
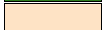


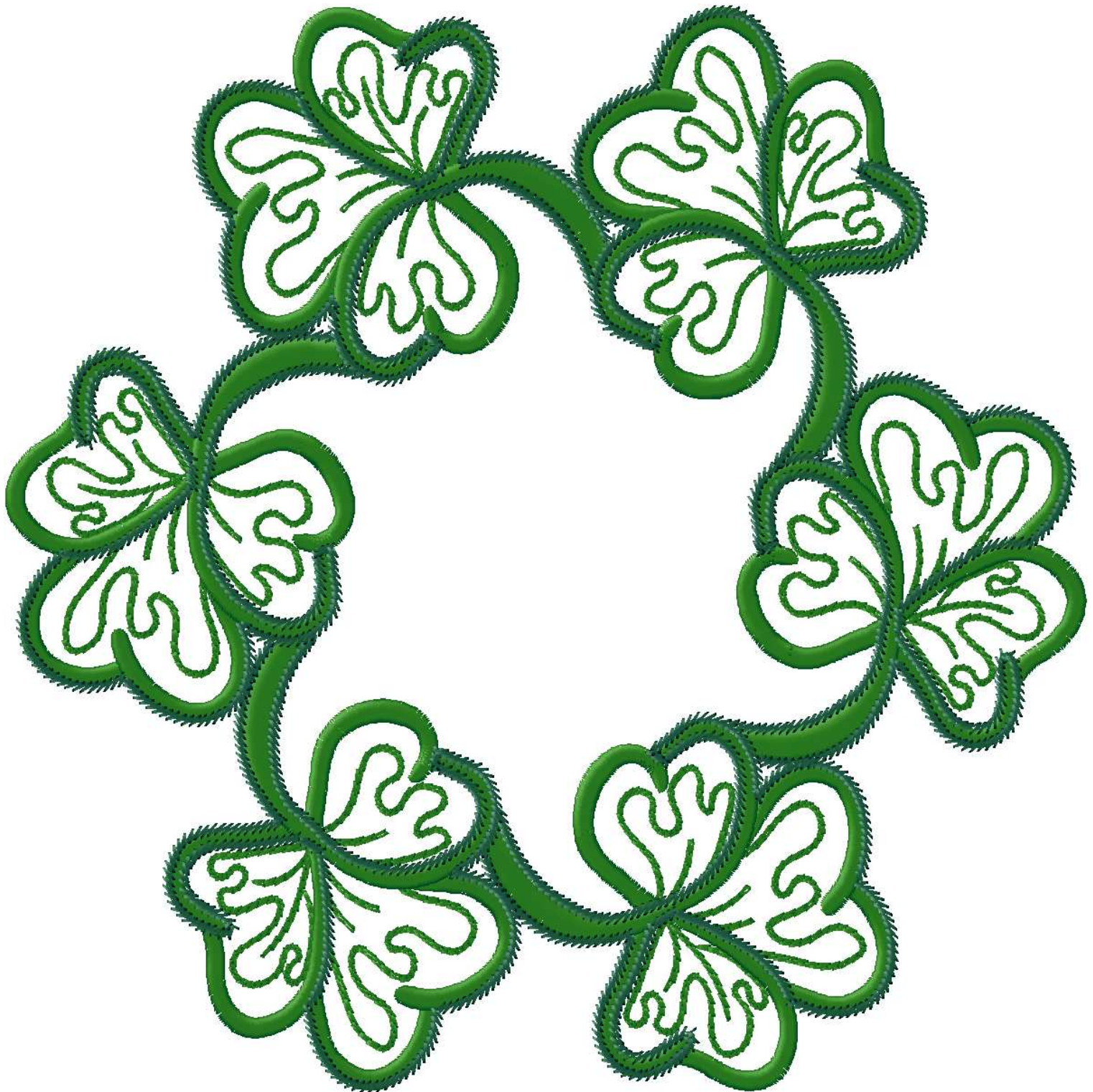


Thread Charts





Thread	Consumption	Name	Brother Embroidery	sacord Polyester	Madeira Rayon	Robison-Anton Rayon
1 	2.6% (3.2 m)	Green	515	5934	1369	2209
2 	2.6% (3.2 m)	Bone	307	1141	1013	2582
3 	80.1% (99.0 m)	Green	515	5934	1369	2209
4 	14.8% (18.3 m)	Ivy	808	4174	1370	2552

Upper thread 123.6 m
 Bobbin 41.2 m

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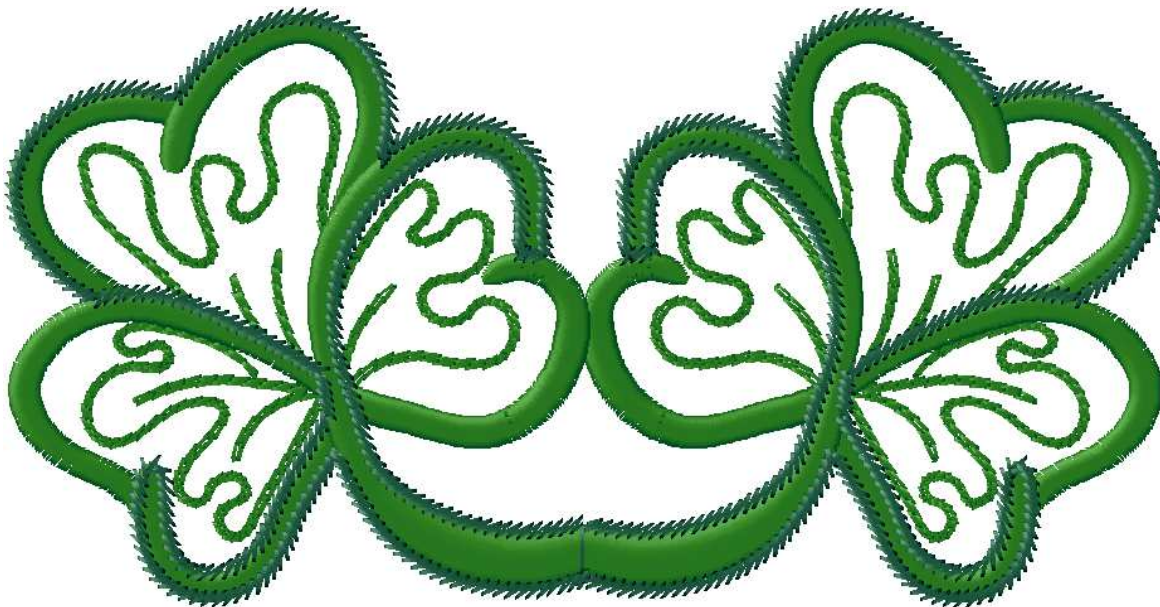


Thread Charts





Thread	Consumption	Name	Brother Embroidery	Sacord Polyester	Madeira Rayon	Robison-Anton Rayon
1 	2.3% (1.1 m)	Green	515	5934	1369	2209
2 	2.4% (1.2 m)	Bone	307	1141	1013	2582
3 	81.7% (40.8 m)	Green	515	5934	1369	2209
4 	13.6% (6.8 m)	Ivy	808	4174	1370	2552

Upper thread 49.9 m
 Bobbin 16.6 m

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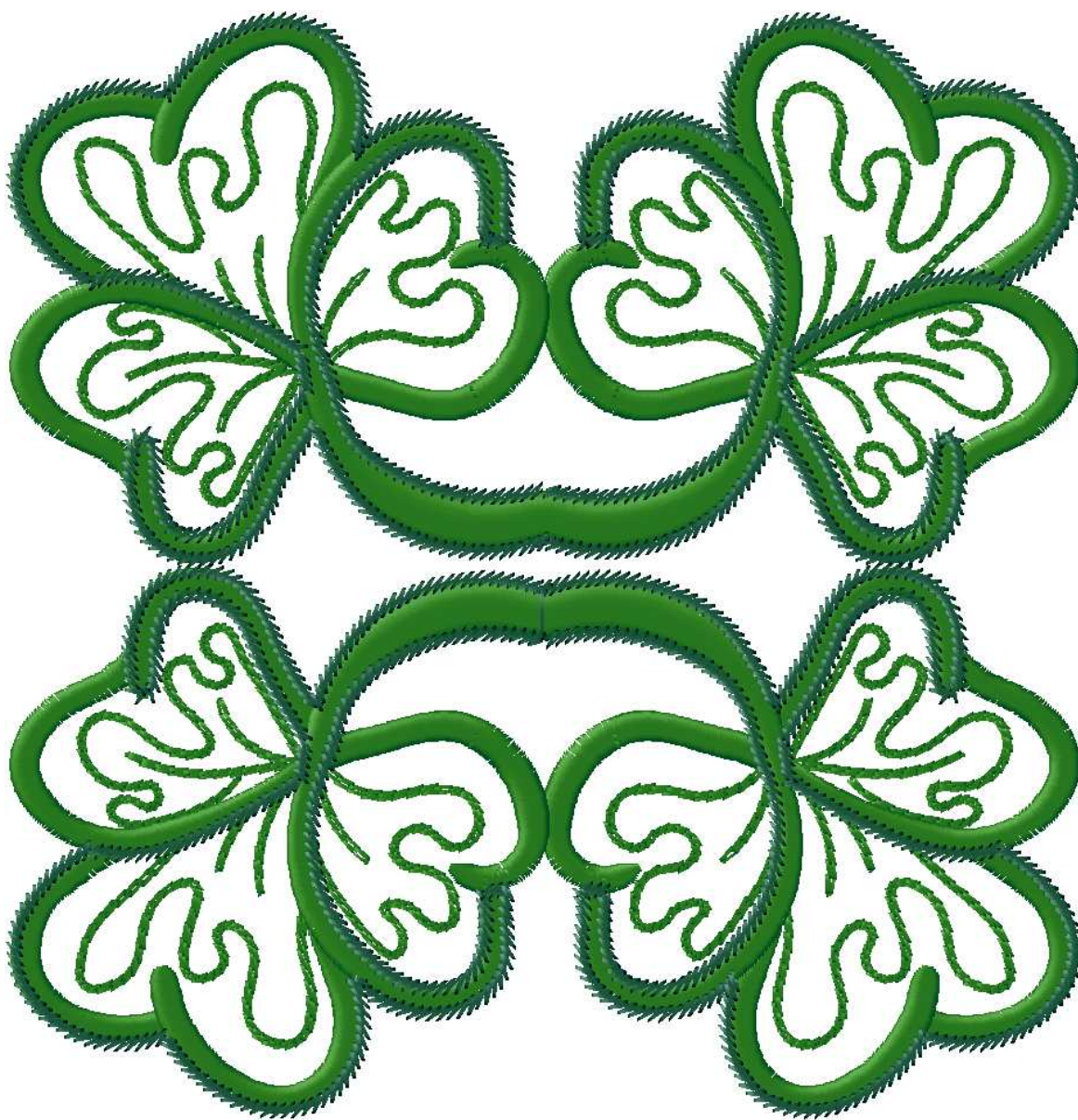


Thread Charts






Thread	Consumption	Name	Brother Embroidery	Isacord Polyester	Madeira Rayon	Robison-Anton Rayon
1 	2.3% (2.2 m)	Green	515	5934	1369	2209
2 	2.3% (2.3 m)	Bone	307	1141	1013	2582
3 	81.8% (81.6 m)	Green	515	5934	1369	2209
4 	13.6% (13.6 m)	Ivy	808	4174	1370	2552

Upper thread 99.7 m
 Bobbin 33.2 m

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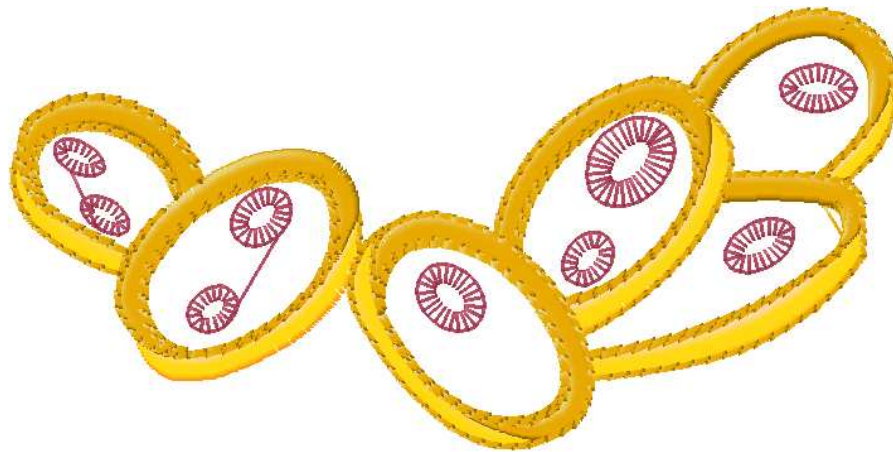


Thread Charts






Thread	Consumption	Name	Brother Embroidery	sacord Polyester	Madeira Rayon	Robison-Anton Rayon
1 	2.6% (0.6 m)	Canary	206	0800	1068	2462
2 	2.4% (0.6 m)	Bone	307	1141	1013	2582
3 	25.9% (6.4 m)	Canary	206	0800	1068	2462
4 	59.8% (14.8 m)	Deep Gold	214	0931	1025	2470
5 	9.3% (2.3 m)	Baroque Rose	333	1921	1341	2480

Upper thread 24.8 m
 Bobbin 8.3 m

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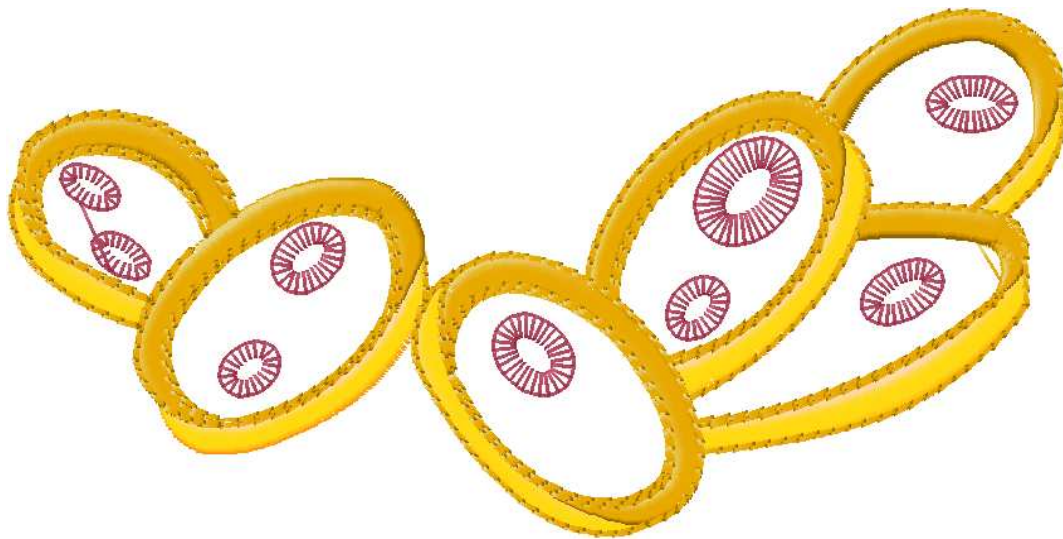


Thread Charts






Thread	Consumption	Name	Brother Embroidery	sacord Polyester	Madeira Rayon	Robison-Anton Rayon
1 	2.4% (0.8 m)	Canary	206	0800	1068	2462
2 	2.2% (0.7 m)	Bone	307	1141	1013	2582
3 	27.2% (8.9 m)	Canary	206	0800	1068	2462
4 	59.0% (19.3 m)	Deep Gold	214	0931	1025	2470
5 	9.3% (3.0 m)	Baroque Rose	333	1921	1341	2480

Upper thread 32.7 m
 Bobbin 10.9 m

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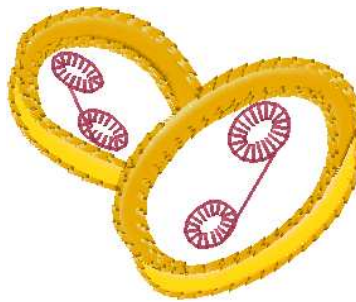


Thread Charts






Thread	Consumption	Name	Brother Embroidery	Isacord Polyester	Madeira Rayon	Robison-Anton Rayon
1 	3.0% (0.3 m)	Canary	206	0800	1068	2462
2 	2.7% (0.2 m)	Bone	307	1141	1013	2582
3 	21.3% (1.9 m)	Canary	206	0800	1068	2462
4 	7.9% (0.7 m)	Baroque Rose	333	1921	1341	2480
5 	65.1% (5.7 m)	Deep Gold	214	0931	1025	2470

Upper thread 8.7 m
 Bobbin 2.9 m

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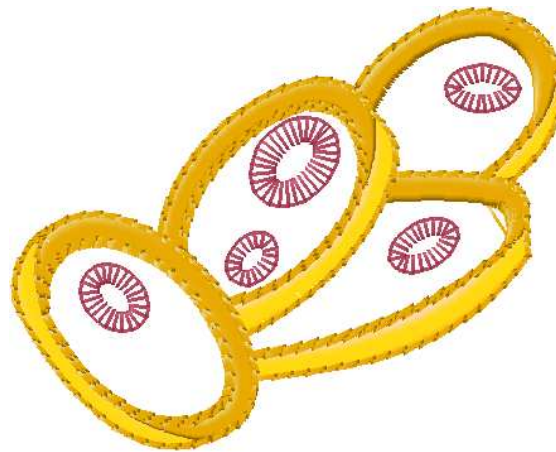


Thread Charts

Thread	Consumption	Name	Brother Embroidery	sacord Polyester	Madeira Rayon	Robison-Anton Rayon
1 	2.4% (0.4 m)	Canary	206	0800	1068	2462
2 	2.2% (0.4 m)	Bone	307	1141	1013	2582
3 	27.5% (4.6 m)	Canary	206	0800	1068	2462
4 	58.7% (9.8 m)	Deep Gold	214	0931	1025	2470
5 	9.2% (1.5 m)	Baroque Rose	333	1921	1341	2480

Upper thread 16.6 m
 Bobbin 5.5 m

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Thread Charts

Thread	Consumption	Name	Brother Embroidery	Isacord Polyester	Madeira Rayon	Robison-Anton Rayon
1	0.6% (0.5 m)	Green	515	5934	1369	2209
2	0.6% (0.4 m)	Bone	307	1141	1013	2582
3	0.9% (0.7 m)	Isle Green	534	4643	1298	2448
4	0.8% (0.6 m)	Bone	307	1141	1013	2582
5	0.8% (0.6 m)	Canary	206	0800	1068	2462
6	0.8% (0.6 m)	Bone	307	1141	1013	2582
7	8.1% (6.4 m)	Dark Gray	707	1375	1303	2553
8	1.1% (0.8 m)	Black	900	0020	1008	2552
9	8.1% (6.4 m)	Canary	206	0800	1068	2462
10	20.4% (16.1 m)	Green	515	5934	1369	2209
11	3.6% (2.9 m)	Ivy	808	4174	1370	2552
12	25.3% (20.0 m)	Isle Green	534	4643	1298	2448
13	2.3% (1.8 m)	Dark Olive	517	0747	1189	2229
14	16.7% (13.2 m)	Deep Gold	214	0931	1025	2470
15	4.1% (3.2 m)	Gold/Yellow	205	0501	1267	2326
16	2.2% (1.8 m)	Scholastic	126	1352	1155	2465
17	1.0% (0.8 m)	Shimmering Gold	328	0931	1159	2201
18	2.8% (2.2 m)	Baroque Rose	333	1921	1341	2480

Upper thread 79.1 m
 Bobbin 26.4 m

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Thread Charts

Thread	Consumption	Name	Brother	Embroider	ysacord Polyester	Madeira Rayon	Robison-Anton Rayon
1	0.6% (0.6 m)	Green	515	5934	1369	2209	
2	0.5% (0.5 m)	Bone	307	1141	1013	2582	
3	0.8% (0.8 m)	Isle Green	534	4643	1298	2448	
4	0.7% (0.7 m)	Bone	307	1141	1013	2582	
5	0.7% (0.7 m)	Canary	206	0800	1068	2462	
6	0.7% (0.7 m)	Bone	307	1141	1013	2582	
7	8.6% (9.1 m)	Dark Gray	707	1375	1303	2553	
8	1.0% (1.0 m)	Black	900	0020	1008	2552	
9	8.5% (8.9 m)	Canary	206	0800	1068	2462	
10	20.5% (21.6 m)	Green	515	5934	1369	2209	
11	3.3% (3.4 m)	Ivy	808	4174	1370	2552	
12	25.6% (26.9 m)	Isle Green	534	4643	1298	2448	
13	2.0% (2.1 m)	Dark Olive	517	0747	1189	2229	
14	16.5% (17.3 m)	Deep Gold	214	0931	1025	2470	
15	4.3% (4.5 m)	Gold/Yellow	205	0501	1267	2326	
16	2.0% (2.1 m)	Scholastic	126	1352	1155	2465	
17	1.0% (1.1 m)	Shimmering Gold	328	0931	1159	2201	
18	2.8% (2.9 m)	Baroque Rose	333	1921	1341	2480	

Upper thread 105.1 m
 Bobbin 35.0 m

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Thread Charts

Thread	Consumption	Name	Brother Embroidery	Isacord Polyester	Madeira Rayon	Robison-Anton Rayon
1	1.1% (0.6 m)	Isle Green	534	4643	1298	2448
2	1.0% (0.6 m)	Bone	307	1141	1013	2582
3	0.9% (0.5 m)	Green	515	5934	1369	2209
4	0.8% (0.4 m)	Bone	307	1141	1013	2582
5	11.1% (6.4 m)	Dark Gray	707	1375	1303	2553
6	1.6% (0.9 m)	Black	900	0020	1008	2552
7	28.1% (16.2 m)	Green	515	5934	1369	2209
8	5.0% (2.9 m)	Ivy	808	4174	1370	2552
9	40.5% (23.3 m)	Isle Green	534	4643	1298	2448
10	5.5% (3.2 m)	Gold/Yellow	205	0501	1267	2326
11	3.1% (1.8 m)	Scholastic	126	1352	1155	2465
12	1.4% (0.8 m)	Shimmering Gold	328	0931	1159	2201

Upper thread 57.6 m
 Bobbin 19.2 m

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Thread Charts

Thread	Consumption	Name	Brother Embroidery	sacord Polyester	Madeira Rayon	Robison-Anton Rayon
1	0.8% (0.9 m)	Isle Green	534	4643	1298	2448
2	0.8% (0.8 m)	Bone	307	1141	1013	2582
3	0.7% (0.7 m)	Green	515	5934	1369	2209
4	0.6% (0.6 m)	Bone	307	1141	1013	2582
5	11.7% (12.6 m)	Dark Gray	707	1375	1303	2553
6	1.2% (1.3 m)	Black	900	0020	1008	2552
7	29.0% (31.2 m)	Green	515	5934	1369	2209
8	3.8% (4.1 m)	Ivy	808	4174	1370	2552
9	41.9% (45.0 m)	Isle Green	534	4643	1298	2448
10	5.8% (6.2 m)	Gold/Yellow	205	0501	1267	2326
11	2.4% (2.5 m)	Scholastic	126	1352	1155	2465
12	1.4% (1.5 m)	Shimmering Gold	328	0931	1159	2201

Upper thread 107.5 m
 Bobbin 35.8 m

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Thread Charts

Thread	Consumption	Name	Brother Embroidery	Isacord Polyester	Madeira Rayon	Robison-Anton Rayon
1	1.1% (0.7 m)	Isle Green	534	4643	1298	2448
2	1.0% (0.7 m)	Bone	307	1141	1013	2582
3	1.0% (0.7 m)	Canary	206	0800	1068	2462
4	1.0% (0.6 m)	Bone	307	1141	1013	2582
5	11.0% (7.4 m)	Dark Gray	707	1375	1303	2553
6	1.4% (0.9 m)	Black	900	0020	1008	2552
7	11.0% (7.4 m)	Canary	206	0800	1068	2462
8	34.0% (22.7 m)	Isle Green	534	4643	1298	2448
9	2.9% (1.9 m)	Dark Olive	517	0747	1189	2229
10	22.2% (14.9 m)	Deep Gold	214	0931	1025	2470
11	5.6% (3.7 m)	Gold/Yellow	205	0501	1267	2326
12	2.9% (1.9 m)	Scholastic	126	1352	1155	2465
13	1.4% (0.9 m)	Shimmering Gold	328	0931	1159	2201
14	3.7% (2.5 m)	Baroque Rose	333	1921	1341	2480

Upper thread 67.0 m
 Bobbin 22.3 m

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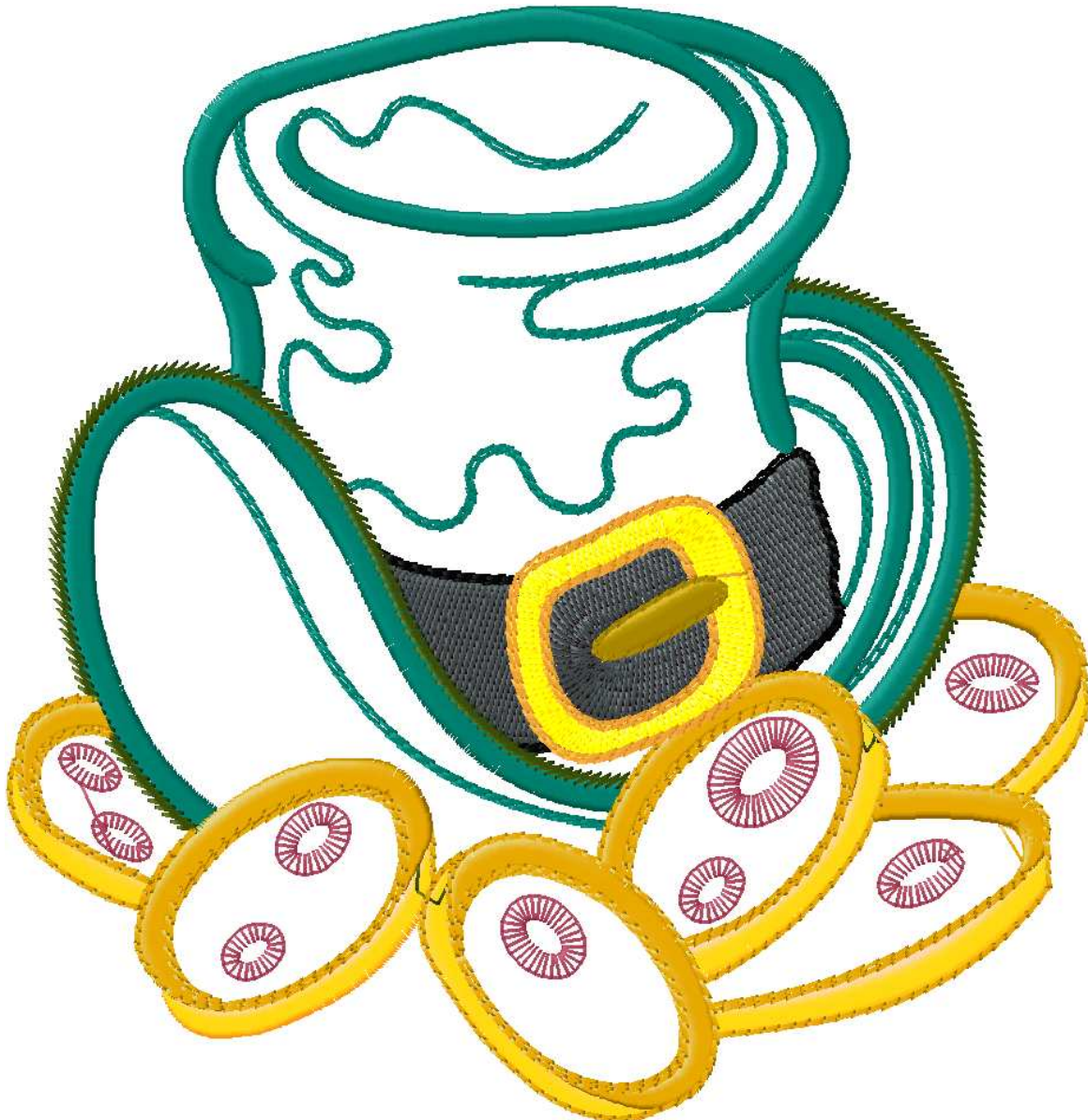


Thread Charts

Thread	Consumption	Name	Brother Embroidery	Isacord Polyester	Madeira Rayon	Robison-Anton Rayon
1	1.0% (0.9 m)	Isle Green	534	4643	1298	2448
2	0.9% (0.8 m)	Bone	307	1141	1013	2582
3	0.9% (0.8 m)	Canary	206	0800	1068	2462
4	0.9% (0.8 m)	Bone	307	1141	1013	2582
5	11.7% (10.5 m)	Dark Gray	707	1375	1303	2553
6	1.2% (1.1 m)	Black	900	0020	1008	2552
7	11.5% (10.3 m)	Canary	206	0800	1068	2462
8	34.2% (30.7 m)	Isle Green	534	4643	1298	2448
9	2.6% (2.3 m)	Dark Olive	517	0747	1189	2229
10	21.7% (19.5 m)	Deep Gold	214	0931	1025	2470
11	5.9% (5.3 m)	Gold/Yellow	205	0501	1267	2326
12	2.6% (2.3 m)	Scholastic	126	1352	1155	2465
13	1.4% (1.3 m)	Shimmering Gold	328	0931	1159	2201
14	3.8% (3.4 m)	Baroque Rose	333	1921	1341	2480

Upper thread 89.8 m
 Bobbin 29.9 m

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Thread Charts

Thread	Consumption	Name	Brother Embroidery	Isacord Polyester	Madeira Rayon	Robison-Anton Rayon
1	1.8% (0.7 m)	Isle Green	534	4643	1298	2448
2	1.6% (0.6 m)	Bone	307	1141	1013	2582
3	16.8% (6.2 m)	Dark Gray	707	1375	1303	2553
4	2.4% (0.9 m)	Black	900	0020	1008	2552
5	62.1% (22.9 m)	Isle Green	534	4643	1298	2448
6	8.4% (3.1 m)	Gold/Yellow	205	0501	1267	2326
7	4.7% (1.7 m)	Scholastic	126	1352	1155	2465
8	2.2% (0.8 m)	Shimmering Gold	328	0931	1159	2201

Upper thread 36.9 m
 Bobbin 12.3 m

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Thread Charts

Thread	Consumption	Name	Brother Embroider	ysacord Polyester	Madeira Rayon	Robison-Anton Rayon
1	1.5% (0.8 m)	Isle Green	534	4643	1298	2448
2	1.3% (0.7 m)	Bone	307	1141	1013	2582
3	18.1% (10.2 m)	Dark Gray	707	1375	1303	2553
4	2.0% (1.1 m)	Black	900	0020	1008	2552
5	62.0% (34.9 m)	Isle Green	534	4643	1298	2448
6	8.9% (5.0 m)	Gold/Yellow	205	0501	1267	2326
7	4.0% (2.2 m)	Scholastic	126	1352	1155	2465
8	2.1% (1.2 m)	Shimmering Gold	328	0931	1159	2201

Upper thread 56.3 m
 Bobbin 18.8 m

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Thread Charts





Thread	Consumption	Name	Brother	Embroider	ysacord Polyester	Madeira Rayon	Robison-Anton Rayon
1	1.3% (0.9 m)	Isle Green	534		4643	1298	2448
2	1.2% (0.8 m)	Bone	307		1141	1013	2582
3	17.8% (12.6 m)	Dark Gray	707		1375	1303	2553
4	1.8% (1.3 m)	Black	900		0020	1008	2552
5	63.5% (45.0 m)	Isle Green	534		4643	1298	2448
6	8.8% (6.2 m)	Gold/Yellow	205		0501	1267	2326
7	3.6% (2.5 m)	Scholastic	126		1352	1155	2465
8	2.1% (1.5 m)	Shimmering Gold	328		0931	1159	2201

Upper thread 70.9 m
 Bobbin 23.6 m

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Thread Charts





Thread	Consumption	Name	Brother Embroidery	sacord Polyester	Madeira Rayon	Robison-Anton Rayon
1 	2.3% (0.5 m)	Green	515	5934	1369	2209
2 	2.2% (0.4 m)	Bone	307	1141	1013	2582
3 	81.7% (17.0 m)	Green	515	5934	1369	2209
4 	13.8% (2.9 m)	Ivy	808	4174	1370	2552

Upper thread 20.8 m
 Bobbin 6.9 m

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Thread Charts

Thread	Consumption	Name	Brother Embroidery	sacord Polyester	Madeira Rayon	Robison-Anton Rayon
1 	1.6% (0.8 m)	Green	515	5934	1369	2209
2 	1.5% (0.7 m)	Bone	307	1141	1013	2582
3 	86.9% (40.6 m)	Green	515	5934	1369	2209
4 	9.9% (4.6 m)	Ivy	808	4174	1370	2552

Upper thread 46.8 m
 Bobbin 15.6 m

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