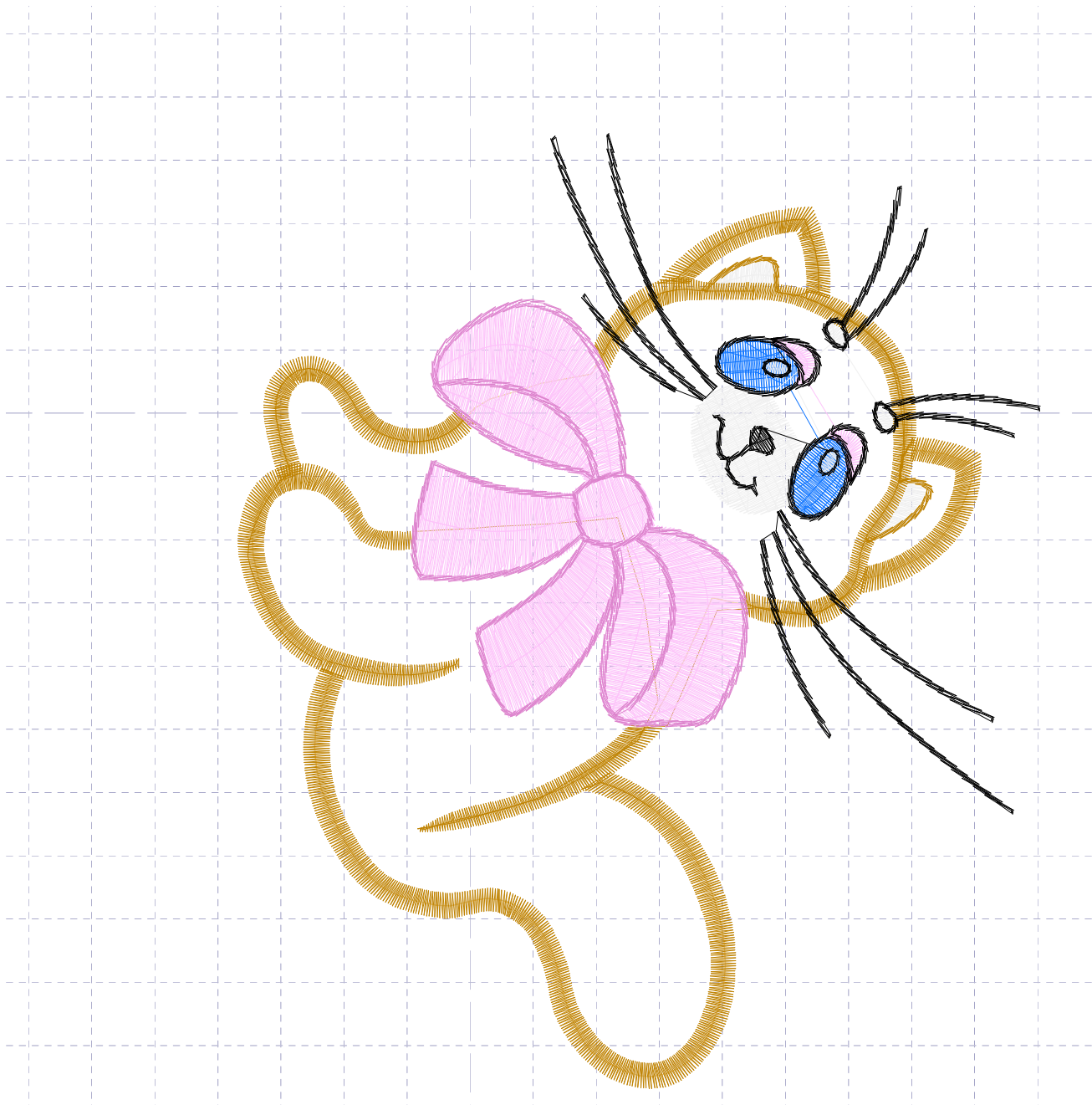


Thread Charts








Thread	Consumption	Name	Brother Embroidery	sacord Polyester	Madeira Rayon	Robison-Anton Rayon
1 	1.3% (0.8 m)	Scholastic	126	0832	1155	2465
2 	1.4% (0.8 m)	Cocoa Mulch	843	0861	1149	2593
3 	3.2% (1.9 m)	Midnight Blue	019	3900	1176	2441
4 	6.9% (4.0 m)	White	001	0124	1071	2403
5 	31.6% (18.3 m)	Brass	328	1115	1173	2201
6 	35.6% (20.7 m)	Orchid Pink	124	2250	1232	2285
7 	8.5% (4.9 m)	Medium Pink	810	2764	1080	2588
8 	11.4% (6.6 m)	Black	900	0020	1008	2552

Upper thread 58.0 m
 Bobbin 19.3 m

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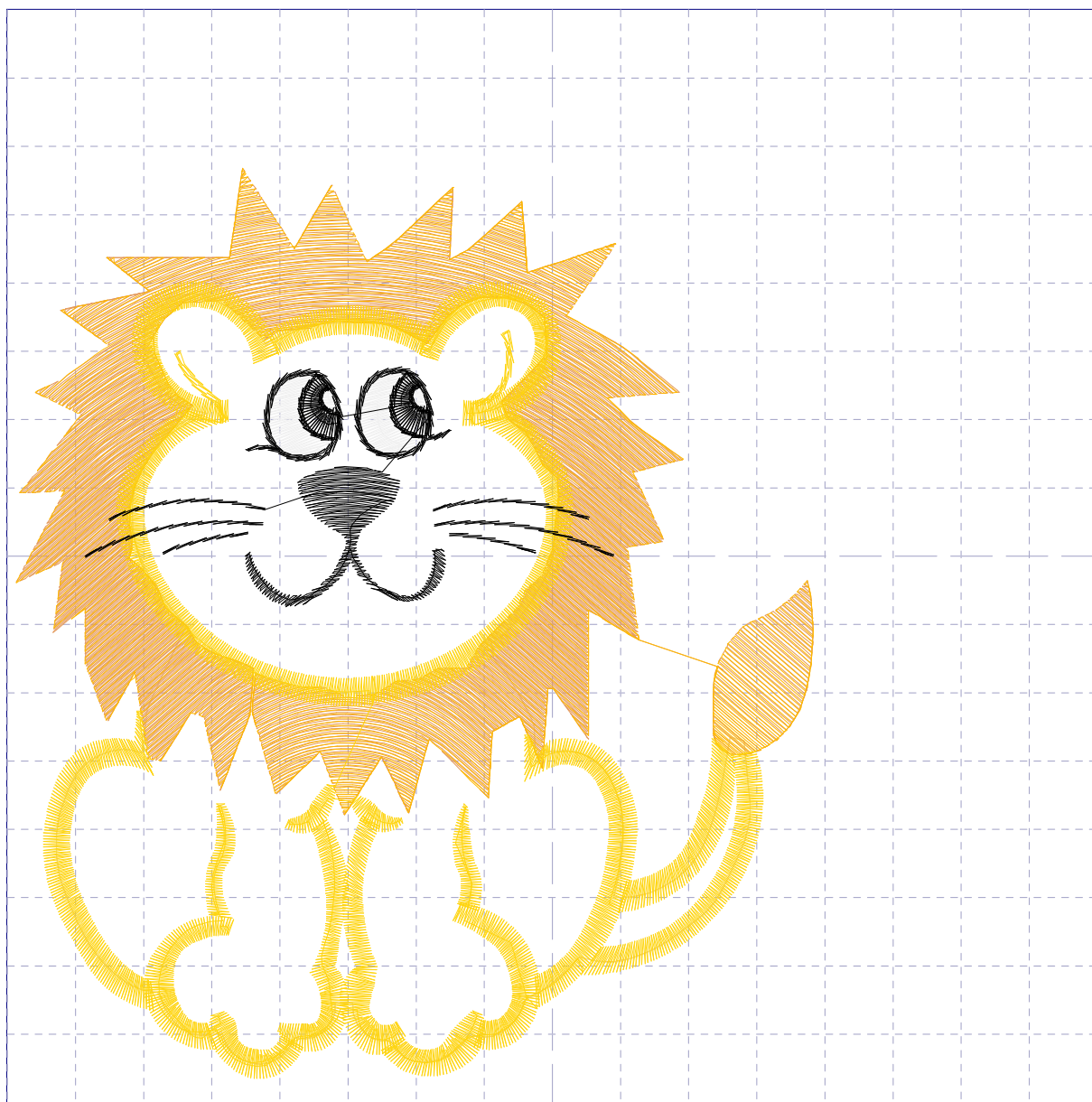
Thread Charts

Thread	Consumption	Name	Brother	Embroider	ysacord	Polyester	Madeira	Rayon	Robison-Anton	Rayon
1 	1.2% (0.8 m)	Scholastic	126		0832		1155			2465
2 	1.4% (0.9 m)	Cocoa Mulch	843		0861		1149			2593
3 	35.9% (23.5 m)	Apricot Tan	348		1352		1272			2401
4 	17.2% (11.2 m)	Fluo Orange	214		0904		1137			2463
5 	34.5% (22.5 m)	Canary	206		0800		1068			2466
6 	2.6% (1.7 m)	White	001		0124		1071			2403
7 	7.2% (4.7 m)	Black	900		0020		1008			2552

Upper thread 65.4 m

Bobbin 21.8 m

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Thread Charts

Thread	Consumption	Name	Brother Embroidery	Isacord Polyester	Madeira Rayon	Robison-Rayon
1	1.2% (0.9 m)	Scholastic	126	0832	1155	2465
2	1.2% (0.9 m)	Cocoa Mulch	843	0861	1149	2593
3	0.7% (0.5 m)	Scholastic	126	0832	1155	2465
4	0.6% (0.5 m)	Cocoa Mulch	843	0861	1149	2593
5	12.1% (9.4 m)	Pale Green	502	5664	1245	2312
6	7.4% (5.7 m)	Meadow	515	5422	1249	2578
7	19.7% (15.2 m)	Green/Yellow	515	5633	1101	2214
8	24.7% (19.1 m)	Red	800	1903	1147	2263
9	9.0% (6.9 m)	Apricot Tan	348	1352	1272	2401
10	1.4% (1.0 m)	Cocoa Mulch	843	0861	1149	2593
11	5.2% (4.0 m)	Pacific Mist	017	4240	1195	2222
12	3.0% (2.3 m)	Midnight Blue	019	3900	1176	2441
13	12.3% (9.5 m)	Orange	323	1332	1253	2231
14	0.5% (0.4 m)	Manila	206	0800	1125	2466
15	0.5% (0.4 m)	White	001	0124	1071	2403
16	0.7% (0.6 m)	Black	900	0020	1008	2552

Upper thread 77.4 m
 Bobbin 25.8 m

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