

Thread Charts

Thread	Consumption	Name	Brother	Embroider	Jsacord Polyester	Madeira Rayon	Robison-Anton Rayon
1	1.8% (1.7 ft)	Scholastic	208	0811	1024	2465	
2	1.6% (1.5 ft)	Bone	307	1141	1013	2582	
3	7.6% (7.1 ft)	Dark Turquoise Blue	019	3902	1029	2529	
4	3.6% (3.4 ft)	Fire Blue	406	3611	1134	2436	
5	8.0% (7.5 ft)	Mint Green	502	5822	1049	2211	
6	13.4% (12.5 ft)	Green	515	5934	1369	2209	
7	12.7% (11.9 ft)	Delicate Mauve	124	2170	1013	2335	
8	8.0% (7.5 ft)	Scarlet	800	1703	1077	2420	
9	6.0% (5.6 ft)	Medium Purple	612	2600	1263	2425	
10	2.8% (2.6 ft)	White	001	0124	1071	2403	
11	2.4% (2.3 ft)	Mint Green	502	5822	1049	2211	
12	7.1% (6.6 ft)	Black	900	0020	1008	2552	
13	24.9% (23.3 ft)	Dark Brown	058	1876	1007	2411	

Upper thread 93.4 ft  
 Bobbin 31.1 ft

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## Thread Charts

Thread	Consumption	Name	Brother	Embroider	Jsacord Polyester	Madeira Rayon	Robison-Anton Rayon
1	0.9% (1.7 ft)	Scholastic	208	0811	1024	2465	
2	0.8% (1.5 ft)	Bone	307	1141	1013	2582	
3	7.1% (13.1 ft)	White	001	0124	1071	2403	
4	13.8% (25.7 ft)	Dark Brown	058	1876	1007	2411	
5	31.5% (58.6 ft)	Light Pink	810	2051	1031	2588	
6	13.9% (25.8 ft)	Lemon Yellow	202	0310	1022	2557	
7	4.8% (9.0 ft)	Dark Turquoise Blue	019	3902	1029	2529	
8	9.6% (17.9 ft)	Medium Purple	612	2600	1263	2425	
9	7.6% (14.1 ft)	Purple	614	3335	1266	2437	
10	10.0% (18.5 ft)	Black	900	0020	1008	2552	

Upper thread 186.0 ft  
 Bobbin 62.0 ft

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Thread	Consumption	Name	Brother	Embroider	Jsacord Polyester	Madeira Rayon	Robison-Anton Rayon
1	1.6% (1.8 ft)	Scholastic	208	0811	1024	2465	
2	1.4% (1.5 ft)	Bone	307	1141	1013	2582	
3	4.6% (5.2 ft)	White	001	0124	1071	2403	
4	4.2% (4.7 ft)	Mint Green	502	5822	1049	2211	
5	11.7% (13.0 ft)	Black	900	0020	1008	2552	
6	8.8% (9.8 ft)	Lemon Yellow	202	0310	1022	2557	
7	1.2% (1.4 ft)	Dark Brown	058	1876	1007	2411	
8	18.6% (20.7 ft)	Orange	209	1220	1065	2330	
9	12.6% (14.0 ft)	Dark Brown	058	1876	1007	2411	
10	22.9% (25.5 ft)	Dark Turquoise Blue	019	3902	1029	2529	
11	2.0% (2.2 ft)	Fire Blue	406	3611	1134	2436	
12	7.4% (8.2 ft)	Dark Brown	058	1876	1007	2411	
13	2.9% (3.2 ft)	Dark Gray	707	1375	1303	2553	

Upper thread 111.1 ft  
 Bobbin 37.0 ft

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Thread	Consumption	Name	Brother	Embroider	ysacord	Polyester	Madeira Rayon	Robison-Anton	Rayon
1	1.6% (1.9 ft)	Scholastic	208	0811			1024		2465
2	1.4% (1.6 ft)	Bone	307	1141			1013		2582
3	2.1% (2.4 ft)	Baroque Rose	333	1921			1341		2480
4	4.3% (5.1 ft)	White	001	0124			1071		2403
5	3.6% (4.2 ft)	Dark Brown	058	1876			1007		2411
6	2.2% (2.6 ft)	Mint Green	502	5822			1049		2211
7	4.0% (4.7 ft)	Black	900	0020			1008		2552
8	28.3% (33.2 ft)	Dark Turquoise Blue	019	3902			1029		2529
9	12.9% (15.1 ft)	Ultramarine	405	3600			1177		2442
10	3.8% (4.5 ft)	Fire Blue	406	3611			1134		2436
11	29.8% (34.9 ft)	Lemon Yellow	202	0310			1022		2557
12	6.0% (7.0 ft)	Dark Olive	517	0747			1189		2229

Upper thread 117.3 ft  
 Bobbin 39.1 ft

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## Thread Charts

Thread	Consumption	Name	Brother Embroidery	Sacord Polyester	Madeira Rayon	Robison-Anton Rayon
1	1.1% (1.7 ft)	Scholastic	208	0811	1024	2465
2	1.0% (1.6 ft)	Bone	307	1141	1013	2582
3	23.5% (37.2 ft)	Ultramarine	405	3600	1177	2442
4	3.5% (5.5 ft)	Lemon Yellow	202	0310	1022	2557
5	11.0% (17.5 ft)	Dark Olive	517	0747	1189	2229
6	11.9% (18.8 ft)	Fresh Green	027	0713	1023	2325
7	11.9% (18.9 ft)	Scholastic	208	0811	1024	2465
8	7.0% (11.1 ft)	Baja Blue	607	3612	1275	2527
9	1.5% (2.4 ft)	Purple	614	3335	1266	2437
10	2.2% (3.5 ft)	Baroque Rose	333	1921	1341	2480
11	1.5% (2.4 ft)	Dark Brown	058	1876	1007	2411
12	6.3% (10.0 ft)	White	001	0124	1071	2403
13	4.8% (7.6 ft)	Dark Turquoise Blue	019	3902	1029	2529
14	3.7% (5.8 ft)	Medium Purple	612	2600	1263	2425
15	9.1% (14.5 ft)	Black	900	0020	1008	2552

Upper thread 158.6 ft  
 Bobbin 52.9 ft

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Thread Charts

Thread	Consumption	Name	Brother	Embroider	Jsacord Polyester	Madeira Rayon	Robison-Anton Rayon
1	1.1% (1.4 ft)	Scholastic	208	0811	1024	2465	
2	1.0% (1.2 ft)	Bone	307	1141	1013	2582	
3	0.8% (1.0 ft)	Scholastic	208	0811	1024	2465	
4	0.8% (1.0 ft)	Bone	307	1141	1013	2582	
5	27.9% (35.6 ft)	Lemon Yellow	202	0310	1022	2557	
6	6.1% (7.8 ft)	Fresh Green	027	0713	1023	2325	
7	15.5% (19.8 ft)	Dark Brown	058	1876	1007	2411	
8	9.5% (12.1 ft)	Bone	307	1141	1013	2582	
9	2.9% (3.7 ft)	Dark Brown	058	1876	1007	2411	
10	15.1% (19.3 ft)	Baja Blue	607	3612	1275	2527	
11	3.5% (4.5 ft)	White	001	0124	1071	2403	
12	3.4% (4.4 ft)	Mint Green	502	5822	1049	2211	
13	5.0% (6.4 ft)	Black	900	0020	1008	2552	
14	0.4% (0.5 ft)	Scarlet	800	1703	1077	2420	
15	1.4% (1.8 ft)	Dark Brown	058	1876	1007	2411	
16	1.1% (1.4 ft)	Black	900	0020	1008	2552	
17	4.5% (5.8 ft)	Purple	614	3335	1266	2437	

Upper thread 127.6 ft  
 Bobbin 42.5 ft

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




Thread	Consumption	Name	Brother	Embroider	Jsacord	Polyester	Madeira Rayo	Robison-Anton	Rayon
1	1.7% (1.8 ft)	Scholastic	208		0811		1024		2465
2	1.5% (1.6 ft)	Bone	307		1141		1013		2582
3	12.5% (13.4 ft)	Mint Green	502		5822		1049		2211
4	6.9% (7.4 ft)	Dark Turquoise Blue	019		3902		1029		2529
5	2.7% (2.9 ft)	Fire Blue	406		3611		1134		2436
6	3.8% (4.0 ft)	White	001		0124		1071		2403
7	15.9% (17.1 ft)	Lemon Yellow	202		0310		1022		2557
8	3.5% (3.7 ft)	Fresh Green	027		0713		1023		2325
9	9.0% (9.7 ft)	Dark Brown	058		1876		1007		2411
10	42.6% (45.8 ft)	Dark Turquoise Blue	019		3902		1029		2529

Upper thread 107.3 ft  
 Bobbin 35.8 ft

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## Thread Charts


Thread	Consumption	Name	Brother Embroider	Jsacord Polyester	Madeira Rayon	Robison-Anton Rayon
1 	1.8% (2.1 ft)	Scholastic	208	0811	1024	2465
2 	1.6% (1.9 ft)	Bone	307	1141	1013	2582
3 	38.3% (44.7 ft)	Mint Green	502	5822	1049	2211
4 	6.1% (7.1 ft)	White	001	0124	1071	2403
5 	3.7% (4.3 ft)	Dark Turquoise Blue	019	3902	1029	2529
6 	5.5% (6.4 ft)	Black	900	0020	1008	2552
7 	10.6% (12.4 ft)	Dark Brown	058	1876	1007	2411
8 	32.5% (37.9 ft)	Dark Olive	517	0747	1189	2229

Upper thread 116.7 ft  
 Bobbin 38.9 ft

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Thread Charts


Thread	Consumption	Name	Brother Embroider	sacord Polyester	Madeira Rayon	Robison-Anton Rayon
1 	100.0% (44.2 ft)	Prussian Blue	007	3732	1166	2429

Upper thread 44.2 ft  
 Bobbin 14.7 ft

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Thread Charts


Thread	Consumption	Name	Brother Embroider	sacord Polyester	Madeira Rayon	Robison-Anton Rayon
1 	100.0% (67.1 ft)	Prussian Blue	007	3732	1166	2429

Upper thread 67.1 ft  
 Bobbin 22.4 ft

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Thread Charts

Thread	Consumption	Name	Brother Embroider	sacord Polyester	Madeira Rayon	Robison-Anton Rayon
1 	100.0% (22.7 ft)	Prussian Blue	007	3732	1166	2429

Upper thread 22.7 ft  
Bobbin 7.6 ft

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