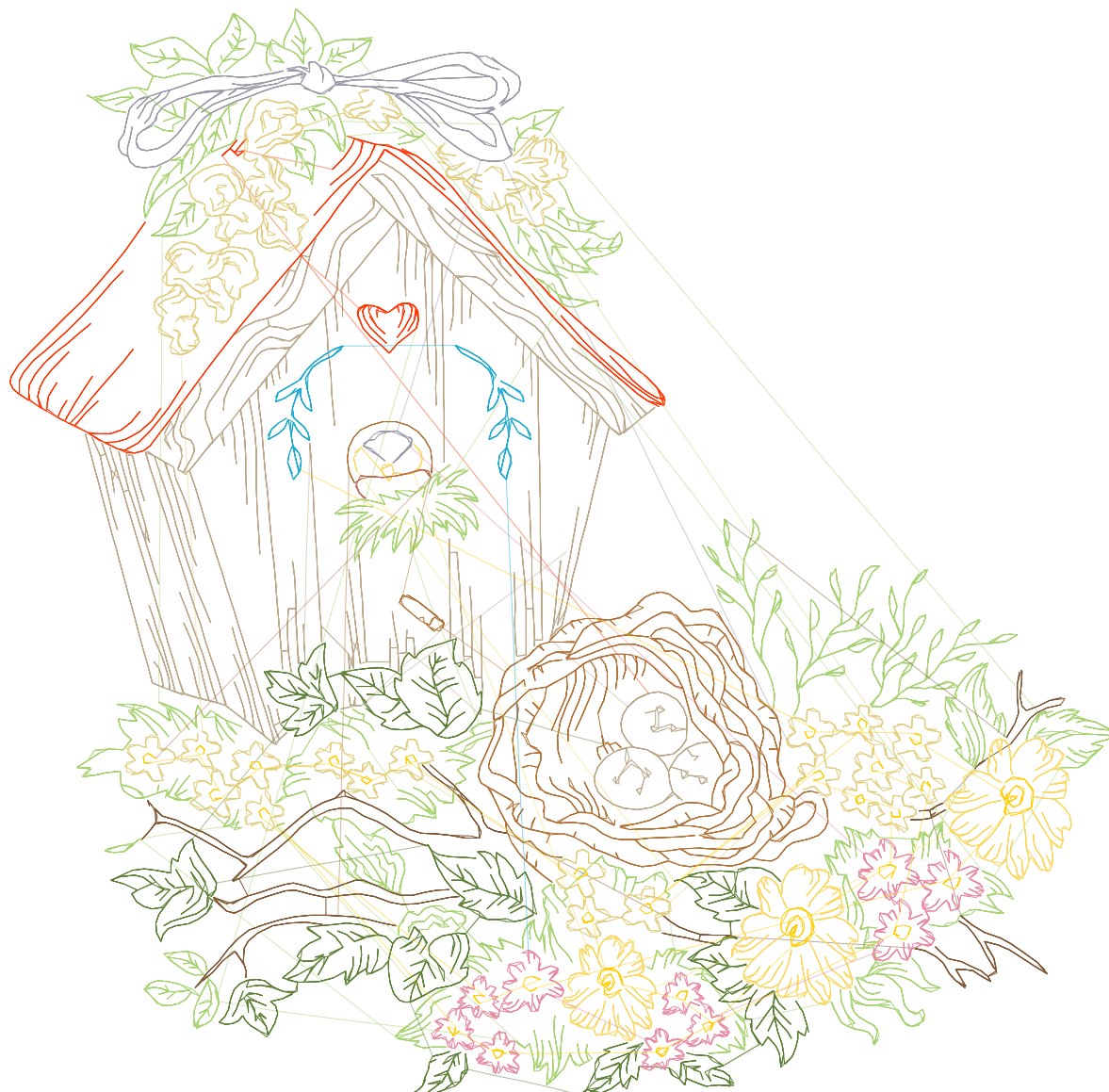


Thread Charts

Thread	Consumption	Name	Isacord Polyester	Madeira Rayon	Robison-Anton Rayon	Sulky Rayon
1	16.7% (10.1 m)	Pale Orange	0722	1136	2573	1213
2	5.6% (3.4 m)	Tomato Red	1701	1378	2467	621
3	25.1% (15.2 m)	Apple Green	5822	1049	2279	1279
4	5.0% (3.1 m)	Dark Red Orange	2022	1144	2402	1267
5	8.8% (5.3 m)	Cocoa Brown	1565	1257	2231	512
6	10.6% (6.4 m)	Sage	0111	1377	2595	1212
7	5.7% (3.4 m)	Star Gold	1362	1171	2408	1070
8	9.1% (5.5 m)	Dusky Citron	1061	1273	2547	1055
9	4.3% (2.6 m)	Dark Grey	4073	1118	2585	1329
10	3.9% (2.4 m)	Pink	2152	1148	2591	1080
11	1.9% (1.1 m)	Turquoise	3902	1095	2519	1094
12	3.1% (1.9 m)	Copper	0706	1125	2466	1083
13	0.3% (0.2 m)	Faded Rose	1921	1056	2489	1304

Upper thread 60.7 m
 Bobbin 20.2 m

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Thread Charts

Thread	Consumption	Name	Isacord Polyester	Madeira Rayon	Robison-Anton Rayon	Sulky Rayon
1	19.0% (8.8 m)	Apple Green	5822	1049	2279	1279
2	23.5% (10.9 m)	Baroque Rose	2241	1341	2480	1304
3	7.7% (3.6 m)	Olive Green	0776	1308	2317	1179
4	18.6% (8.6 m)	Brown	1565	1194	2227	1170
5	9.4% (4.4 m)	Dark Olive Green	5374	1370	2458	1517
6	8.5% (4.0 m)	Dark Brown	1055	1145	2372	1241
7	12.2% (5.7 m)	Rosewood	1805	1077	2508	1257
8	1.1% (0.5 m)	Roebuck	4073	1141	2573	1269

Upper thread 46.5 m
 Bobbin 15.5 m

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Thread Charts







Thread	Consumption	Name	Isacord Polyester	Madeira Rayon	Robison-Anton Rayon	Sulky Rayon
1	15.7% (7.2 m)	Dark Red Orange	2022	1144	2402	1267
2	7.5% (3.4 m)	Chocolate	0933	1058	2567	1129
3	4.5% (2.1 m)	Dark Olive Green	5374	1370	2458	1517
4	25.4% (11.6 m)	Sage	0111	1377	2595	1212
5	4.3% (1.9 m)	Olive Green	0776	1308	2317	1179
6	1.6% (0.7 m)	Roebuck	4073	1141	2573	1269
7	4.8% (2.2 m)	Pale Blue	3652	1132	2239	1029
8	32.8% (15.0 m)	Swedish Blue	3842	1091	2492	1252
9	0.2% (0.1 m)	Black	0020	1008	2552	1182
10	3.3% (1.5 m)	Copper	0706	1125	2466	1083

Upper thread 45.8 m
 Bobbin 15.3 m

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Thread Charts










Thread	Consumption	Name	Isacord Polyester	Madeira Rayon	Robison-Anton Rayon	Sulky Rayon
1 	18.0% (9.5 m)	Olive Green	0776	1308	2317	1179
2 	6.0% (3.2 m)	Medium Green	5822	1049	2279	1279
3 	15.1% (8.0 m)	Cocoa Brown	1565	1257	2231	512
4 	6.7% (3.5 m)	Apple Green	5822	1049	2279	1279
5 	9.3% (4.9 m)	Dark Pink	1805	1187	2416	1533
6 	44.8% (23.7 m)	Star Gold	1362	1171	2408	1070

Upper thread 52.9 m
 Bobbin 17.6 m

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Thread Charts









Thread	Consumption	Name	Isacord Polyester	Madeira Rayon	Robison-Anton Rayon	Sulky Rayon
1 	26.3% (12.2 m)	Roebuck	4073	1141	2573	1269
2 	22.1% (10.3 m)	Tomato Red	1701	1378	2467	621
3 	5.8% (2.7 m)	Dark Red Orange	2022	1144	2402	1267
4 	21.2% (9.8 m)	Olive Green	0776	1308	2317	1179
5 	18.2% (8.4 m)	Dark Green	0111	1392	2392	2131
6 	3.0% (1.4 m)	Star Gold	1362	1171	2408	1070
7 	0.9% (0.4 m)	Turquoise	3902	1095	2519	1094
8 	2.3% (1.1 m)	Copper	0706	1125	2466	1083
9 	0.3% (0.2 m)	Black	0020	1008	2552	1182

Upper thread 46.5 m
 Bobbin 15.5 m

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Thread Charts









Thread	Consumption	Name	Isacord Polyester	Madeira Rayon	Robison-Anton Rayon	Sulky Rayon
1 	16.3% (6.7 m)	Roebuck	4073	1141	2573	1269
2 	25.3% (10.5 m)	Sage	0111	1377	2595	1212
3 	34.7% (14.4 m)	Olive Green	0776	1308	2317	1179
4 	0.9% (0.4 m)	Copper	0706	1125	2466	1083
5 	4.5% (1.9 m)	Star Gold	1362	1171	2408	1070
6 	14.2% (5.9 m)	Tomato Red	1701	1378	2467	621
7 	3.7% (1.5 m)	Turquoise	3902	1095	2519	1094
8 	0.4% (0.2 m)	Black	0020	1008	2552	1182

Upper thread 41.3 m
 Bobbin 13.8 m

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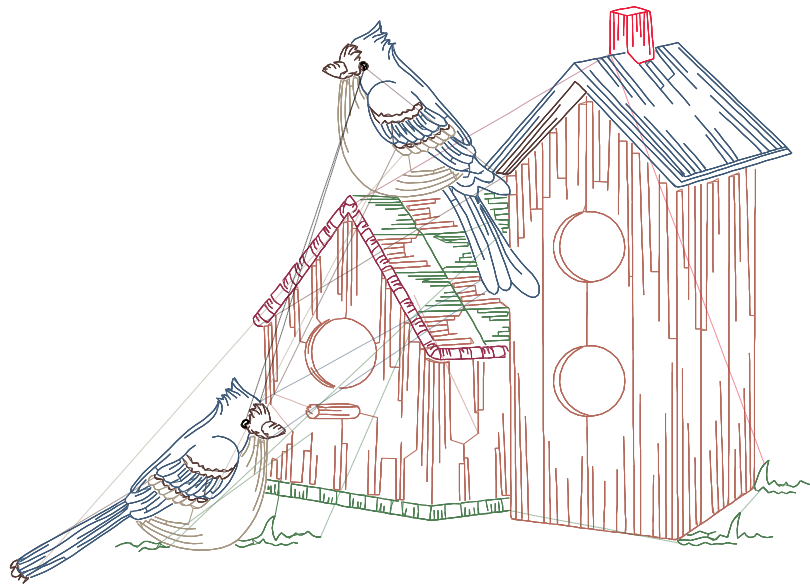


Thread Charts











Thread	Consumption	Name	Isacord Polyester	Madeira Rayon	Robison-Anton	Rayon Sulky	Rayon
1 	47.6% (24.8 m)	Dusty Cedar	2241	1341	2480	1304	
2 	11.0% (5.7 m)	Dark Green	0111	1392	2392	2131	
3 	1.9% (1.0 m)	Rosewood	1805	1077	2508	1257	
4 	4.5% (2.3 m)	Raspberry	2011	1238	2499	1308	
5 	5.3% (2.8 m)	Dark Brown	1055	1145	2372	1241	
6 	6.6% (3.4 m)	Light Brown	4073	1306	2573	1269	
7 	22.4% (11.7 m)	Dark Blue	3953	1042	2341	1198	
8 	0.7% (0.4 m)	Black	0020	1008	2552	1182	

Upper thread 52.2 m
 Bobbin 17.4 m

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Thread Charts







Thread	Consumption	Name	Isacord Polyester	Madeira Rayon	Robison-Anton Rayon	Sulky Rayon
1 	22.5% (9.2 m)	Pale Orange	0722	1136	2573	1213
2 	13.9% (5.7 m)	Olive Green	0776	1308	2317	1179
3 	9.4% (3.9 m)	Raspberry	2011	1238	2499	1308
4 	32.5% (13.4 m)	Cocoa Brown	1565	1257	2231	512
5 	6.2% (2.5 m)	Clayrust	1874	1230	2372	2207
6 	6.7% (2.7 m)	Sage	0111	1377	2595	1212
7 	2.3% (0.9 m)	Tomato Red	1701	1378	2467	621
8 	2.3% (1.0 m)	Navy	3323	1368	2303	572
9 	2.8% (1.1 m)	Dark Royal Blue	3953	1276	2302	1253
10 	1.5% (0.6 m)	Star Gold	1362	1171	2408	1070

Upper thread 41.1 m
 Bobbin 13.7 m

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Thread Charts







Thread	Consumption	Name	Isacord Polyester	Madeira Rayon	Robison-Anton Rayon	Sulky Rayon
1 	20.8% (7.5 m)	Baroque Rose	2241	1341	2480	1304
2 	16.9% (6.1 m)	Soleil	1332	1178	2218	1168
3 	5.7% (2.1 m)	Black	0020	1008	2552	1182
4 	23.8% (8.6 m)	Sage	0111	1377	2595	1212
5 	22.1% (8.0 m)	Pale Salmon Pink	1761	1019	2253	1054
6 	10.6% (3.8 m)	Copper	0706	1125	2466	1083

Upper thread 36.1 m
 Bobbin 12.0 m

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Thread Charts

Thread	Consumption	Name	Isacord Polyester	Madeira Rayon	Robison-Anton Rayon	Sulky Rayon
1 	29.0% (13.0 m)	Baroque Rose	2241	1341	2480	1304
2 	16.0% (7.2 m)	Sunburst	1600	1217	2401	1259
3 	13.9% (6.3 m)	Clayrust	1874	1230	2372	2207
4 	18.8% (8.4 m)	Cocoa Brown	1565	1257	2231	512
5 	20.7% (9.3 m)	Apple Green	5822	1049	2279	1279
6 	1.6% (0.7 m)	Pale Orange	0722	1136	2573	1213

Upper thread 44.9 m
 Bobbin 15.0 m

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