








Thread Charts

| Thread | Consumption | Name | Brother Embroidery | sacord Polyester | Madeira Rayon | Robison-Anton Rayon |
|--|----------------|--------------|--------------------|------------------|---------------|---------------------|
| 1  | 1.8% (1.8 m) | Baroque Rose | 333 | 1921 | 1341 | 2480 |
| 2  | 1.9% (1.9 m) | Bone | 307 | 1141 | 1013 | 2582 |
| 3  | 2.5% (2.5 m) | White | 001 | 0124 | 1071 | 2403 |
| 4  | 2.5% (2.5 m) | Bone | 307 | 1141 | 1013 | 2582 |
| 5  | 10.8% (10.8 m) | Dark Brown | 058 | 1876 | 1007 | 2411 |
| 6  | 28.7% (28.8 m) | Baroque Rose | 333 | 1921 | 1341 | 2480 |
| 7  | 51.9% (52.1 m) | White | 001 | 0124 | 1071 | 2403 |

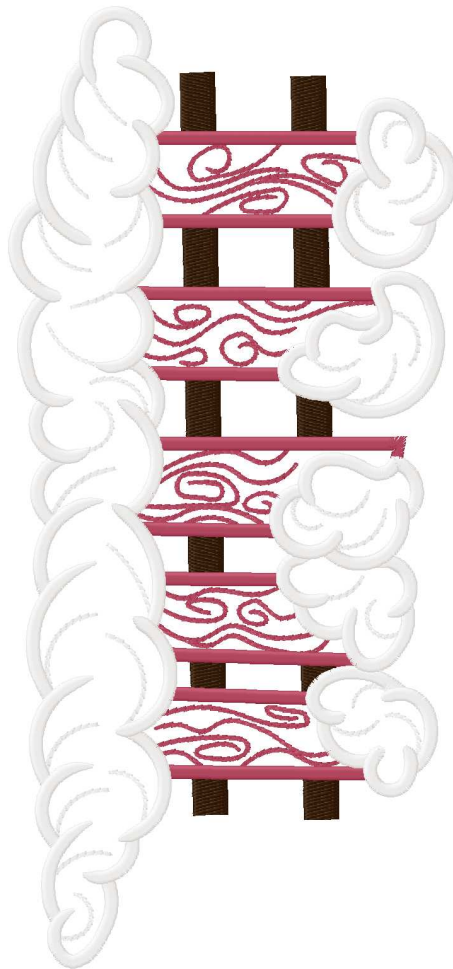
Upper thread 100.4 m

Bobbin 33.5 m

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Thread Charts

| Thread | Consumption | Name | Brother | Embroiderjsacord | Polyester | Madeira Rayon | Robison-Rayon |
|--------|----------------|---------------------|---------|------------------|-----------|---------------|---------------|
| 1 | 1.3% (1.7 m) | White | 001 | 0124 | 1071 | 2403 | |
| 2 | 1.5% (2.0 m) | Bone | 307 | 1141 | 1013 | 2582 | |
| 3 | 0.4% (0.6 m) | Prussian Blue | 007 | 3732 | 1166 | 2429 | |
| 4 | 0.3% (0.4 m) | Bone | 307 | 1141 | 1013 | 2582 | |
| 5 | 0.5% (0.6 m) | Pale Pink | 085 | 2153 | 1321 | 2259 | |
| 6 | 0.3% (0.5 m) | Bone | 307 | 1141 | 1013 | 2582 | |
| 7 | 0.4% (0.5 m) | Dark Turquoise Blue | 019 | 3902 | 1029 | 2529 | |
| 8 | 0.2% (0.3 m) | Bone | 307 | 1141 | 1013 | 2582 | |
| 9 | 7.4% (10.2 m) | White | 001 | 0124 | 1071 | 2403 | |
| 10 | 5.7% (7.8 m) | Black | 900 | 0020 | 1008 | 2552 | |
| 11 | 7.6% (10.5 m) | Dark Turquoise Blue | 019 | 3902 | 1029 | 2529 | |
| 12 | 8.4% (11.6 m) | Prussian Blue | 007 | 3732 | 1166 | 2429 | |
| 13 | 6.3% (8.6 m) | Dark Turquoise Blue | 019 | 3902 | 1029 | 2529 | |
| 14 | 3.6% (5.0 m) | Scarlet | 800 | 1703 | 1077 | 2420 | |
| 15 | 4.8% (6.6 m) | Pale Pink | 085 | 2153 | 1321 | 2259 | |
| 16 | 5.5% (7.6 m) | Purple | 614 | 3335 | 1266 | 2437 | |
| 17 | 6.2% (8.6 m) | Dark Brown | 058 | 1876 | 1007 | 2411 | |
| 18 | 8.5% (11.7 m) | Ivy | 808 | 4174 | 1370 | 2552 | |
| 19 | 3.0% (4.1 m) | Deep Gold | 214 | 0931 | 1025 | 2470 | |
| 20 | 2.3% (3.1 m) | Cream Brown | 010 | 0520 | 1349 | 2559 | |
| 21 | 12.9% (17.7 m) | Canary | 206 | 0800 | 1068 | 2462 | |
| 22 | 5.2% (7.2 m) | Deep Gold | 214 | 0931 | 1025 | 2470 | |
| 23 | 1.8% (2.4 m) | White | 001 | 0124 | 1071 | 2403 | |
| 24 | 6.0% (8.3 m) | Dark Brown | 058 | 1876 | 1007 | 2411 | |

Upper thread 137.8 m
 Bobbin 45.9 m

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Thread Charts

| Thread | Consumption | Name | Brother | Embroider | ysacord Polyester | Madeira Rayon | Robison-Rayon |
|--------|----------------|---------------------|---------|-----------|-------------------|---------------|---------------|
| 1 | 0.8% (1.4 m) | White | 001 | 0124 | 1071 | 2403 | |
| 2 | 0.8% (1.4 m) | Bone | 307 | 1141 | 1013 | 2582 | |
| 3 | 2.2% (3.9 m) | Scarlet | 800 | 1703 | 1077 | 2420 | |
| 4 | 7.3% (12.6 m) | White | 001 | 0124 | 1071 | 2403 | |
| 5 | 9.1% (15.7 m) | Dark Turquoise Blue | 019 | 3902 | 1029 | 2529 | |
| 6 | 1.9% (3.4 m) | Prussian Blue | 007 | 3732 | 1166 | 2429 | |
| 7 | 5.2% (9.1 m) | Cream Brown | 010 | 0520 | 1349 | 2559 | |
| 8 | 5.8% (10.1 m) | Ivy | 808 | 4174 | 1370 | 2552 | |
| 9 | 28.3% (48.9 m) | Dark Brown | 058 | 1876 | 1007 | 2411 | |
| 10 | 8.5% (14.7 m) | Ivy | 808 | 4174 | 1370 | 2552 | |
| 11 | 0.5% (0.9 m) | Dark Brown | 058 | 1876 | 1007 | 2411 | |
| 12 | 2.5% (4.3 m) | Deep Gold | 214 | 0931 | 1025 | 2470 | |
| 13 | 2.7% (4.6 m) | Black | 900 | 0020 | 1008 | 2552 | |
| 14 | 10.4% (17.9 m) | Canary | 206 | 0800 | 1068 | 2462 | |
| 15 | 6.2% (10.7 m) | Baja Blue | 607 | 3612 | 1275 | 2527 | |
| 16 | 1.1% (1.8 m) | Purple | 614 | 3335 | 1266 | 2437 | |
| 17 | 5.6% (9.6 m) | Deep Gold | 214 | 0931 | 1025 | 2470 | |
| 18 | 1.3% (2.2 m) | White | 001 | 0124 | 1071 | 2403 | |

Upper thread 173.1 m
 Bobbin 57.7 m

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Thread Charts

| Thread | Consumption | Name | Brother | Embroider | ysacord | Polyester | Madeira | Rayon | Robison-Anton | Rayon |
|--------|----------------|---------------------|---------|-----------|---------|-----------|---------|-------|---------------|-------|
| 1 | 1.4% (2.1 m) | White | 001 | | 0124 | | 1071 | | | 2403 |
| 2 | 1.4% (2.1 m) | Bone | 307 | | 1141 | | 1013 | | | 2582 |
| 3 | 0.7% (1.1 m) | Prussian Blue | 007 | | 3732 | | 1166 | | | 2429 |
| 4 | 0.8% (1.2 m) | Bone | 307 | | 1141 | | 1013 | | | 2582 |
| 5 | 0.4% (0.5 m) | Pale Pink | 085 | | 2153 | | 1321 | | | 2259 |
| 6 | 0.3% (0.4 m) | Bone | 307 | | 1141 | | 1013 | | | 2582 |
| 7 | 0.3% (0.4 m) | Dark Turquoise Blue | 019 | | 3902 | | 1029 | | | 2529 |
| 8 | 0.2% (0.3 m) | Bone | 307 | | 1141 | | 1013 | | | 2582 |
| 9 | 7.3% (11.0 m) | White | 001 | | 0124 | | 1071 | | | 2403 |
| 10 | 5.2% (7.8 m) | Black | 900 | | 0020 | | 1008 | | | 2552 |
| 11 | 5.9% (8.9 m) | Dark Turquoise Blue | 019 | | 3902 | | 1029 | | | 2529 |
| 12 | 8.9% (13.5 m) | Prussian Blue | 007 | | 3732 | | 1166 | | | 2429 |
| 13 | 5.5% (8.3 m) | Dark Turquoise Blue | 019 | | 3902 | | 1029 | | | 2529 |
| 14 | 2.9% (4.4 m) | Scarlet | 800 | | 1703 | | 1077 | | | 2420 |
| 15 | 3.1% (4.6 m) | Pale Pink | 085 | | 2153 | | 1321 | | | 2259 |
| 16 | 4.3% (6.5 m) | Purple | 614 | | 3335 | | 1266 | | | 2437 |
| 17 | 6.7% (10.2 m) | Ivy | 808 | | 4174 | | 1370 | | | 2552 |
| 18 | 2.3% (3.5 m) | Deep Gold | 214 | | 0931 | | 1025 | | | 2470 |
| 19 | 4.4% (6.6 m) | Cream Brown | 010 | | 0520 | | 1349 | | | 2559 |
| 20 | 10.9% (16.6 m) | Canary | 206 | | 0800 | | 1068 | | | 2462 |
| 21 | 20.0% (30.3 m) | Dark Brown | 058 | | 1876 | | 1007 | | | 2411 |
| 22 | 5.0% (7.6 m) | Deep Gold | 214 | | 0931 | | 1025 | | | 2470 |
| 23 | 1.9% (2.8 m) | White | 001 | | 0124 | | 1071 | | | 2403 |
| 24 | 0.5% (0.7 m) | Prussian Blue | 007 | | 3732 | | 1166 | | | 2429 |

Upper thread 151.5 m
 Bobbin 50.5 m

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Thread Charts

| Thread | Consumption | Name | Brother | Embroider | ysacord | Polyester | Madeira Rayon | Robison-Anton Rayon |
|--------|----------------|--------------|---------|-----------|---------|-----------|---------------|---------------------|
| 1 | 1.0% (1.3 m) | Baroque Rose | 333 | | 1921 | | 1341 | 2480 |
| 2 | 1.0% (1.4 m) | Bone | 307 | | 1141 | | 1013 | 2582 |
| 3 | 1.7% (2.3 m) | White | 001 | | 0124 | | 1071 | 2403 |
| 4 | 1.7% (2.2 m) | Bone | 307 | | 1141 | | 1013 | 2582 |
| 5 | 5.7% (7.4 m) | Baroque Rose | 333 | | 1921 | | 1341 | 2480 |
| 6 | 10.5% (13.6 m) | White | 001 | | 0124 | | 1071 | 2403 |
| 7 | 5.8% (7.5 m) | Bone | 307 | | 1141 | | 1013 | 2582 |
| 8 | 12.7% (16.5 m) | Mustard | 812 | | 0640 | | 1066 | 2557 |
| 9 | 14.9% (19.4 m) | Dark Brown | 058 | | 1876 | | 1007 | 2411 |
| 10 | 19.8% (25.7 m) | Baroque Rose | 333 | | 1921 | | 1341 | 2480 |
| 11 | 1.3% (1.7 m) | Dark Brown | 058 | | 1876 | | 1007 | 2411 |
| 12 | 23.9% (31.1 m) | White | 001 | | 0124 | | 1071 | 2403 |

Upper thread 130.1 m
 Bobbin 43.4 m

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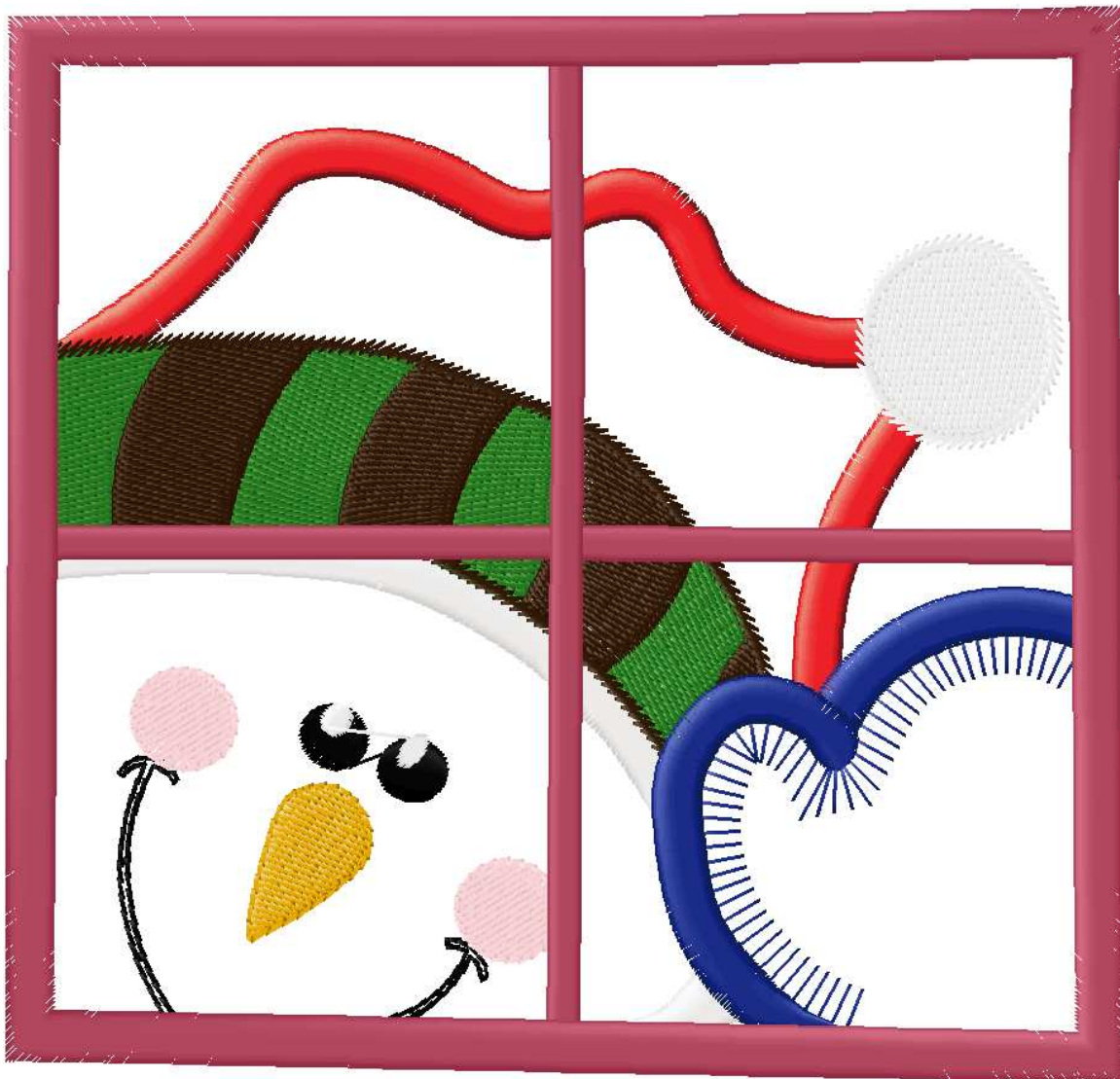


Thread Charts





| Thread | Consumption | Name | Brother Embroidery | Scacord Polyester | Madeira Rayon | Robison-Anton Rayon |
|--------|----------------|----------------|--------------------|-------------------|---------------|---------------------|
| 1 | 0.6% (0.6 m) | Scholastic | 208 | 0811 | 1024 | 2465 |
| 2 | 0.5% (0.6 m) | Bone | 307 | 1141 | 1013 | 2582 |
| 3 | 0.6% (0.7 m) | Scholastic | 208 | 0811 | 1024 | 2465 |
| 4 | 0.5% (0.5 m) | Bone | 307 | 1141 | 1013 | 2582 |
| 5 | 0.5% (0.5 m) | Scholastic | 208 | 0811 | 1024 | 2465 |
| 6 | 0.3% (0.4 m) | Bone | 307 | 1141 | 1013 | 2582 |
| 7 | 0.9% (1.0 m) | Scholastic | 208 | 0811 | 1024 | 2465 |
| 8 | 0.8% (0.9 m) | Bone | 307 | 1141 | 1013 | 2582 |
| 9 | 8.7% (9.7 m) | Scarlet | 800 | 1703 | 1077 | 2420 |
| 10 | 2.0% (2.2 m) | Black | 900 | 0020 | 1008 | 2552 |
| 11 | 9.8% (11.0 m) | White | 001 | 0124 | 1071 | 2403 |
| 12 | 11.4% (12.7 m) | Green | 515 | 5934 | 1369 | 2209 |
| 13 | 11.9% (13.3 m) | Dark Brown | 058 | 1876 | 1007 | 2411 |
| 14 | 7.4% (8.3 m) | Prussian Blue | 007 | 3732 | 1166 | 2429 |
| 15 | 3.2% (3.6 m) | Delicate Mauve | 124 | 2170 | 1013 | 2335 |
| 16 | 2.2% (2.4 m) | Deep Gold | 214 | 0931 | 1025 | 2470 |
| 17 | 38.8% (43.4 m) | Baroque Rose | 333 | 1921 | 1341 | 2480 |

Upper thread 111.7 m
 Bobbin 37.2 m

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Thread Charts





| Thread | Consumption | Name | Brother Embroidery | Isacord Polyester | Madeira Rayon | Robison-Anton Rayon |
|--|----------------|------------|--------------------|-------------------|---------------|---------------------|
| 1  | 0.9% (1.3 m) | Scholastic | 208 | 0811 | 1024 | 2465 |
| 2  | 0.8% (1.1 m) | Bone | 307 | 1141 | 1013 | 2582 |
| 3  | 28.1% (39.6 m) | Green | 515 | 5934 | 1369 | 2209 |
| 4  | 70.1% (98.8 m) | White | 001 | 0124 | 1071 | 2403 |

Upper thread 140.8 m
 Bobbin 46.9 m

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Thread Charts

| Thread | Consumption | Name | Brother Embroidery | sacord Polyester | Madeira Rayon | Robison-Anton Rayon |
|--|----------------|---------|--------------------|------------------|---------------|---------------------|
| 1  | 2.3% (0.9 m) | Granite | 704 | 0111 | 1131 | 2554 |
| 2  | 2.0% (0.7 m) | Bone | 307 | 1141 | 1013 | 2582 |
| 3  | 23.6% (8.9 m) | White | 001 | 0124 | 1071 | 2403 |
| 4  | 72.2% (27.1 m) | Granite | 704 | 0111 | 1131 | 2554 |

Upper thread 37.6 m
 Bobbin 12.5 m

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