





Thread Charts








Thread	Consumption	Name	Brother	Country	Isacord	Polyester	Madeira Rayo	Robison-Anton	Rayon
1 	34.6% (13.6 m)	Lime Green	446		5833		1169		2457
2 	33.0% (12.9 m)	Moonbeam	334		0832		1124		2325
3 	30.0% (11.8 m)	Violet Toule	623		2051		1080		2591
4 	2.3% (0.9 m)	Light Blue/Green	003		3652		1132		2305

Upper thread 39.2 m  
 Bobbin 13.1 m

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Thread Charts

Thread	Consumption	Name	Brother	Country	Isacord	Polyester	Madeira Rayon	Robison-Anton	Rayon
1 	3.8% (1.7 m)	Golden Yellow		336		0904	1137		2463
2 	3.4% (1.6 m)	Golden Poppy		354		1332	1278		2327
3 	18.9% (8.7 m)	Lime Green		446		5833	1169		2457
4 	22.6% (10.4 m)	Dark Blue		575		3600	1177		2442
5 	32.2% (14.9 m)	Pale Yellow		331		1140	1349		2324
6 	10.4% (4.8 m)	California Blue		575		3902	1176		2441
7 	8.6% (4.0 m)	Ice Blue		512		3820	1074		2300








Upper thread 46.1 m

Bobbin 15.4 m

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Thread Charts

Thread	Consumption	Name	Brother	Country	Isacord	Polyester	Madeira Rayo	Robison-Anton	Rayon
1 	4.3% (2.6 m)	Golden Yellow		336		0904	1137		2463
2 	27.6% (16.8 m)	Medium Green		444		0442	1169		2457
3 	21.0% (12.8 m)	Dark Blue		575		3600	1177		2442
4 	6.1% (3.7 m)	Violet		624		2764	1319		2424
5 	23.6% (14.4 m)	Pink		122		2153	1031		2237
6 	10.3% (6.2 m)	California Blue		575		3902	1176		2441
7 	7.1% (4.3 m)	Ice Blue		512		3820	1074		2300







Upper thread 60.8 m

Bobbin 20.3 m

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## Thread Charts








Thread	Consumption	Name	Brother	Country	Isacord	Polyester	Madeira Rayo	Robison-Anton	Rayon
1 	9.8% (3.5 m)	Fluo Yellow		336		0904	1125		2466
2 	14.7% (5.3 m)	Golden Poppy		354		1332	1278		2327
3 	4.8% (1.7 m)	Dark Orange/Red		024		1334	1039		2418
4 	33.2% (12.0 m)	Medium Green		444		0442	1169		2457
5 	11.6% (4.2 m)	Moonbeam		334		0832	1124		2325
6 	25.9% (9.4 m)	Confetti		155		2152	1220		2375

Upper thread 36.2 m  
Bobbin 12.1 m

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Thread Charts

Thread	Consumption	Name	Brother	Country	Isacord	Polyester	Madeira Rayon	Robison-Anton	Rayon
1 	23.8% (10.7 m)	Golden Poppy		354		1332	1278		2327
2 	29.9% (13.4 m)	Lime Green		446		5833	1169		2457
3 	15.7% (7.0 m)	Moonbeam		334		0832	1124		2325
4 	3.5% (1.6 m)	Medium Pink		133		2152	1319		2415
5 	12.7% (5.7 m)	Violet		624		2764	1319		2424
6 	9.7% (4.3 m)	Pink		122		2153	1031		2237
7 	4.6% (2.0 m)	Ice Blue		512		3820	1074		2300








Upper thread 44.7 m

Bobbin 14.9 m

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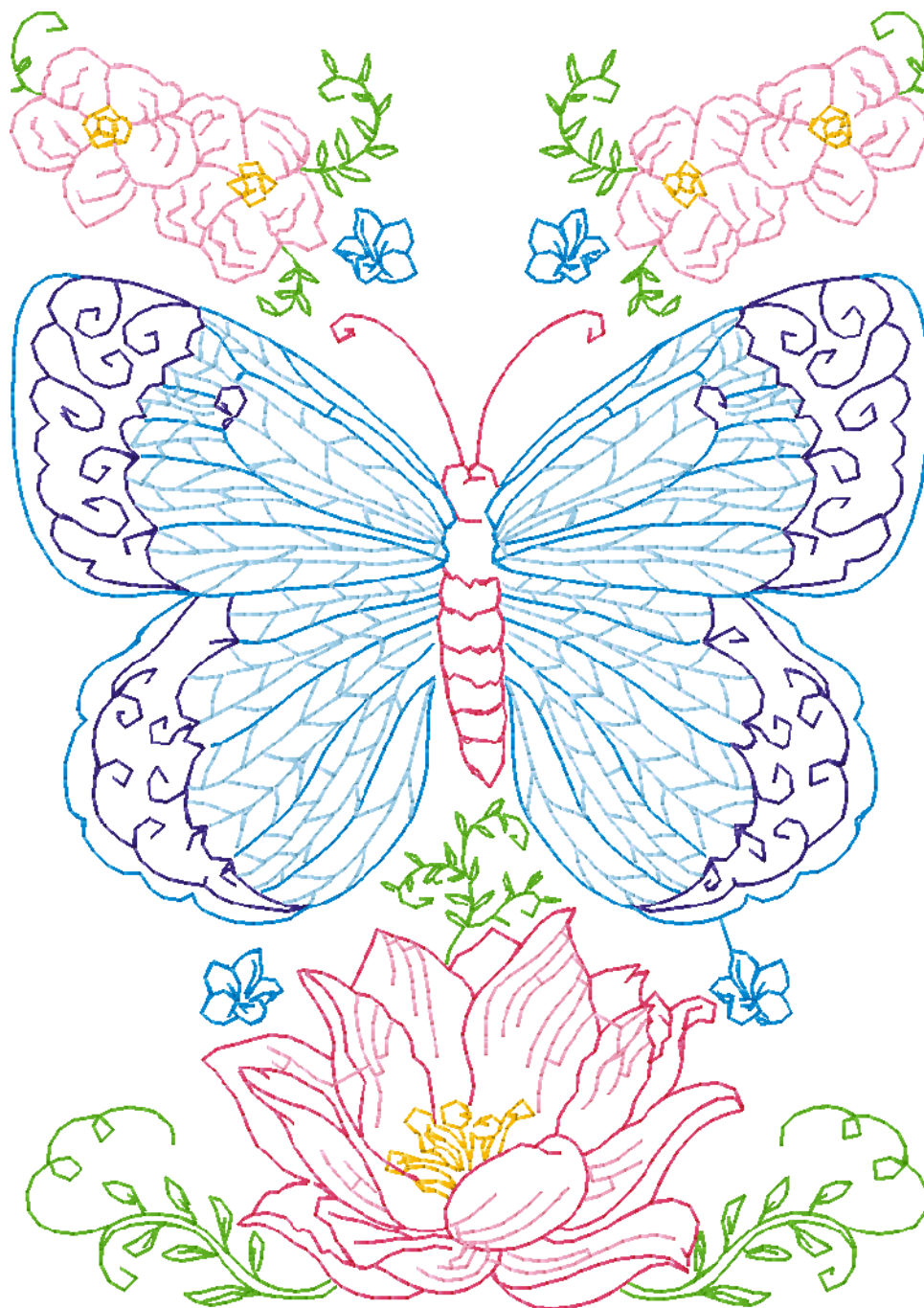


Thread Charts





Thread	Consumption	Name	Brother	Country	Isacord	Polyester	Madeira	Rayon	Robison-Anton	Rayon
1 	4.1% (2.3 m)	Golden Yellow	336		0904		1137		2463	
2 	15.6% (8.8 m)	Lime Green	446		5833		1169		2457	
3 	12.4% (7.0 m)	Dark Red/Orange	024		1805		1186		2508	
4 	12.7% (7.1 m)	Purple	636		3544		1322		2210	
5 	13.9% (7.8 m)	Pale Pink	122		2155		1031		2237	
6 	19.3% (10.8 m)	California Blue	575		3902		1176		2441	
7 	22.0% (12.4 m)	Ice Blue	512		3820		1074		2300	

Upper thread 56.2 m  
 Bobbin 18.7 m

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Thread Charts







Thread	Consumption	Name	Brother	Country	Isacord	Polyester	Madeira Rayo	Robison-Anton	Rayon
1 	27.4% (15.4 m)	Golden Yellow	336		0904		1137		2463
2 	23.7% (13.3 m)	Medium Green	444		0442		1169		2457
3 	19.0% (10.7 m)	Medium Red/Orange	212		2220		1220		2491
4 	30.0% (16.9 m)	Violet Toule	623		2051		1148		2591

Upper thread 56.2 m  
 Bobbin 18.7 m

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Thread Charts







Thread	Consumption	Name	Brother	Country	Isacord	Polyester	Madeira Rayo	Robison-Anton	Rayon
1 	22.2% (7.8 m)	Fluo Yellow		336		0904	1137		2463
2 	2.1% (0.7 m)	Orange Gold		043		0605	1064		2326
3 	32.1% (11.3 m)	Rust		024		1904	1037		2420
4 	21.0% (7.4 m)	Medium Green		444		0442	1169		2457
5 	15.4% (5.4 m)	Grape Wine		635		2905	1188		2292
6 	7.3% (2.6 m)	California Blue		575		3902	1176		2441

Upper thread 35.1 m  
 Bobbin 11.7 m

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## Thread Charts





Thread	Consumption	Name	Brother	Country	Isacord	Polyester	Madeira Rayo	Robison-Anton	Rayon
1 	3.7% (1.9 m)	Golden Yellow		336		0904	1137		2463
2 	15.8% (8.1 m)	Lime Green		446		5833	1169		2457
3 	3.2% (1.6 m)	Grape Wine		635		2905	1188		2292
4 	35.7% (18.3 m)	Pale Yellow		331		1140	1349		2324
5 	17.3% (8.8 m)	Violet		624		2764	1319		2424
6 	24.4% (12.5 m)	Pink		122		2153	1031		2237

Upper thread 51.2 m  
Bobbin 17.1 m

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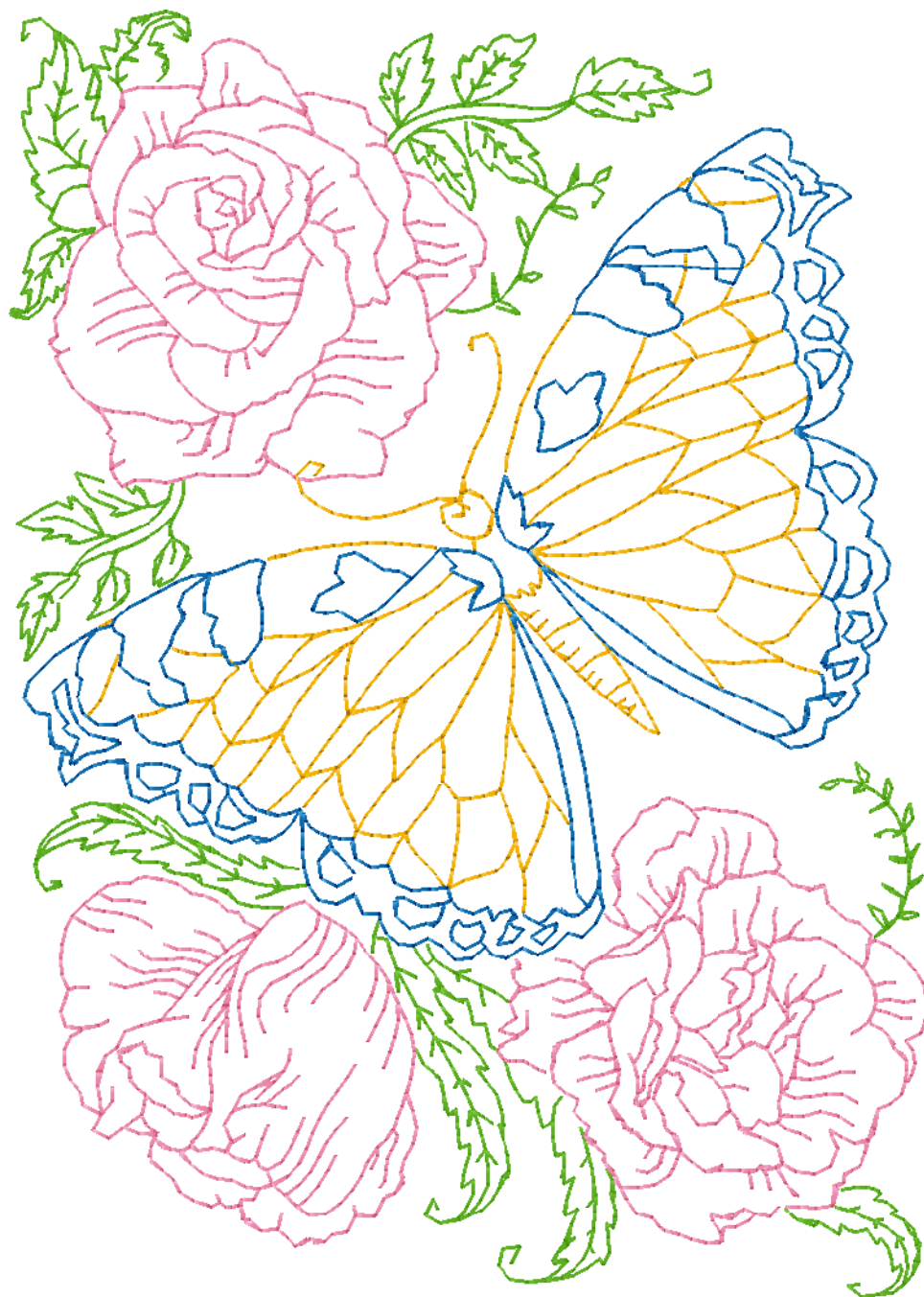


Thread Charts








Thread	Consumption	Name	Brother	Country	Isacord	Polyester	Madeira Rayo	Robison-Anton	Rayon
1 	17.7% (8.0 m)	Medium Orange	335		0904		1137		2463
2 	26.3% (11.9 m)	Lime Green	446		5833		1169		2457
3 	20.2% (9.1 m)	Dark Blue	575		3600		1177		2442
4 	35.9% (16.2 m)	Salmon Pink	122		2153		1321		2259

Upper thread 45.2 m  
 Bobbin 15.1 m

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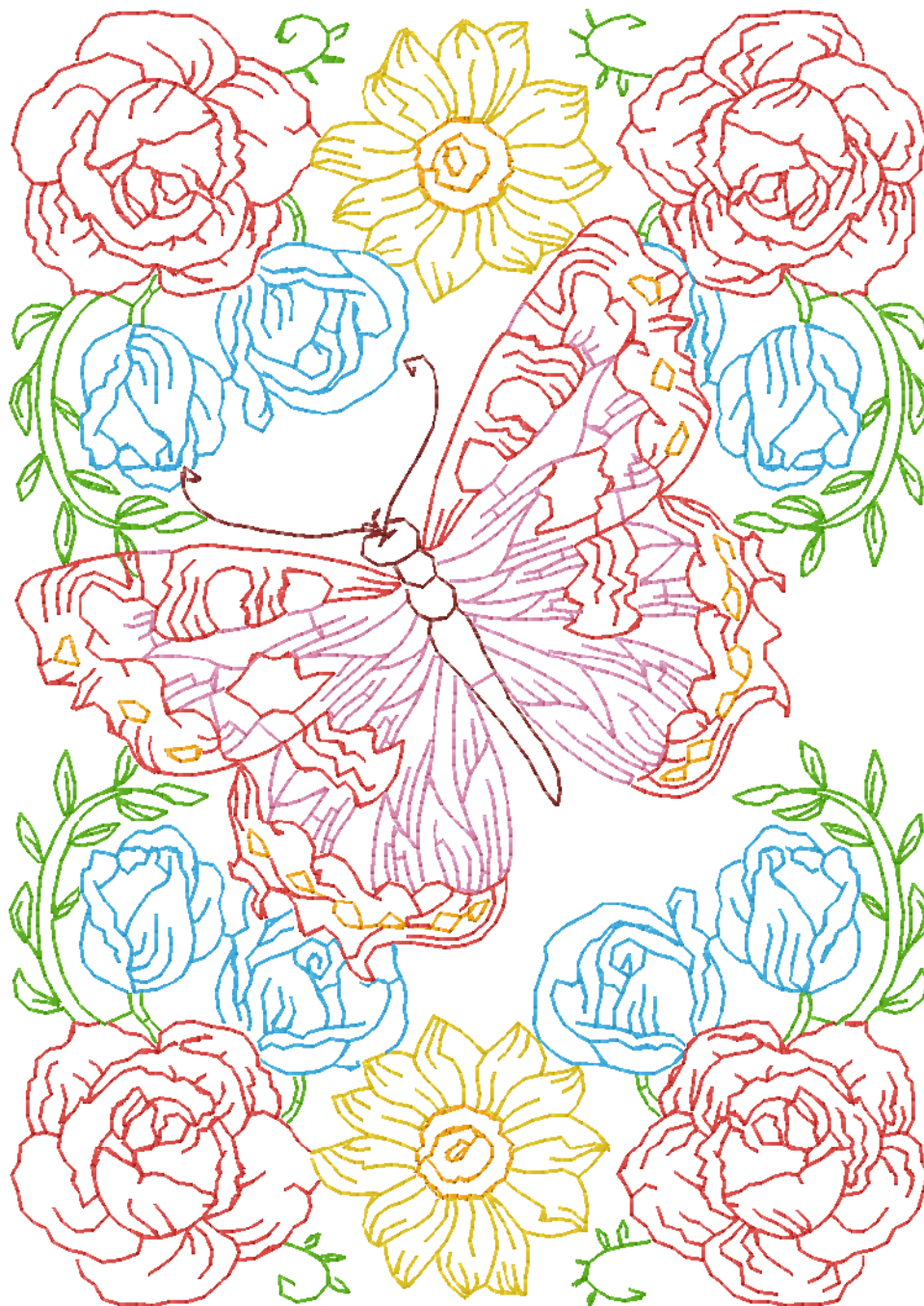
Thread Charts

Thread	Consumption	Name	Brother	Country	Isacord	Polyester	Madeira Rayon	Robison-Anton	Rayon
1 	4.5% (2.8 m)	Marigold		354		1102	1065		2394
2 	2.2% (1.4 m)	Burgundy		255		2224	1174		2249
3 	15.9% (10.0 m)	Lime Green		446		5833	1169		2457
4 	10.4% (6.6 m)	Moonbeam		334		0832	1124		2325
5 	38.1% (24.0 m)	Dark Salmon Pink		212		1600	1146		2277
6 	12.4% (7.8 m)	Orchid		122		2051	1031		2588
7 	16.5% (10.4 m)	Medium Blue/Green		505		4113	1289		2533






Upper thread 63.1 m

Bobbin 21.0 m

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Thread Charts

Thread	Consumption	Name	Brother	Country	Isacord	Polyester	Madeira Rayo	Robison-Anton	Rayon
1 	11.5% (5.6 m)	Fluo Yellow	336		0904		1137		2463
2 	18.1% (8.8 m)	Lime Green	446		5833		1169		2457
3 	22.3% (10.8 m)	Grape Wine	635		2905		1188		2292
4 	36.2% (17.6 m)	Medium Pink	133		2152		1319		2260
5 	12.0% (5.8 m)	California Blue	575		3902		1176		2441

Upper thread 48.7 m  
 Bobbin 16.2 m

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