

## Thread Charts

Thread	Consumption	Name	Brother	Country	Isacord	Polyester	Madeira Rayon	Robison-Anton	Rayon
1	7.7% (2.3 m)	Fluo Orange		264		1300	1178		2218
2	1.7% (0.5 m)	Ginger		224		1342	1192		2479
3	2.7% (0.8 m)	Golden Glory		264		1304	1078		2468
4	37.0% (10.9 m)	Grape Wine		635		2905	1033		2292
5	11.2% (3.3 m)	Soft Pink		133		2152	1319		2415
6	8.9% (2.6 m)	Jacaranda		635		2600	1109		2292
7	16.7% (4.9 m)	Medium Blue		575		3522	1096		2529
8	14.1% (4.2 m)	Iris		624		2910	1032		2288

Upper thread 29.5 m  
Bobbin 9.8 m

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Thread Charts

Thread	Consumption	Name	Brother	Country	Isacord	Polyester	Madeira Rayon	Robison-Anton	Rayon
1	2.7% (0.6 m)	Avacado 4	446		0853		1196		2546
2	3.7% (0.8 m)	Tamarack	414		0853		1140		2548
3	24.7% (5.2 m)	Deep Gold	354		1102		1065		2327
4	13.5% (2.8 m)	Peapod	414		0842		1350		2456
5	34.3% (7.2 m)	Finch	404		0922		1359		2212
6	21.1% (4.4 m)	Bright Green	463		5531		1169		2279

Upper thread 21.0 m  
 Bobbin 7.0 m

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## Thread Charts

Thread	Consumption	Name	Brother	Country	Isacord	Polyester	Madeira Rayon	Robison-Anton	Rayon
1	10.4% (2.5 m)	Dark Dark Yellow 2		224		1115	1372		2231
2	3.9% (1.0 m)	Gold/Orange		224		1115	1372		2400
3	39.2% (9.6 m)	Honeysuckle		024		1703	1146		2513
4	11.8% (2.9 m)	Hazel		242		1332	1178		2330
5	15.2% (3.7 m)	Gold/Orange		242		1220	1225		2331
6	19.6% (4.8 m)	Fluo Yellow		404		0922	1024		2464

Upper thread 24.5 m  
Bobbin 8.2 m

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Thread Charts





Thread	Consumption	Name	Brother	Country	Isacord	Polyester	Madeira Rayon	Robison-Anton	Rayon
1	6.1% (1.2 m)	Pink		152		2153	1080		2259
2	58.2% (11.7 m)	Blueberry		575		3611	1076		2385
3	19.1% (3.9 m)	Tulip		624		3211	1235		2426
4	14.0% (2.8 m)	Jay Blue		015		3810	1275		2384
5	2.5% (0.5 m)	Medium Blue		604		3815	1274		2434

Upper thread 20.2 m  
 Bobbin 6.7 m

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Thread Charts

Thread	Consumption	Name	Brother	Country	Isacord	Polyester	Madeira Rayon	Robison-Anton	Rayon
1 	10.0% (2.4 m)	Fluo Orange		264		1300	1178		2218
2 	54.2% (13.0 m)	Medium Purple		734		2504	1119		2426
3 	21.0% (5.0 m)	Floral Pink		133		2152	1080		2415
4 	14.9% (3.6 m)	Light Blue		604		3641	1143		2435

Upper thread 24.0 m  
 Bobbin 8.0 m

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Thread Charts

Thread	Consumption	Name	Brother	Country	Isacord	Polyester	Madeira Rayon	Robison-Anton	Rayon
1	12.9% (2.4 m)	Pollen Gold		414		1115	1173		2400
2	5.8% (1.1 m)	Old Gold		414		0932	1159		2400
3	6.1% (1.1 m)	Deep Gold		354		1102	1065		2327
4	2.7% (0.5 m)	Date		255		1134	1144		2290
5	15.9% (3.0 m)	Tiger Eye		224		1115	1257		2231
6	37.0% (7.0 m)	Red		024		1904	1181		2418
7	14.9% (2.8 m)	Dark Red/Orange		212		2220	1220		2491
8	4.8% (0.9 m)	Crimson		149		2300	1109		2291

Upper thread 18.8 m  
 Bobbin 6.3 m

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Thread Charts

Thread	Consumption	Name	Brother	Country	Isacord	Polyester	Madeira Rayon	Robison-Anton	Rayon
1	2.8% (0.6 m)	Pollen Gold		224		1115	1173		2479
2	1.6% (0.4 m)	Finch		404		0922	1359		2212
3	12.1% (2.7 m)	Penny		224		1565	1056		2489
4	45.1% (10.1 m)	Blue		575		3611	1167		2438
5	16.7% (3.8 m)	Medium Blue		015		3612	1175		2275
6	4.8% (1.1 m)	Corn Flower		015		3810	1275		2529
7	16.8% (3.8 m)	Medium Purple		604		3612	1375		2301

Upper thread 22.4 m

Bobbin 7.5 m

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Thread Charts

Thread	Consumption	Name	Brother	Country	Isacord	Polyester	Madeira Rayon	Robison-Anton	Rayon
1	2.2% (0.5 m)	Brown/Olive	224		1115		1192		2479
2	5.0% (1.1 m)	Almond	224		1115		1173		2602
3	30.7% (6.6 m)	Goldenrod	354		0932		1173		2602
4	36.4% (7.9 m)	Red	149		1805		1186		2508
5	25.6% (5.5 m)	Begonia	155		2220		1117		2375

Upper thread 21.6 m  
 Bobbin 7.2 m

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## Thread Charts

Thread	Consumption	Name	Brother	Country	Isacord	Polyester	Madeira Rayon	Robison-Anton	Rayon
1	16.6% (3.9 m)	Earthen Tan		255		1134		1144	2569
2	34.1% (8.0 m)	Gold		224		1115		1372	2400
3	5.2% (1.2 m)	Gold/Orange		224		1115		1372	2400
4	2.5% (0.6 m)	Red		024		1904		1181	2418
5	4.8% (1.1 m)	Green/Yellow		446		0345		1308	2595
6	6.4% (1.5 m)	Fresh Green		473		6133		1049	2279
7	3.5% (0.8 m)	Fluo Pink		212		2220		1220	2277
8	8.6% (2.0 m)	Dark Red/Orange		212		2220		1220	2491
9	18.2% (4.3 m)	Medium Blue		015		3641		1028	2434

Upper thread 23.6 m

Bobbin 7.9 m

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## Thread Charts

Thread	Consumption	Name	Brother	Country	Isacord	Polyester	Madeira Rayon	Robison-Anton	Rayon
1	2.8% (0.5 m)	Date		255		1134		1144	2290
2	11.1% (2.0 m)	Red		024		1904		1181	2418
3	3.2% (0.6 m)	Medium Purple		212		2504		1109	2292
4	3.3% (0.6 m)	Soft Pink		133		2152		1319	2415
5	48.9% (8.9 m)	Jacaranda		635		2600		1109	2292
6	30.8% (5.6 m)	Medium Blue		575		3522		1096	2529

Upper thread 18.3 m  
Bobbin 6.1 m

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Thread Charts






Thread	Consumption	Name	Brother	Country	Isacord	Polyester	Madeira Rayon	Robison-Anton	Rayon
1	19.1% (3.8 m)	Green Dust		414		0442	1048		2457
2	7.7% (1.5 m)	Golden Glory		264		1304	1078		2468
3	38.3% (7.7 m)	Green		485		5324	1051		2454
4	16.5% (3.3 m)	Green Grass		057		5233	1251		2580
5	9.9% (2.0 m)	Bright Green		463		5531	1169		2214
6	8.4% (1.7 m)	Dark Green/Yellow		564		4033	1296		2449

Upper thread 20.0 m  
 Bobbin 6.7 m

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## Thread Charts

Thread	Consumption	Name	Brother	Country	Isacord	Polyester	Madeira Rayon	Robison-Anton	Rayon
1 	14.7% (3.2 m)	Orange	354		1120		1278		2328
2 	6.9% (1.5 m)	Old Dark Tex Orange	024		1335		1021		2581
3 	53.5% (11.6 m)	Golden Glory	264		1304		1078		2468
4 	20.5% (4.4 m)	Gold	404		0922		1137		2463
5 	4.4% (0.9 m)	Medium Blue	575		3522		1096		2529

Upper thread 21.7 m

Bobbin 7.2 m

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