






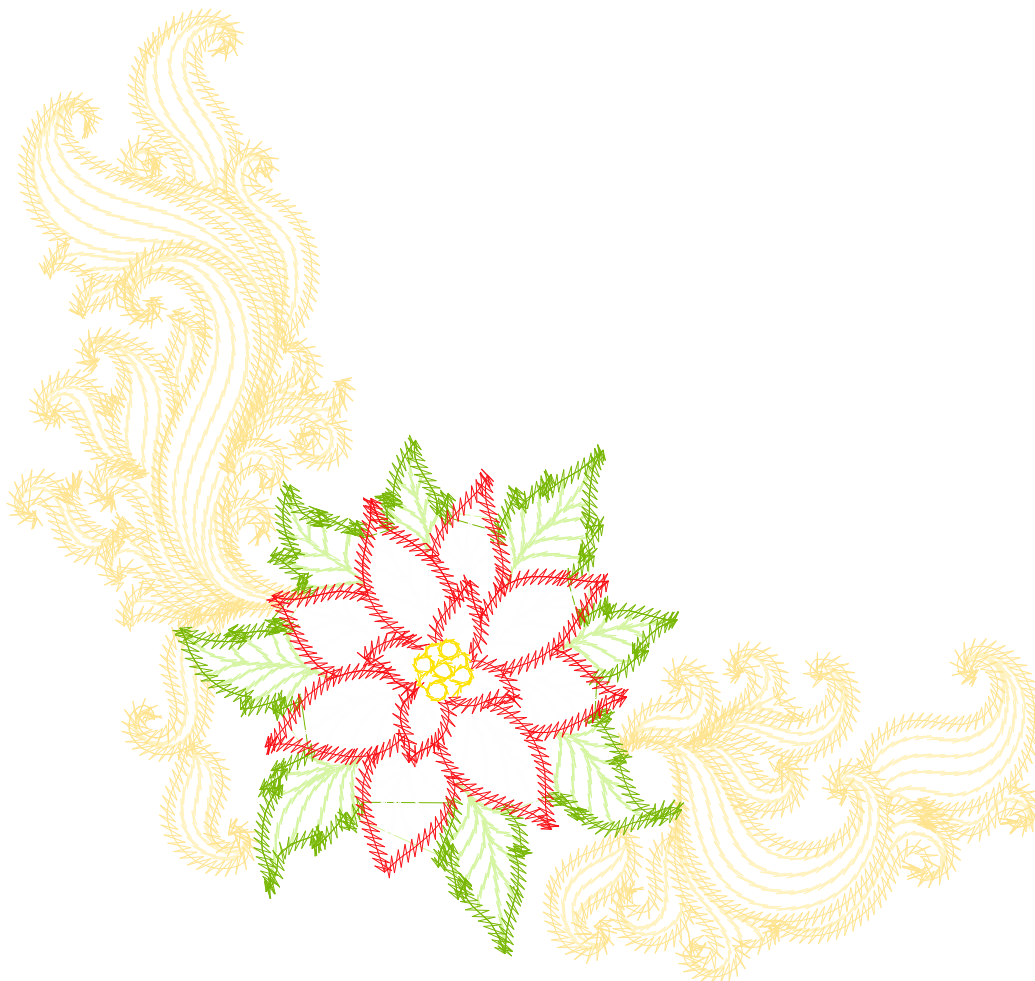


Thread Charts








Thread	Consumption	Name	Brother	Country	Isacord	Polyester	Robison-Anton	Rayon
1 	28.9% (46.7 ft)	Pale Yellow		331		0250		2316
2 	32.5% (52.6 ft)	Popcorn		370		1060		2557
3 	9.2% (14.8 ft)	Dark Olive Green		442		0861		2461
4 	10.4% (16.8 ft)	Green Dust		446		5833		2321
5 	10.2% (16.6 ft)	White		000		0015		2403
6 	7.9% (12.7 ft)	Cardinal Red		158		1704		2263
7 	0.9% (1.4 ft)	Gold/Yellow		404		0704		2326

Upper thread 161.6 ft
 Bobbin 53.9 ft

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Thread Charts








Thread	Consumption	Name	Brother	Country	Isacord	Polyest	Robison-Anton	Rayon
1 	28.9% (61.1 ft)	Pale Yellow		331		0250		2316
2 	27.8% (58.9 ft)	Popcorn		370		1060		2557
3 	10.9% (23.0 ft)	Dark Olive Green		442		0861		2461
4 	9.4% (19.8 ft)	Green Dust		446		5833		2321
5 	11.1% (23.5 ft)	White		000		0015		2403
6 	10.4% (22.0 ft)	Cardinal Red		158		1704		2263
7 	1.6% (3.4 ft)	Gold/Yellow		404		0704		2326

Upper thread 211.6 ft
 Bobbin 70.5 ft

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Thread Charts

Thread	Consumption	Name	Brother	Country	Isacord	Polyest	Robison-Anton	Rayon
1 	28.4% (45.5 ft)	Pale Yellow		331		0250		2316
2 	24.6% (39.3 ft)	Popcorn		370		1060		2557
3 	11.6% (18.6 ft)	Dark Olive Green		442		0861		2461
4 	14.9% (23.8 ft)	Green Dust		446		5833		2321
5 	9.4% (15.1 ft)	White		000		0015		2403
6 	10.0% (16.0 ft)	Cardinal Red		158		1704		2263
7 	1.0% (1.6 ft)	Gold/Yellow		404		0704		2326

Upper thread 159.9 ft

Bobbin 53.3 ft








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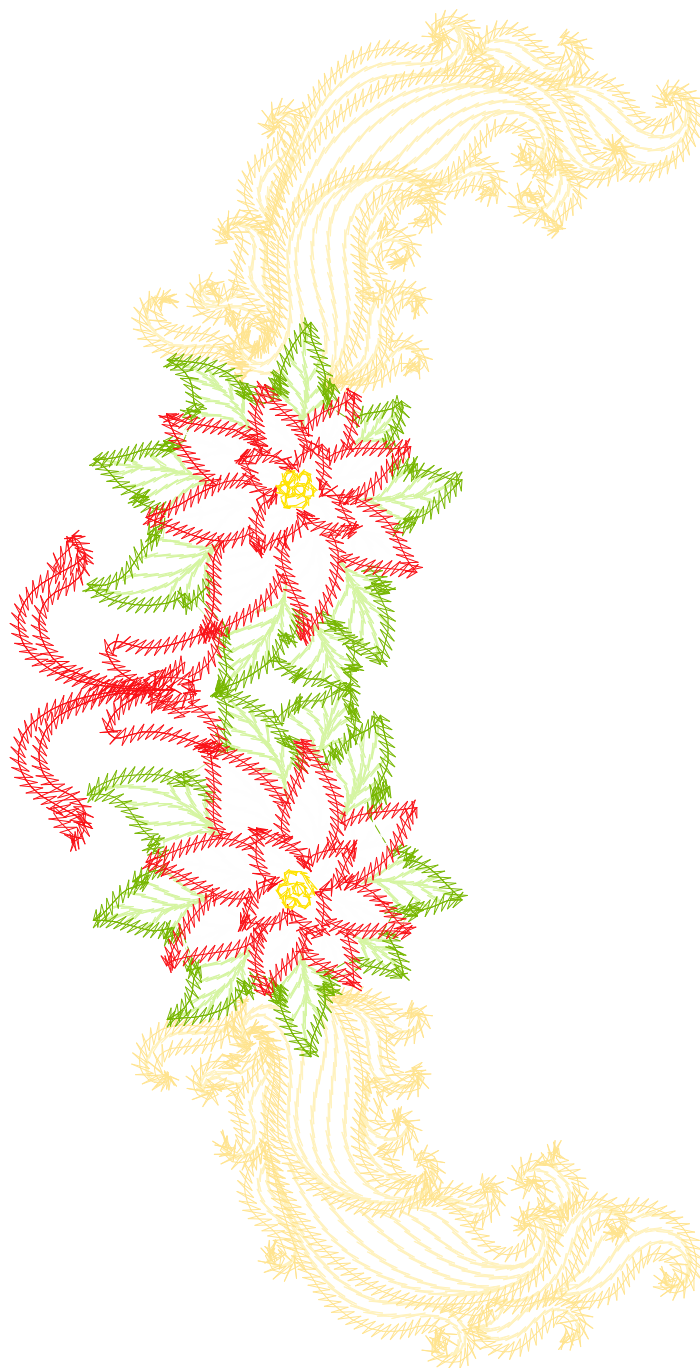
Thread Charts

Thread	Consumption	Name	Brother	Country	Isacord	Polyest	Robison-Anton	Rayon
1 	23.8% (42.0 ft)	Pale Yellow		331		0250		2316
2 	25.5% (45.2 ft)	Popcorn		370		1060		2557
3 	13.0% (23.0 ft)	Dark Olive Green		442		0861		2461
4 	11.7% (20.6 ft)	Green Dust		446		5833		2321
5 	9.7% (17.1 ft)	White		000		0015		2403
6 	15.4% (27.3 ft)	Cardinal Red		158		1704		2263
7 	1.0% (1.7 ft)	Gold/Yellow		404		0704		2326








Upper thread 176.9 ft

Bobbin 59.0 ft

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Thread Charts

Thread	Consumption	Name	Brother	Country	Isacord	Polyest	Robison-Anton	Rayon
1 	22.0% (33.4 ft)	Pale Yellow		331		0250		2316
2 	22.3% (33.8 ft)	Popcorn		370		1060		2557
3 	15.3% (23.2 ft)	Dark Olive Green		442		0861		2461
4 	18.4% (27.8 ft)	Green Dust		446		5833		2321
5 	9.5% (14.3 ft)	White		000		0015		2403
6 	11.8% (17.9 ft)	Cardinal Red		158		1704		2263
7 	0.7% (1.1 ft)	Gold/Yellow		404		0704		2326

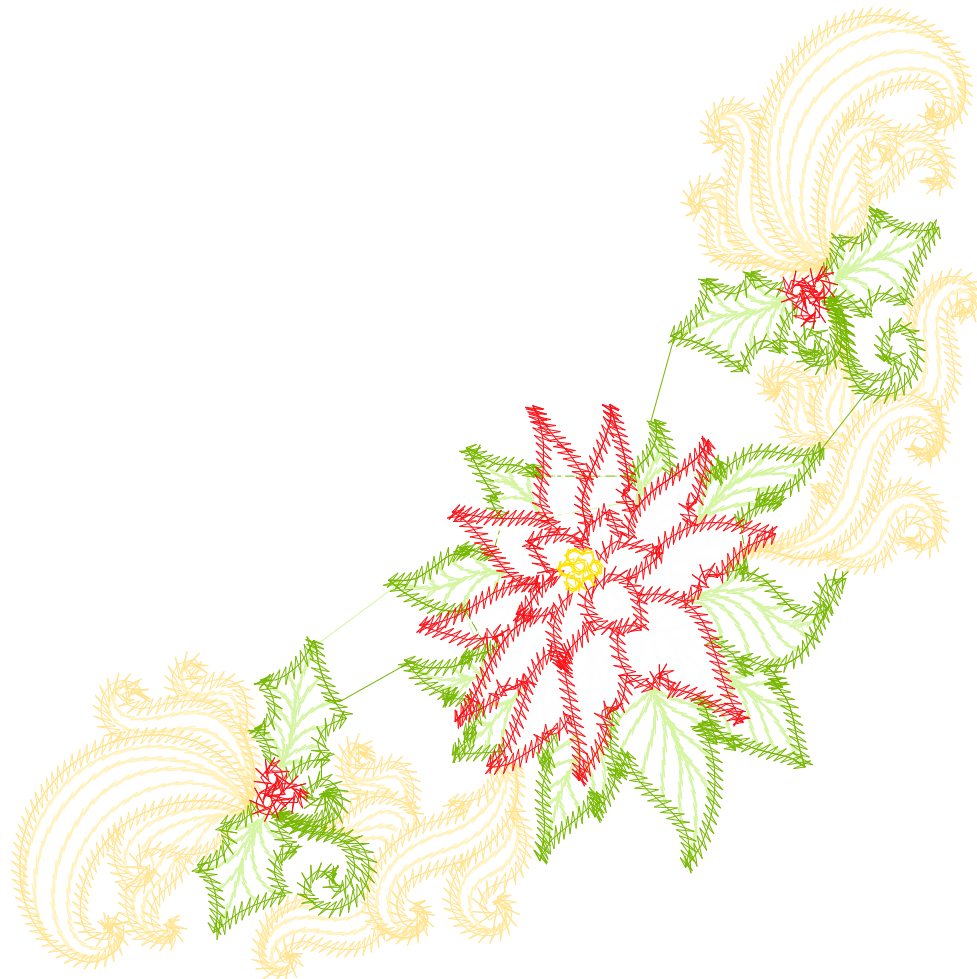
Upper thread 151.6 ft

Bobbin 50.5 ft








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Thread Charts

Thread	Consumption	Name	Brother	Country	Isacord	Polyest	Robison-Anton	Rayon
1 	28.1% (38.3 ft)	Pale Yellow		331		0250		2316
2 	23.6% (32.3 ft)	Popcorn		370		1060		2557
3 	8.8% (12.0 ft)	Dark Olive Green		442		0861		2461
4 	8.1% (11.1 ft)	Green Dust		446		5833		2321
5 	7.4% (10.1 ft)	White		000		0015		2403
6 	22.9% (31.2 ft)	Cardinal Red		158		1704		2263
7 	1.1% (1.5 ft)	Gold/Yellow		404		0704		2326

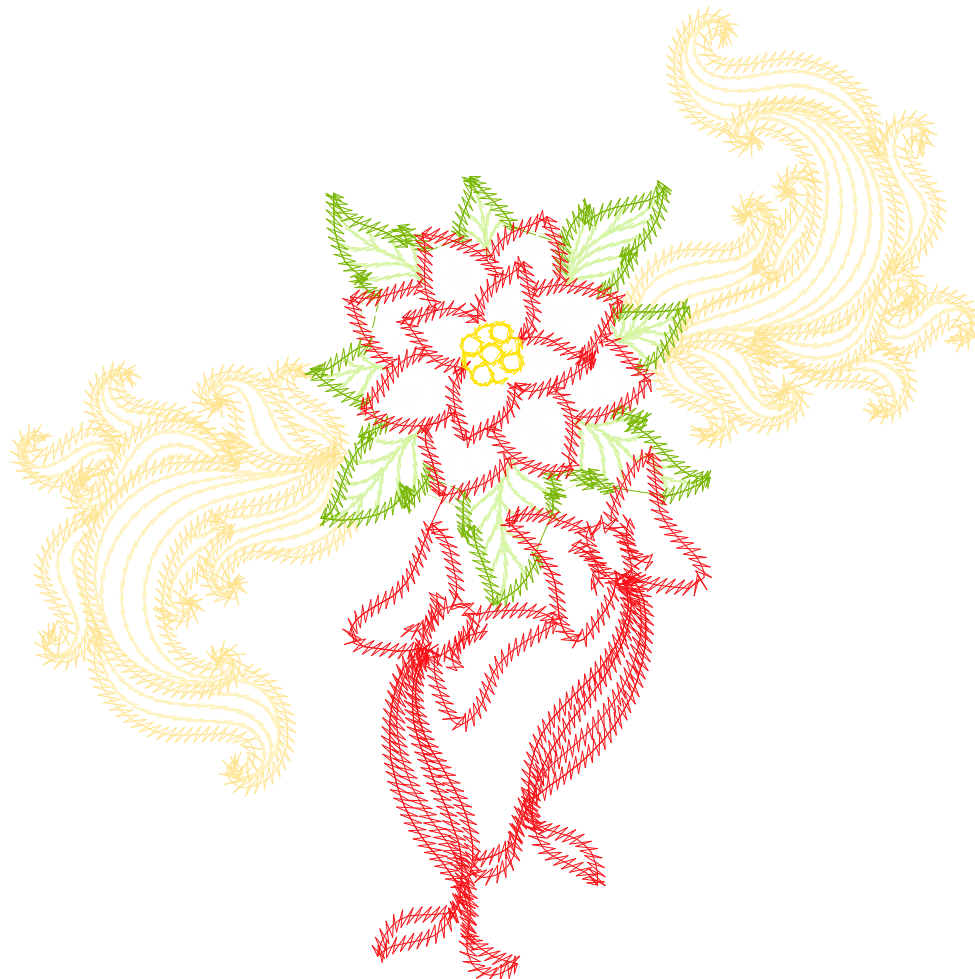
Upper thread 136.5 ft

Bobbin 45.5 ft








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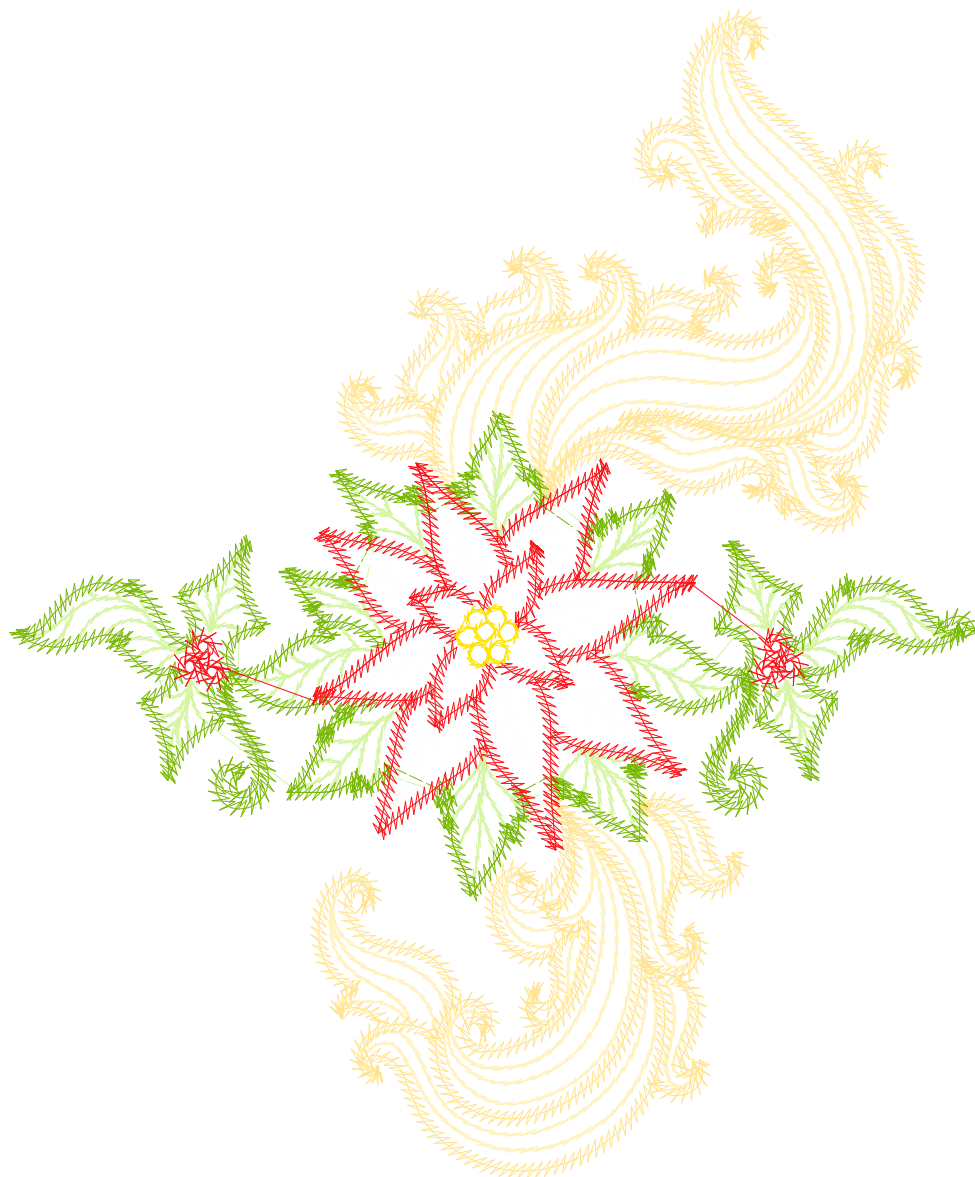
Thread Charts

Thread	Consumption	Name	Brother	Country	Isacord	Polyest	Robison-Anton	Rayon
1 	25.6% (41.8 ft)	Pale Yellow		331		0250		2316
2 	24.5% (40.0 ft)	Popcorn		370		1060		2557
3 	13.1% (21.3 ft)	Dark Olive Green		442		0861		2461
4 	17.1% (28.0 ft)	Green Dust		446		5833		2321
5 	9.2% (15.0 ft)	White		000		0015		2403
6 	9.7% (15.8 ft)	Cardinal Red		158		1704		2263
7 	0.9% (1.5 ft)	Gold/Yellow		404		0704		2326








Upper thread 163.5 ft

Bobbin 54.5 ft

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Thread Charts








Thread	Consumption	Name	Brother	Country	Isacord	Polyester	Robison-Anton	Rayon
1 	32.8% (63.0 ft)	Pale Yellow		331		0250		2316
2 	27.6% (52.9 ft)	Popcorn		370		1060		2557
3 	12.2% (23.5 ft)	Dark Olive Green		442		0861		2461
4 	10.2% (19.6 ft)	Green Dust		446		5833		2321
5 	9.3% (17.9 ft)	White		000		0015		2403
6 	7.4% (14.2 ft)	Cardinal Red		158		1704		2263
7 	0.5% (0.9 ft)	Gold/Yellow		404		0704		2326

Upper thread 191.9 ft
 Bobbin 64.0 ft

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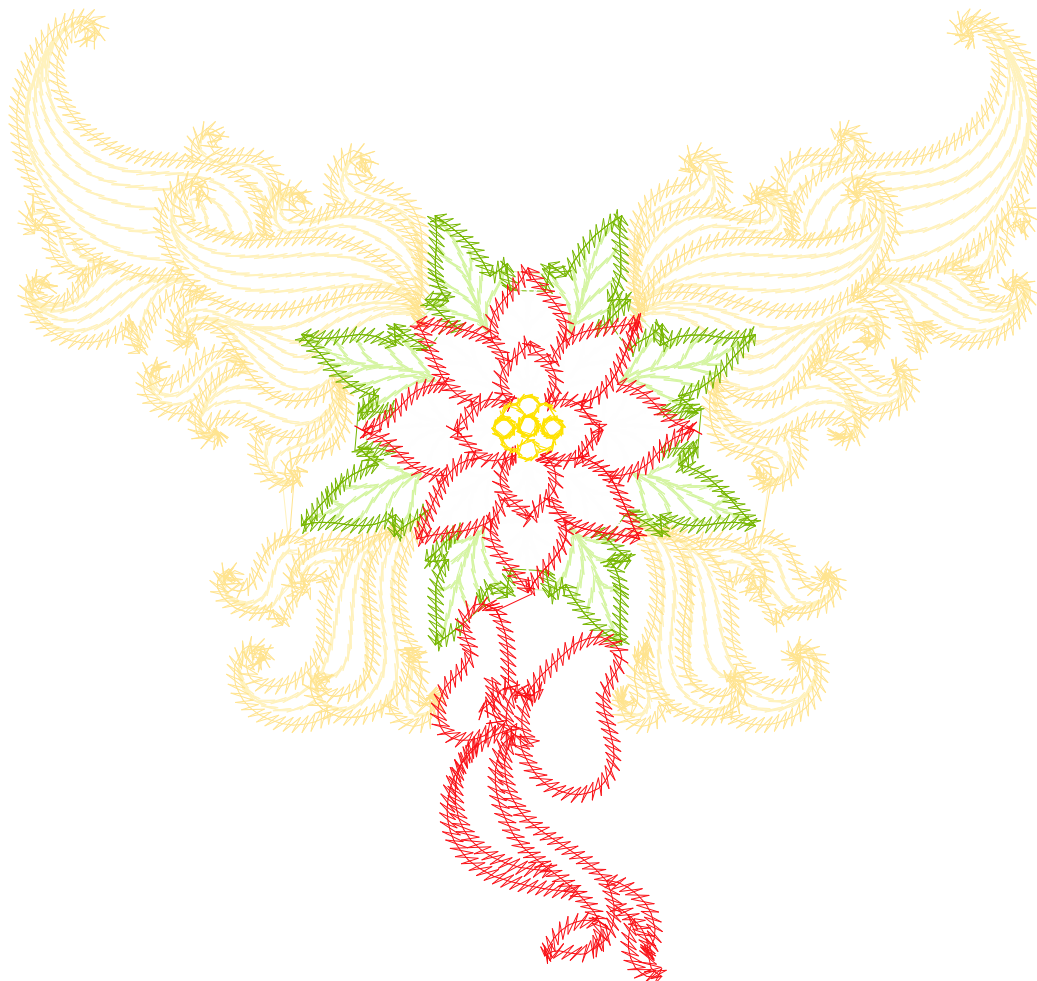
Thread Charts

Thread	Consumption	Name	Brother	Country	Isacord	Polyest	Robison-Anton	Rayon
1 	32.1% (54.1 ft)	Pale Yellow		331		0250		2316
2 	31.9% (53.7 ft)	Popcorn		370		1060		2557
3 	7.8% (13.1 ft)	Dark Olive Green		442		0861		2461
4 	8.0% (13.5 ft)	Green Dust		446		5833		2321
5 	6.9% (11.7 ft)	White		000		0015		2403
6 	12.0% (20.2 ft)	Cardinal Red		158		1704		2263
7 	1.3% (2.2 ft)	Gold/Yellow		404		0704		2326








Upper thread 168.7 ft

Bobbin 56.2 ft

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Thread Charts

Thread	Consumption	Name	Brother	Country	Isacord	Polyest	Robison-Anton	Rayon
1 	29.3% (53.9 ft)	Pale Yellow		331		0250		2316
2 	25.9% (47.6 ft)	Popcorn		370		1060		2557
3 	10.1% (18.6 ft)	Dark Olive Green		442		0861		2461
4 	10.7% (19.6 ft)	Green Dust		446		5833		2321
5 	11.4% (21.0 ft)	White		000		0015		2403
6 	10.9% (20.1 ft)	Cardinal Red		158		1704		2263
7 	1.6% (2.9 ft)	Gold/Yellow		404		0704		2326








Upper thread 183.9 ft

Bobbin 61.3 ft

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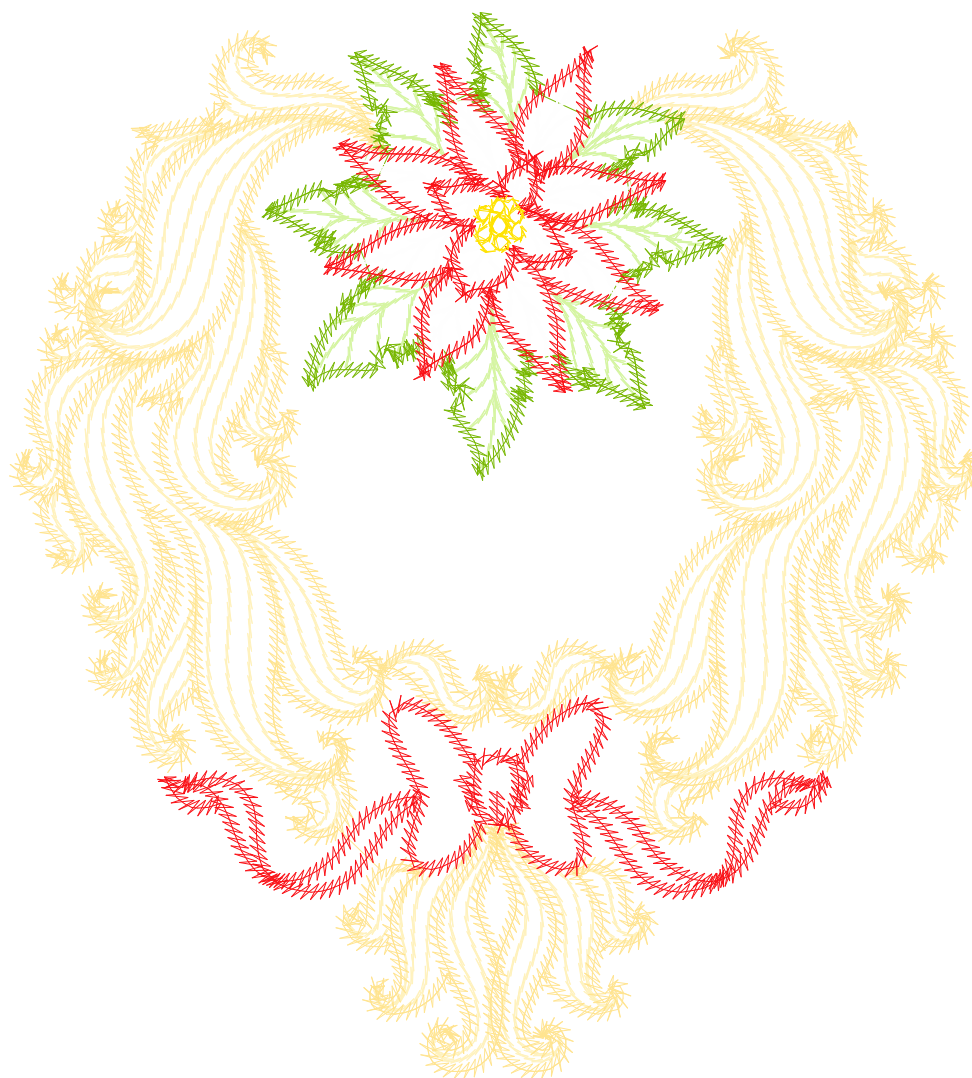


Thread Charts

Thread	Consumption	Name	Brother	Country	Isacord	Polyest	Robison-Anton	Rayon
1 	34.1% (68.2 ft)	Pale Yellow		331		0250		2316
2 	34.6% (69.1 ft)	Popcorn		370		1060		2557
3 	6.3% (12.5 ft)	Dark Olive Green		442		0861		2461
4 	6.5% (13.0 ft)	Green Dust		446		5833		2321
5 	5.4% (10.9 ft)	White		000		0015		2403
6 	12.4% (24.9 ft)	Cardinal Red		158		1704		2263
7 	0.7% (1.4 ft)	Gold/Yellow		404		0704		2326

Upper thread 200.0 ft
 Bobbin 66.7 ft

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Thread Charts

Thread	Consumption	Name	Brother	Country	Isacord	Polyest	Robison-Anton	Rayon
1	37.2% (56.6 ft)	Pale Yellow		331		0250		2316
2	28.8% (43.9 ft)	Popcorn		370		1060		2557
3	4.3% (6.5 ft)	Dark Olive Green		442		0861		2461
4	8.9% (13.6 ft)	Green Dust		446		5833		2321
5	8.9% (13.6 ft)	White		000		0015		2403
6	11.3% (17.1 ft)	Cardinal Red		158		1704		2263
7	0.7% (1.0 ft)	Gold/Yellow		404		0704		2326

Upper thread 152.2 ft
 Bobbin 50.7 ft

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