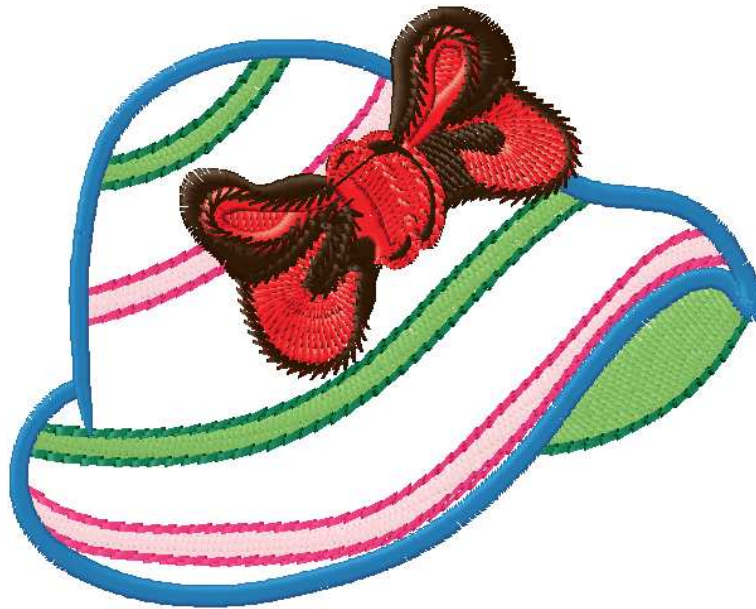


Thread Charts





Thread	Consumption	Name	Brother Embroidery	Sacord Polyester	Madeira Rayon	Robison-Rayon
1	1.3% (1.8 ft)	Dark Turquoise Blue	019	3902	1029	2529
2	1.1% (1.5 ft)	Bone	307	1141	1013	2582
3	14.3% (19.3 ft)	Mint Green	502	5822	1049	2211
4	8.7% (11.7 ft)	Green	507	5324	1051	2454
5	10.5% (14.2 ft)	Delicate Mauve	124	2170	1013	2335
6	8.9% (12.0 ft)	Begonia	086	2220	1117	2248
7	14.4% (19.4 ft)	Dark Turquoise Blue	019	3902	1029	2529
8	15.1% (20.4 ft)	Scarlet	800	1703	1077	2420
9	14.0% (18.9 ft)	Dark Brown	058	1876	1007	2411
10	7.7% (10.5 ft)	Scarlet	800	1703	1077	2420
11	4.0% (5.4 ft)	Dark Brown	058	1876	1007	2411

Upper thread 135.2 ft  
 Bobbin 45.1 ft

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Thread Charts

Thread	Consumption	Name	Brother Embroidery	Isacord Polyester	Madeira Rayon	Robison-Anton Rayon
1 	38.9% (32.7 ft)	Scarlet	800	1703	1077	2420
2 	34.8% (29.2 ft)	Dark Brown	058	1876	1007	2411
3 	18.0% (15.1 ft)	Scarlet	800	1703	1077	2420
4 	8.3% (7.0 ft)	Dark Brown	058	1876	1007	2411

Upper thread 84.0 ft  
 Bobbin 28.0 ft

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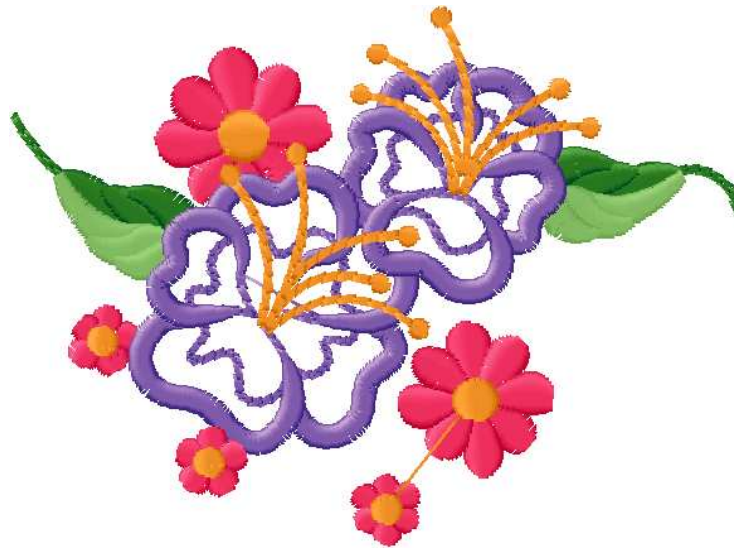


Thread Charts

Thread	Consumption	Name	Brother Embroidery	Isacord Polyester	Madeira Rayon	Robison-Anton Rayon
1	1.4% (1.2 ft)	Purple	614	3335	1266	2437
2	1.3% (1.1 ft)	Bone	307	1141	1013	2582
3	14.7% (12.9 ft)	Pink	807	2220	1117	2248
4	9.6% (8.5 ft)	Green	515	5934	1369	2209
5	8.3% (7.4 ft)	Mint Green	502	5822	1049	2211
6	37.7% (33.2 ft)	Purple	614	3335	1266	2437
7	11.8% (10.4 ft)	Pink	807	2220	1117	2248
8	15.2% (13.4 ft)	Orange	209	1220	1065	2330

Upper thread 88.2 ft  
 Bobbin 29.4 ft

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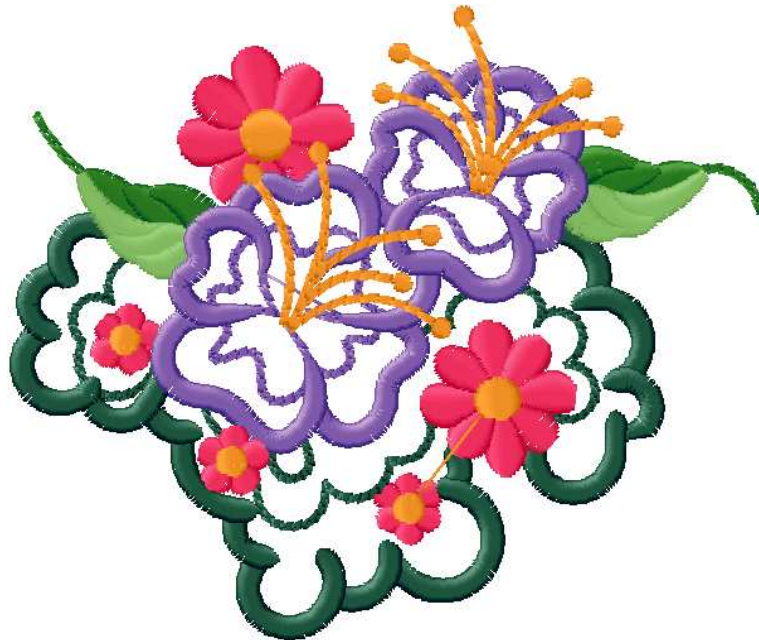


Thread Charts

Thread	Consumption	Name	Brother Embroidery	Isacord Polyester	Madeira Rayon	Robison-Rayon
1	1.6% (2.0 ft)	Ivy	808	4174	1370	2552
2	1.5% (1.8 ft)	Bone	307	1141	1013	2582
3	0.9% (1.1 ft)	Purple	614	3335	1266	2437
4	0.9% (1.1 ft)	Bone	307	1141	1013	2582
5	11.0% (13.3 ft)	Pink	807	2220	1117	2248
6	23.3% (28.1 ft)	Ivy	808	4174	1370	2552
7	7.1% (8.5 ft)	Green	515	5934	1369	2209
8	6.1% (7.4 ft)	Mint Green	502	5822	1049	2211
9	27.6% (33.2 ft)	Purple	614	3335	1266	2437
10	8.7% (10.4 ft)	Pink	807	2220	1117	2248
11	11.2% (13.4 ft)	Orange	209	1220	1065	2330

Upper thread 120.4 ft  
 Bobbin 40.1 ft

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Thread Charts






Thread	Consumption	Name	Brother Embroidery	Sacord Polyester	Madeira Rayon	Robison-Anton Rayon
1	20.7% (18.6 ft)	Electric Blue	420	3600	1177	2442
2	23.1% (20.8 ft)	Ultramarine	405	3600	1177	2442
3	16.1% (14.4 ft)	Mint Green	502	5822	1049	2211
4	28.1% (25.2 ft)	Dark Olive	517	0747	1189	2229
5	12.0% (10.8 ft)	Prussian Blue	007	3732	1166	2429

Upper thread 89.7 ft  
 Bobbin 29.9 ft

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Thread Charts




Thread	Consumption	Name	Brother Embroidery	Sacord Polyester	Madeira Rayon	Robison-Anton Rayon
1 	10.0% (6.8 ft)	Apple Green	509	0453	1169	2214
2 	9.5% (6.4 ft)	Olive Green	519	4174	1006	2552
3 	31.0% (20.8 ft)	Magenta	620	2600	1263	2426
4 	20.7% (13.9 ft)	Dark Red	107	1805	1234	2417
5 	28.9% (19.4 ft)	Delicate Mauve	124	2170	1013	2335

Upper thread 67.3 ft  
 Bobbin 22.4 ft

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Thread Charts

Thread	Consumption	Name	Brother Embroidery	sacord Polyester	Madeira Rayon	Robison-Anton Rayon
1 	37.2% (11.1 ft)	Medium Purple	612	2600	1263	2425
2 	57.2% (17.0 ft)	Dark Red	107	1805	1234	2417
3 	5.6% (1.7 ft)	Mustard	812	0640	1066	2557

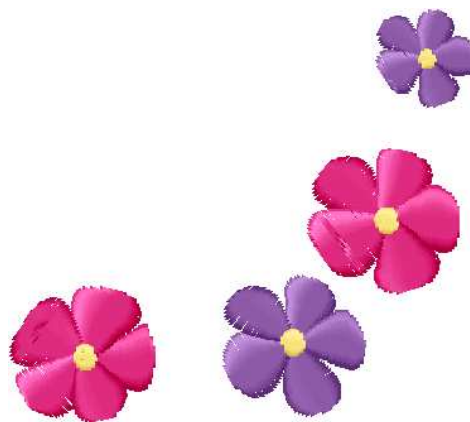
Upper thread 29.8 ft

Bobbin 9.9 ft










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Thread Charts

Thread	Consumption	Name	Brother Embroidery	sacord Polyester	Madeira Rayon	Robison-Rayon	Anton Rayon
1 	1.1% (0.9 ft)	Lemon Yellow	202	0310	1022	2557	
2 	1.1% (0.8 ft)	Bone	307	1141	1013	2582	
3 	27.3% (21.5 ft)	Dark Brown	058	1876	1007	2411	
4 	17.7% (13.9 ft)	Lemon Yellow	202	0310	1022	2557	
5 	16.2% (12.7 ft)	Dark Olive	517	0747	1189	2229	
6 	4.0% (3.2 ft)	Apple Green	509	0453	1169	2214	
7 	16.1% (12.7 ft)	Orange	339	1311	1173	2289	
8 	15.9% (12.5 ft)	Scarlet	800	1703	1077	2420	
9 	0.6% (0.4 ft)	Scholastic	208	0811	1024	2465	

Upper thread 78.7 ft  
 Bobbin 26.2 ft

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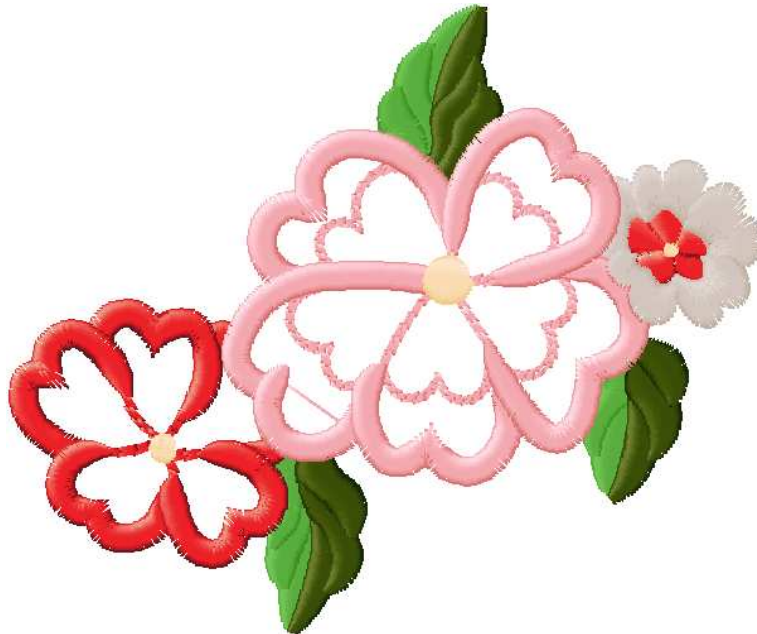


Thread Charts

Thread	Consumption	Name	Brother Embroidery	Isacord Polyester	Madeira Rayon	Robison-Rayon
1	0.9% (0.8 ft)	Scarlet	800	1703	1077	2420
2	0.7% (0.7 ft)	Bone	307	1141	1013	2582
3	1.4% (1.4 ft)	Pink	079	2155	1116	2423
4	1.2% (1.1 ft)	Bone	307	1141	1013	2582
5	13.6% (13.3 ft)	Apple Green	509	0453	1169	2214
6	15.7% (15.4 ft)	Dark Olive	517	0747	1189	2229
7	3.4% (3.3 ft)	Scarlet	800	1703	1077	2420
8	9.4% (9.2 ft)	Warm Gray	399	0142	1286	2271
9	17.3% (16.9 ft)	Scarlet	800	1703	1077	2420
10	34.3% (33.6 ft)	Pink	079	2155	1116	2423
11	2.1% (2.0 ft)	Bone	307	1141	1013	2582

Upper thread 97.9 ft  
 Bobbin 32.6 ft

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Thread Charts








Thread	Consumption	Name	Brother Embroidery	Isacord Polyester	Madeira Rayon	Robison-Anton Rayon
1	2.1% (2.4 ft)	Electric Blue	420	3600	1177	2442
2	2.1% (2.3 ft)	Bone	307	1141	1013	2582
3	3.3% (3.7 ft)	Gold/Yellow	205	0501	1267	2326
4	9.3% (10.5 ft)	Ivy	808	4174	1370	2552
5	9.5% (10.7 ft)	Dark Olive	517	0747	1189	2229
6	2.2% (2.5 ft)	Apple Green	509	0453	1169	2214
7	3.9% (4.4 ft)	Orange	339	1311	1173	2289
8	7.2% (8.1 ft)	Scarlet	800	1703	1077	2420
9	46.5% (52.3 ft)	Electric Blue	420	3600	1177	2442
10	7.8% (8.7 ft)	Dark Turquoise Blue	019	3902	1029	2529
11	6.1% (6.9 ft)	Peacock Blue	415	3743	1304	2460

Upper thread 112.5 ft  
 Bobbin 37.5 ft

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Thread Charts

Thread	Consumption	Name	Brother Embroidery	Isacord Polyester	Madeira Rayon	Robison-Anton Rayon
1 	4.8% (6.4 ft)	Gold/Yellow	205	0501	1267	2326
2 	12.9% (17.5 ft)	Ivy	808	4174	1370	2552
3 	20.0% (27.1 ft)	Dark Olive	517	0747	1189	2229
4 	2.3% (3.1 ft)	Apple Green	509	0453	1169	2214
5 	20.1% (27.3 ft)	Orange	339	1311	1173	2289
6 	39.0% (52.8 ft)	Scarlet	800	1703	1077	2420
7 	0.8% (1.1 ft)	Scholastic	208	0811	1024	2465

Upper thread 135.3 ft

Bobbin 45.1 ft

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