

## Thread Charts

Thread	Consumption	Name	Brother	Country	Isacord	Polyester	Madeira Rayon	Robison-Anton	Rayon
1	3.0% (0.9 m)	Black	100		0020		1008		2552
2	2.8% (0.8 m)	Golden Poppy	242		1430		1155		2330
3	5.5% (1.7 m)	Ashley Gold	706		1123		1272		2401
4	2.8% (0.9 m)	Brilliant Lime	442		5650		1049		2211
5	1.9% (0.6 m)	Rose Pink	152		1840		1254		2244
6	1.5% (0.4 m)	Chamois	322		1352		1155		2247
7	5.3% (1.6 m)	Tusk	331		1141		1123		2559
8	53.4% (16.4 m)	Eggshell	000		0670		1082		2335
9	13.0% (4.0 m)	Buttercream	000		0180		1005		2342
10	0.7% (0.2 m)	Coppertone	224		1342		1257		2481
11	0.8% (0.2 m)	Spruce	446		0345		1377		2595
12	9.4% (2.9 m)	Antique Bronze	706		1565		1348		2489

Upper thread 30.6 m  
Bobbin 10.2 m

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### Thread Charts

Thread	Consumption	Name	Brother	Country	Isacord	Polyester	Madeira Rayon	Robison-Anton	Rayon
1	3.0% (1.5 m)	Black	100		0020		1008		2552
2	2.9% (1.4 m)	Golden Poppy	242		1430		1155		2330
3	5.7% (2.7 m)	Ashley Gold	706		1123		1272		2401
4	2.9% (1.4 m)	Brilliant Lime	442		5650		1049		2211
5	1.7% (0.8 m)	Rose Pink	152		1840		1254		2244
6	1.4% (0.7 m)	Chamois	322		1352		1155		2247
7	5.1% (2.5 m)	Tusk	331		1141		1123		2559
8	54.9% (26.3 m)	Eggshell	000		0670		1082		2335
9	13.1% (6.3 m)	Buttercream	000		0180		1005		2342
10	0.6% (0.3 m)	Coppertone	224		1342		1257		2481
11	0.7% (0.3 m)	Spruce	446		0345		1377		2595
12	7.9% (3.8 m)	Antique Bronze	706		1565		1348		2489

Upper thread            48.0 m  
 Bobbin                    16.0 m

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Thread Charts

Thread	Consumption	Name	Brother	Country	Isacord	Polyester	Madeira Rayon	Robison-Anton	Rayon
1	2.8% (1.1 m)	Black		100		0020	1008		2552
2	17.5% (6.7 m)	Lemon Yellow		342		0310	1022		2557
3	8.7% (3.3 m)	Aurora		334		0832	1224		2408
4	4.8% (1.8 m)	Silver Gray		150		3971	1071		2343
5	14.1% (5.4 m)	White		000		0015	1004		2403
6	4.0% (1.5 m)	Honey		706		1123	1272		2338
7	33.2% (12.7 m)	Bamboo		473		1061	1273		2298
8	1.4% (0.5 m)	Fluo Pink		024		1703	1146		2329
9	2.7% (1.0 m)	Bitterroot		155		1521	1220		2509
10	1.1% (0.4 m)	Rose Pink		152		1840	1254		2244
11	6.0% (2.3 m)	Dark Avacado 3		224		1565	1194		2227
12	1.3% (0.5 m)	Dark Orange/Red		126		2011	1038		2334
13	2.3% (0.9 m)	Fawn		706		0152	1062		2484

Upper thread 38.2 m  
 Bobbin 12.7 m

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Thread Charts

Thread	Consumption	Name	Brother	Country	Isacord	Polyester	Madeira Rayo	Robison-Anton	Rayon
1	2.8% (1.7 m)	Black		100		0020	1008		2552
2	17.7% (10.9 m)	Lemon Yellow		342		0310	1022		2557
3	8.8% (5.4 m)	Aurora		334		0832	1224		2408
4	4.9% (3.0 m)	Silver Gray		150		3971	1071		2343
5	14.6% (8.9 m)	White		000		0015	1004		2403
6	3.8% (2.3 m)	Honey		706		1123	1272		2338
7	34.4% (21.1 m)	Bamboo		473		1061	1273		2298
8	1.3% (0.8 m)	Fluo Pink		024		1703	1146		2329
9	2.8% (1.7 m)	Bitterroot		155		1521	1220		2509
10	1.1% (0.6 m)	Rose Pink		152		1840	1254		2244
11	4.9% (3.0 m)	Dark Avacado 3		224		1565	1194		2227
12	1.1% (0.7 m)	Dark Orange/Red		126		2011	1038		2334
13	1.9% (1.2 m)	Fawn		706		0152	1062		2484

Upper thread 61.4 m  
 Bobbin 20.5 m

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Thread Charts

Thread	Consumption	Name	Brother	Country	Isacord	Polyester	Madeira Rayon	Robison-Anton	Rayon
1	2.3% (0.8 m)	Black	100		0020		1008		2552
2	8.9% (3.1 m)	Sunburst	242		1600		1217		2401
3	47.2% (16.3 m)	Apricot Tan	322		1352		1152		2401
4	8.2% (2.8 m)	Desert Dust	025		1761		1273		2203
5	1.1% (0.4 m)	Rose Pink	152		1840		1254		2244
6	0.7% (0.2 m)	Vapor	020		0131		1010		2340
7	3.9% (1.3 m)	Eggshell	000		0670		1082		2335
8	13.1% (4.5 m)	Buttercream	000		0180		1005		2342
9	3.3% (1.1 m)	White	000		0015		1004		2403
10	0.2% (0.1 m)	Sunburst	242		1600		1217		2401
11	9.1% (3.1 m)	Brown	255		1134		1144		2478
12	2.0% (0.7 m)	Gold/Beige	706		1123		1344		2572

Upper thread 34.5 m  
 Bobbin 11.5 m

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## Thread Charts

Thread	Consumption	Name	Brother	Country	Isacord	Polyester	Madeira	Rayon	Robison-Anton	Rayon
1	2.3% (1.2 m)	Black		100		0020		1008		2552
2	9.1% (5.0 m)	Sunburst		242		1600		1217		2401
3	48.9% (26.5 m)	Apricot Tan		322		1352		1152		2401
4	8.0% (4.3 m)	Desert Dust		025		1761		1273		2203
5	1.0% (0.6 m)	Rose Pink		152		1840		1254		2244
6	0.6% (0.4 m)	Vapor		020		0131		1010		2340
7	3.9% (2.1 m)	Eggshell		000		0670		1082		2335
8	13.5% (7.3 m)	Buttercream		000		0180		1005		2342
9	3.3% (1.8 m)	White		000		0015		1004		2403
10	0.2% (0.1 m)	Sunburst		242		1600		1217		2401
11	7.5% (4.1 m)	Brown		255		1134		1144		2478
12	1.6% (0.9 m)	Gold/Beige		706		1123		1344		2572

Upper thread 54.2 m  
Bobbin 18.1 m

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## Thread Charts

Thread	Consumption	Name	Brother	Country	Isacord	Polyester	Madeira Rayon	Robison-Anton	Rayon
1	3.1% (0.9 m)	Black	100		0020		1008		2552
2	1.9% (0.5 m)	Aurora	334		0832		1224		2408
3	4.4% (1.2 m)	Ashley Gold	706		1123		1272		2401
4	3.1% (0.9 m)	Pale Green	463		5664		1245		2312
5	36.1% (10.1 m)	Pale Green	463		5664		1245		2312
6	8.7% (2.4 m)	Lemon Yellow	342		0310		1022		2557
7	21.7% (6.1 m)	Bamboo	473		1061		1273		2273
8	6.4% (1.8 m)	Dark Olive Green	442		5650		1099		2555
9	1.4% (0.4 m)	Light Yellow 3	331		0651		1349		2559
10	0.4% (0.1 m)	Silver Gray	150		3971		1071		2343
11	2.0% (0.6 m)	White	000		0015		1004		2403
12	0.7% (0.2 m)	Ashley Gold	706		1123		1272		2401
13	3.2% (0.9 m)	Desert Cactus	224		0853		1194		2544
14	3.2% (0.9 m)	Brown	734		1134		1144		2227
15	3.7% (1.0 m)	Green Grass	446		5633		1369		2214

Upper thread 27.9 m

Bobbin 9.3 m

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## Thread Charts

Thread	Consumption	Name	Brother	Country	Isacord	Polyester	Madeira Rayo	Robison-Anton	Rayon
1	3.2% (1.4 m)	Black	100		0020		1008		2552
2	1.8% (0.8 m)	Aurora	334		0832		1224		2408
3	4.3% (1.9 m)	Ashley Gold	706		1123		1272		2401
4	3.0% (1.3 m)	Pale Green	463		5664		1245		2312
5	37.5% (16.5 m)	Pale Green	463		5664		1245		2312
6	9.0% (4.0 m)	Lemon Yellow	342		0310		1022		2557
7	21.9% (9.7 m)	Bamboo	473		1061		1273		2273
8	6.6% (2.9 m)	Dark Olive Green	442		5650		1099		2555
9	1.3% (0.6 m)	Light Yellow 3	331		0651		1349		2559
10	0.3% (0.1 m)	Silver Gray	150		3971		1071		2343
11	2.0% (0.9 m)	White	000		0015		1004		2403
12	0.7% (0.3 m)	Ashley Gold	706		1123		1272		2401
13	2.6% (1.1 m)	Desert Cactus	224		0853		1194		2544
14	2.6% (1.1 m)	Brown	734		1134		1144		2227
15	3.1% (1.4 m)	Green Grass	446		5633		1369		2214

Upper thread 44.0 m  
Bobbin 14.7 m

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## Thread Charts

Thread	Consumption	Name	Brother	Country	Isacord	Polyester	Madeira Rayo	Robison-Anton	Rayon
1	2.1% (0.8 m)	Black	100		0020		1008		2552
2	1.7% (0.7 m)	Sonesta Brown	255		1055		1058		2567
3	3.3% (1.2 m)	Brown	255		1134		1144		2478
4	1.3% (0.5 m)	Unaka Sand	224		1565		1194		2227
5	9.1% (3.4 m)	Eggshell	000		0670		1082		2335
6	43.1% (16.1 m)	Sunburst	242		1600		1372		2401
7	6.9% (2.6 m)	Orange	242		1430		1155		2330
8	1.7% (0.6 m)	Vapor	020		0131		1010		2340
9	1.4% (0.5 m)	Eggshell	000		0670		1082		2335
10	2.7% (1.0 m)	Buttercream	000		0180		1005		2342
11	17.5% (6.5 m)	White	000		0015		1004		2403
12	0.4% (0.2 m)	Sonesta Brown	255		1055		1058		2567
13	0.6% (0.2 m)	Rose Pink	152		1840		1254		2244
14	7.3% (2.7 m)	Burgundy	255		1134		1174		2477
15	1.0% (0.4 m)	Gold/Beige	706		1123		1344		2572

Upper thread 37.3 m

Bobbin 12.4 m

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## Thread Charts

Thread	Consumption	Name	Brother	Country	Isacord	Polyester	Madeira Rayon	Robison-Anton	Rayon
1	2.1% (1.2 m)	Black	100		0020		1008		2552
2	1.6% (0.9 m)	Sonesta Brown	255		1055		1058		2567
3	2.8% (1.6 m)	Brown	255		1134		1144		2478
4	1.2% (0.7 m)	Unaka Sand	224		1565		1194		2227
5	9.1% (5.2 m)	Eggshell	000		0670		1082		2335
6	44.1% (25.5 m)	Sunburst	242		1600		1372		2401
7	7.0% (4.0 m)	Orange	242		1430		1155		2330
8	1.6% (0.9 m)	Vapor	020		0131		1010		2340
9	1.3% (0.8 m)	Eggshell	000		0670		1082		2335
10	2.9% (1.7 m)	Buttercream	000		0180		1005		2342
11	18.4% (10.7 m)	White	000		0015		1004		2403
12	0.4% (0.2 m)	Sonesta Brown	255		1055		1058		2567
13	0.5% (0.3 m)	Rose Pink	152		1840		1254		2244
14	6.2% (3.6 m)	Burgundy	255		1134		1174		2477
15	0.8% (0.5 m)	Gold/Beige	706		1123		1344		2572

Upper thread 57.8 m

Bobbin 19.3 m

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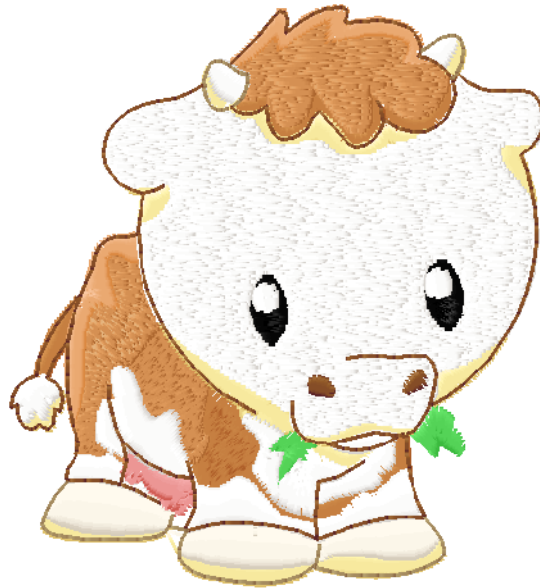


Thread Charts

Thread	Consumption	Name	Brother	Country	Isacord	Polyester	Madeira Rayo	Robison-Anton	Rayon
1	2.3% (1.1 m)	Black		100		0020		1008	2552
2	6.2% (3.1 m)	Buckskin		242		1600		1272	2401
3	12.8% (6.5 m)	Cantaloupe		322		1352		1152	2401
4	1.2% (0.6 m)	Pale Green		463		5664		1245	2312
5	2.6% (1.3 m)	Medium Orange		322		1351		1226	2258
6	1.3% (0.6 m)	Pale Pink		122		1532		1317	2374
7	9.0% (4.6 m)	Light Yellow 3		331		0651		1349	2559
8	4.9% (2.5 m)	Buttercream		000		0180		1005	2342
9	51.2% (26.0 m)	White		000		0015		1004	2403
10	6.6% (3.4 m)	Medium Brown		224		1565		1258	2227
11	1.9% (1.0 m)	Gold/Beige		706		1123		1344	2572

Upper thread 50.8 m  
 Bobbin 16.9 m

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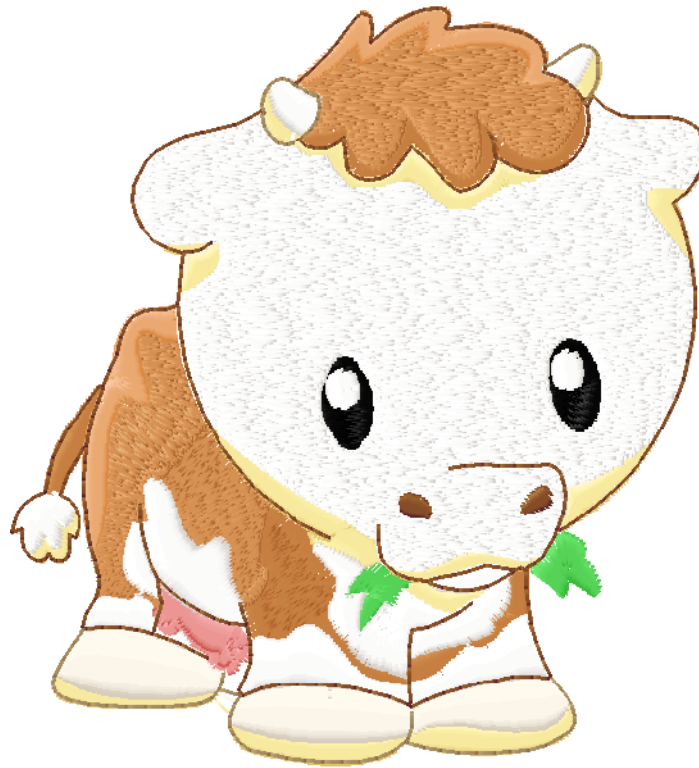


Thread Charts

Thread	Consumption	Name	Brother	Country	Isacord	Polyester	Madeira Rayo	Robison-Anton	Rayon
1	2.3% (1.9 m)	Black	100		0020		1008		2552
2	6.3% (5.1 m)	Buckskin	242		1600		1272		2401
3	13.0% (10.5 m)	Cantaloupe	322		1352		1152		2401
4	1.2% (1.0 m)	Pale Green	463		5664		1245		2312
5	2.6% (2.1 m)	Medium Orange	322		1351		1226		2258
6	1.2% (1.0 m)	Pale Pink	122		1532		1317		2374
7	8.7% (7.0 m)	Light Yellow 3	331		0651		1349		2559
8	5.2% (4.2 m)	Buttercream	000		0180		1005		2342
9	52.4% (42.4 m)	White	000		0015		1004		2403
10	5.5% (4.5 m)	Medium Brown	224		1565		1258		2227
11	1.6% (1.3 m)	Gold/Beige	706		1123		1344		2572

Upper thread 80.8 m  
 Bobbin 26.9 m

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Thread Charts

Thread	Consumption	Name	Brother	Country	Isacord	Polyester	Madeira Rayo	Robison-Anton	Rayon
1	3.0% (1.4 m)	Black		100		0020		1008	2552
2	3.9% (1.8 m)	Medium Olive Green		734		0776		1156	2265
3	1.7% (0.8 m)	Dried Moss		473		0722		1102	2298
4	7.4% (3.4 m)	Pale Pink		122		2155		1121	2502
5	60.5% (27.7 m)	Orchid Pink		000		1755		1232	2285
6	19.2% (8.8 m)	Oyster		000		1860		1005	2403
7	0.7% (0.3 m)	White		000		0015		1004	2403
8	0.3% (0.2 m)	Pale Pink		122		2155		1121	2502
9	3.3% (1.5 m)	Medium Purple		734		2504		1263	2426

Upper thread 45.8 m  
 Bobbin 15.3 m

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Thread Charts

Thread	Consumption	Name	Brother	Country	Isacord	Polyester	Madeira	Rayon	Robison-Anton	Rayon
1	3.0% (2.3 m)	Black	100		0020		1008		2552	
2	3.8% (2.8 m)	Medium Olive Green	734		0776		1156		2265	
3	1.6% (1.2 m)	Dried Moss	473		0722		1102		2298	
4	7.3% (5.5 m)	Pale Pink	122		2155		1121		2502	
5	62.2% (46.6 m)	Orchid Pink	000		1755		1232		2285	
6	18.5% (13.9 m)	Oyster	000		1860		1005		2403	
7	0.7% (0.5 m)	White	000		0015		1004		2403	
8	0.3% (0.2 m)	Pale Pink	122		2155		1121		2502	
9	2.6% (2.0 m)	Medium Purple	734		2504		1263		2426	

Upper thread 74.9 m  
 Bobbin 25.0 m

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Thread Charts

Thread	Consumption	Name	Brother	Country	Isacord	Polyester	Madeira Rayon	Robison-Anton	Rayon
1	1.8% (0.9 m)	Black	100		0020		1008		2552
2	3.0% (1.4 m)	Olive Green	734		1565		1308		2544
3	3.2% (1.6 m)	Dried Moss	473		0722		1102		2298
4	6.0% (2.9 m)	Pale Purple	624		3241		1311		2288
5	47.7% (23.3 m)	Tulip	623		3331		1030		2286
6	5.6% (2.8 m)	Buttercream	000		0180		1005		2342
7	4.3% (2.1 m)	Pale Lilac	150		2650		1198		2283
8	19.5% (9.5 m)	White	000		0015		1004		2403
9	0.3% (0.2 m)	Black	100		0020		1008		2552
10	0.2% (0.1 m)	Dried Moss	473		0722		1102		2298
11	2.1% (1.0 m)	Gold/Beige	706		1123		1344		2572
12	6.1% (3.0 m)	Kings Purple	635		3953		1353		2527

Upper thread 48.8 m  
 Bobbin 16.3 m

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Thread	Consumption	Name	Brother	Country	Isacord	Polyester	Madeira	Rayon	Robison-Anton	Rayon
1	1.8% (1.4 m)	Black	100		0020		1008		2552	
2	3.1% (2.4 m)	Olive Green	734		1565		1308		2544	
3	3.3% (2.5 m)	Dried Moss	473		0722		1102		2298	
4	5.9% (4.6 m)	Pale Purple	624		3241		1311		2288	
5	48.2% (37.1 m)	Tulip	623		3331		1030		2286	
6	6.0% (4.6 m)	Buttercream	000		0180		1005		2342	
7	4.2% (3.2 m)	Pale Lilac	150		2650		1198		2283	
8	20.2% (15.5 m)	White	000		0015		1004		2403	
9	0.3% (0.2 m)	Black	100		0020		1008		2552	
10	0.2% (0.1 m)	Dried Moss	473		0722		1102		2298	
11	1.8% (1.4 m)	Gold/Beige	706		1123		1344		2572	
12	5.1% (3.9 m)	Kings Purple	635		3953		1353		2527	

Upper thread 76.9 m  
 Bobbin 25.6 m

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Thread Charts

Thread	Consumption	Name	Brother	Country	Isacord	Polyester	Madeira Rayo	Robison-Anton	Rayon
1	2.4% (1.1 m)	Black	100		0020		1008		2552
2	3.8% (1.7 m)	Medium Olive Green	734		0776		1156		2265
3	1.5% (0.7 m)	Dried Moss	473		0722		1102		2298
4	12.7% (5.7 m)	Light Yellow 3	331		0651		1349		2559
5	22.5% (10.1 m)	Blushing Bride	012		2166		1115		2501
6	47.4% (21.3 m)	Star White	000		0180		1005		2403
7	0.3% (0.1 m)	Medium Olive Green	734		0776		1156		2265
8	6.1% (2.7 m)	Desert Cactus	224		0853		1194		2544
9	3.3% (1.5 m)	Deco Rose	734		0776		1328		2422

Upper thread 44.9 m  
 Bobbin 15.0 m

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## Thread Charts

Thread	Consumption	Name	Brother	Country	Isacord	Polyester	Madeira Rayo	Robison-Anton	Rayon
1	2.5% (1.8 m)	Black		100		0020	1008		2552
2	4.0% (2.8 m)	Medium Olive Green		734		0776	1156		2265
3	1.5% (1.0 m)	Dried Moss		473		0722	1102		2298
4	12.5% (8.9 m)	Light Yellow 3		331		0651	1349		2559
5	23.3% (16.6 m)	Blushing Bride		012		2166	1115		2501
6	48.2% (34.3 m)	Star White		000		0180	1005		2403
7	0.2% (0.2 m)	Medium Olive Green		734		0776	1156		2265
8	5.1% (3.6 m)	Desert Cactus		224		0853	1194		2544
9	2.7% (1.9 m)	Deco Rose		734		0776	1328		2422

Upper thread 71.1 m  
Bobbin 23.7 m

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Thread Charts

Thread	Consumption	Name	Brother	Country	Isacord	Polyester	Madeira Rayon	Robison-Anton	Rayon
1	2.5% (0.7 m)	Black	100		0020		1008		2552
2	61.6% (18.3 m)	Toast	242		1352		1272		2401
3	5.3% (1.6 m)	Lemon Yellow	342		0310		1022		2557
4	5.8% (1.7 m)	Medium Orange/Brown	224		0934		1372		2231
5	0.7% (0.2 m)	Fluo Pink	024		1703		1146		2329
6	2.2% (0.6 m)	Aurora	334		0832		1224		2408
7	1.9% (0.6 m)	Bitterroot	155		1521		1220		2509
8	5.3% (1.6 m)	Sahara Sun	025		0873		1273		2298
9	3.4% (1.0 m)	White	000		0015		1004		2403
10	7.1% (2.1 m)	Brown	255		1134		1347		2478
11	2.9% (0.9 m)	Desert Cactus	224		0853		1194		2544
12	1.5% (0.4 m)	Dark Orange/Red	126		2011		1038		2334

Upper thread 29.7 m  
 Bobbin 9.9 m

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Thread Charts

Thread	Consumption	Name	Brother	Country	Isacord	Polyester	Madeira	Rayon	Robison-Anton	Rayon
1	2.6% (1.2 m)	Black	100		0020		1008			2552
2	63.3% (29.9 m)	Toast	242		1352		1272			2401
3	5.3% (2.5 m)	Lemon Yellow	342		0310		1022			2557
4	5.8% (2.8 m)	Medium Orange/Brown	224		0934		1372			2231
5	0.7% (0.3 m)	Fluo Pink	024		1703		1146			2329
6	2.1% (1.0 m)	Aurora	334		0832		1224			2408
7	2.0% (0.9 m)	Bitterroot	155		1521		1220			2509
8	5.4% (2.5 m)	Sahara Sun	025		0873		1273			2298
9	3.4% (1.6 m)	White	000		0015		1004			2403
10	5.9% (2.8 m)	Brown	255		1134		1347			2478
11	2.3% (1.1 m)	Desert Cactus	224		0853		1194			2544
12	1.2% (0.6 m)	Dark Orange/Red	126		2011		1038			2334

Upper thread 47.3 m  
 Bobbin 15.8 m

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