

Thread Charts

Thread	Consumption	Name	Brother	Country	Isacord	Polyester	Madeira Rayon	Robison-Rayon
1	7.7% (1.6 m)	Fluo Orange	264		1300		1178	2218
2	1.7% (0.3 m)	Ginger	224		1342		1192	2479
3	2.5% (0.5 m)	Golden Glory	264		1304		1078	2468
4	37.1% (7.6 m)	Grape Wine	635		2905		1033	2292
5	11.4% (2.3 m)	Soft Pink	133		2152		1319	2415
6	8.7% (1.8 m)	Jacaranda	635		2600		1109	2292
7	16.7% (3.4 m)	Medium Blue	575		3522		1096	2529
8	14.2% (2.9 m)	Iris	624		2910		1032	2288

Upper thread 20.6 m  
 Bobbin 6.9 m

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## Thread Charts

Thread	Consumption	Name	Brother	Country	Isacord	Polyester	Madeira Rayon	Robison-Anton	Rayon
1	2.8% (0.5 m)	Avacado 4		446		0853	1196		2546
2	3.7% (0.6 m)	Tamarack		414		0853	1140		2548
3	24.7% (4.2 m)	Deep Gold		354		1102	1065		2327
4	13.5% (2.3 m)	Peapod		414		0842	1350		2456
5	34.1% (5.9 m)	Finch		404		0922	1359		2212
6	21.2% (3.6 m)	Bright Green		463		5531	1169		2279

Upper thread 17.2 m  
 Bobbin 5.7 m

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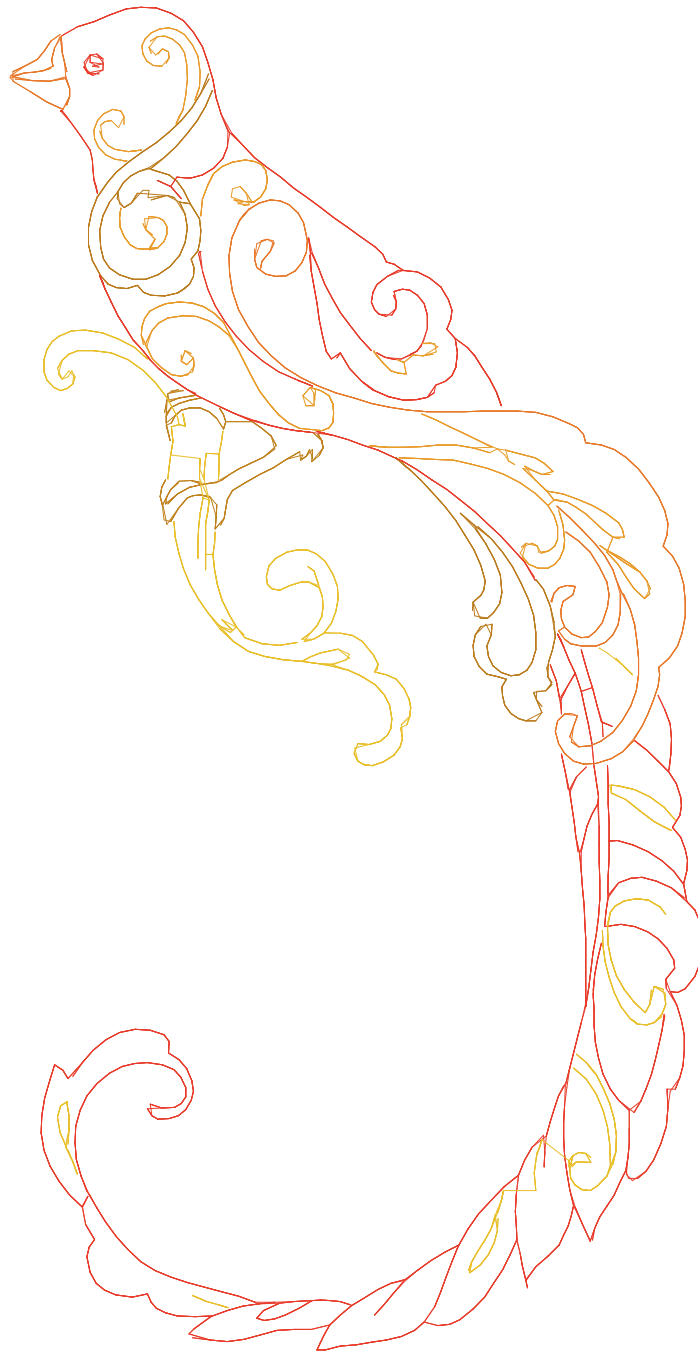


## Thread Charts






Thread	Consumption	Name	Brother	Country	Isacord	Polyester	Madeira Rayon	Robison-Anton	Rayon
1	10.3% (1.8 m)	Dark Dark Yellow 2		224		1115	1372		2231
2	3.9% (0.7 m)	Gold/Orange		224		1115	1372		2400
3	39.4% (6.7 m)	Honeysuckle		024		1703	1146		2513
4	11.8% (2.0 m)	Hazel		242		1332	1178		2330
5	14.7% (2.5 m)	Gold/Orange		242		1220	1225		2331
6	19.7% (3.4 m)	Fluo Yellow		404		0922	1024		2464

Upper thread 17.1 m  
 Bobbin 5.7 m

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Thread Charts





Thread	Consumption	Name	Brother	Country	Isacord	Polyester	Madeira Rayon	Robison-Anton	Rayon
1 	6.2% (0.9 m)	Pink		152		2153	1080		2259
2 	58.1% (8.0 m)	Blueberry		575		3611	1076		2385
3 	19.1% (2.7 m)	Tulip		624		3211	1235		2426
4 	14.1% (1.9 m)	Jay Blue		015		3810	1275		2384
5 	2.5% (0.4 m)	Medium Blue		604		3815	1274		2434

Upper thread 13.8 m  
 Bobbin 4.6 m

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Thread Charts

Thread	Consumption	Name	Brother	Country	Isacord	Polyester	Madeira Rayon	Robison-Anton	Rayon
1 	9.8% (1.6 m)	Fluo Orange		264		1300	1178		2218
2 	54.4% (9.2 m)	Medium Purple		734		2504	1119		2426
3 	21.0% (3.5 m)	Floral Pink		133		2152	1080		2415
4 	14.8% (2.5 m)	Light Blue		604		3641	1143		2435

Upper thread 16.9 m  
 Bobbin 5.6 m

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## Thread Charts

Thread	Consumption	Name	Brother	Country	Isacord	Polyester	Madeira Rayon	Robison-Anton	Rayon
1	12.7% (1.6 m)	Pollen Gold	414		1115		1173		2400
2	5.9% (0.8 m)	Old Gold	414		0932		1159		2400
3	6.2% (0.8 m)	Deep Gold	354		1102		1065		2327
4	2.6% (0.3 m)	Date	255		1134		1144		2290
5	16.0% (2.1 m)	Tiger Eye	224		1115		1257		2231
6	37.2% (4.8 m)	Red	024		1904		1181		2418
7	14.8% (1.9 m)	Dark Red/Orange	212		2220		1220		2491
8	4.6% (0.6 m)	Crimson	149		2300		1109		2291

Upper thread 12.9 m  
Bobbin 4.3 m

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## Thread Charts

Thread	Consumption	Name	Brother	Country	Isacord	Polyester	Madeira Rayon	Robison-Anton	Rayon
1	2.8% (0.4 m)	Pollen Gold		224		1115	1173		2479
2	1.6% (0.3 m)	Finch		404		0922	1359		2212
3	12.0% (1.9 m)	Penny		224		1565	1056		2489
4	44.9% (7.0 m)	Blue		575		3611	1167		2438
5	16.7% (2.6 m)	Medium Blue		015		3612	1175		2275
6	4.9% (0.8 m)	Corn Flower		015		3810	1275		2529
7	17.2% (2.7 m)	Medium Purple		604		3612	1375		2301

Upper thread 15.5 m

Bobbin 5.2 m

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Thread Charts

Thread	Consumption	Name	Brother	Country	Isacord	Polyester	Madeira Rayon	Robison-Anton	Rayon
1	2.1% (0.3 m)	Brown/Olive		224		1115	1192		2479
2	4.6% (0.7 m)	Almond		224		1115	1173		2602
3	36.5% (5.9 m)	Goldenrod		354		0932	1173		2602
4	33.3% (5.4 m)	Red		149		1805	1186		2508
5	23.6% (3.8 m)	Begonia		155		2220	1117		2375

Upper thread 16.1 m  
 Bobbin 5.4 m

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## Thread Charts

Thread	Consumption	Name	Brother	Country	Isacord	Polyester	Madeira Rayon	Robison-Rayon
1	16.8% (2.7 m)	Earthen Tan	255		1134		1144	2569
2	33.9% (5.5 m)	Gold	224		1115		1372	2400
3	5.2% (0.8 m)	Gold/Orange	224		1115		1372	2400
4	2.5% (0.4 m)	Red	024		1904		1181	2418
5	4.8% (0.8 m)	Green/Yellow	446		0345		1308	2595
6	6.5% (1.0 m)	Fresh Green	473		6133		1049	2279
7	3.6% (0.6 m)	Fluo Pink	212		2220		1220	2277
8	8.7% (1.4 m)	Dark Red/Orange	212		2220		1220	2491
9	18.1% (2.9 m)	Medium Blue	015		3641		1028	2434

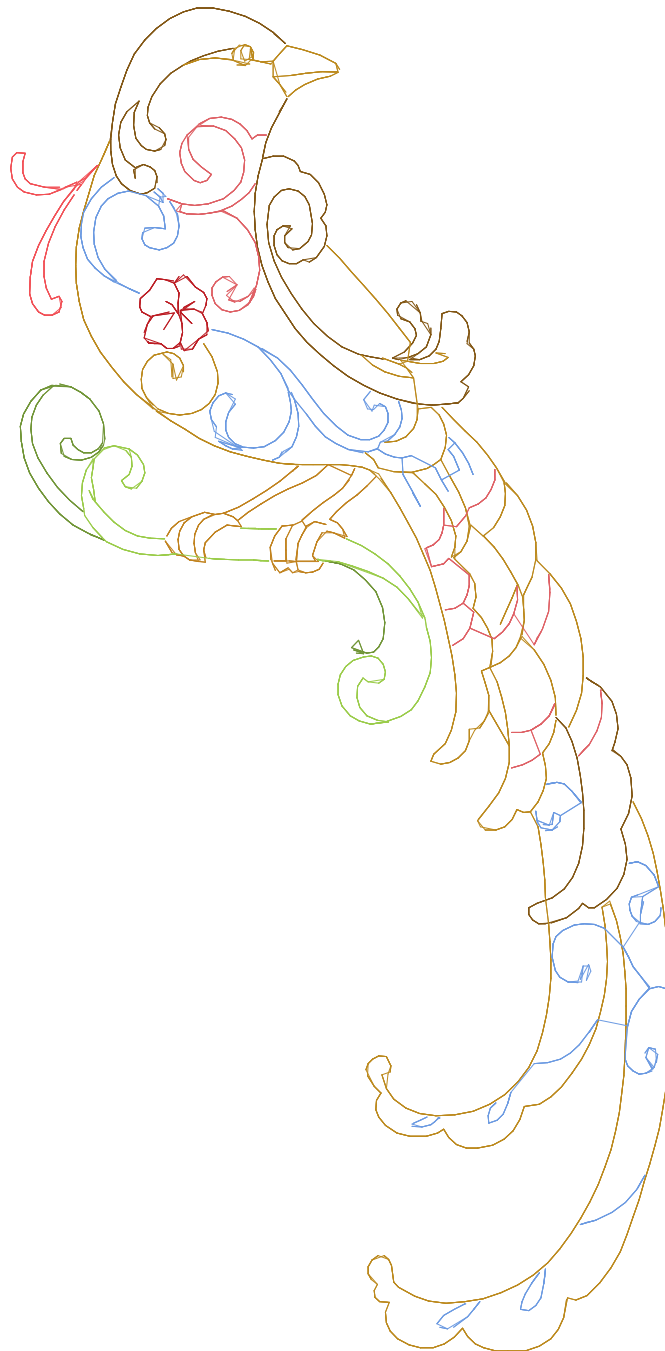
Upper thread 16.2 m

Bobbin 5.4 m

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Thread Charts

Thread	Consumption	Name	Brother	Country	Isacord	Polyester	Madeira Rayon	Robison-Anton	Rayon
1	2.8% (0.4 m)	Date		255		1134		1144	2290
2	10.9% (1.4 m)	Red		024		1904		1181	2418
3	3.2% (0.4 m)	Medium Purple		212		2504		1109	2292
4	3.1% (0.4 m)	Soft Pink		133		2152		1319	2415
5	48.9% (6.3 m)	Jacaranda		635		2600		1109	2292
6	31.0% (4.0 m)	Medium Blue		575		3522		1096	2529

Upper thread 12.8 m  
 Bobbin 4.3 m

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## Thread Charts






Thread	Consumption	Name	Brother	Country	Isacord	Polyester	Madeira Rayon	Robison-Anton	Rayon
1	19.1% (3.1 m)	Green Dust		414		0442	1048		2457
2	7.7% (1.3 m)	Golden Glory		264		1304	1078		2468
3	38.3% (6.3 m)	Green		485		5324	1051		2454
4	16.6% (2.7 m)	Green Grass		057		5233	1251		2580
5	10.0% (1.6 m)	Bright Green		463		5531	1169		2214
6	8.3% (1.4 m)	Dark Green/Yellow		564		4033	1296		2449

Upper thread 16.5 m  
Bobbin 5.5 m

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Thread Charts

Thread	Consumption	Name	Brother	Country	Isacord	Polyester	Madeira Rayon	Robison-Anton	Rayon
1 	14.6% (2.2 m)	Orange	354		1120		1278		2328
2 	6.9% (1.0 m)	Old Dark Tex Orange	024		1335		1021		2581
3 	53.5% (7.9 m)	Golden Glory	264		1304		1078		2468
4 	20.7% (3.1 m)	Gold	404		0922		1137		2463
5 	4.3% (0.6 m)	Medium Blue	575		3522		1096		2529

Upper thread 14.8 m  
 Bobbin 4.9 m

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