




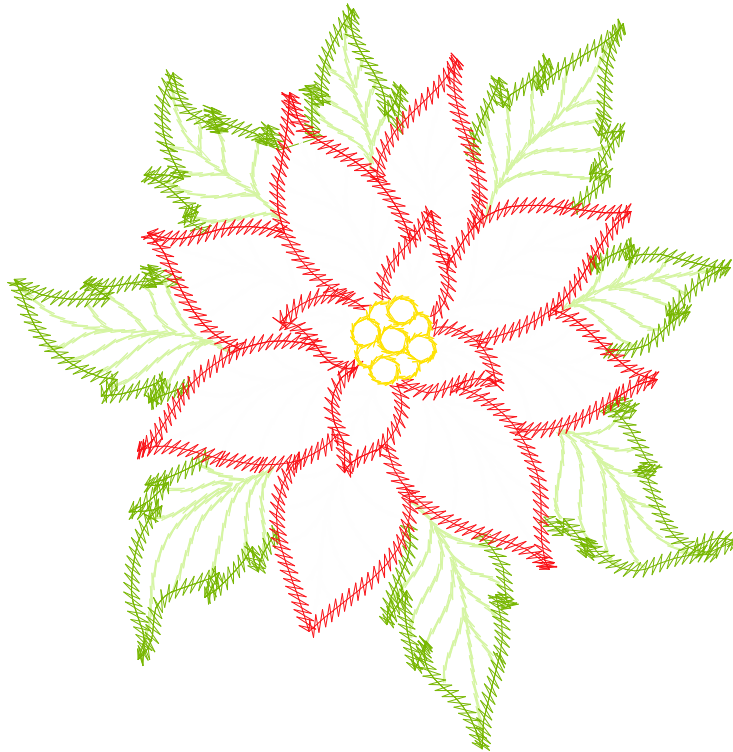


Thread Charts






Thread	Consumption	Name	Brother	Country	Isacord	Polyest	Robison-Anton	Rayon
1 	24.0% (21.2 ft)	Dark Olive Green		442		0861		2461
2 	26.0% (23.0 ft)	Green Dust		446		5833		2321
3 	27.3% (24.2 ft)	White		000		0015		2403
4 	20.2% (17.8 ft)	Cardinal Red		158		1704		2263
5 	2.5% (2.2 ft)	Gold/Yellow		404		0704		2326

Upper thread 88.5 ft
 Bobbin 29.5 ft

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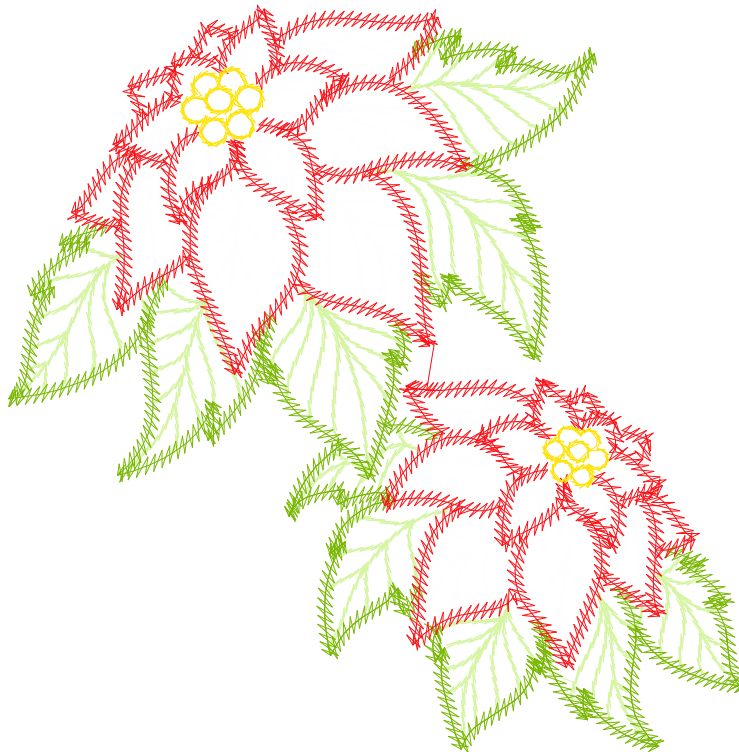


Thread Charts








Thread	Consumption	Name	Brother	Country	Isacord	Polyest	Robison-Anton	Rayon
1 	25.1% (23.7 ft)	Dark Olive Green	442		0861		2461	
2 	21.7% (20.5 ft)	Green Dust	446		5833		2321	
3 	25.6% (24.3 ft)	White	000		0015		2403	
4 	24.0% (22.7 ft)	Cardinal Red	158		1704		2263	
5 	3.7% (3.5 ft)	Gold/Yellow	404		0704		2326	

Upper thread 94.7 ft
 Bobbin 31.6 ft

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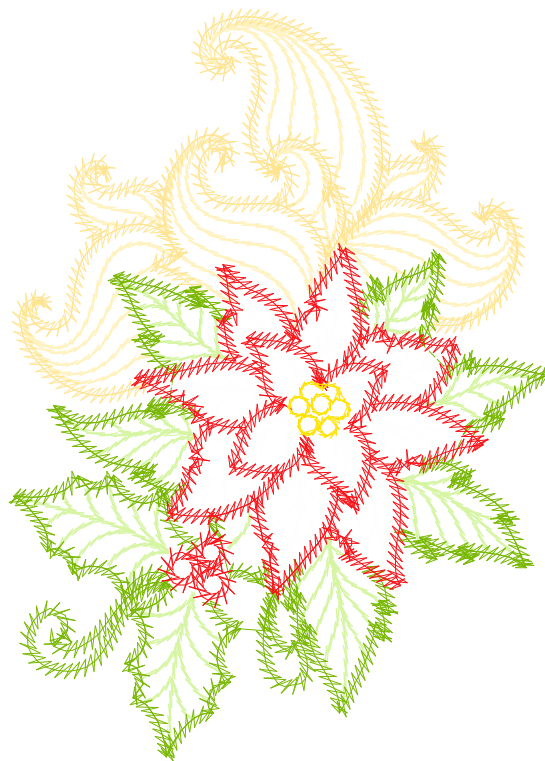
Thread Charts

Thread	Consumption	Name	Brother	Country	Isacord	Polyest	Robison-Anton	Rayon
1 	18.0% (16.6 ft)	Pale Yellow		331		0250		2316
2 	14.7% (13.6 ft)	Popcorn		370		1060		2557
3 	16.5% (15.3 ft)	Dark Olive Green		442		0861		2461
4 	21.6% (19.9 ft)	Green Dust		446		5833		2321
5 	13.3% (12.3 ft)	White		000		0015		2403
6 	14.4% (13.3 ft)	Cardinal Red		158		1704		2263
7 	1.4% (1.3 ft)	Gold/Yellow		404		0704		2326






Upper thread 92.5 ft

Bobbin 30.8 ft

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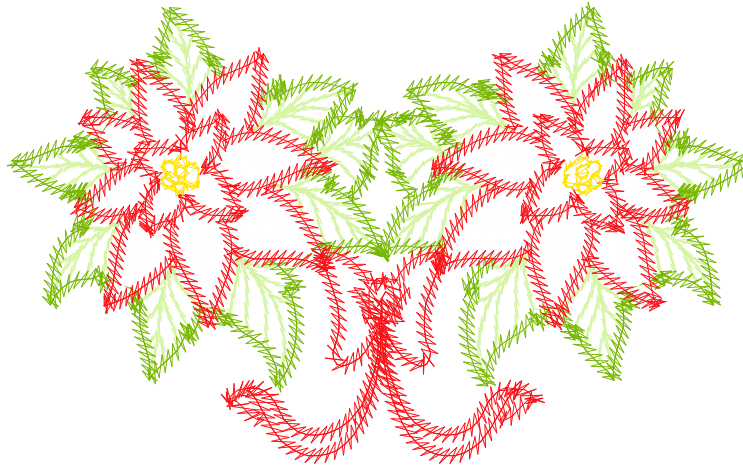


Thread Charts






Thread	Consumption	Name	Brother	Country	Isacord	Polyest	Robison-Anton	Rayon
1 	25.7% (23.4 ft)	Dark Olive Green		442		0861		2461
2 	23.0% (20.9 ft)	Green Dust		446		5833		2321
3 	19.0% (17.3 ft)	White		000		0015		2403
4 	30.4% (27.7 ft)	Cardinal Red		158		1704		2263
5 	1.9% (1.7 ft)	Gold/Yellow		404		0704		2326

Upper thread 91.0 ft
 Bobbin 30.3 ft

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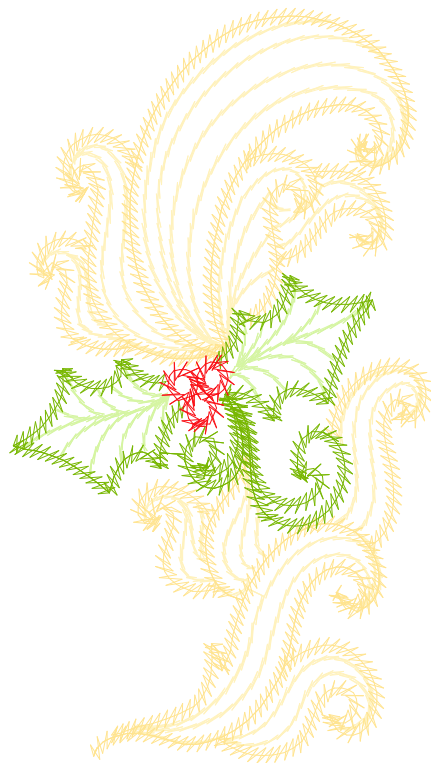


Thread Charts






Thread	Consumption	Name	Brother	Country	Isacord	Polyest	Robison-Anton	Rayon
1 	37.4% (22.8 ft)	Pale Yellow		331		0250		2316
2 	37.3% (22.7 ft)	Popcorn		370		1060		2557
3 	8.0% (4.8 ft)	Dark Olive Green		442		0861		2461
4 	15.0% (9.1 ft)	Green Dust		446		5833		2321
5 	2.3% (1.4 ft)	Cardinal Red		158		1704		2263

Upper thread 60.9 ft
 Bobbin 20.3 ft

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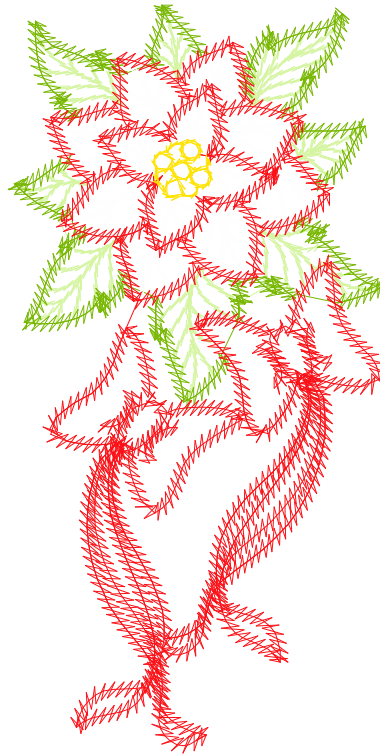


Thread Charts






Thread	Consumption	Name	Brother	Country	Isacord	Polyester	Robison-Anton	Rayon
1 	18.2% (11.1 ft)	Dark Olive Green	442		0861		2461	
2 	16.9% (10.3 ft)	Green Dust	446		5833		2321	
3 	15.1% (9.3 ft)	White	000		0015		2403	
4 	47.5% (29.1 ft)	Cardinal Red	158		1704		2263	
5 	2.3% (1.4 ft)	Gold/Yellow	404		0704		2326	

Upper thread 61.2 ft
 Bobbin 20.4 ft

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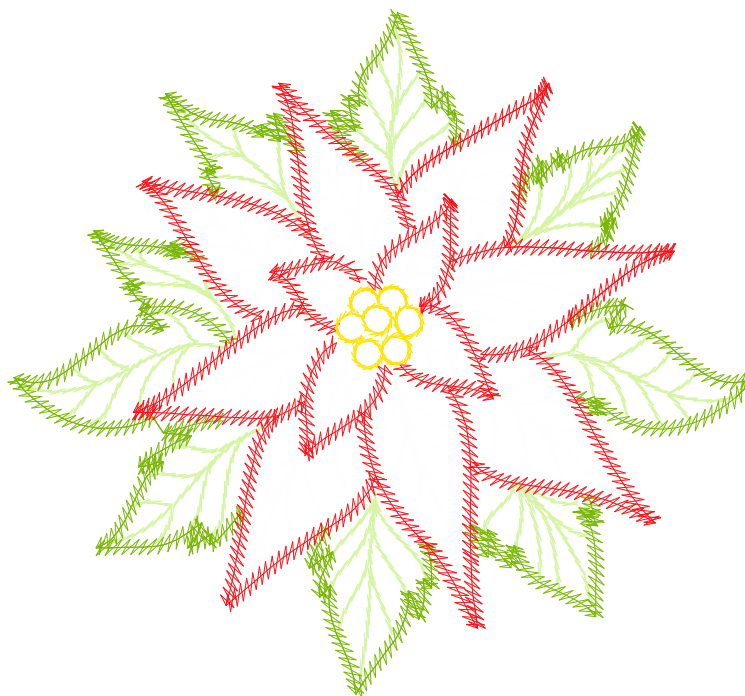


Thread Charts








Thread	Consumption	Name	Brother	Country	Isacord	Polyest	Robison-Anton	Rayon
1 	22.8% (18.5 ft)	Dark Olive Green		442		0861		2461
2 	24.8% (20.0 ft)	Green Dust		446		5833		2321
3 	26.7% (21.5 ft)	White		000		0015		2403
4 	23.2% (18.7 ft)	Cardinal Red		158		1704		2263
5 	2.5% (2.1 ft)	Gold/Yellow		404		0704		2326

Upper thread 80.8 ft
 Bobbin 26.9 ft

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Thread Charts

Thread	Consumption	Name	Brother	Country	Isacord	Polyest	Robison-Anton	Rayon
1 	25.1% (27.5 ft)	Pale Yellow		331		0250		2316
2 	17.7% (19.4 ft)	Popcorn		370		1060		2557
3 	17.7% (19.4 ft)	Dark Olive Green		442		0861		2461
4 	14.8% (16.2 ft)	Green Dust		446		5833		2321
5 	13.4% (14.7 ft)	White		000		0015		2403
6 	10.7% (11.7 ft)	Cardinal Red		158		1704		2263
7 	0.7% (0.7 ft)	Gold/Yellow		404		0704		2326

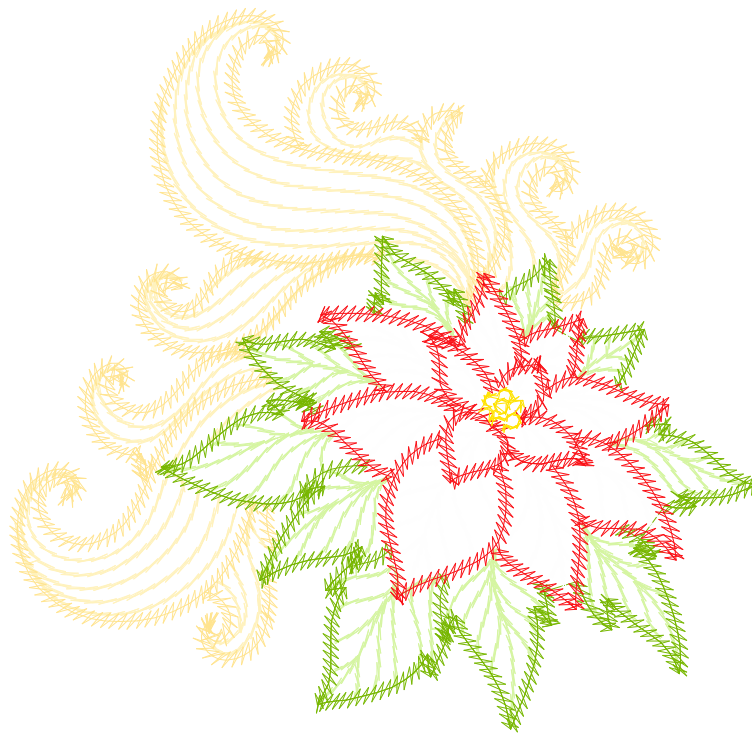
Upper thread 109.8 ft

Bobbin 36.6 ft








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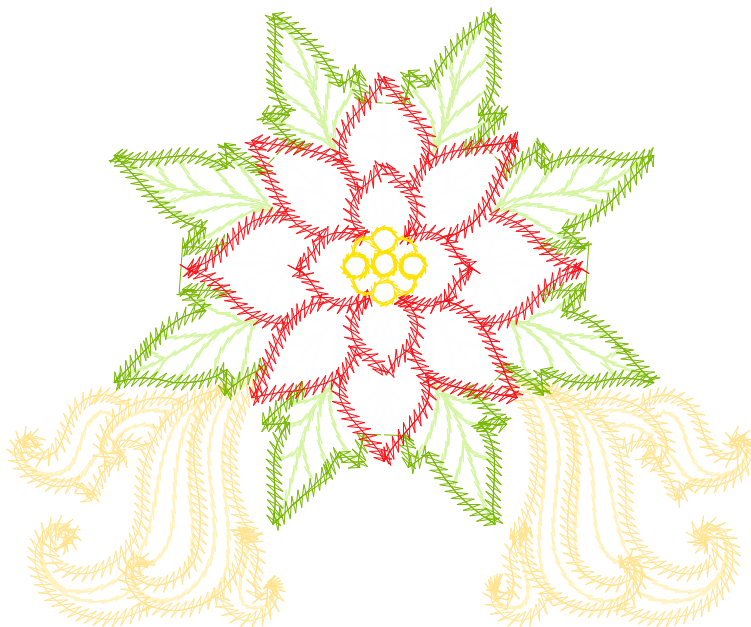
Thread Charts

Thread	Consumption	Name	Brother	Country	Isacord	Polyest	Robison-Anton	Rayon
1 	15.9% (15.2 ft)	Pale Yellow		331		0250		2316
2 	21.2% (20.2 ft)	Popcorn		370		1060		2557
3 	16.5% (15.8 ft)	Dark Olive Green		442		0861		2461
4 	16.6% (15.8 ft)	Green Dust		446		5833		2321
5 	14.7% (14.0 ft)	White		000		0015		2403
6 	12.4% (11.9 ft)	Cardinal Red		158		1704		2263
7 	2.8% (2.7 ft)	Gold/Yellow		404		0704		2326








Upper thread 95.6 ft

Bobbin 31.9 ft

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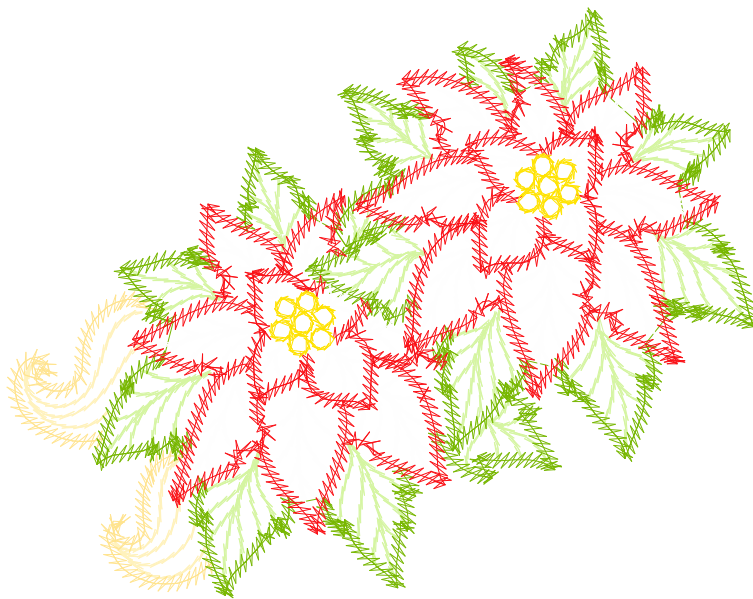
Thread Charts

Thread	Consumption	Name	Brother	Country	Isacord	Polyest	Robison-Anton	Rayon
1 	4.0% (3.9 ft)	Pale Yellow		331		0250		2316
2 	3.9% (3.9 ft)	Popcorn		370		1060		2557
3 	21.0% (20.7 ft)	Dark Olive Green		442		0861		2461
4 	22.0% (21.7 ft)	Green Dust		446		5833		2321
5 	23.5% (23.2 ft)	White		000		0015		2403
6 	22.3% (21.9 ft)	Cardinal Red		158		1704		2263
7 	3.3% (3.3 ft)	Gold/Yellow		404		0704		2326

Upper thread 98.5 ft

Bobbin 32.8 ft

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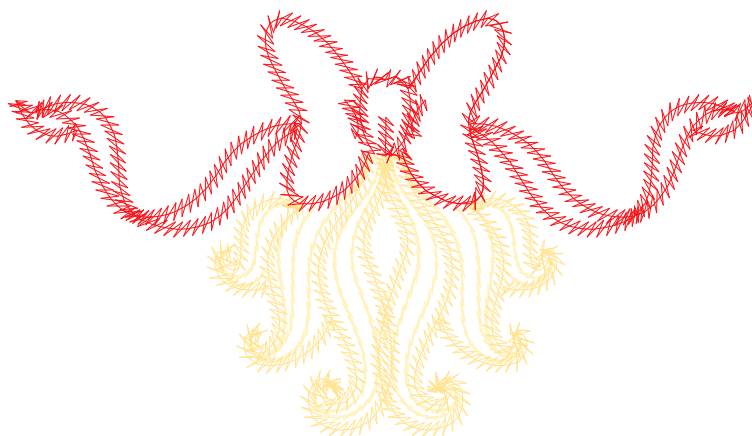


Thread Charts






Thread	Consumption	Name	Brother	Country	Isacord	Polyester	Robison-Anton	Rayon
1	28.8% (9.8 ft)	Pale Yellow		331		0250		2316
2	33.9% (11.5 ft)	Popcorn		370		1060		2557
3	37.4% (12.7 ft)	Cardinal Red		158		1704		2263

Upper thread 34.0 ft
 Bobbin 11.3 ft

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Thread Charts

Thread	Consumption	Name	Brother	Country	Isacord	Polyest	Robison-Anton	Rayon
1 	12.8% (7.2 ft)	Dark Olive Green	442		0861		2461	
2 	26.1% (14.7 ft)	Green Dust	446		5833		2321	
3 	26.2% (14.7 ft)	White	000		0015		2403	
4 	33.0% (18.6 ft)	Cardinal Red	158		1704		2263	
5 	1.9% (1.1 ft)	Gold/Yellow	404		0704		2326	

Upper thread 56.2 ft
 Bobbin 18.7 ft

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