






Thread Charts






Thread	Consumption	Name	Brother	Country	Isacord	Polyester	Madeira Rayon	Robison-Anton	Rayon
1 	3.9% (0.4 m)	Red		024		1904	1181		2418
2 	6.4% (0.7 m)	Soft Pink		133		2152	1319		2415
3 	24.2% (2.7 m)	Bright Blue		575		3622	1134		2437
4 	15.3% (1.7 m)	Jacaranda		635		2600	1109		2292
5 	50.3% (5.7 m)	Medium Blue		575		3522	1096		2529

Upper thread 11.3 m  
 Bobbin 3.8 m

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Thread Charts







Thread	Consumption	Name	Brother	Country	Isacord	Polyester	Madeira Rayon	Robison-Anton	Rayon
1 	4.1% (0.6 m)	Red		024		1904		1181	2418
2 	6.9% (1.0 m)	Soft Pink		133		2152		1319	2415
3 	24.3% (3.7 m)	Bright Blue		575		3622		1134	2437
4 	15.3% (2.3 m)	Jacaranda		635		2600		1109	2292
5 	49.4% (7.5 m)	Medium Blue		575		3522		1096	2529

Upper thread 15.1 m  
 Bobbin 5.0 m

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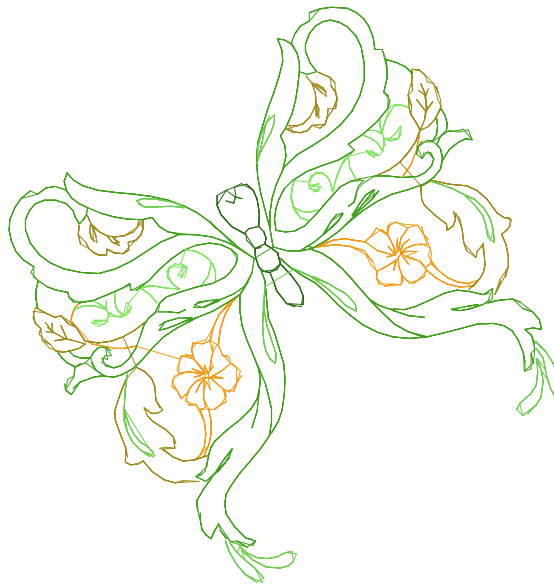


## Thread Charts

Thread	Consumption	Name	Brother	Country	Isacord	Polyester	Madeira Rayon	Robison-Anton	Rayon
1 	3.0% (0.3 m)	Green		485		5944	1189		2209
2 	12.4% (1.3 m)	Deep Gold		354		1102	1065		2327
3 	16.8% (1.7 m)	Foliage Green		414		0853	1192		2333
4 	46.3% (4.8 m)	Green/Yellow		446		5933	1369		2214
5 	14.6% (1.5 m)	Bright Green		463		5531	1169		2279
6 	7.0% (0.7 m)	Bright Green		463		5912	1049		2279

Upper thread 10.4 m  
Bobbin 3.5 m

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## Thread Charts

Thread	Consumption	Name	Brother	Country	Isacord	Polyester	Madeira	Rayon	Robison-Anton	Rayon
1	3.2% (0.4 m)	Green		485		5944		1189		2209
2	12.8% (1.8 m)	Deep Gold		354		1102		1065		2327
3	16.6% (2.3 m)	Foliage Green		414		0853		1192		2333
4	45.8% (6.4 m)	Green/Yellow		446		5933		1369		2214
5	14.3% (2.0 m)	Bright Green		463		5531		1169		2279
6	7.3% (1.0 m)	Bright Green		463		5912		1049		2279

Upper thread 14.0 m  
 Bobbin 4.7 m

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Thread Charts

Thread	Consumption	Name	Brother	Country	Isacord	Polyester	Madeira Rayon	Robison-Anton	Rayon
1	6.4% (0.8 m)	Fluo Orange	264		1300		1178		2218
2	2.7% (0.3 m)	Medium Purple	734		2504		1119		2426
3	31.5% (4.0 m)	Mid Purple	133		2920		1319		2260
4	2.7% (0.3 m)	Medium Purple	604		2600		1032		2254
5	39.1% (5.0 m)	Floral Pink	133		2152		1080		2415
6	8.1% (1.0 m)	Medium Pink	122		2155		1321		2502
7	9.5% (1.2 m)	Light Blue	604		3641		1143		2435

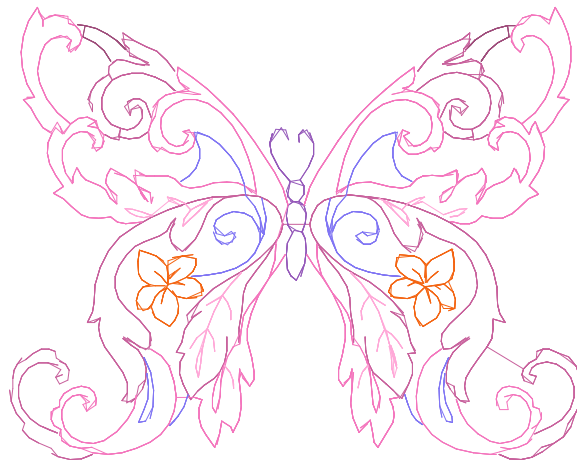
Upper thread 12.7 m

Bobbin 4.2 m

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Thread Charts

Thread	Consumption	Name	Brother	Country	Isacord	Polyester	Madeira Rayon	Robison-Anton	Rayon
1	6.3% (1.1 m)	Fluo Orange	264		1300		1178		2218
2	2.6% (0.4 m)	Medium Purple	734		2504		1119		2426
3	31.6% (5.4 m)	Mid Purple	133		2920		1319		2260
4	2.9% (0.5 m)	Medium Purple	604		2600		1032		2254
5	39.1% (6.6 m)	Floral Pink	133		2152		1080		2415
6	8.1% (1.4 m)	Medium Pink	122		2155		1321		2502
7	9.3% (1.6 m)	Light Blue	604		3641		1143		2435

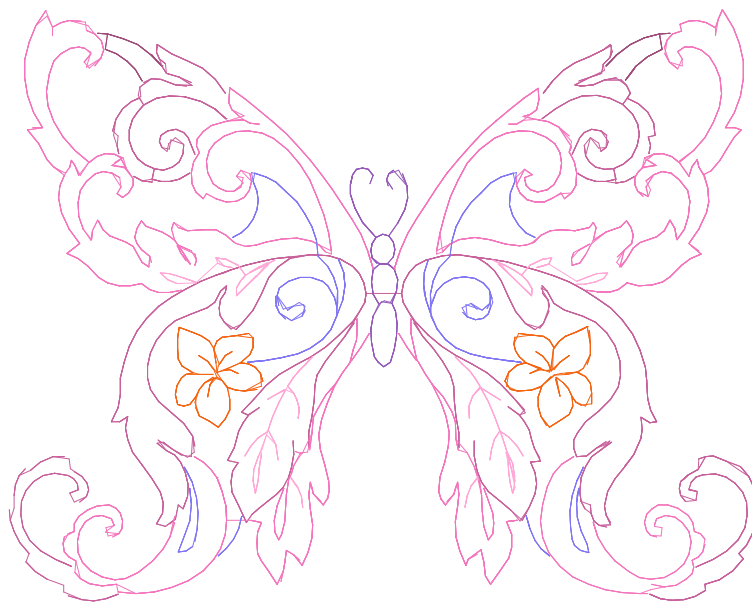
Upper thread 17.0 m

Bobbin 5.7 m






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Thread Charts






Thread	Consumption	Name	Brother	Country	Isacord	Polyester	Madeira Rayon	Robison-Anton	Rayon
1 	5.1% (0.5 m)	Deep Gold		354		1102	1065		2327
2 	52.7% (5.2 m)	Red		024		1904	1181		2418
3 	30.8% (3.0 m)	Dark Red/Orange		212		2220	1220		2491
4 	2.1% (0.2 m)	Dark Pink		149		2504	1310		2500
5 	9.3% (0.9 m)	Crimson		149		2300	1109		2291

Upper thread 9.9 m  
 Bobbin 3.3 m

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## Thread Charts

Thread	Consumption	Name	Brother	Country	Isacord	Polyester	Madeira Rayon	Robison-Anton	Rayon
1 	5.1% (0.7 m)	Deep Gold		354		1102		1065	2327
2 	53.2% (7.1 m)	Red		024		1904		1181	2418
3 	29.9% (4.0 m)	Dark Red/Orange		212		2220		1220	2491
4 	2.2% (0.3 m)	Dark Pink		149		2504		1310	2500
5 	9.7% (1.3 m)	Crimson		149		2300		1109	2291

Upper thread 13.3 m

Bobbin 4.4 m







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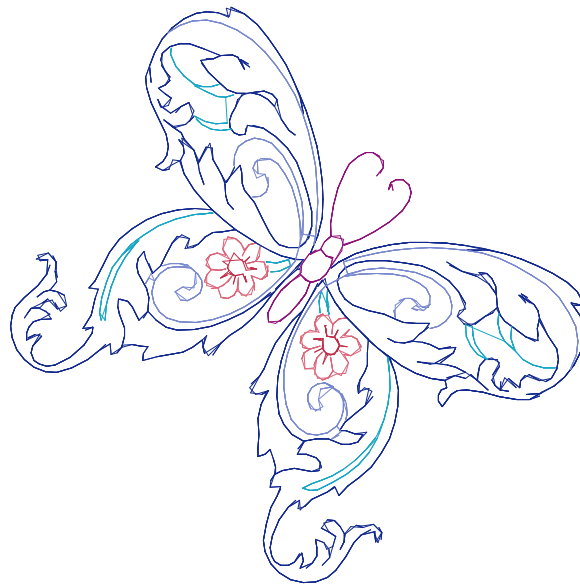


### Thread Charts







Thread	Consumption	Name	Brother	Country	Isacord	Polyester	Madeira	Rayon	Robison-Anton	Rayon
1 	1.9% (0.2 m)	Dark Red/Orange		024		1921		1186		2266
2 	4.8% (0.5 m)	Plum		635		2905		1188		2292
3 	4.7% (0.4 m)	Shocking Pink		212		2220		1220		2228
4 	57.9% (5.5 m)	Blue		575		3611		1167		2438
5 	11.3% (1.1 m)	Turquoise		015		4116		1095		2307
6 	19.4% (1.8 m)	Medium Purple		604		3612		1375		2301

Upper thread            9.5 m  
 Bobbin                    3.2 m

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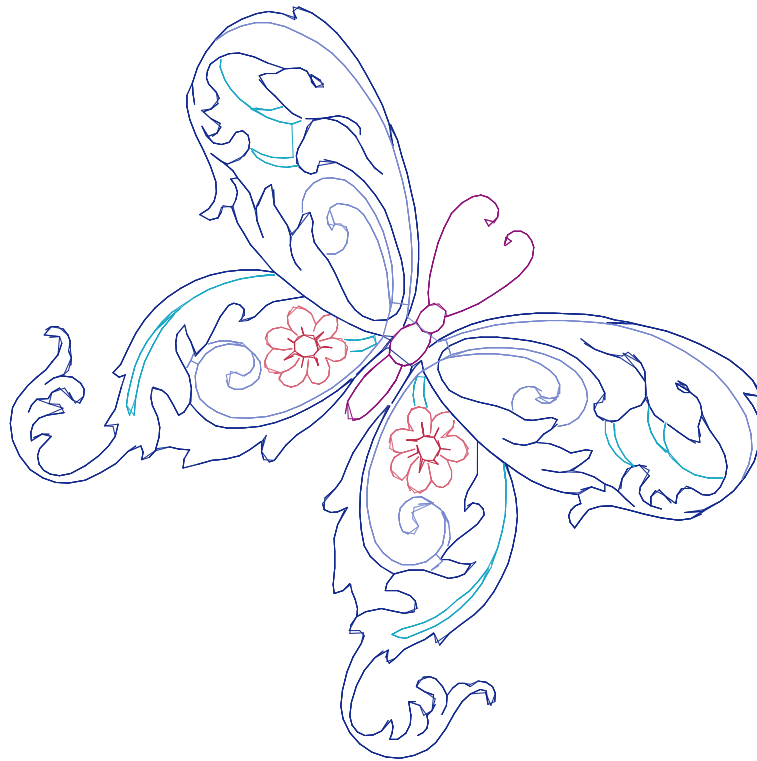


Thread Charts

Thread	Consumption	Name	Brother	Country	Isacord	Polyester	Madeira	Rayon	Robison-Anton	Rayon
1 	2.0% (0.3 m)	Dark Red/Orange		024		1921		1186		2266
2 	4.9% (0.6 m)	Plum		635		2905		1188		2292
3 	5.3% (0.7 m)	Shocking Pink		212		2220		1220		2228
4 	57.7% (7.5 m)	Blue		575		3611		1167		2438
5 	10.9% (1.4 m)	Turquoise		015		4116		1095		2307
6 	19.2% (2.5 m)	Medium Purple		604		3612		1375		2301

Upper thread 12.9 m  
 Bobbin 4.3 m

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Thread Charts

Thread	Consumption	Name	Brother	Country	Isacord	Polyester	Madeira Rayon	Robison-Anton	Rayon
1	12.0% (0.9 m)	Blueberry		575		3611	1076		2385
2	11.7% (0.9 m)	Tulip		624		3211	1235		2426
3	2.7% (0.2 m)	Medium Purple		635		2600	1335		2425
4	37.5% (2.9 m)	Jay Blue		015		3810	1275		2384
5	5.5% (0.4 m)	Mid Lilac		122		2560	1080		2588
6	7.5% (0.6 m)	Iris		624		2910	1032		2288
7	23.1% (1.8 m)	Medium Blue		604		3815	1274		2434

Upper thread 7.6 m

Bobbin 2.5 m

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Thread Charts

Thread	Consumption	Name	Brother	Country	Isacord	Polyester	Madeira Rayon	Robison-Anton	Rayon
1	11.6% (1.2 m)	Blueberry		575		3611	1076		2385
2	11.4% (1.2 m)	Tulip		624		3211	1235		2426
3	2.6% (0.3 m)	Medium Purple		635		2600	1335		2425
4	37.8% (3.9 m)	Jay Blue		015		3810	1275		2384
5	5.8% (0.6 m)	Mid Lilac		122		2560	1080		2588
6	7.5% (0.8 m)	Iris		624		2910	1032		2288
7	23.3% (2.4 m)	Medium Blue		604		3815	1274		2434

Upper thread 10.3 m

Bobbin 3.4 m






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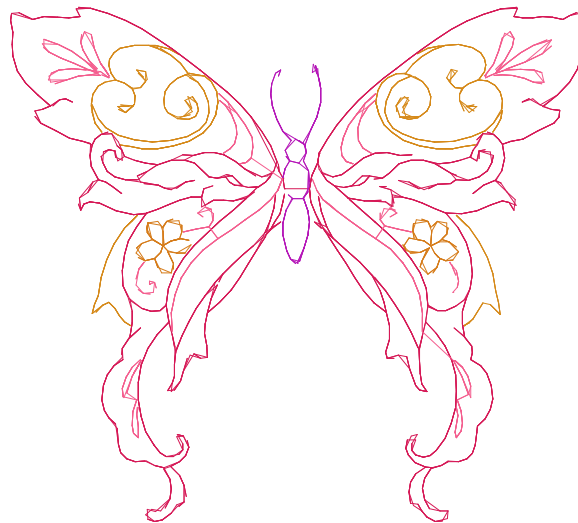


Thread Charts

Thread	Consumption	Name	Brother	Country	Isacord	Polyester	Madeira Rayon	Robison-Anton	Rayon
1 	5.1% (0.5 m)	Almond		224		1115	1173		2602
2 	18.7% (1.8 m)	Goldenrod		354		0932	1173		2602
3 	50.1% (4.8 m)	Red		149		1805	1186		2508
4 	21.8% (2.1 m)	Begonia		155		2220	1117		2375
5 	4.4% (0.4 m)	Plum		635		2521	1109		2292

Upper thread 9.7 m  
 Bobbin 3.2 m

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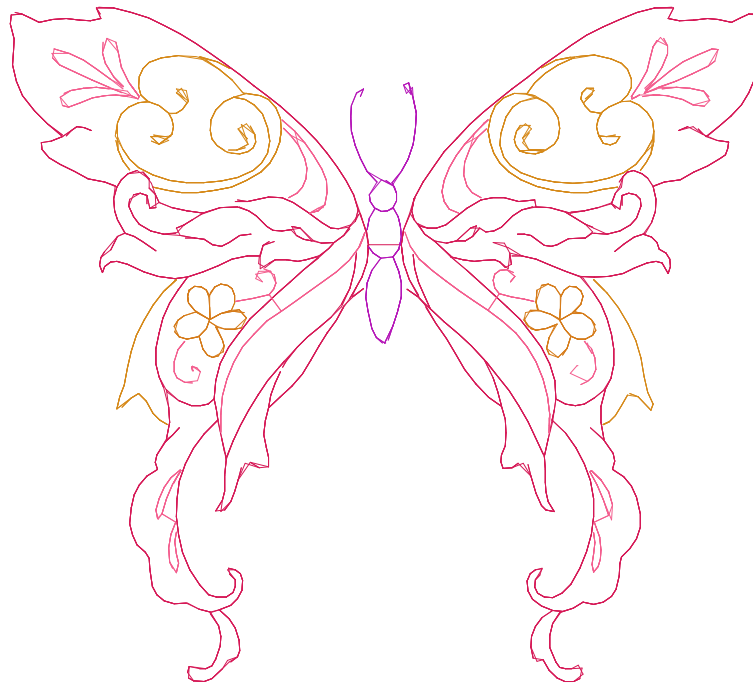


Thread Charts

Thread	Consumption	Name	Brother	Country	Isacord	Polyester	Madeira Rayon	Robison-Anton	Rayon
1	5.4% (0.7 m)	Almond		224		1115	1173		2602
2	18.4% (2.4 m)	Goldenrod		354		0932	1173		2602
3	50.2% (6.5 m)	Red		149		1805	1186		2508
4	21.4% (2.8 m)	Begonia		155		2220	1117		2375
5	4.5% (0.6 m)	Plum		635		2521	1109		2292

Upper thread 13.0 m  
 Bobbin 4.3 m

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Thread Charts

Thread	Consumption	Name	Brother	Country	Isacord	Polyester	Madeira Rayon	Robison-Anton	Rayon
1	18.0% (1.3 m)	Earthen Tan		255		1134	1144		2569
2	30.4% (2.2 m)	Dark Dark Yellow 2		224		1115	1372		2231
3	14.5% (1.1 m)	Red		024		1904	1181		2418
4	4.0% (0.3 m)	Dusky Rose		024		1921	1179		2205
5	13.5% (1.0 m)	Fluo Pink		212		2220	1220		2277
6	11.3% (0.8 m)	Dark Red/Orange		212		2220	1220		2491
7	8.4% (0.6 m)	Medium Blue		015		3641	1028		2434

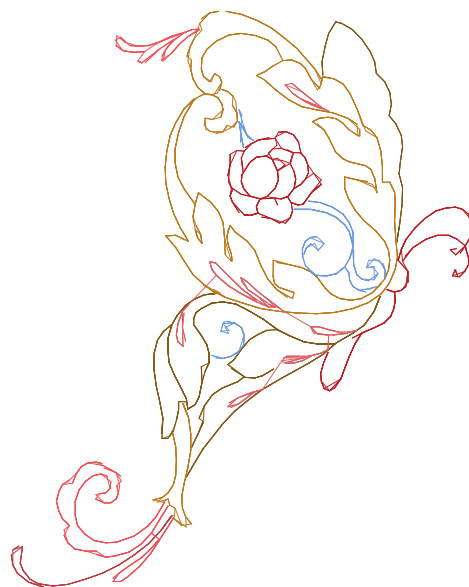
Upper thread 7.3 m

Bobbin 2.4 m

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Thread Charts

Thread	Consumption	Name	Brother	Country	Isacord	Polyester	Madeira Rayon	Robison-Anton	Rayon
1	17.6% (1.7 m)	Earthen Tan		255		1134	1144		2569
2	30.4% (3.0 m)	Dark Dark Yellow 2		224		1115	1372		2231
3	14.8% (1.5 m)	Red		024		1904	1181		2418
4	3.9% (0.4 m)	Dusky Rose		024		1921	1179		2205
5	13.6% (1.3 m)	Fluo Pink		212		2220	1220		2277
6	11.0% (1.1 m)	Dark Red/Orange		212		2220	1220		2491
7	8.7% (0.9 m)	Medium Blue		015		3641	1028		2434

Upper thread 9.8 m

Bobbin 3.3 m







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Thread Charts







Thread	Consumption	Name	Brother	Country	Isacord	Polyester	Madeira Rayon	Robison-Anton	Rayon
1 	14.5% (1.5 m)	Green Dust		414		0442	1048		2457
2 	9.2% (0.9 m)	Golden Glory		264		1304	1078		2468
3 	0.2% (0.0 m)	Gold		404		0922	1137		2463
4 	46.8% (4.8 m)	Green		485		5324	1051		2454
5 	23.2% (2.4 m)	Green Grass		057		5233	1251		2580
6 	6.0% (0.6 m)	Dark Green/Yellow		564		4033	1296		2449

Upper thread 10.2 m  
 Bobbin 3.4 m

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Thread Charts






Thread	Consumption	Name	Brother	Country	Isacord	Polyester	Madeira Rayon	Robison-Anton	Rayon
1 	13.9% (2.0 m)	Green Dust		414		0442	1048		2457
2 	8.9% (1.3 m)	Golden Glory		264		1304	1078		2468
3 	1.2% (0.2 m)	Gold		404		0922	1137		2463
4 	48.2% (6.9 m)	Green		485		5324	1051		2454
5 	21.8% (3.1 m)	Green Grass		057		5233	1251		2580
6 	5.9% (0.9 m)	Dark Green/Yellow		564		4033	1296		2449

Upper thread 14.4 m  
 Bobbin 4.8 m

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Thread Charts






Thread	Consumption	Name	Brother	Country	Isacord	Polyester	Madeira Rayon	Robison-Anton	Rayon
1 	11.4% (1.3 m)	Orange		354		1120	1278		2328
2 	2.9% (0.3 m)	Old Dark Tex Orange		024		1335	1021		2581
3 	62.9% (6.9 m)	Golden Glory		264		1304	1078		2468
4 	17.1% (1.9 m)	Gold		404		0922	1137		2463
5 	5.7% (0.6 m)	Medium Blue		575		3522	1096		2529

Upper thread 11.0 m  
 Bobbin 3.7 m

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Thread Charts

Thread	Consumption	Name	Brother	Country	Isacord	Polyester	Madeira Rayon	Robison-Anton	Rayon
1 	11.1% (1.7 m)	Orange		354		1120	1278		2328
2 	2.9% (0.4 m)	Old Dark Tex Orange		024		1335	1021		2581
3 	63.1% (9.5 m)	Golden Glory		264		1304	1078		2468
4 	17.3% (2.6 m)	Gold		404		0922	1137		2463
5 	5.6% (0.8 m)	Medium Blue		575		3522	1096		2529

Upper thread 15.1 m  
 Bobbin 5.0 m

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