

## Thread Charts

Thread	Consumption	Name	Brother	Embroider	ysacord	Polyester	Madeira Rayon	Robison-Rayon
1	0.6% (3.0 ft)	Granite	704		0111		1131	2554
2	0.5% (2.8 ft)	Bone	307		1141		1013	2582
3	0.5% (2.7 ft)	Dark Turquoise Blue	019		3902		1029	2529
4	0.5% (2.5 ft)	Bone	307		1141		1013	2582
5	10.6% (56.0 ft)	Mint Green	502		5822		1049	2211
6	4.0% (21.0 ft)	Green	507		5324		1051	2454
7	6.5% (34.5 ft)	Delicate Mauve	124		2170		1013	2335
8	2.2% (11.4 ft)	Begonia	086		2220		1117	2248
9	17.9% (94.3 ft)	Granite	704		0111		1131	2554
10	10.0% (52.9 ft)	Scholastic	208		0811		1024	2465
11	10.2% (53.8 ft)	Dark Turquoise Blue	019		3902		1029	2529
12	9.6% (50.5 ft)	Scarlet	800		1703		1077	2420
13	8.2% (43.4 ft)	Dark Brown	058		1876		1007	2411
14	4.0% (21.2 ft)	Scarlet	800		1703		1077	2420
15	1.7% (8.8 ft)	Dark Brown	058		1876		1007	2411
16	12.4% (65.5 ft)	White	001		0124		1071	2403
17	0.6% (3.4 ft)	Gold/Yellow	205		0501		1267	2326

Upper thread 527.5 ft  
 Bobbin 175.8 ft

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Thread Charts

Thread	Consumption	Name	Brother Embroidery	Isacord Polyester	Madeira Rayon	Robison-Anton Rayon
1	0.9% (2.9 ft)	Dark Turquoise Blue	019	3902	1029	2529
2	0.8% (2.5 ft)	Bone	307	1141	1013	2582
3	1.0% (3.1 ft)	Ivy	808	4174	1370	2552
4	0.8% (2.6 ft)	Bone	307	1141	1013	2582
5	0.5% (1.6 ft)	Purple	614	3335	1266	2437
6	0.5% (1.5 ft)	Bone	307	1141	1013	2582
7	7.8% (24.7 ft)	Pink	807	2220	1117	2248
8	15.9% (49.9 ft)	Ivy	808	4174	1370	2552
9	4.6% (14.4 ft)	Green	515	5934	1369	2209
10	4.0% (12.5 ft)	Mint Green	502	5822	1049	2211
11	11.6% (36.7 ft)	Dark Turquoise Blue	019	3902	1029	2529
12	9.4% (29.6 ft)	Medium Blue	070	3810	1029	2527
13	10.7% (33.5 ft)	Electric Blue	420	3600	1177	2442
14	18.7% (58.9 ft)	Purple	614	3335	1266	2437
15	6.1% (19.2 ft)	Pink	807	2220	1117	2248
16	6.8% (21.2 ft)	Orange	209	1220	1065	2330

Upper thread 314.6 ft  
 Bobbin 104.9 ft

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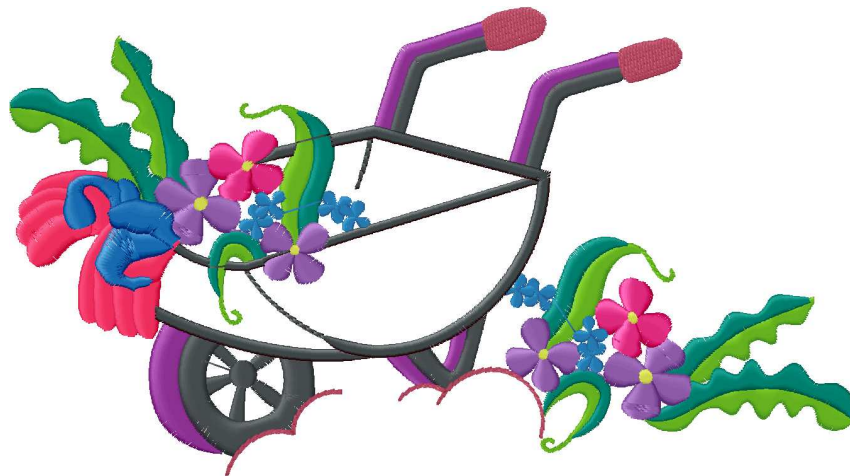


Thread Charts

Thread	Consumption	Name	Brother Embroidery	Isacord Polyester	Madeira Rayon	Robison-Anton Rayon
1	0.6% (1.8 ft)	Dark Gray	707	1375	1303	2553
2	0.5% (1.7 ft)	Bone	307	1141	1013	2582
3	9.4% (29.5 ft)	Pink	807	2220	1117	2248
4	8.5% (26.6 ft)	Magenta	620	2600	1263	2426
5	16.0% (49.9 ft)	Lime Green	513	5833	1169	2457
6	15.0% (47.0 ft)	Isle Green	534	4643	1298	2448
7	10.6% (33.2 ft)	Medium Purple	612	2600	1263	2425
8	5.2% (16.2 ft)	Electric Blue	420	3600	1177	2442
9	5.2% (16.4 ft)	Dark Red	107	1805	1234	2417
10	1.0% (3.3 ft)	Lemon Yellow	202	0310	1022	2557
11	11.2% (35.1 ft)	Granite	704	0111	1131	2554
12	3.7% (11.5 ft)	Dark Turquoise Blue	019	3902	1029	2529
13	8.8% (27.5 ft)	Dark Gray	707	1375	1303	2553
14	4.1% (12.9 ft)	Baroque Rose	333	1921	1341	2480

Upper thread 312.6 ft  
 Bobbin 104.2 ft

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## Thread Charts

Thread	Consumption	Name	Brother	Embroider	ysacord	Polyester	Madeira	Rayon	Robison-Anton	Rayon
1	0.9% (3.3 ft)	Lemon Yellow	202		0310		1022			2557
2	0.7% (2.8 ft)	Bone	307		1141		1013			2582
3	0.6% (2.2 ft)	Magenta	620		2600		1263			2426
4	0.3% (1.3 ft)	Bone	307		1141		1013			2582
5	17.0% (63.0 ft)	Lemon Yellow	202		0310		1022			2557
6	12.1% (44.7 ft)	Baja Blue	607		3612		1275			2527
7	13.7% (50.5 ft)	Magenta	620		2600		1263			2426
8	5.3% (19.7 ft)	Purple	614		3335		1266			2437
9	1.4% (5.3 ft)	Dark Brown	058		1876		1007			2411
10	6.3% (23.2 ft)	Bone	307		1141		1013			2582
11	1.2% (4.4 ft)	Orange	339		1311		1173			2289
12	11.0% (40.8 ft)	Fire Blue	406		3611		1134			2436
13	5.0% (18.4 ft)	Electric Blue	420		3600		1177			2442
14	5.6% (20.8 ft)	Ultramarine	405		3600		1177			2442
15	3.9% (14.4 ft)	Mint Green	502		5822		1049			2211
16	6.4% (23.6 ft)	Dark Olive	517		0747		1189			2229
17	8.5% (31.5 ft)	Prussian Blue	007		3732		1166			2429

Upper thread 369.8 ft

Bobbin 123.3 ft








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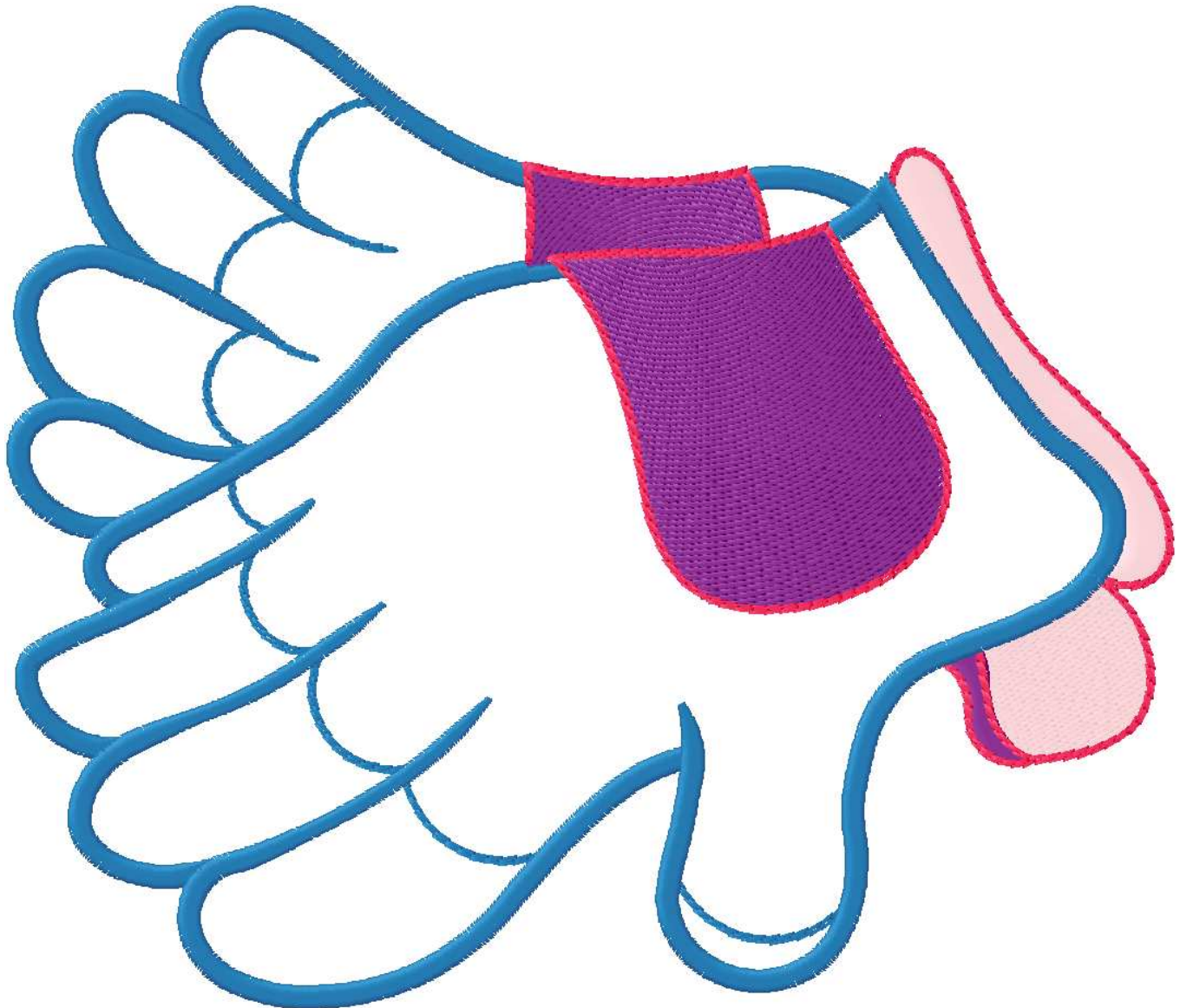
Thread Charts

Thread	Consumption	Name	Brother Embroidery	sacord Polyester	Madeira Rayon	Robison-Anton Rayon
1 	1.6% (3.9 ft)	Dark Turquoise Blue	019	3902	1029	2529
2 	1.5% (3.6 ft)	Bone	307	1141	1013	2582
3 	14.0% (33.6 ft)	Delicate Mauve	124	2170	1013	2335
4 	35.1% (84.1 ft)	Magenta	620	2600	1263	2426
5 	3.2% (7.6 ft)	Pink	807	2220	1117	2248
6 	40.2% (96.3 ft)	Dark Turquoise Blue	019	3902	1029	2529
7 	4.3% (10.4 ft)	Pink	807	2220	1117	2248

Upper thread 239.6 ft

Bobbin 79.9 ft

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Thread Charts

Thread	Consumption	Name	Brother Embroidery	Isacord Polyester	Madeira Rayon	Robison-Anton Rayon
1	0.8% (2.6 ft)	Electric Blue	420	3600	1177	2442
2	0.7% (2.3 ft)	Bone	307	1141	1013	2582
3	0.8% (2.6 ft)	Delicate Mauve	124	2170	1013	2335
4	0.7% (2.2 ft)	Bone	307	1141	1013	2582
5	3.9% (13.1 ft)	Mustard	812	0640	1066	2557
6	17.8% (59.5 ft)	Delicate Mauve	124	2170	1013	2335
7	18.2% (60.8 ft)	Electric Blue	420	3600	1177	2442
8	15.0% (50.0 ft)	Mustard	812	0640	1066	2557
9	3.3% (11.1 ft)	Russet Brown	330	0747	1157	2546
10	4.0% (13.2 ft)	Tiger Eye	323	0853	1257	2231
11	2.1% (7.0 ft)	Apple Green	509	0453	1169	2214
12	7.3% (24.3 ft)	Olive Green	519	4174	1006	2552
13	6.3% (21.0 ft)	Magenta	620	2600	1263	2426
14	3.4% (11.3 ft)	Medium Purple	612	2600	1263	2425
15	9.3% (31.1 ft)	Dark Red	107	1805	1234	2417
16	5.8% (19.4 ft)	Delicate Mauve	124	2170	1013	2335
17	0.5% (1.8 ft)	Mustard	812	0640	1066	2557

Upper thread 333.3 ft  
 Bobbin 111.1 ft

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## Thread Charts

Thread	Consumption	Name	Brother Embroidery	Isacord Polyester	Madeira Rayon	Robison-Anton Rayon
1	0.5% (2.0 ft)	Apple Green	509	0453	1169	2214
2	0.4% (1.7 ft)	Bone	307	1141	1013	2582
3	0.7% (2.6 ft)	Scarlet	800	1703	1077	2420
4	0.6% (2.1 ft)	Bone	307	1141	1013	2582
5	0.3% (1.3 ft)	Dark Turquoise Blue	019	3902	1029	2529
6	0.3% (1.1 ft)	Bone	307	1141	1013	2582
7	4.1% (16.0 ft)	Apple Green	509	0453	1169	2214
8	12.2% (47.0 ft)	Dark Brown	058	1876	1007	2411
9	19.6% (75.9 ft)	Scarlet	800	1703	1077	2420
10	6.2% (24.0 ft)	Orange	339	1311	1173	2289
11	3.3% (12.9 ft)	Dark Turquoise Blue	019	3902	1029	2529
12	9.1% (35.2 ft)	Medium Grey	817	0152	1040	2484
13	2.5% (9.5 ft)	Green	507	5324	1051	2454
14	3.2% (12.2 ft)	Apple Green	509	0453	1169	2214
15	1.0% (4.0 ft)	Green	507	5324	1051	2454
16	10.0% (38.5 ft)	Pale Pink	085	2153	1321	2259
17	3.0% (11.5 ft)	Scarlet	800	1703	1077	2420
18	13.1% (50.5 ft)	Fire Blue	406	3611	1134	2436
19	5.3% (20.3 ft)	Dark Turquoise Blue	019	3902	1029	2529
20	1.5% (5.6 ft)	Dark Olive	517	0747	1189	2229
21	3.2% (12.4 ft)	Mustard	812	0640	1066	2557

Upper thread 386.3 ft

Bobbin 128.8 ft

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## Thread Charts

Thread	Consumption	Name	Brother Embroidery	Isacord Polyester	Madeira Rayon	Robison-Anton Rayon
1	0.7% (2.2 ft)	Medium Blue	070	3810	1029	2527
2	0.7% (2.1 ft)	Bone	307	1141	1013	2582
3	0.4% (1.2 ft)	Scarlet	800	1703	1077	2420
4	0.3% (0.9 ft)	Bone	307	1141	1013	2582
5	0.6% (1.8 ft)	Pink	079	2155	1116	2423
6	0.5% (1.4 ft)	Bone	307	1141	1013	2582
7	6.5% (19.8 ft)	Apple Green	509	0453	1169	2214
8	7.5% (22.9 ft)	Dark Olive	517	0747	1189	2229
9	5.1% (15.7 ft)	Dark Turquoise Blue	019	3902	1029	2529
10	5.4% (16.4 ft)	Medium Grey	817	0152	1040	2484
11	38.9% (119.2 ft)	Medium Blue	070	3810	1029	2527
12	1.8% (5.6 ft)	Scarlet	800	1703	1077	2420
13	4.7% (14.5 ft)	Warm Gray	399	0142	1286	2271
14	8.5% (26.2 ft)	Scarlet	800	1703	1077	2420
15	16.7% (51.1 ft)	Pink	079	2155	1116	2423
16	1.0% (3.0 ft)	Bone	307	1141	1013	2582
17	0.7% (2.3 ft)	White	001	0124	1071	2403

Upper thread 306.3 ft  
 Bobbin 102.1 ft

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Thread Charts

Thread	Consumption	Name	Brother Embroidery	Isacord Polyester	Madeira Rayon	Robison-Anton Rayon
1	0.8% (3.0 ft)	Electric Blue	420	3600	1177	2442
2	0.8% (3.0 ft)	Bone	307	1141	1013	2582
3	0.3% (1.2 ft)	Lemon Yellow	202	0310	1022	2557
4	0.2% (0.8 ft)	Bone	307	1141	1013	2582
5	4.8% (18.5 ft)	Gold/Yellow	205	0501	1267	2326
6	5.7% (21.9 ft)	Dark Brown	058	1876	1007	2411
7	3.5% (13.6 ft)	Lemon Yellow	202	0310	1022	2557
8	8.9% (34.1 ft)	Ivy	808	4174	1370	2552
9	12.7% (48.4 ft)	Dark Olive	517	0747	1189	2229
10	1.8% (7.0 ft)	Apple Green	509	0453	1169	2214
11	11.0% (42.0 ft)	Orange	339	1311	1173	2289
12	21.3% (81.5 ft)	Scarlet	800	1703	1077	2420
13	21.4% (81.9 ft)	Electric Blue	420	3600	1177	2442
14	3.8% (14.5 ft)	Dark Turquoise Blue	019	3902	1029	2529
15	2.4% (9.0 ft)	Peacock Blue	415	3743	1304	2460
16	0.5% (1.8 ft)	Scholastic	208	0811	1024	2465

Upper thread 382.3 ft  
 Bobbin 127.4 ft

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