






Thread Charts

Thread	Consumption	Name	Brother	Country	Isacord	Polyester	Madeira Rayon	Robison-Anton	Rayon
1 	4.0% (1.0 m)	Red		024		1904	1181		2418
2 	7.2% (1.9 m)	Soft Pink		133		2152	1319		2415
3 	23.8% (6.2 m)	Bright Blue		575		3622	1134		2437
4 	15.0% (3.9 m)	Jacaranda		635		2600	1109		2292
5 	50.0% (12.9 m)	Medium Blue		575		3522	1096		2529

Upper thread 25.9 m
 Bobbin 8.6 m

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Thread Charts

Thread	Consumption	Name	Brother	Country	Isacord	Polyester	Madeira Rayon	Robison-Anton	Rayon
1	3.2% (0.8 m)	Green		485		5944	1189		2209
2	12.8% (3.0 m)	Deep Gold		354		1102	1065		2327
3	16.6% (3.9 m)	Foliage Green		414		0853	1192		2333
4	46.1% (10.8 m)	Green/Yellow		446		5933	1369		2214
5	13.7% (3.2 m)	Bright Green		463		5531	1169		2279
6	7.6% (1.8 m)	Bright Green		463		5912	1049		2279

Upper thread 23.5 m
 Bobbin 7.8 m

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Thread Charts

Thread	Consumption	Name	Brother	Country	Isacord	Polyester	Madeira Rayon	Robison-Anton	Rayon
1	6.4% (2.2 m)	Fluo Orange		264		1300	1178		2218
2	2.4% (0.8 m)	Medium Purple		734		2504	1119		2426
3	31.7% (10.8 m)	Mid Purple		133		2920	1319		2260
4	3.0% (1.0 m)	Medium Purple		604		2600	1032		2254
5	39.4% (13.4 m)	Floral Pink		133		2152	1080		2415
6	7.8% (2.7 m)	Medium Pink		122		2155	1321		2502
7	9.2% (3.1 m)	Light Blue		604		3641	1143		2435

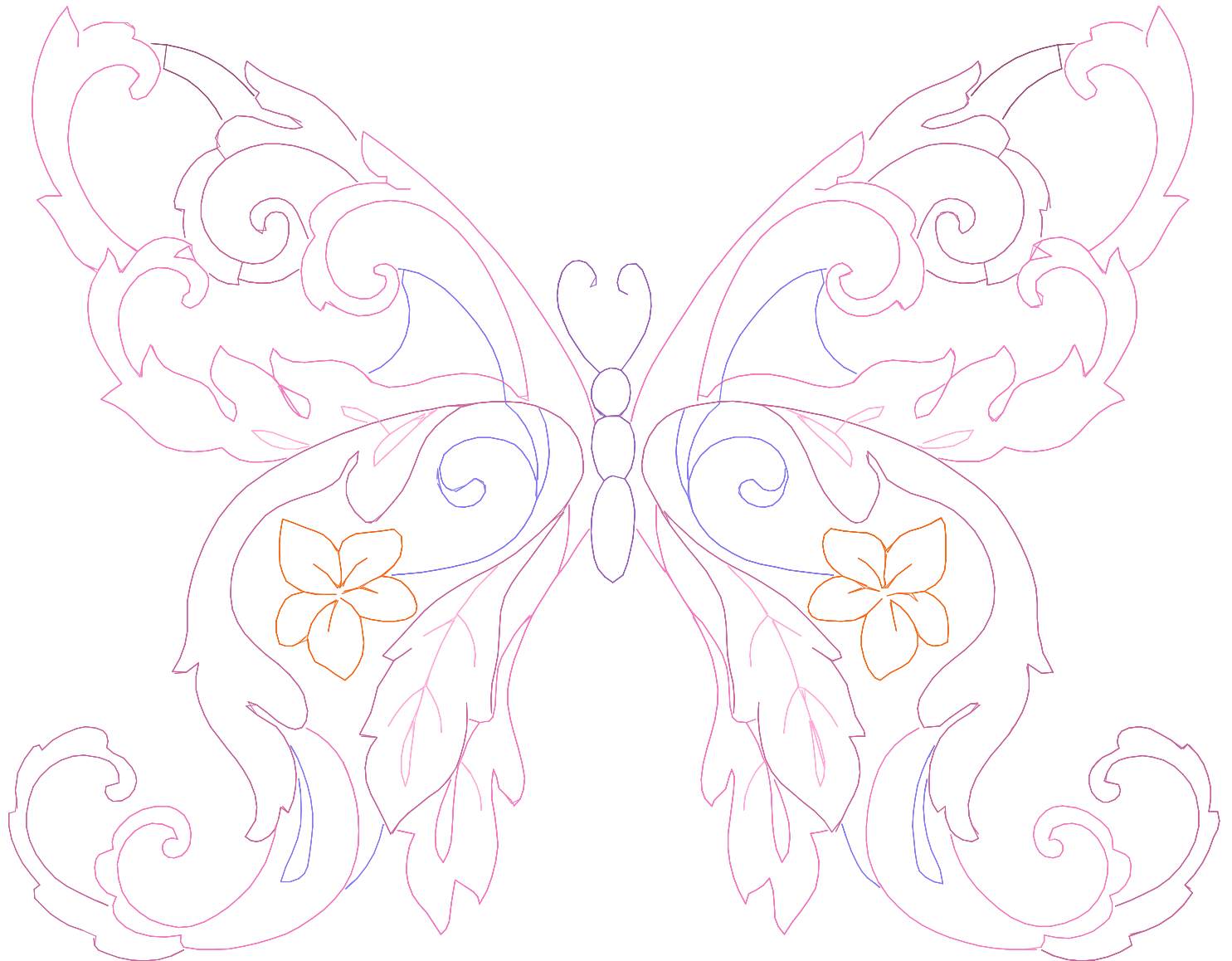
Upper thread 34.1 m

Bobbin 11.4 m






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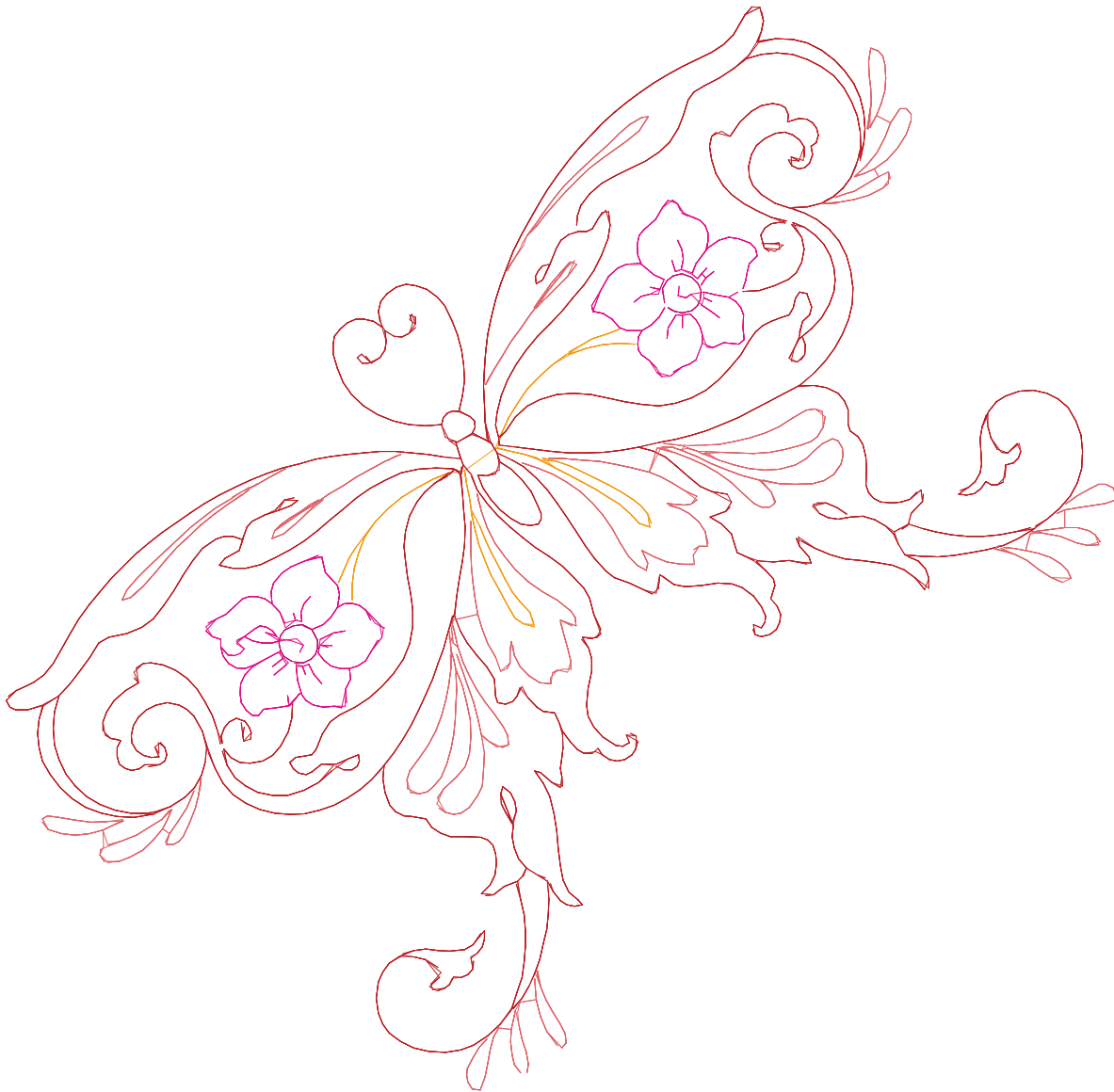


Thread Charts

Thread	Consumption	Name	Brother	Country	Isacord	Polyester	Madeira Rayon	Robison-Anton	Rayon
1 	4.9% (1.1 m)	Deep Gold		354		1102	1065		2327
2 	53.6% (11.6 m)	Red		024		1904	1181		2418
3 	29.7% (6.4 m)	Dark Red/Orange		212		2220	1220		2491
4 	2.1% (0.4 m)	Dark Pink		149		2504	1310		2500
5 	9.8% (2.1 m)	Crimson		149		2300	1109		2291

Upper thread 21.7 m
 Bobbin 7.2 m

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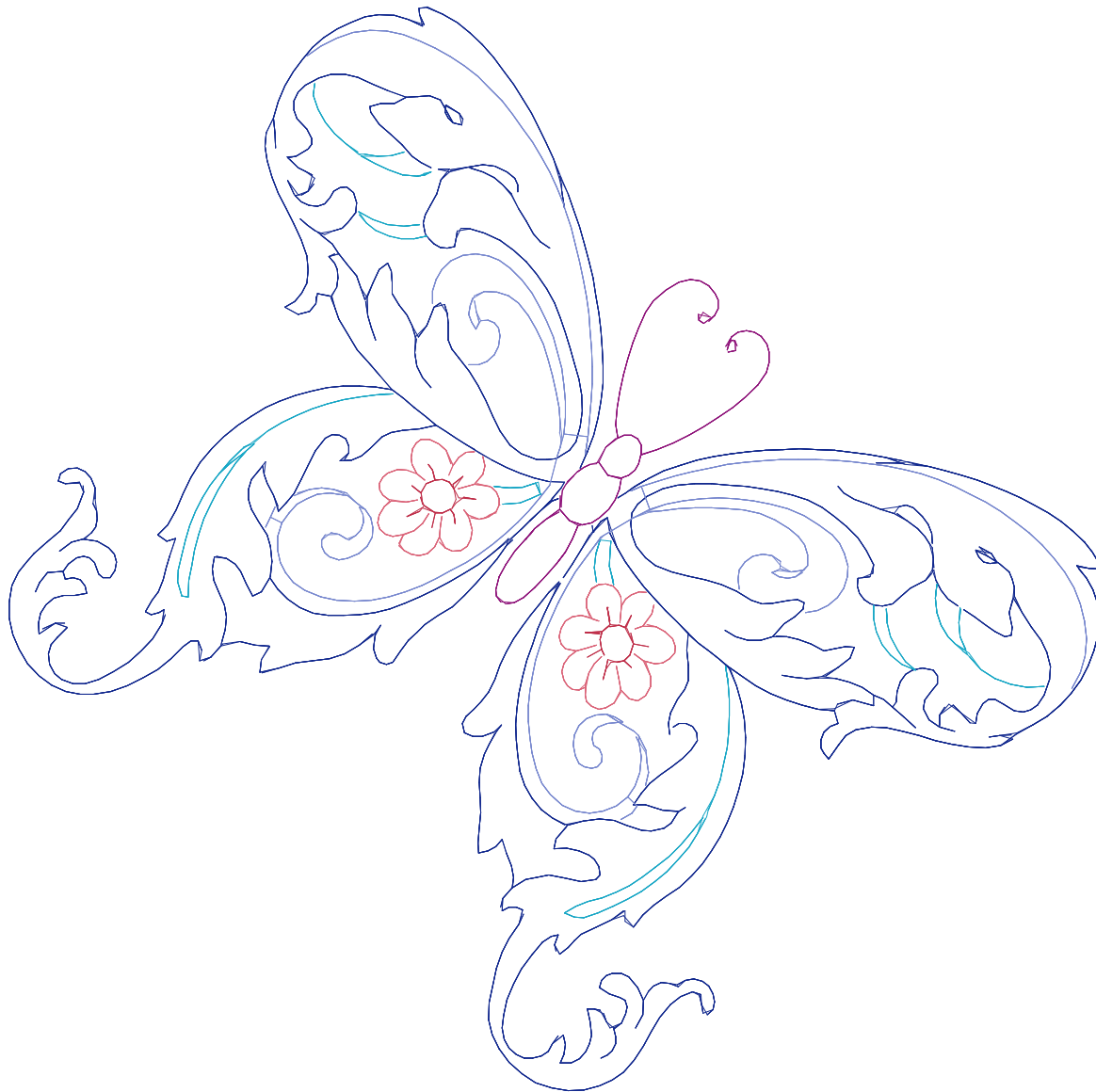


Thread Charts

Thread	Consumption	Name	Brother	Country	Isacord	Polyester	Madeira Rayon	Robison-Anton	Rayon
1	2.1% (0.4 m)	Dark Red/Orange		024		1921	1186		2266
2	5.0% (1.0 m)	Plum		635		2905	1188		2292
3	5.7% (1.2 m)	Shocking Pink		212		2220	1220		2228
4	57.7% (11.9 m)	Blue		575		3611	1167		2438
5	10.5% (2.2 m)	Turquoise		015		4116	1095		2307
6	19.0% (3.9 m)	Medium Purple		604		3612	1375		2301

Upper thread 20.6 m
Bobbin 6.9 m

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Thread Charts

Thread	Consumption	Name	Brother	Country	Isacord	Polyester	Madeira Rayon	Robison-Anton	Rayon
1	11.6% (2.3 m)	Blueberry	575		3611		1076		2385
2	11.1% (2.2 m)	Tulip	624		3211		1235		2426
3	2.6% (0.5 m)	Medium Purple	635		2600		1335		2425
4	37.7% (7.4 m)	Jay Blue	015		3810		1275		2384
5	6.2% (1.2 m)	Mid Lilac	122		2560		1080		2588
6	7.4% (1.5 m)	Iris	624		2910		1032		2288
7	23.4% (4.6 m)	Medium Blue	604		3815		1274		2434

Upper thread 19.6 m

Bobbin 6.5 m






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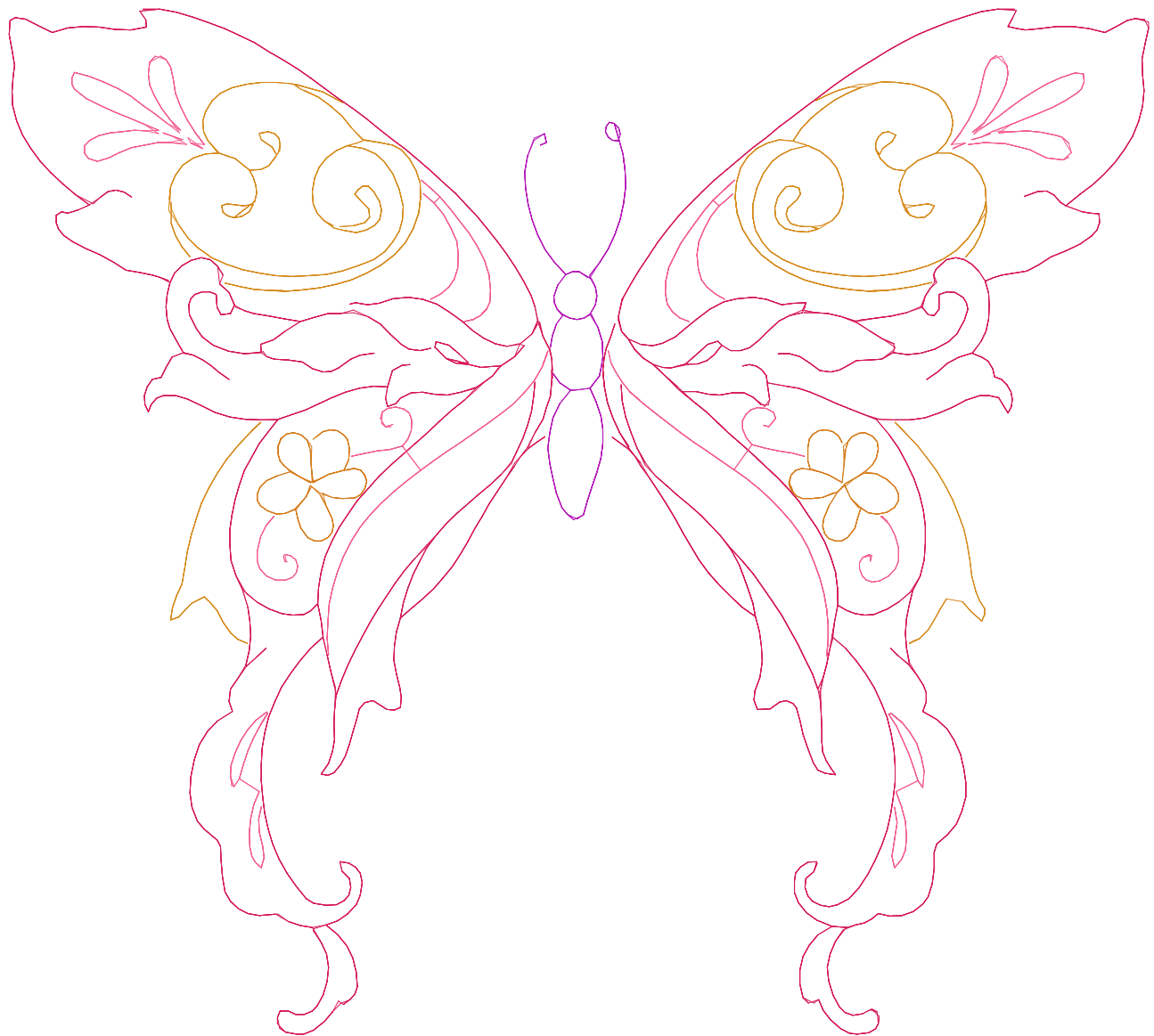


Thread Charts








Thread	Consumption	Name	Brother	Country	Isacord	Polyester	Madeira Rayon	Robison-Anton	Rayon
1 	5.5% (1.3 m)	Almond		224		1115	1173		2602
2 	18.0% (4.1 m)	Goldenrod		354		0932	1173		2602
3 	50.7% (11.6 m)	Red		149		1805	1186		2508
4 	21.1% (4.8 m)	Begonia		155		2220	1117		2375
5 	4.7% (1.1 m)	Plum		635		2521	1109		2292

Upper thread 22.9 m
 Bobbin 7.6 m

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Thread Charts

Thread	Consumption	Name	Brother	Country	Isacord	Polyester	Madeira Rayon	Robison-Anton	Rayon
1 	17.2% (3.3 m)	Earthen Tan		255		1134	1144		2569
2 	30.5% (5.8 m)	Dark Dark Yellow 2		224		1115	1372		2231
3 	14.8% (2.8 m)	Red		024		1904	1181		2418
4 	3.8% (0.7 m)	Dusky Rose		024		1921	1179		2205
5 	13.4% (2.6 m)	Fluo Pink		212		2220	1220		2277
6 	11.4% (2.2 m)	Dark Red/Orange		212		2220	1220		2491
7 	8.9% (1.7 m)	Medium Blue		015		3641	1028		2434







Upper thread 19.1 m

Bobbin 6.4 m

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Thread Charts






Thread	Consumption	Name	Brother	Country	Isacord	Polyester	Madeira Rayon	Robison-Anton	Rayon
1 	14.2% (4.1 m)	Green Dust		414		0442	1048		2457
2 	8.9% (2.6 m)	Golden Glory		264		1304	1078		2468
3 	1.3% (0.4 m)	Gold		404		0922	1137		2463
4 	48.0% (13.9 m)	Green		485		5324	1051		2454
5 	21.5% (6.2 m)	Green Grass		057		5233	1251		2580
6 	6.1% (1.8 m)	Dark Green/Yellow		564		4033	1296		2449

Upper thread 28.9 m
Bobbin 9.6 m

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Thread Charts

Thread	Consumption	Name	Brother	Country	Isacord	Polyester	Madeira Rayon	Robison-Anton	Rayon
1 	10.9% (2.7 m)	Orange	354		1120		1278		2328
2 	3.1% (0.8 m)	Old Dark Tex Orange	024		1335		1021		2581
3 	63.5% (15.6 m)	Golden Glory	264		1304		1078		2468
4 	16.9% (4.2 m)	Gold	404		0922		1137		2463
5 	5.6% (1.4 m)	Medium Blue	575		3522		1096		2529

Upper thread 24.6 m
 Bobbin 8.2 m

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