
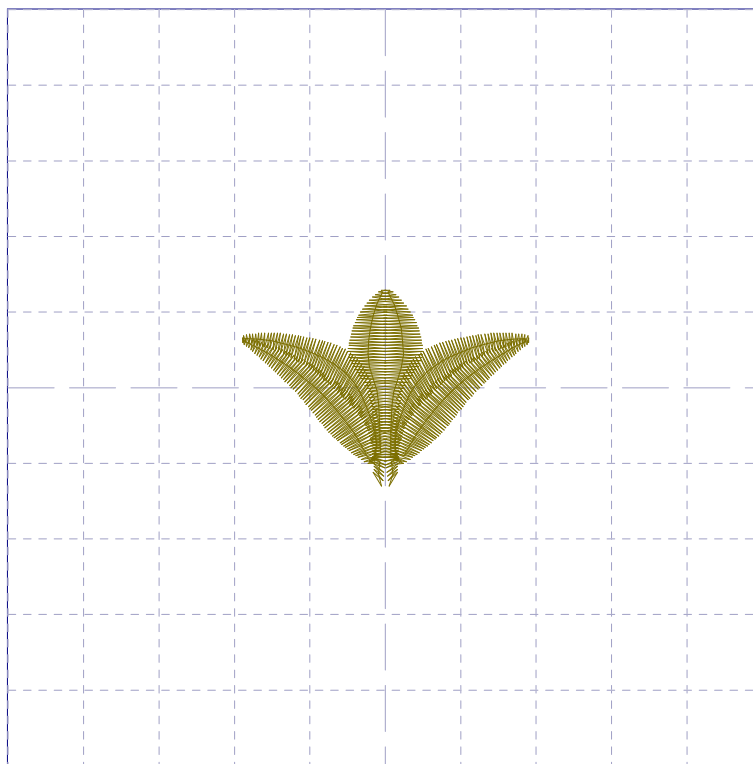


Thread Charts

| Thread   | Consumption    | Name         | Brother Embroidery | Sacord Polyester | Madeira Polyne | Robison-Anton Rayon |
|--|----------------|--------------|--------------------|------------------|----------------|---------------------|
| 1  | 100.0% (4.5 m) | Russet Brown | 330                | 0747             | 1790           | 2546                |

Upper thread 4.5 m  
 Bobbin 1.5 m

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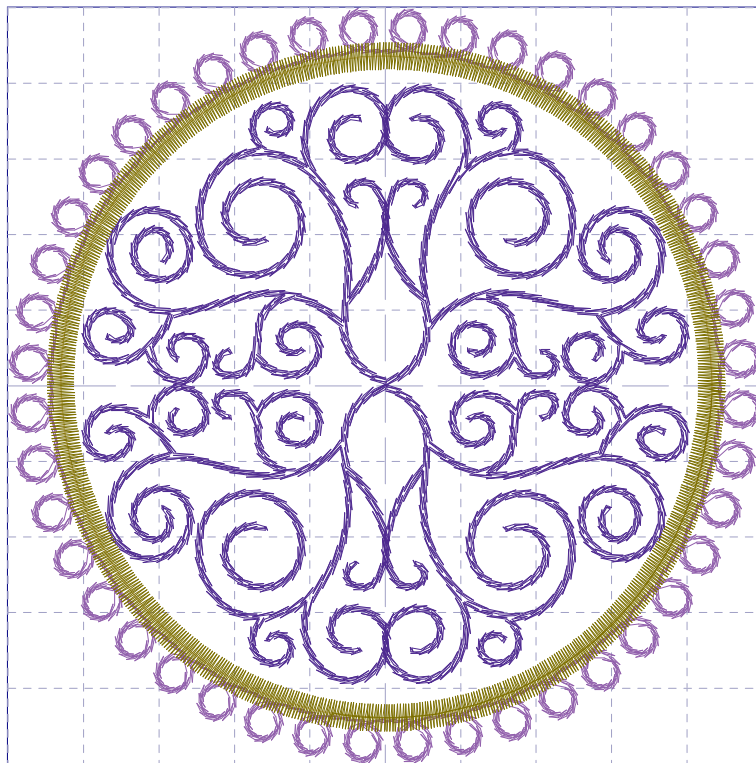


Thread Charts


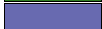


| Thread | Consumption    | Name          | Brother Embroidery | sacord Polyester | Madeira Polyne | Robison-Anton Rayon |
|--------|----------------|---------------|--------------------|------------------|----------------|---------------------|
| 1      | 1.5% (0.5 m)   | Russet Brown  | 330                | 0747             | 1790           | 2546                |
| 2      | 1.6% (0.5 m)   | Bone          | 307                | 1141             | 1723           | 2582                |
| 3      | 47.7% (16.8 m) | Purple        | 614                | 3335             | 1922           | 2437                |
| 4      | 24.5% (8.6 m)  | Medium Purple | 612                | 2600             | 1631           | 2425                |
| 5      | 24.7% (8.7 m)  | Russet Brown  | 330                | 0747             | 1790           | 2546                |

Upper thread 35.3 m  
 Bobbin 11.8 m

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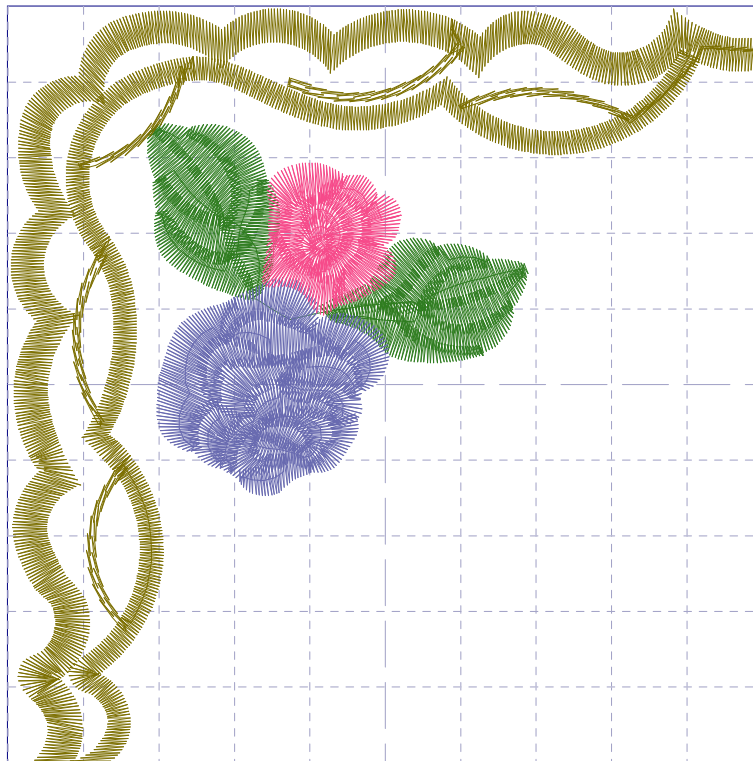


Thread Charts


| Thread   | Consumption    | Name         | Brother Embroidery | Sacord Polyester | Madeira Polyne | Robison-Anton Rayon |
|--|----------------|--------------|--------------------|------------------|----------------|---------------------|
| 1  | 22.7% (7.7 m)  | Green        | 515                | 5934             | 1770           | 2209                |
| 2  | 23.4% (7.9 m)  | Baja Blue    | 607                | 3612             | 1943           | 2527                |
| 3  | 10.7% (3.6 m)  | Begonia      | 086                | 2220             | 1994           | 2248                |
| 4  | 43.1% (14.6 m) | Russet Brown | 330                | 0747             | 1790           | 2546                |

Upper thread 33.8 m  
 Bobbin 11.3 m

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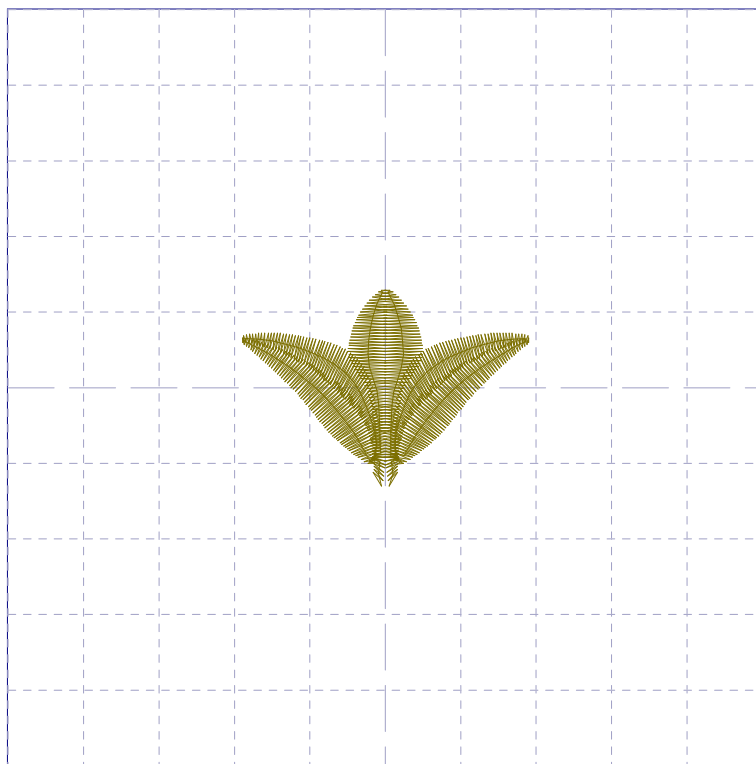


Thread Charts





| Thread   | Consumption    | Name         | Brother Embroidery | Sacord Polyester | Madeira Polyne | Robison-Anton Rayon |
|--|----------------|--------------|--------------------|------------------|----------------|---------------------|
| 1  | 100.0% (4.5 m) | Russet Brown | 330                | 0747             | 1790           | 2546                |

Upper thread 4.5 m  
 Bobbin 1.5 m

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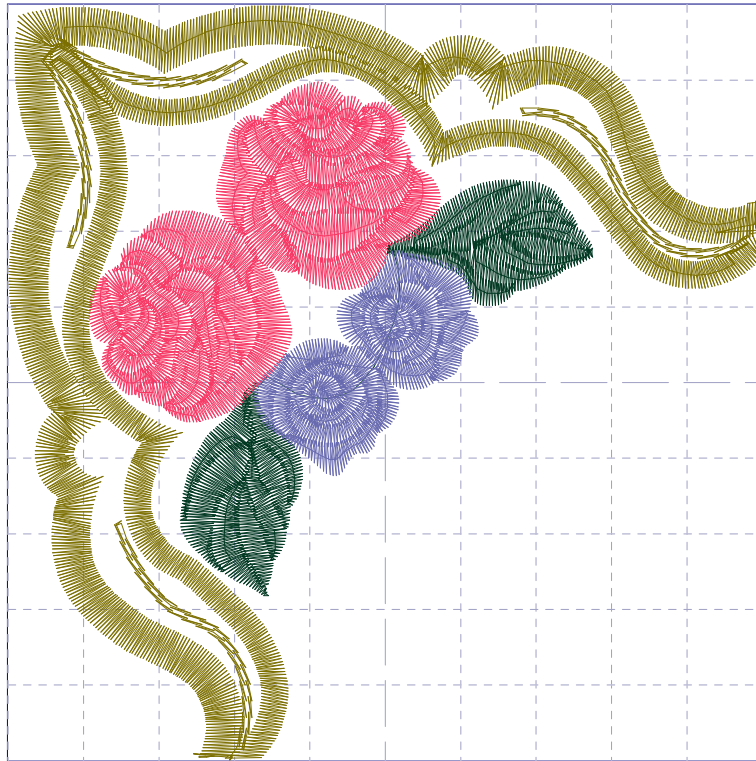


Thread Charts




| Thread   | Consumption    | Name         | Brother Embroidery | Sacord Polyester | Madeira Polyne | Robison-Anton Rayon |
|--|----------------|--------------|--------------------|------------------|----------------|---------------------|
| 1  | 14.7% (6.4 m)  | Ivy          | 808                | 4174             | 1851           | 2552                |
| 2  | 13.2% (5.7 m)  | Baja Blue    | 607                | 3612             | 1943           | 2527                |
| 3  | 28.5% (12.4 m) | Pink         | 807                | 2220             | 1907           | 2248                |
| 4  | 43.6% (18.9 m) | Russet Brown | 330                | 0747             | 1790           | 2546                |

Upper thread 43.4 m  
 Bobbin 14.5 m

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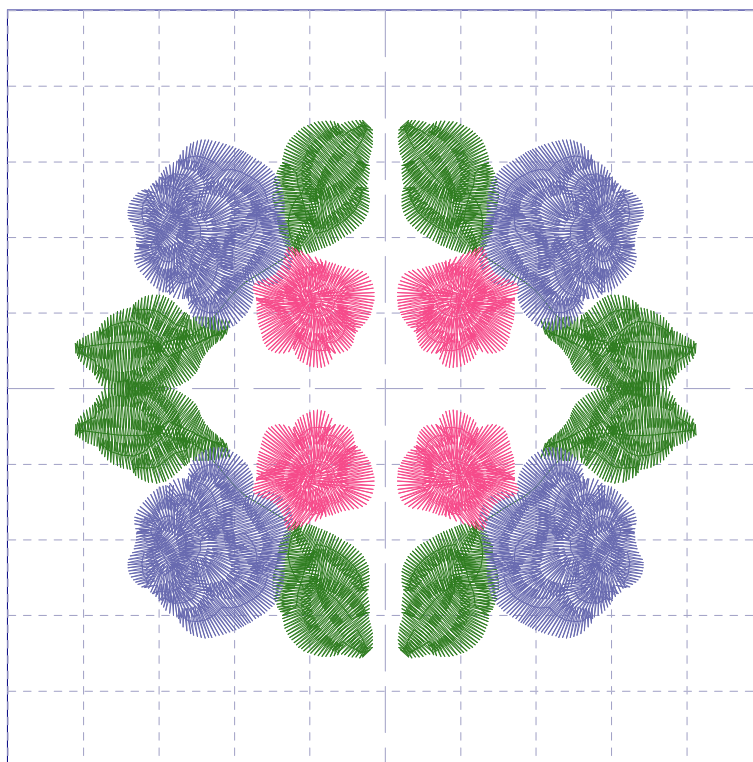


Thread Charts





| Thread   | Consumption    | Name      | Brother Embroidery | Isacord Polyester | Madeira Polyne | Robison-Anton Rayon |
|--|----------------|-----------|--------------------|-------------------|----------------|---------------------|
| 1  | 38.6% (19.6 m) | Green     | 515                | 5934              | 1770           | 2209                |
| 2  | 41.9% (21.3 m) | Baja Blue | 607                | 3612              | 1943           | 2527                |
| 3  | 19.5% (9.9 m)  | Begonia   | 086                | 2220              | 1994           | 2248                |

Upper thread 50.8 m  
 Bobbin 16.9 m

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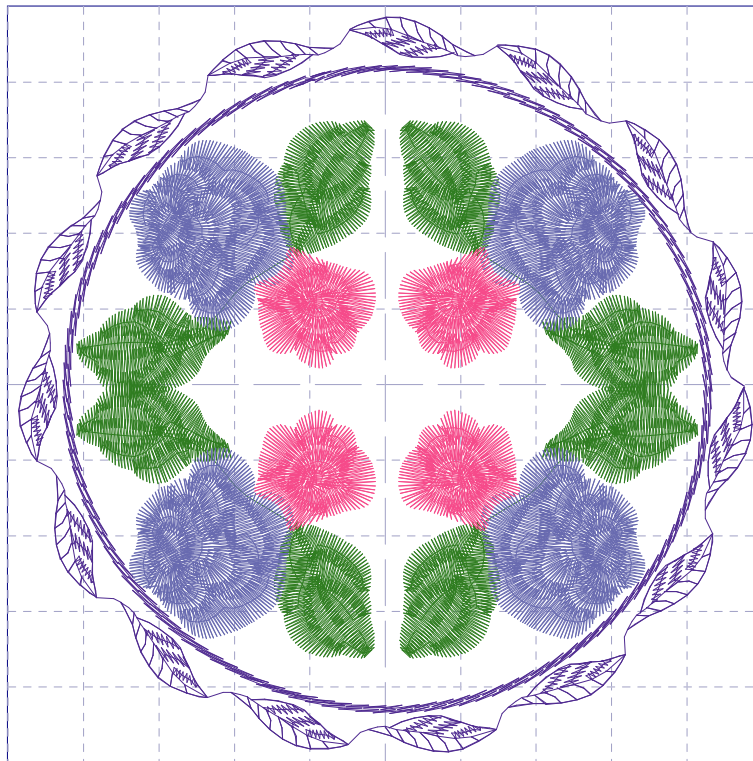


### Thread Charts



| Thread   | Consumption    | Name      | Brother Embroidery | Sacord Polyester | Madeira Polyne | Robison-Anton Rayon |
|--|----------------|-----------|--------------------|------------------|----------------|---------------------|
| 1  | 13.9% (8.2 m)  | Purple    | 614                | 3335             | 1922           | 2437                |
| 2  | 33.3% (19.7 m) | Green     | 515                | 5934             | 1770           | 2209                |
| 3  | 36.0% (21.3 m) | Baja Blue | 607                | 3612             | 1943           | 2527                |
| 4  | 16.8% (9.9 m)  | Begonia   | 086                | 2220             | 1994           | 2248                |

Upper thread            59.1 m  
 Bobbin                    19.7 m

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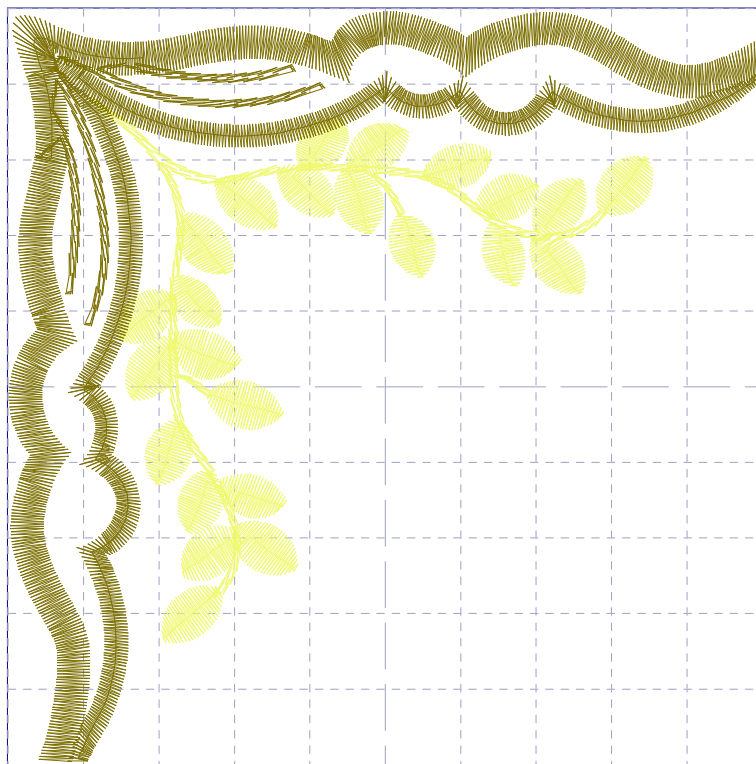


Thread Charts






| Thread   | Consumption    | Name         | Brother Embroidery | Isacord Polyester | Madeira Polyne | Robison-Anton Rayon |
|--|----------------|--------------|--------------------|-------------------|----------------|---------------------|
| 1  | 42.1% (11.1 m) | Lemon Yellow | 202                | 0310              | 1867           | 2557                |
| 2  | 57.9% (15.2 m) | Russet Brown | 330                | 0747              | 1790           | 2546                |

Upper thread 26.3 m  
 Bobbin 8.8 m

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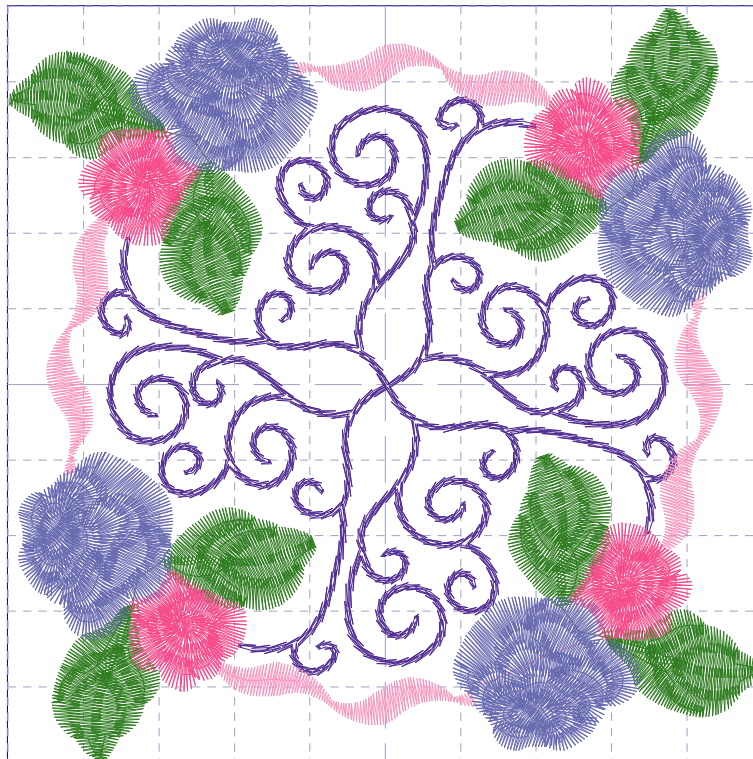


Thread Charts


| Thread   | Consumption    | Name      | Brother Embroidery | Sacord Polyester | Madeira Polyne | Robison-Anton Rayon |
|--|----------------|-----------|--------------------|------------------|----------------|---------------------|
| 1  | 15.8% (10.2 m) | Purple    | 614                | 3335             | 1922           | 2437                |
| 2  | 6.0% (3.9 m)   | Pale Pink | 085                | 2153             | 1921           | 2259                |
| 3  | 31.1% (20.1 m) | Green     | 515                | 5934             | 1770           | 2209                |
| 4  | 32.0% (20.8 m) | Baja Blue | 607                | 3612             | 1943           | 2527                |
| 5  | 15.1% (9.8 m)  | Begonia   | 086                | 2220             | 1994           | 2248                |

Upper thread 64.8 m  
 Bobbin 21.6 m

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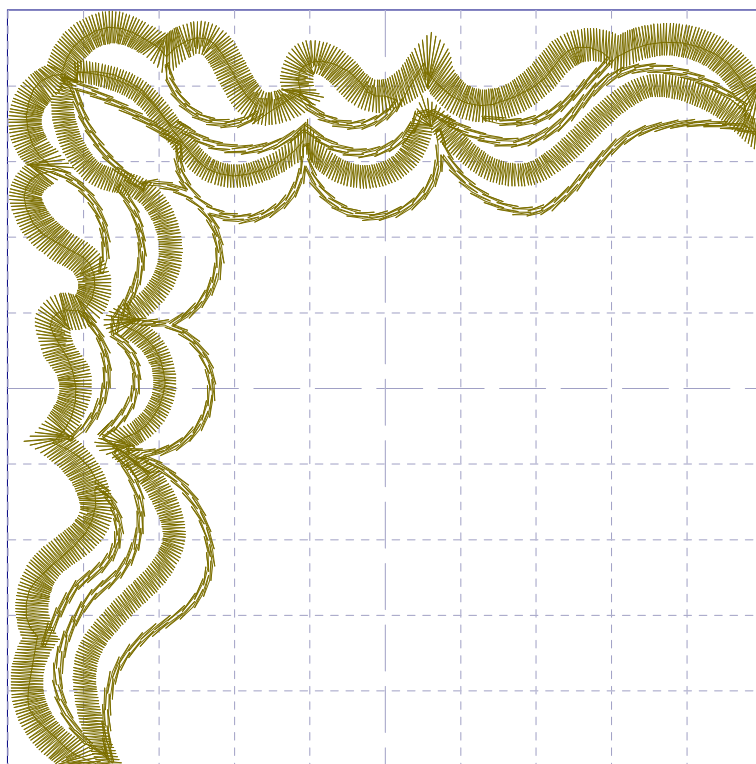


Thread Charts


| Thread   | Consumption     | Name         | Brother Embroidery | Sacord Polyester | Madeira Polyne | Robison-Anton Rayon |
|--|-----------------|--------------|--------------------|------------------|----------------|---------------------|
| 1  | 100.0% (22.4 m) | Russet Brown | 330                | 0747             | 1790           | 2546                |

Upper thread 22.4 m  
 Bobbin 7.5 m

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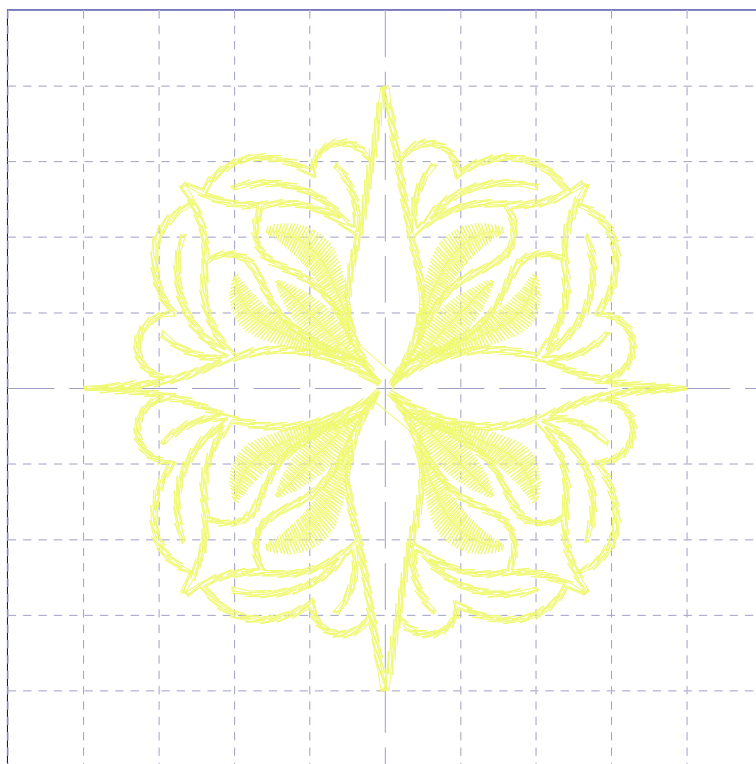


Thread Charts





| Thread   | Consumption     | Name         | Brother | Embroidery | Isacord | Polyester | Madeira | Polyne | Robison-Anton | Rayon |
|--|-----------------|--------------|---------|------------|---------|-----------|---------|--------|---------------|-------|
| 1  | 100.0% (19.3 m) | Lemon Yellow |         | 202        |         | 0310      |         | 1867   |               | 2557  |

Upper thread 19.3 m  
 Bobbin 6.4 m

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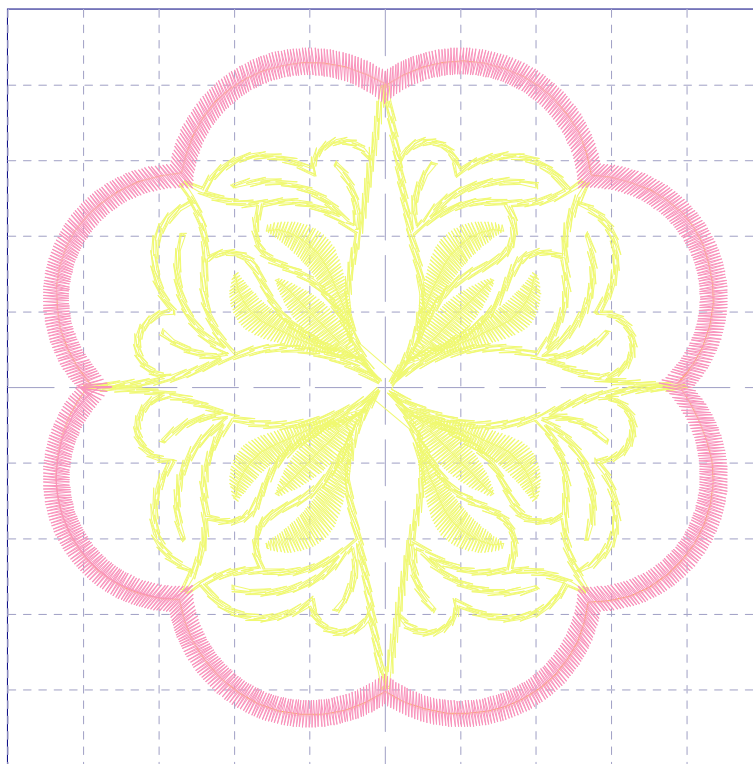


Thread Charts





| Thread   | Consumption    | Name         | Brother Embroidery | Isacord Polyester | Madeira Polyne | Robison-Anton Rayon |
|--|----------------|--------------|--------------------|-------------------|----------------|---------------------|
| 1  | 2.0% (0.6 m)   | Scholastic   | 208                | 0811              | 1971           | 2465                |
| 2  | 1.7% (0.5 m)   | Bone         | 307                | 1141              | 1723           | 2582                |
| 3  | 65.6% (19.4 m) | Lemon Yellow | 202                | 0310              | 1867           | 2557                |
| 4  | 30.7% (9.1 m)  | Pale Pink    | 085                | 2153              | 1921           | 2259                |

Upper thread 29.6 m  
 Bobbin 9.9 m

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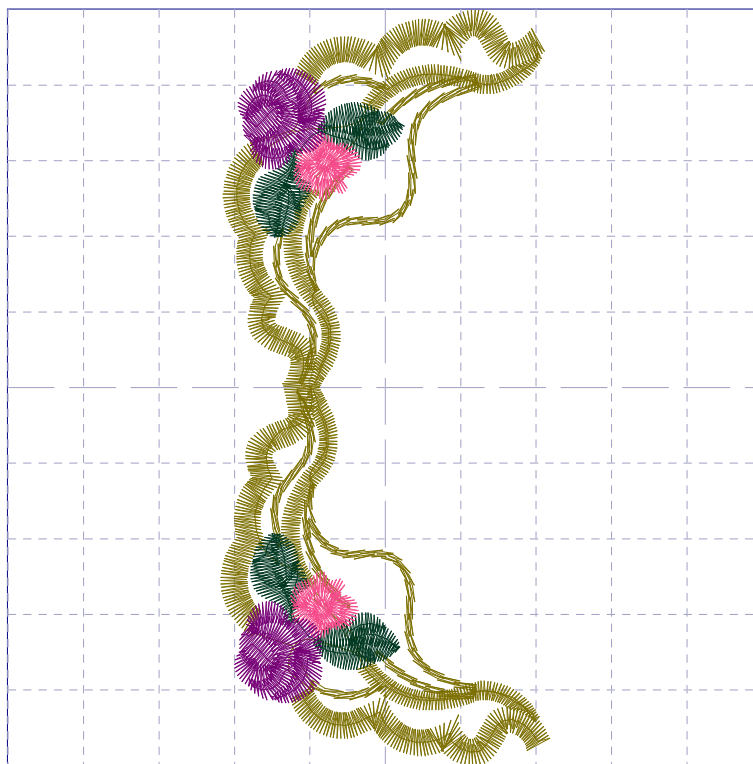


Thread Charts


| Thread   | Consumption    | Name         | Brother Embroidery | Isacord Polyester | Madeira Polyne | Robison-Anton | Rayon |
|--|----------------|--------------|--------------------|-------------------|----------------|---------------|-------|
| 1  | 56.1% (10.2 m) | Russet Brown | 330                | 0747              | 1790           | 2546          |       |
| 2  | 17.3% (3.1 m)  | Ivy          | 808                | 4174              | 1851           | 2552          |       |
| 3  | 9.0% (1.6 m)   | Begonia      | 086                | 2220              | 1994           | 2248          |       |
| 4  | 17.6% (3.2 m)  | Royal Purple | 869                | 3110              | 1833           | 2380          |       |

Upper thread 18.2 m  
 Bobbin 6.1 m

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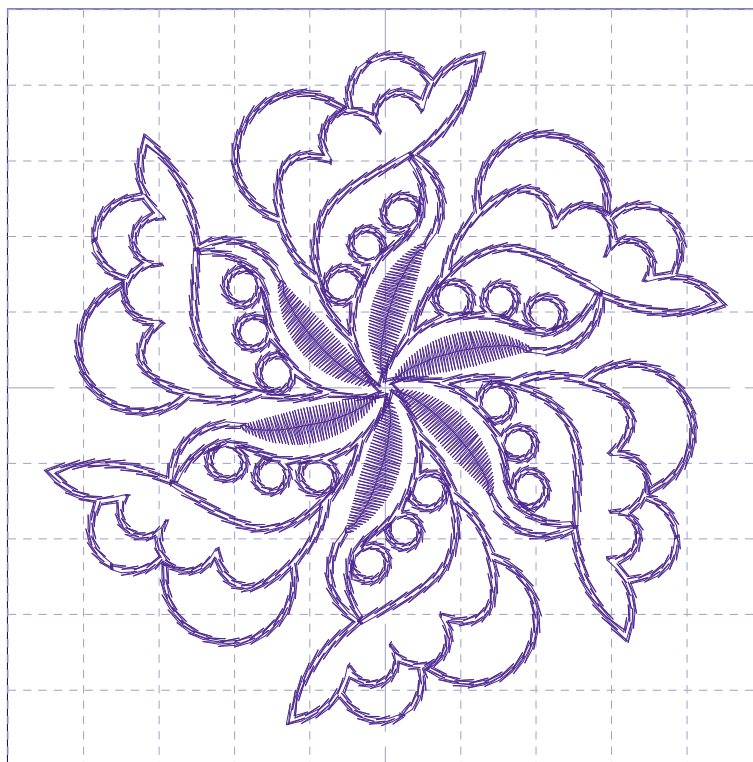


Thread Charts





| Thread   | Consumption     | Name   | Brother Embroidery | Sacord Polyester | Madeira Polyne | Robison-Anton Rayon |
|--|-----------------|--------|--------------------|------------------|----------------|---------------------|
| 1  | 100.0% (20.1 m) | Purple | 614                | 3335             | 1922           | 2437                |

Upper thread 20.1 m  
 Bobbin 6.7 m

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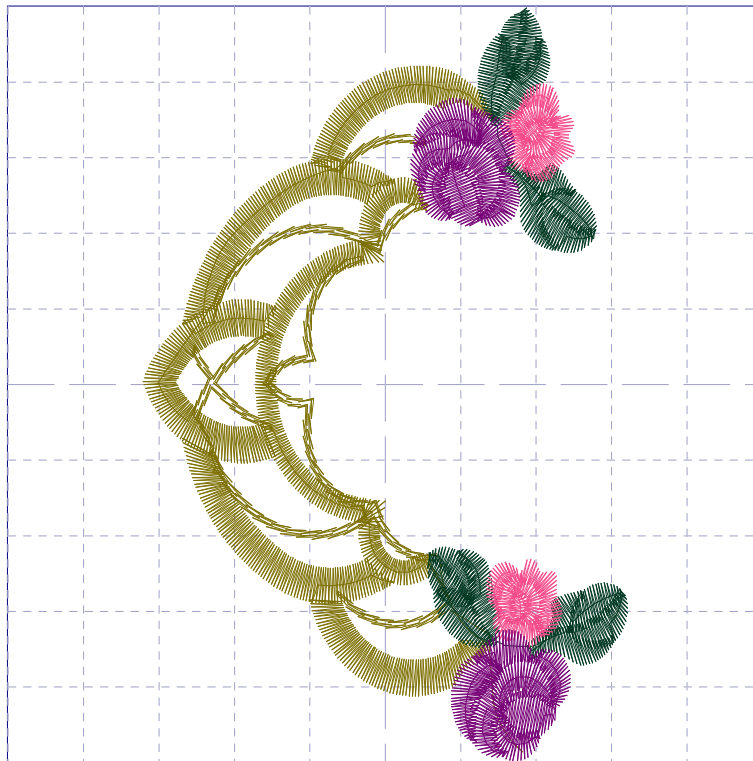


Thread Charts





| Thread   | Consumption    | Name         | Brother Embroidery | Sacord Polyester | Madeira Polyne | Robison-Anton | Rayon |
|--|----------------|--------------|--------------------|------------------|----------------|---------------|-------|
| 1  | 47.6% (10.9 m) | Russet Brown | 330                | 0747             | 1790           | 2546          |       |
| 2  | 20.8% (4.8 m)  | Ivy          | 808                | 4174             | 1851           | 2552          |       |
| 3  | 10.4% (2.4 m)  | Begonia      | 086                | 2220             | 1994           | 2248          |       |
| 4  | 21.1% (4.8 m)  | Royal Purple | 869                | 3110             | 1833           | 2380          |       |

Upper thread 23.0 m  
 Bobbin 7.7 m

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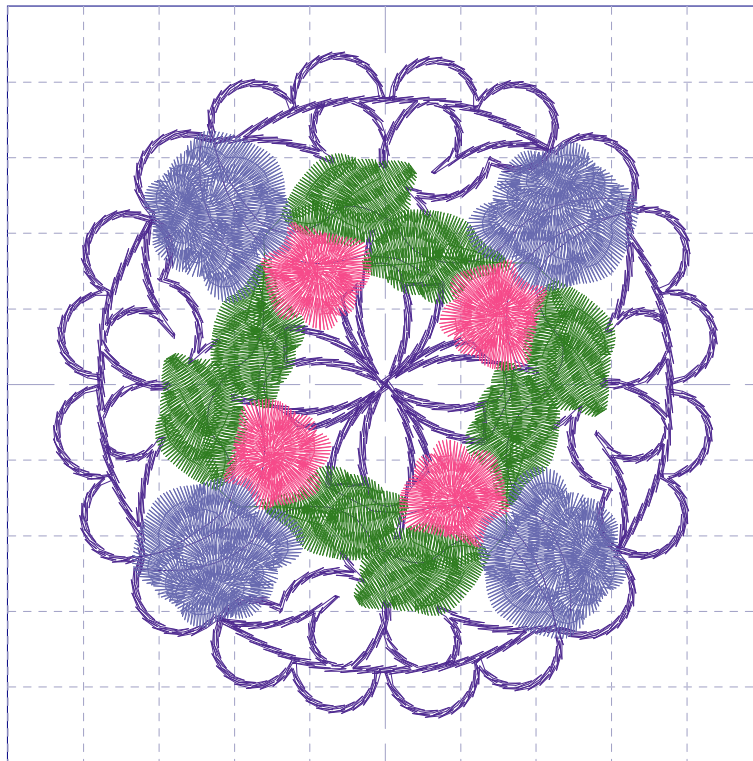


### Thread Charts




| Thread   | Consumption    | Name      | Brother Embroidery | Isacord Polyester | Madeira Polyne | Robison-Anton Rayon |
|--|----------------|-----------|--------------------|-------------------|----------------|---------------------|
| 1  | 24.2% (14.0 m) | Purple    | 614                | 3335              | 1922           | 2437                |
| 2  | 30.2% (17.5 m) | Green     | 515                | 5934              | 1770           | 2209                |
| 3  | 31.0% (18.0 m) | Baja Blue | 607                | 3612              | 1943           | 2527                |
| 4  | 14.6% (8.5 m)  | Begonia   | 086                | 2220              | 1994           | 2248                |

Upper thread            58.1 m  
 Bobbin                    19.4 m

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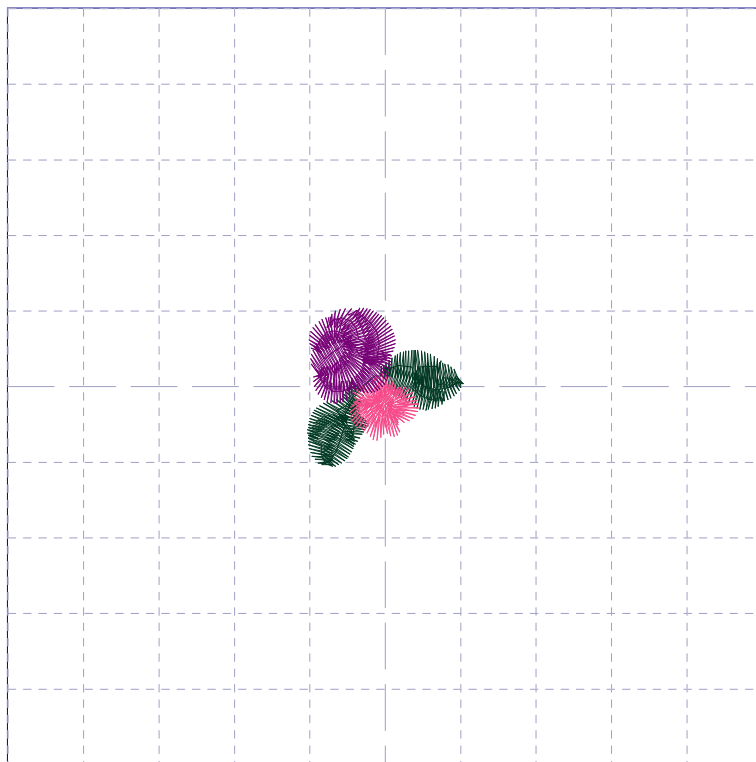


Thread Charts


| Thread   | Consumption   | Name         | Brother Embroidery | Isacord Polyester | Madeira Polyne | Robison-Anton Rayon |
|--|---------------|--------------|--------------------|-------------------|----------------|---------------------|
| 1  | 40.7% (1.6 m) | Ivy          | 808                | 4174              | 1851           | 2552                |
| 2  | 19.8% (0.8 m) | Begonia      | 086                | 2220              | 1994           | 2248                |
| 3  | 39.5% (1.6 m) | Royal Purple | 869                | 3110              | 1833           | 2380                |

Upper thread 4.0 m  
 Bobbin 1.3 m

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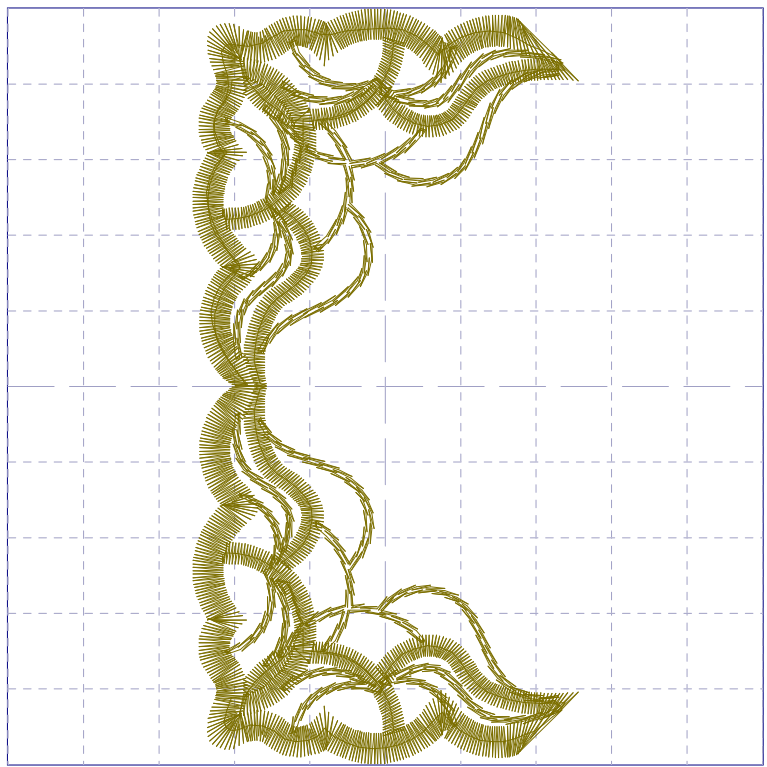


Thread Charts


| Thread   | Consumption     | Name         | Brother Embroidery | Sacord Polyester | Madeira Polyne | Robison-Anton Rayon |
|--|-----------------|--------------|--------------------|------------------|----------------|---------------------|
| 1  | 100.0% (19.2 m) | Russet Brown | 330                | 0747             | 1790           | 2546                |

Upper thread 19.2 m  
 Bobbin 6.4 m

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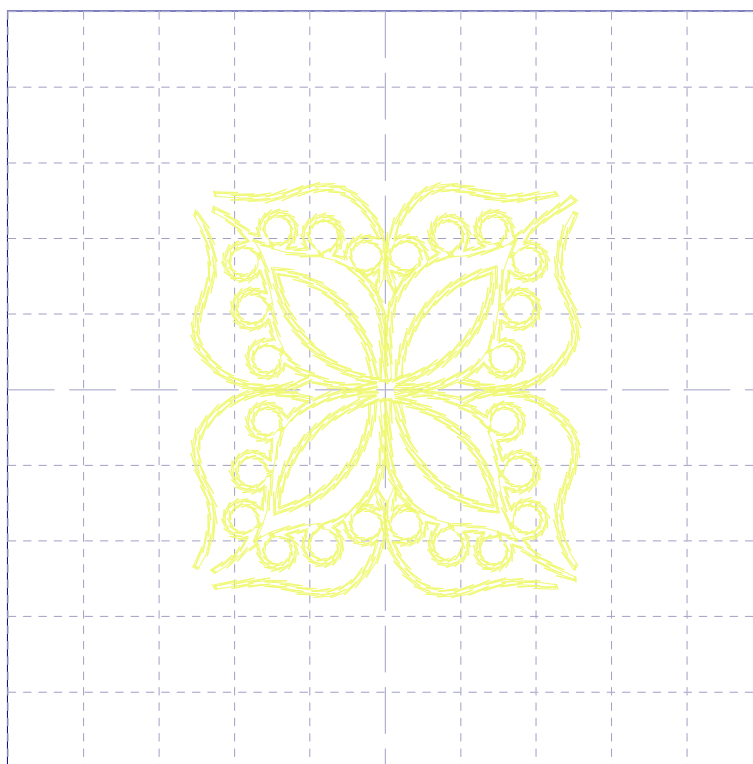


Thread Charts


| Thread   | Consumption     | Name         | Brother Embroidery | Sacord Polyester | Madeira Polyne | Robison-Anton Rayon |
|--|-----------------|--------------|--------------------|------------------|----------------|---------------------|
| 1  | 100.0% (11.2 m) | Lemon Yellow | 202                | 0310             | 1867           | 2557                |

Upper thread 11.2 m  
 Bobbin 3.7 m

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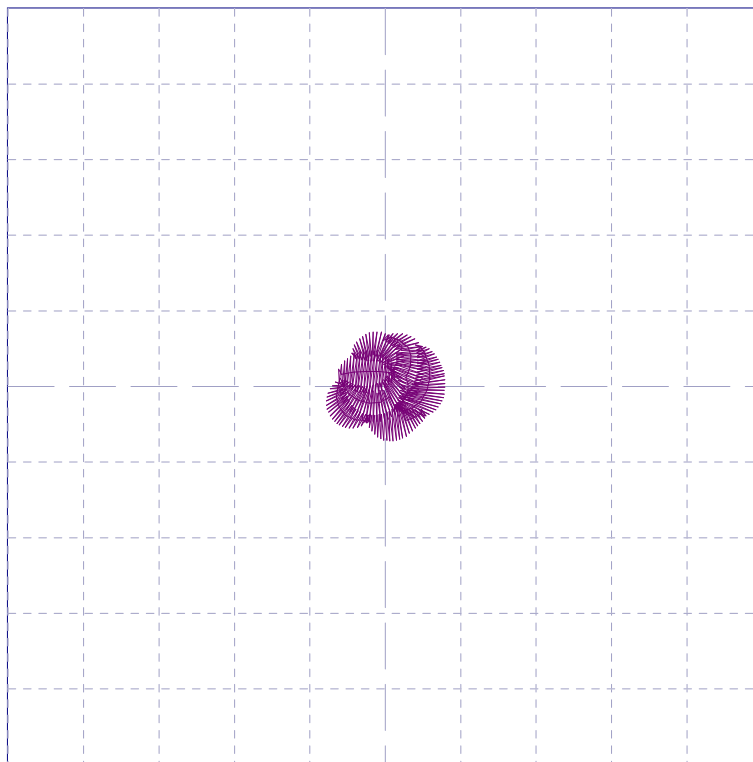


Thread Charts

| Thread   | Consumption    | Name         | Brother Embroidery | Sacord Polyester | Madeira Polyne | Robison-Anton Rayon |
|--|----------------|--------------|--------------------|------------------|----------------|---------------------|
| 1  | 100.0% (2.0 m) | Royal Purple | 869                | 3110             | 1833           | 2380                |

Upper thread 2.0 m  
 Bobbin 0.7 m

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Thread Charts

| Thread | Consumption    | Name         | Brother Embroidery | Isacord Polyester | Madeira Polyne | Robison-Anton Rayon |
|--------|----------------|--------------|--------------------|-------------------|----------------|---------------------|
| 1      | 1.4% (0.5 m)   | Russet Brown | 330                | 0747              | 1790           | 2546                |
| 2      | 1.3% (0.5 m)   | Bone         | 307                | 1141              | 1723           | 2582                |
| 3      | 33.5% (11.5 m) | Russet Brown | 330                | 0747              | 1790           | 2546                |
| 4      | 49.2% (16.9 m) | Pale Pink    | 085                | 2153              | 1921           | 2259                |
| 5      | 5.9% (2.0 m)   | Ivy          | 808                | 4174              | 1851           | 2552                |
| 6      | 2.8% (1.0 m)   | Begonia      | 086                | 2220              | 1994           | 2248                |
| 7      | 5.9% (2.0 m)   | Royal Purple | 869                | 3110              | 1833           | 2380                |

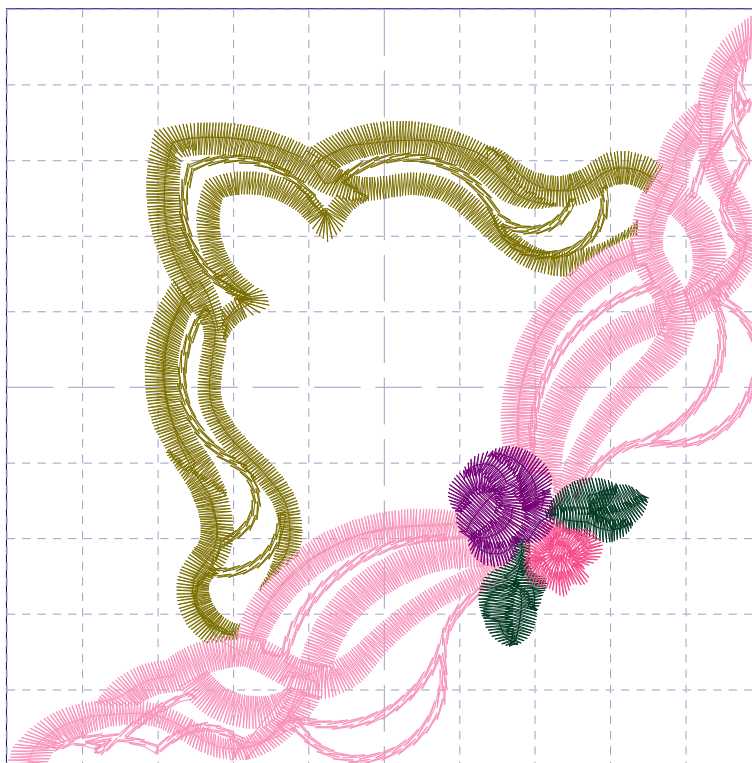
Upper thread 34.3 m

Bobbin 11.4 m


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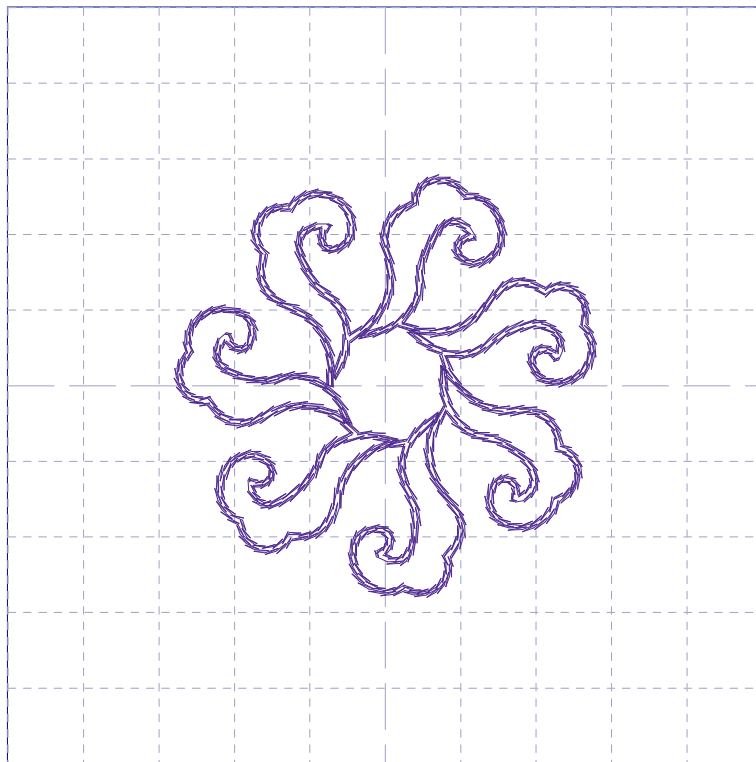


Thread Charts

| Thread   | Consumption    | Name   | Brother Embroidery | Sacord Polyester | Madeira Polyne | Robison-Anton Rayon |
|--|----------------|--------|--------------------|------------------|----------------|---------------------|
| 1  | 100.0% (6.4 m) | Purple | 614                | 3335             | 1922           | 2437                |

Upper thread 6.4 m  
 Bobbin 2.1 m

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Thread Charts







| Thread | Consumption    | Name         | Brother Embroidery | Isacord Polyester | Madeira Polyne | Robison-Anton Rayon |
|--------|----------------|--------------|--------------------|-------------------|----------------|---------------------|
| 1      | 1.6% (0.6 m)   | Russet Brown | 330                | 0747              | 1790           | 2546                |
| 2      | 1.4% (0.5 m)   | Bone         | 307                | 1141              | 1723           | 2582                |
| 3      | 13.1% (4.9 m)  | Baja Blue    | 607                | 3612              | 1943           | 2527                |
| 4      | 37.5% (14.0 m) | Russet Brown | 330                | 0747              | 1790           | 2546                |
| 5      | 32.3% (12.0 m) | Lemon Yellow | 202                | 0310              | 1867           | 2557                |
| 6      | 5.7% (2.1 m)   | Ivy          | 808                | 4174              | 1851           | 2552                |
| 7      | 2.7% (1.0 m)   | Begonia      | 086                | 2220              | 1994           | 2248                |
| 8      | 5.7% (2.1 m)   | Royal Purple | 869                | 3110              | 1833           | 2380                |

Upper thread 37.3 m  
 Bobbin 12.4 m

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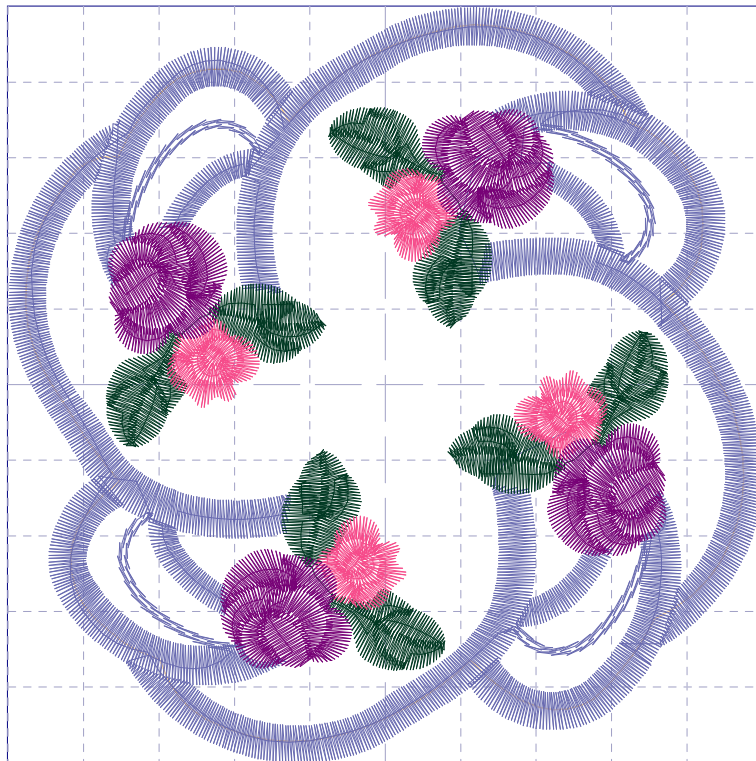


Thread Charts


| Thread   | Consumption    | Name         | Brother Embroidery | Sacord Polyester | Madeira Polyne | Robison-Anton Rayon |
|--|----------------|--------------|--------------------|------------------|----------------|---------------------|
| 1  | 1.2% (0.6 m)   | Scholastic   | 208                | 0811             | 1971           | 2465                |
| 2  | 1.1% (0.6 m)   | Bone         | 307                | 1141             | 1723           | 2582                |
| 3  | 47.9% (24.9 m) | Baja Blue    | 607                | 3612             | 1943           | 2527                |
| 4  | 19.8% (10.3 m) | Ivy          | 808                | 4174             | 1851           | 2552                |
| 5  | 9.7% (5.0 m)   | Begonia      | 086                | 2220             | 1994           | 2248                |
| 6  | 20.2% (10.5 m) | Royal Purple | 869                | 3110             | 1833           | 2380                |

Upper thread 51.9 m  
 Bobbin 17.3 m

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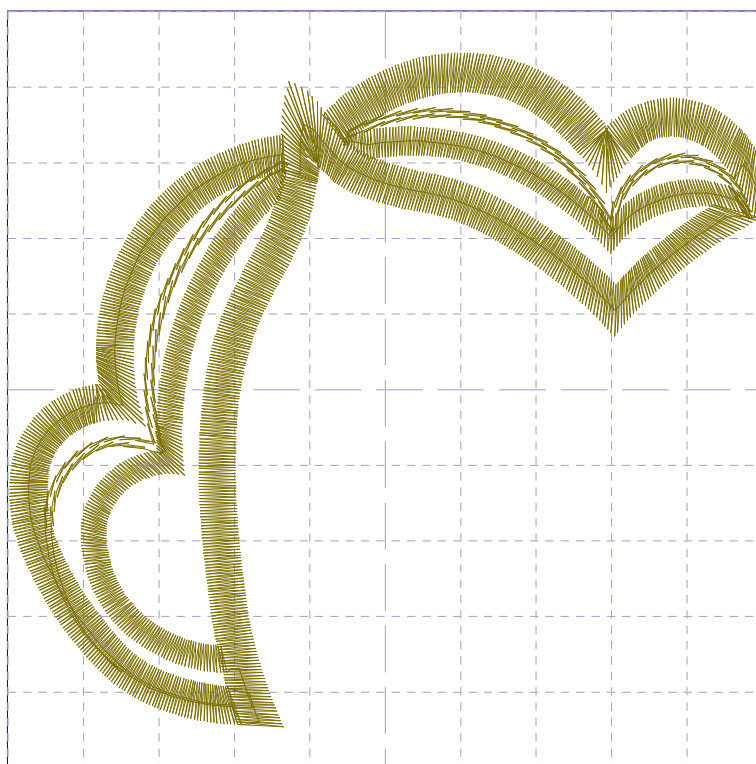


Thread Charts



| Thread   | Consumption     | Name         | Brother Embroidery | Sacord Polyester | Madeira Polyne | Robison-Anton Rayon |
|--|-----------------|--------------|--------------------|------------------|----------------|---------------------|
| 1  | 100.0% (21.4 m) | Russet Brown | 330                | 0747             | 1790           | 2546                |

Upper thread 21.4 m  
 Bobbin 7.1 m

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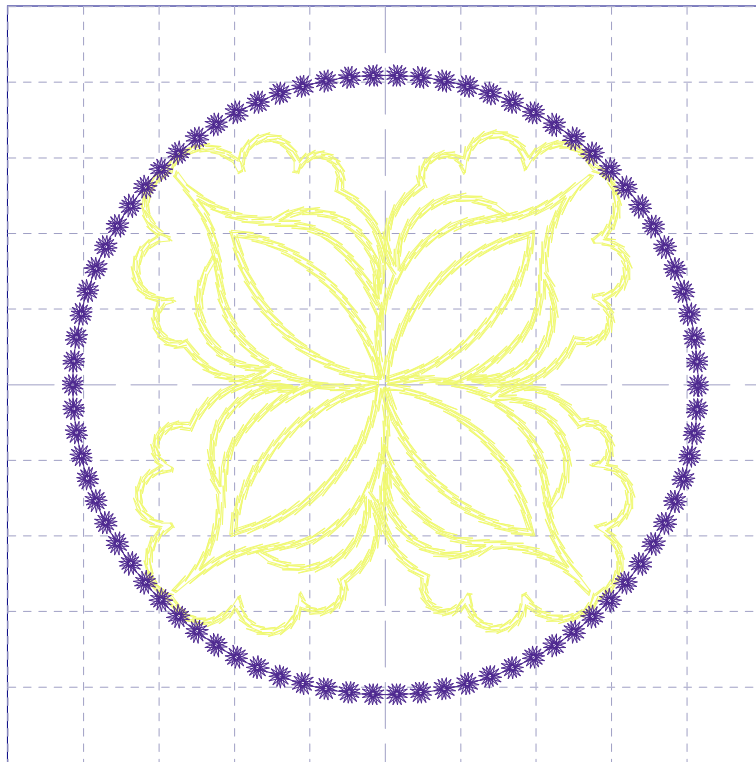


Thread Charts

| Thread   | Consumption    | Name         | Brother Embroidery | Isacord Polyester | Madeira Polyne | Robison-Anton Rayon |
|--|----------------|--------------|--------------------|-------------------|----------------|---------------------|
| 1  | 65.2% (12.8 m) | Lemon Yellow | 202                | 0310              | 1867           | 2557                |
| 2  | 34.8% (6.8 m)  | Purple       | 614                | 3335              | 1922           | 2437                |

Upper thread 19.6 m  
 Bobbin 6.5 m

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Thread Charts

| Thread | Consumption    | Name         | Brother Embroidery | Isacord Polyester | Madeira Polyne | Robison-Anton Rayon |
|--------|----------------|--------------|--------------------|-------------------|----------------|---------------------|
| 1      | 1.6% (0.7 m)   | Russet Brown | 330                | 0747              | 1790           | 2546                |
| 2      | 1.4% (0.6 m)   | Bone         | 307                | 1141              | 1723           | 2582                |
| 3      | 39.7% (17.8 m) | Russet Brown | 330                | 0747              | 1790           | 2546                |
| 4      | 15.1% (6.7 m)  | Pale Pink    | 085                | 2153              | 1921           | 2259                |
| 5      | 16.8% (7.5 m)  | Green        | 515                | 5934              | 1770           | 2209                |
| 6      | 17.3% (7.7 m)  | Baja Blue    | 607                | 3612              | 1943           | 2527                |
| 7      | 8.0% (3.6 m)   | Begonia      | 086                | 2220              | 1994           | 2248                |

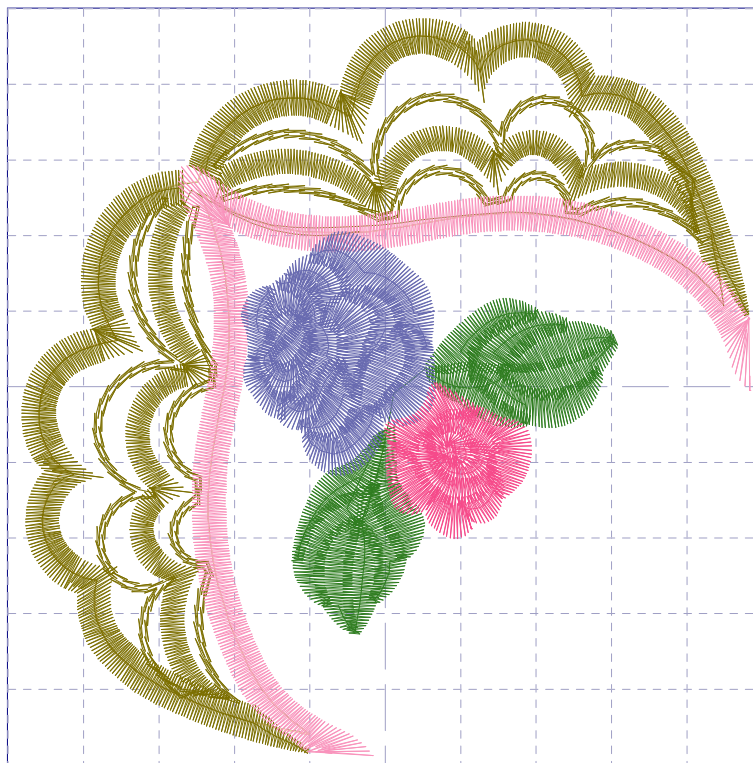
Upper thread 44.7 m

Bobbin 14.9 m


This documentation was created with Embird 2004 software registered to Shane Reynolds.

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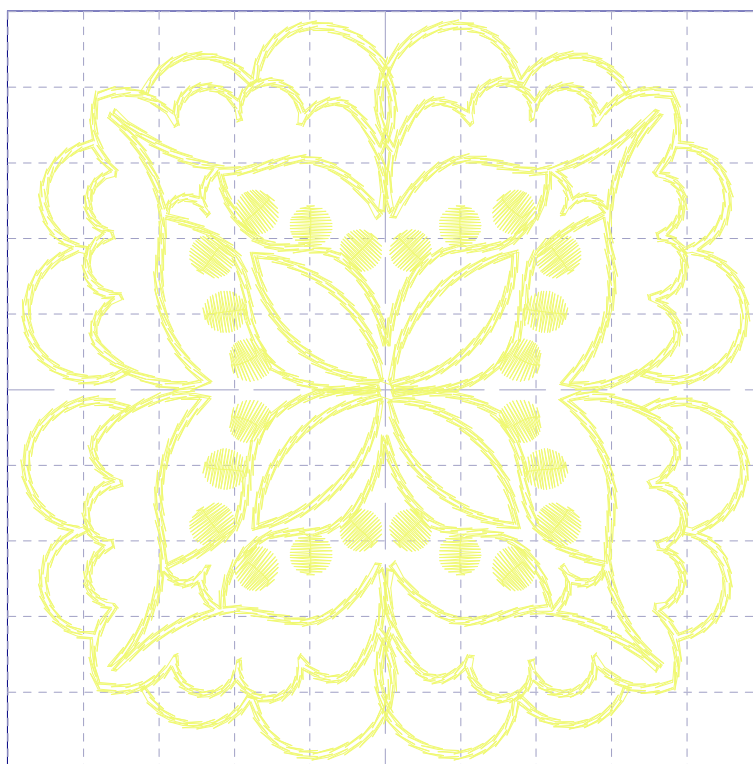


Thread Charts

| Thread   | Consumption     | Name         | Brother Embroidery | Sacord Polyester | Madeira Polyne | Robison-Anton Rayon |
|--|-----------------|--------------|--------------------|------------------|----------------|---------------------|
| 1  | 100.0% (26.1 m) | Lemon Yellow | 202                | 0310             | 1867           | 2557                |

Upper thread 26.1 m  
 Bobbin 8.7 m

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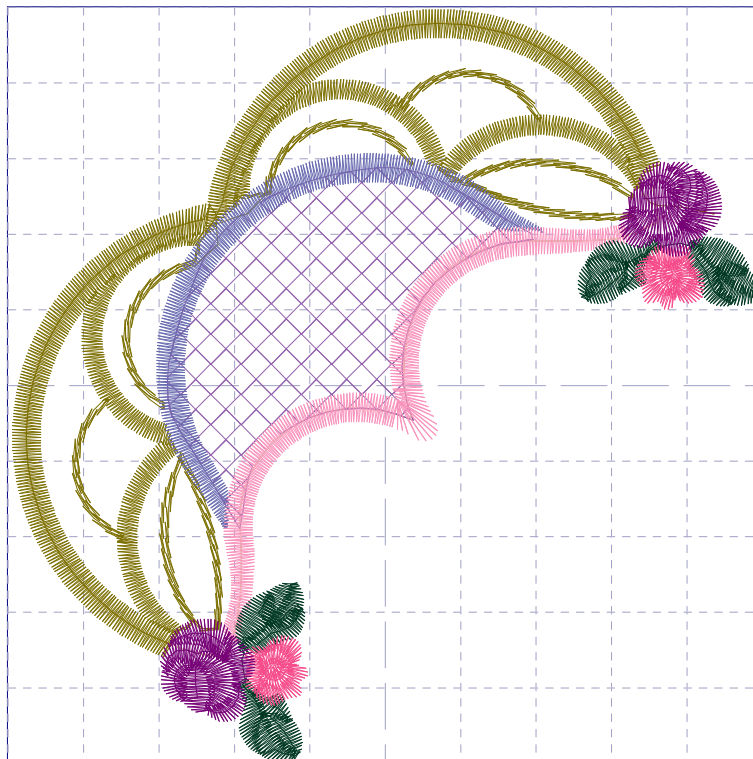


Thread Charts


| Thread | Consumption    | Name          | Brother Embroidery | Sacord Polyester | Madeira Polyne | Robison-Anton Rayon |
|--------|----------------|---------------|--------------------|------------------|----------------|---------------------|
| 1      | 1.9% (0.5 m)   | Russet Brown  | 330                | 0747             | 1790           | 2546                |
| 2      | 1.7% (0.5 m)   | Bone          | 307                | 1141             | 1723           | 2582                |
| 3      | 8.4% (2.4 m)   | Medium Purple | 612                | 2600             | 1631           | 2425                |
| 4      | 37.1% (10.7 m) | Russet Brown  | 330                | 0747             | 1790           | 2546                |
| 5      | 10.1% (2.9 m)  | Baja Blue     | 607                | 3612             | 1943           | 2527                |
| 6      | 10.9% (3.1 m)  | Pale Pink     | 085                | 2153             | 1921           | 2259                |
| 7      | 11.8% (3.4 m)  | Ivy           | 808                | 4174             | 1851           | 2552                |
| 8      | 6.2% (1.8 m)   | Begonia       | 086                | 2220             | 1994           | 2248                |
| 9      | 12.1% (3.5 m)  | Royal Purple  | 869                | 3110             | 1833           | 2380                |

Upper thread 28.8 m  
 Bobbin 9.6 m

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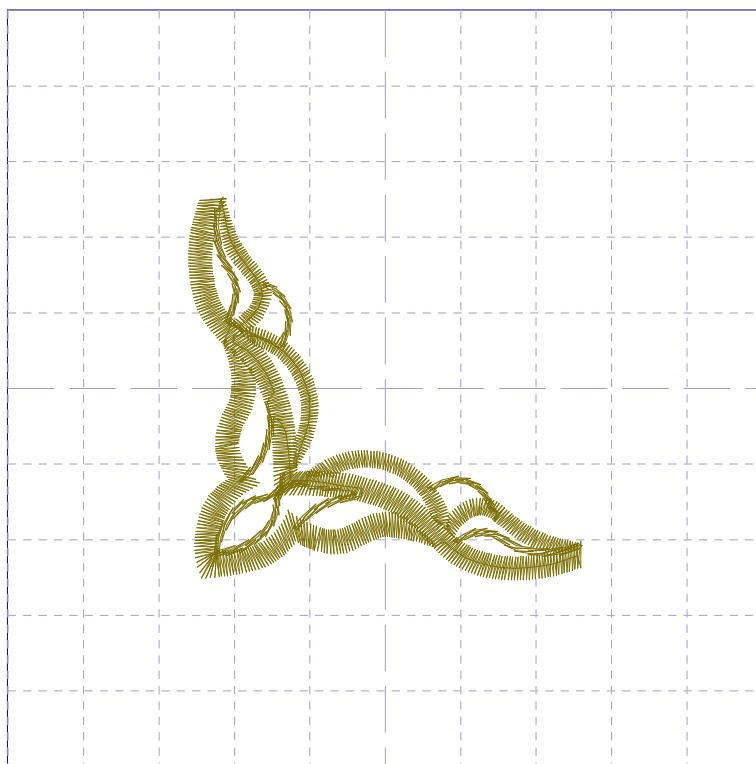


Thread Charts


| Thread   | Consumption    | Name         | Brother Embroidery | Sacord Polyester | Madeira Polyne | Robison-Anton Rayon |
|--|----------------|--------------|--------------------|------------------|----------------|---------------------|
| 1  | 100.0% (7.2 m) | Russet Brown | 330                | 0747             | 1790           | 2546                |

Upper thread 7.2 m  
 Bobbin 2.4 m

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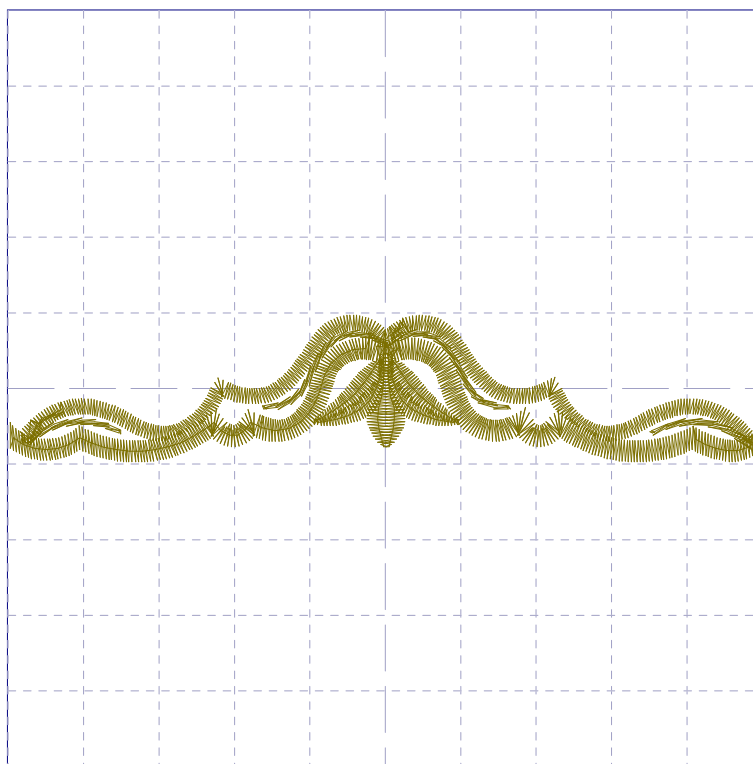


Thread Charts





| Thread   | Consumption    | Name         | Brother Embroidery | Sacord Polyester | Madeira Polyne | Robison-Anton Rayon |
|--|----------------|--------------|--------------------|------------------|----------------|---------------------|
| 1  | 100.0% (7.7 m) | Russet Brown | 330                | 0747             | 1790           | 2546                |

Upper thread 7.7 m  
 Bobbin 2.6 m

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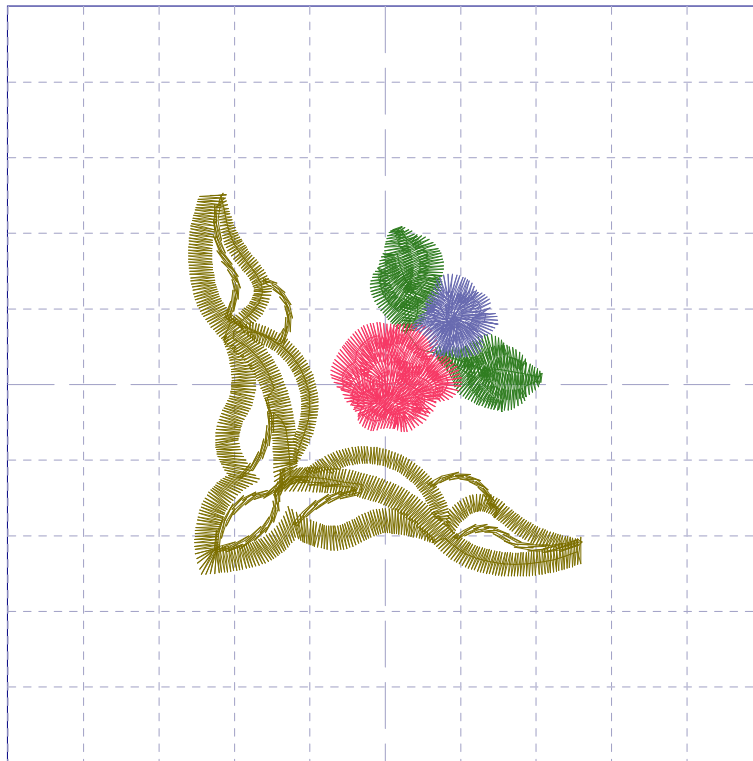


Thread Charts




| Thread   | Consumption   | Name         | Brother Embroidery | Isacord Polyester | Madeira Polyne | Robison-Anton | Rayon |
|--|---------------|--------------|--------------------|-------------------|----------------|---------------|-------|
| 1  | 50.8% (7.2 m) | Russet Brown | 330                | 0747              | 1790           | 2546          |       |
| 2  | 19.7% (2.8 m) | Green        | 515                | 5934              | 1770           | 2209          |       |
| 3  | 20.1% (2.8 m) | Pink         | 807                | 2220              | 1907           | 2248          |       |
| 4  | 9.5% (1.3 m)  | Baja Blue    | 607                | 3612              | 1943           | 2527          |       |

Upper thread 14.2 m  
 Bobbin 4.7 m

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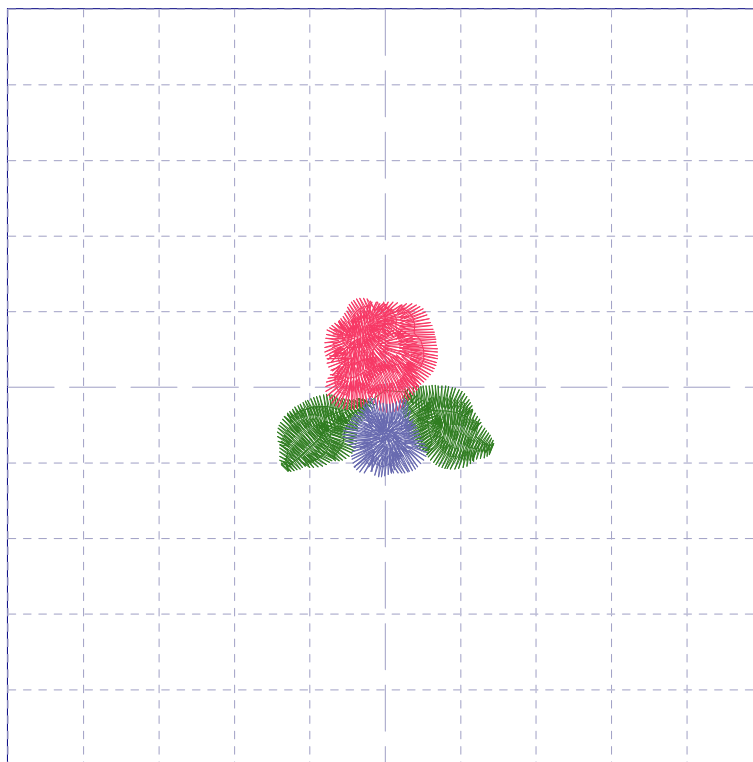


**Thread Charts**





| Thread   | Consumption   | Name      | Brother Embroidery | Sacord Polyester | Madeira Polyne | Robison-Anton Rayon |
|--|---------------|-----------|--------------------|------------------|----------------|---------------------|
| 1  | 39.9% (2.8 m) | Green     | 515                | 5934             | 1770           | 2209                |
| 2  | 41.0% (2.8 m) | Pink      | 807                | 2220             | 1907           | 2248                |
| 3  | 19.2% (1.3 m) | Baja Blue | 607                | 3612             | 1943           | 2527                |

Upper thread            7.0 m  
 Bobbin                    2.3 m

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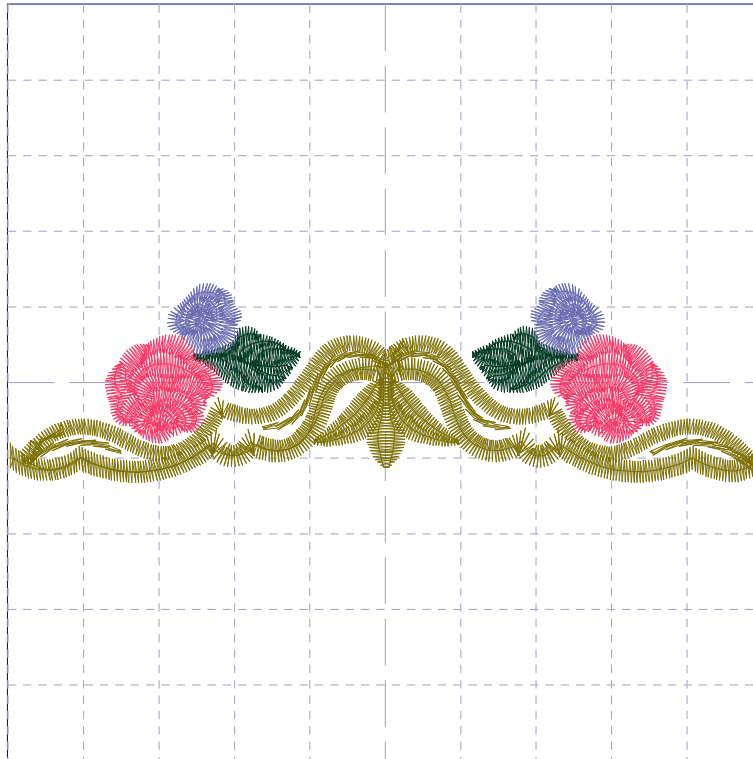


Thread Charts




| Thread   | Consumption   | Name         | Brother Embroidery | Isacord Polyester | Madeira Polyne | Robison-Anton | Rayon |
|--|---------------|--------------|--------------------|-------------------|----------------|---------------|-------|
| 1  | 13.6% (2.2 m) | Ivy          | 808                | 4174              | 1851           | 2552          |       |
| 2  | 12.1% (1.9 m) | Baja Blue    | 607                | 3612              | 1943           | 2527          |       |
| 3  | 26.1% (4.1 m) | Pink         | 807                | 2220              | 1907           | 2248          |       |
| 4  | 48.2% (7.6 m) | Russet Brown | 330                | 0747              | 1790           | 2546          |       |

Upper thread 15.9 m  
 Bobbin 5.3 m

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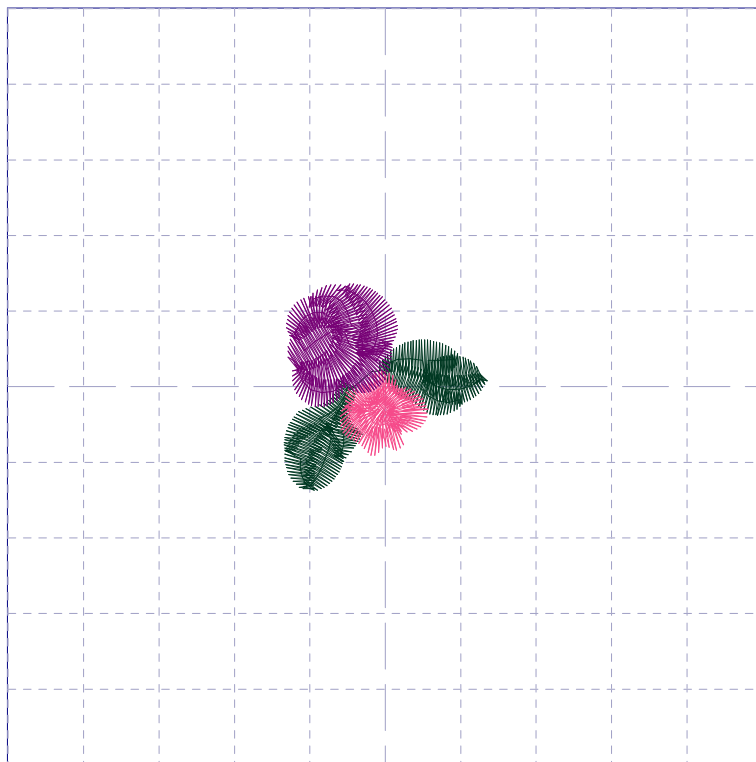


Thread Charts




| Thread   | Consumption   | Name         | Brother Embroidery | Sacord Polyester | Madeira Polyne | Robison-Anton Rayon |
|--|---------------|--------------|--------------------|------------------|----------------|---------------------|
| 1  | 40.6% (2.5 m) | Ivy          | 808                | 4174             | 1851           | 2552                |
| 2  | 19.2% (1.2 m) | Begonia      | 086                | 2220             | 1994           | 2248                |
| 3  | 40.2% (2.4 m) | Royal Purple | 869                | 3110             | 1833           | 2380                |

Upper thread 6.1 m  
 Bobbin 2.0 m

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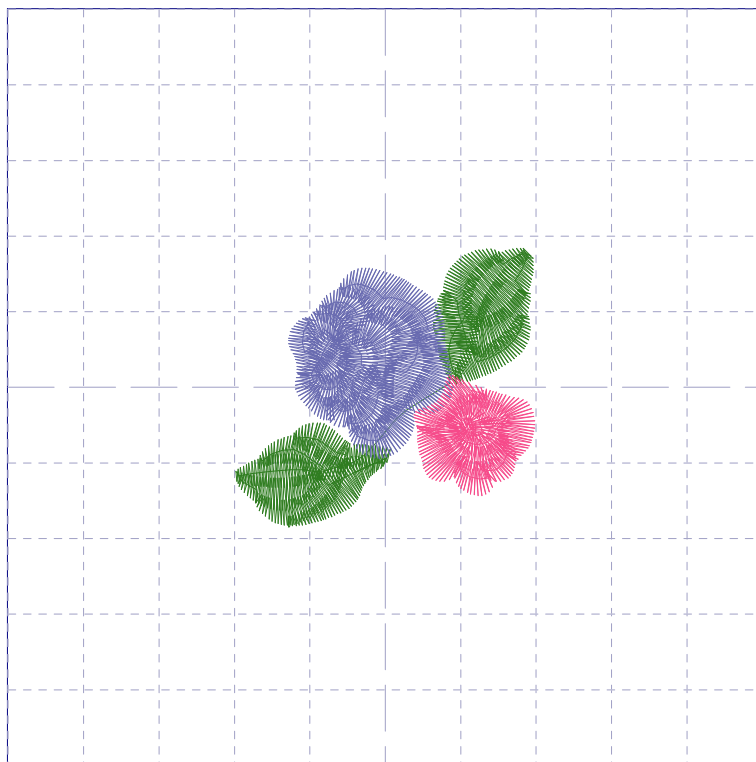


Thread Charts




| Thread   | Consumption   | Name      | Brother Embroidery | Isacord Polyester | Madeira Polyne | Robison-Anton Rayon |
|--|---------------|-----------|--------------------|-------------------|----------------|---------------------|
| 1  | 38.5% (4.8 m) | Green     | 515                | 5934              | 1770           | 2209                |
| 2  | 42.0% (5.3 m) | Baja Blue | 607                | 3612              | 1943           | 2527                |
| 3  | 19.5% (2.5 m) | Begonia   | 086                | 2220              | 1994           | 2248                |

Upper thread 12.6 m  
 Bobbin 4.2 m

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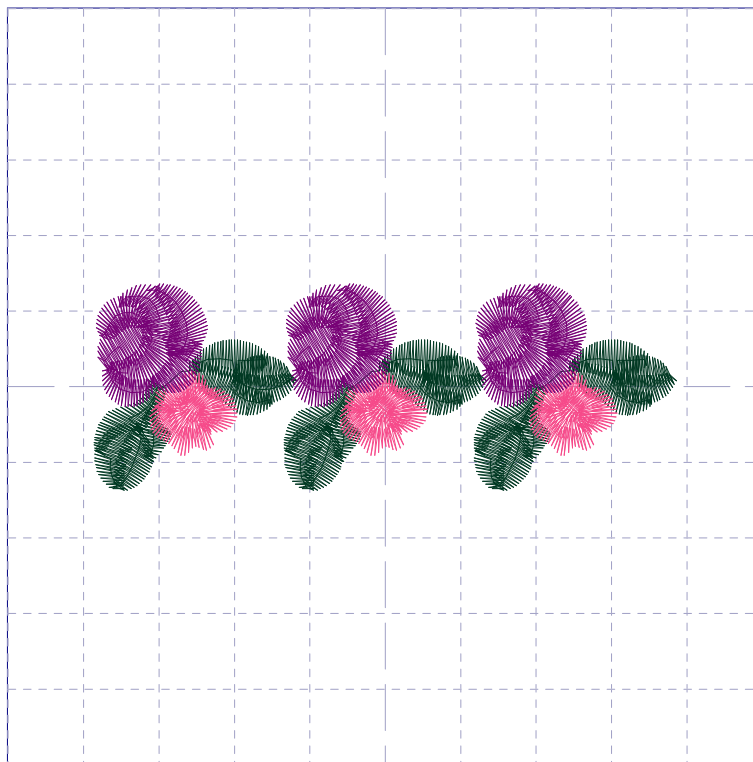


Thread Charts




| Thread   | Consumption   | Name         | Brother Embroidery | Isacord Polyester | Madeira Polyne | Robison-Anton Rayon |
|--|---------------|--------------|--------------------|-------------------|----------------|---------------------|
| 1  | 40.6% (7.5 m) | Ivy          | 808                | 4174              | 1851           | 2552                |
| 2  | 19.5% (3.6 m) | Begonia      | 086                | 2220              | 1994           | 2248                |
| 3  | 39.9% (7.3 m) | Royal Purple | 869                | 3110              | 1833           | 2380                |

Upper thread 18.4 m  
 Bobbin 6.1 m

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Thread Charts

| Thread   | Consumption   | Name         | Brother Embroidery | Isacord Polyester | Madeira Polyne | Robison-Anton | Rayon |
|--|---------------|--------------|--------------------|-------------------|----------------|---------------|-------|
| 1  | 40.8% (5.0 m) | Ivy          | 808                | 4174              | 1851           | 2552          |       |
| 2  | 19.7% (2.4 m) | Begonia      | 086                | 2220              | 1994           | 2248          |       |
| 3  | 39.5% (4.8 m) | Royal Purple | 869                | 3110              | 1833           | 2380          |       |

Upper thread 12.2 m  
 Bobbin 4.1 m

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