












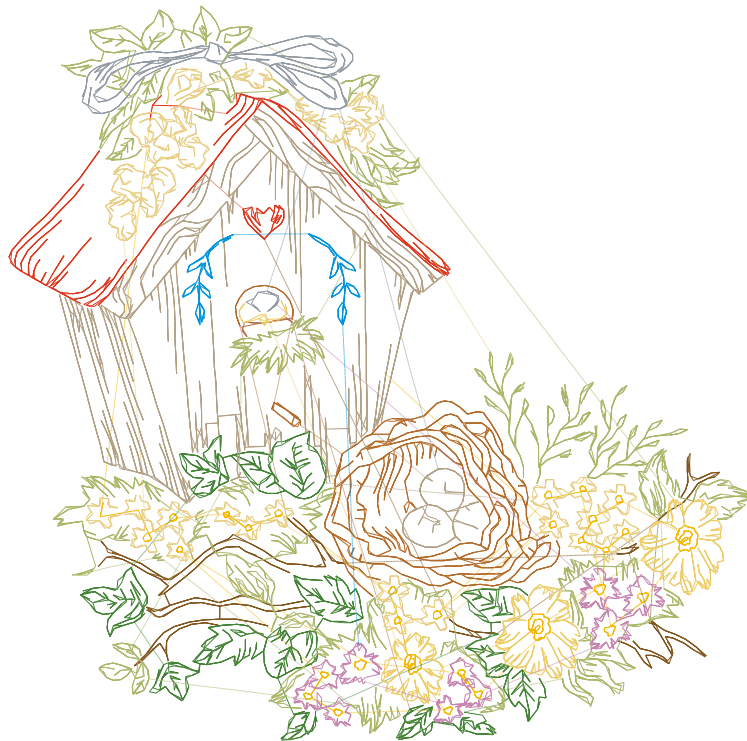


Thread Charts









Thread	Consumption	Name	Isacord Polyester	Madeira Rayon	Robison-Anton Rayon	Sulky Rayon
1 	5.0% (1.7 m)	Golden Yellow	0904	1137	2463	1333
2 	5.4% (1.8 m)	Red	1904	1037	2513	621
3 	5.4% (1.9 m)	Earthen Tan	1134	1144	2569	1267
4 	9.0% (3.1 m)	Dark Dark Tangerine	1115	1257	2231	512
5 	10.2% (3.5 m)	Leaf Green	5934	1369	2209	580
6 	0.4% (0.1 m)	Brown	1921	1056	2489	1304
7 	5.5% (1.9 m)	Yellow Gold	1362	1070	2408	1070
8 	23.3% (8.0 m)	Medium Green/Yellow	1123	1105	2572	1104
9 	8.5% (2.9 m)	Dusky Citron	0532	1273	2399	1055
10 	17.5% (6.0 m)	Twill	0722	1337	2573	1213
11 	4.4% (1.5 m)	Grey Opal	4073	1118	2585	1211
12 	3.3% (1.1 m)	Violet	2764	1319	2424	2124
13 	2.1% (0.7 m)	California Blue	3902	1176	2441	1252

Upper thread 34.3 m  
 Bobbin 11.4 m

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Thread Charts

Thread	Consumption	Name	Isacord Polyester	Madeira Rayon	Robison-Anton Rayon	Sulky Rayon
1 	19.8% (5.3 m)	Apple Green	5822	1049	2279	1279
2 	24.5% (6.5 m)	Baroque Rose	2241	1341	2480	1304
3 	8.0% (2.1 m)	Olive Green	0776	1308	2317	1179
4 	18.1% (4.8 m)	Brown	1565	1194	2227	1170
5 	9.3% (2.5 m)	Dark Olive Green	5374	1370	2458	1517
6 	9.0% (2.4 m)	Dark Brown	1055	1145	2372	1241
7 	10.2% (2.7 m)	Rosewood	1805	1077	2508	1257
8 	1.1% (0.3 m)	Roebuck	4073	1141	2573	1269

Upper thread 26.6 m  
 Bobbin 8.9 m

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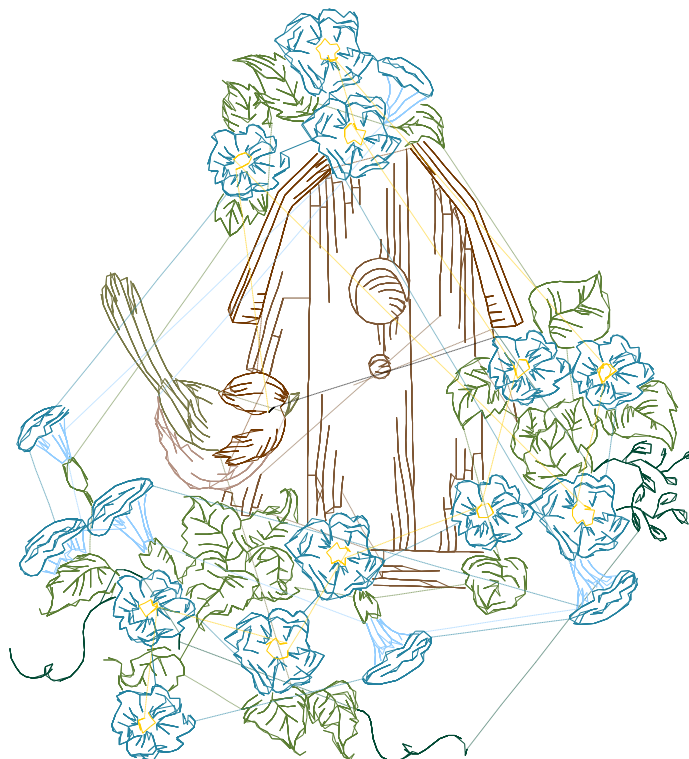


Thread Charts







Thread	Consumption	Name	Isacord Polyester	Madeira Rayon	Robison-Anton Rayon	Sulky Rayon
1	18.3% (6.3 m)	Dark Red Orange	2022	1144	2402	1267
2	8.7% (3.0 m)	Chocolate	0933	1058	2567	1129
3	4.4% (1.5 m)	Dark Olive Green	5374	1370	2458	1517
4	24.8% (8.5 m)	Sage	0111	1377	2595	1212
5	4.6% (1.6 m)	Olive Green	0776	1308	2317	1179
6	1.9% (0.7 m)	Roebuck	4073	1141	2573	1269
7	4.7% (1.6 m)	Pale Blue	3652	1132	2239	1029
8	30.1% (10.4 m)	Swedish Blue	3842	1091	2492	1252
9	0.2% (0.1 m)	Black	0020	1008	2552	1182
10	2.3% (0.8 m)	Copper	0706	1125	2466	1083

Upper thread 34.4 m  
 Bobbin 11.5 m

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Thread Charts










Thread	Consumption	Name	Isacord Polyester	Madeira Rayon	Robison-Anton Rayon	Sulky Rayon
1 	18.5% (6.0 m)	Olive Green	0776	1308	2317	1179
2 	6.3% (2.0 m)	Medium Green	5822	1049	2279	1279
3 	15.7% (5.1 m)	Cocoa Brown	1565	1257	2231	512
4 	6.4% (2.1 m)	Apple Green	5822	1049	2279	1279
5 	7.9% (2.6 m)	Dark Pink	1805	1187	2416	1533
6 	45.3% (14.7 m)	Star Gold	1362	1171	2408	1070

Upper thread 32.5 m  
 Bobbin 10.8 m

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Thread Charts









Thread	Consumption	Name	Isacord Polyester	Madeira Rayon	Robison-Anton Rayon	Sulky Rayon
1 	27.4% (7.1 m)	Roebuck	4073	1141	2573	1269
2 	21.5% (5.6 m)	Tomato Red	1701	1378	2467	621
3 	6.1% (1.6 m)	Dark Red Orange	2022	1144	2402	1267
4 	21.9% (5.7 m)	Olive Green	0776	1308	2317	1179
5 	17.2% (4.5 m)	Dark Green	0111	1392	2392	2131
6 	2.3% (0.6 m)	Star Gold	1362	1171	2408	1070
7 	0.8% (0.2 m)	Turquoise	3902	1095	2519	1094
8 	2.4% (0.6 m)	Copper	0706	1125	2466	1083
9 	0.4% (0.1 m)	Black	0020	1008	2552	1182

Upper thread 26.1 m  
 Bobbin 8.7 m

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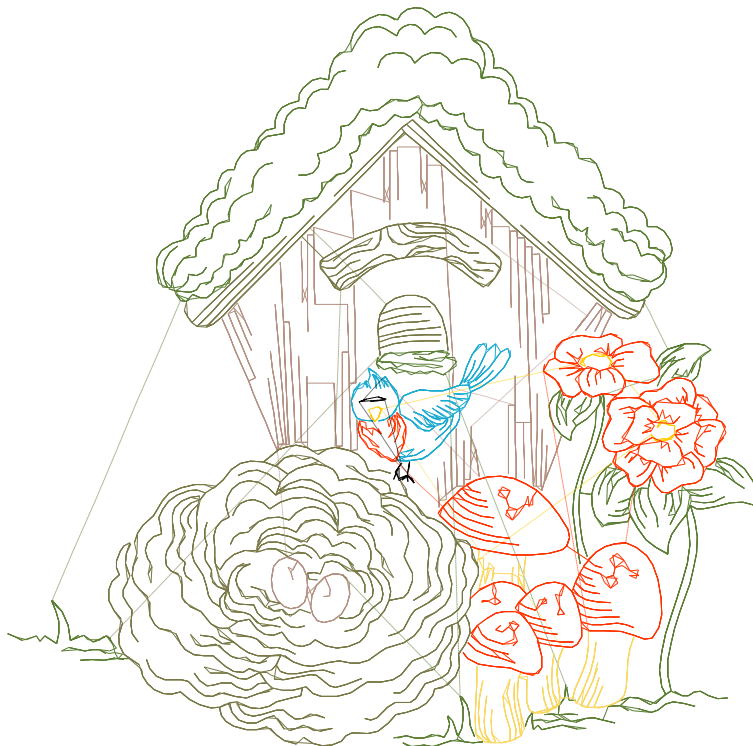


Thread Charts









Thread	Consumption	Name	Isacord Polyester	Madeira Rayon	Robison-Anton	Rayon Sulky Rayon
1 	16.8% (4.2 m)	Roebuck	4073	1141	2573	1269
2 	24.8% (6.3 m)	Sage	0111	1377	2595	1212
3 	35.4% (9.0 m)	Olive Green	0776	1308	2317	1179
4 	0.9% (0.2 m)	Copper	0706	1125	2466	1083
5 	4.6% (1.2 m)	Star Gold	1362	1171	2408	1070
6 	13.4% (3.4 m)	Tomato Red	1701	1378	2467	621
7 	3.6% (0.9 m)	Turquoise	3902	1095	2519	1094
8 	0.5% (0.1 m)	Black	0020	1008	2552	1182

Upper thread 25.4 m  
 Bobbin 8.5 m

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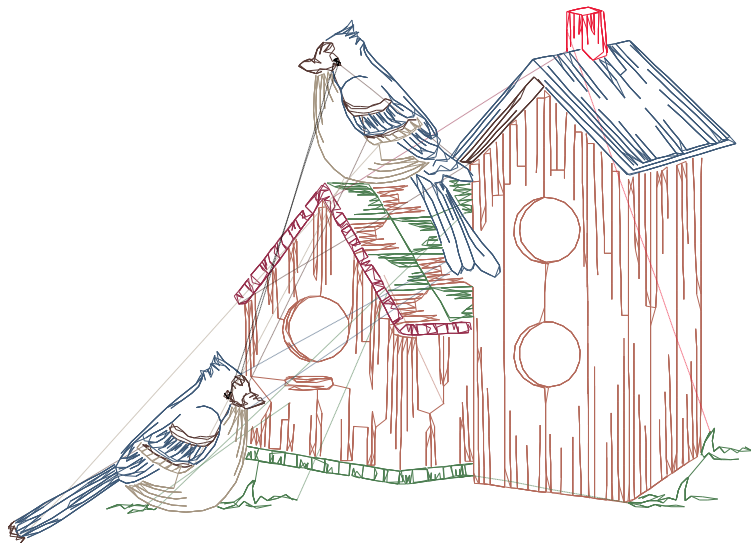


Thread Charts











Thread	Consumption	Name	Isacord Polyester	Madeira Rayon	Robison-Anton	Rayon Sulky Rayon
1 	49.2% (11.3 m)	Dusty Cedar	2241	1341	2480	1304
2 	10.6% (2.4 m)	Dark Green	0111	1392	2392	2131
3 	1.9% (0.4 m)	Rosewood	1805	1077	2508	1257
4 	3.9% (0.9 m)	Raspberry	2011	1238	2499	1308
5 	4.6% (1.1 m)	Dark Brown	1055	1145	2372	1241
6 	6.6% (1.5 m)	Light Brown	4073	1306	2573	1269
7 	22.5% (5.2 m)	Dark Blue	3953	1042	2341	1198
8 	0.7% (0.2 m)	Black	0020	1008	2552	1182

Upper thread 22.9 m  
 Bobbin 7.6 m

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Thread Charts







Thread	Consumption	Name	Isacord Polyester	Madeira Rayon	Robison-Anton Rayon	Sulky Rayon
1 	22.6% (5.4 m)	Pale Orange	0722	1136	2573	1213
2 	14.2% (3.4 m)	Olive Green	0776	1308	2317	1179
3 	9.5% (2.3 m)	Raspberry	2011	1238	2499	1308
4 	32.6% (7.9 m)	Cocoa Brown	1565	1257	2231	512
5 	6.5% (1.6 m)	Clayrust	1874	1230	2372	2207
6 	6.7% (1.6 m)	Sage	0111	1377	2595	1212
7 	2.1% (0.5 m)	Tomato Red	1701	1378	2467	621
8 	1.9% (0.5 m)	Navy	3323	1368	2303	572
9 	2.4% (0.6 m)	Dark Royal Blue	3953	1276	2302	1253
10 	1.5% (0.4 m)	Star Gold	1362	1171	2408	1070

Upper thread 24.0 m  
 Bobbin 8.0 m

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Thread Charts







Thread	Consumption	Name	Isacord Polyester	Madeira Rayon	Robison-Anton Rayon	Sulky Rayon
1 	22.1% (4.2 m)	Baroque Rose	2241	1341	2480	1304
2 	17.7% (3.3 m)	Soleil	1332	1178	2218	1168
3 	5.8% (1.1 m)	Black	0020	1008	2552	1182
4 	25.0% (4.7 m)	Sage	0111	1377	2595	1212
5 	19.1% (3.6 m)	Pale Salmon Pink	1761	1019	2253	1054
6 	10.3% (1.9 m)	Copper	0706	1125	2466	1083

Upper thread 18.8 m  
 Bobbin 6.3 m

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### Thread Charts

Thread	Consumption	Name	Isacord Polyester	Madeira Rayon	Robison-Anton Rayon	Sulky Rayon
1 	29.5% (8.3 m)	Baroque Rose	2241	1341	2480	1304
2 	15.6% (4.4 m)	Sunburst	1600	1217	2401	1259
3 	14.1% (3.9 m)	Clayrust	1874	1230	2372	2207
4 	19.1% (5.4 m)	Cocoa Brown	1565	1257	2231	512
5 	20.1% (5.6 m)	Apple Green	5822	1049	2279	1279
6 	1.6% (0.4 m)	Pale Orange	0722	1136	2573	1213

Upper thread            28.0 m  
 Bobbin                    9.3 m

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