







Thread Charts







Thread	Consumption	Name	Isacord Polyester	Madeira Rayon	Robison-Anton Rayon	Sulky Rayon
1 	38.4% (7.1 m)	Aquamarine	4116	1095	2307	1252
2 	4.4% (0.8 m)	Doeskin	0776	1287	2217	1220
3 	18.3% (3.4 m)	Honeydew	1102	1278	2327	1313
4 	27.4% (5.1 m)	Wildfire	2011	1181	2267	1311
5 	10.6% (2.0 m)	Emerald	5324	1250	2208	1101
6 	0.9% (0.2 m)	Black	0020	1008	2552	1182

Upper thread 18.6 m
 Bobbin 6.2 m

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Thread Charts









Thread	Consumption	Name	Isacord Polyester	Madeira Rayon	Robison-Anton Rayon	Sulky Rayon
1 	6.7% (1.3 m)	Doeskin	0776	1287	2217	1220
2 	38.7% (7.3 m)	Aquamarine	4116	1095	2307	1252
3 	23.2% (4.4 m)	Wildfire	2011	1181	2267	1311
4 	15.0% (2.8 m)	Emerald	5324	1250	2208	1101
5 	5.9% (1.1 m)	Honeydew	1102	1278	2327	1313
6 	10.5% (2.0 m)	Dark Grey	1375	1043	2411	1273

Upper thread 18.9 m
 Bobbin 6.3 m

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Thread Charts








Thread	Consumption	Name	Isacord Polyester	Madeira Rayon	Robison-Anton Rayon	Sulky Rayon
1 	15.7% (4.1 m)	Dark Grey	1375	1043	2411	1273
2 	19.4% (5.0 m)	Honeydew	1102	1278	2327	1313
3 	8.4% (2.2 m)	Wildfire	2011	1181	2267	1311
4 	13.3% (3.5 m)	Dark Green	5374	1390	2458	1285
5 	13.1% (3.4 m)	Emerald	5324	1250	2208	1101
6 	16.0% (4.2 m)	Calypso	3544	1366	2427	526
7 	12.2% (3.2 m)	Medium Grey	0152	1040	2484	1295
8 	2.0% (0.5 m)	Aquamarine	4116	1095	2307	1252

Upper thread 26.0 m
 Bobbin 8.7 m

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Thread Charts

Thread	Consumption	Name	Isacord Polyester	Madeira Rayon	Robison-Anton Rayon	Sulky Rayon
1 	20.1% (5.5 m)	Aquamarine	4116	1095	2307	1252
2 	8.8% (2.4 m)	Medium Brown	1565	1258	2481	1170
3 	26.8% (7.3 m)	Wildfire	2011	1181	2267	1311
4 	17.7% (4.8 m)	Emerald	5324	1250	2208	1101
5 	12.3% (3.4 m)	Honeydew	1102	1278	2327	1313
6 	13.5% (3.7 m)	Calypso	3544	1366	2427	526
7 	0.9% (0.2 m)	Dark Grey	1375	1043	2411	1273

Upper thread 27.3 m

Bobbin 9.1 m







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Thread Charts







Thread	Consumption	Name	Isacord Polyester	Madeira Rayon	Robison-Anton Rayon	Sulky Rayon
1 	6.1% (1.3 m)	Doeskin	0776	1287	2217	1220
2 	35.1% (7.6 m)	Aquamarine	4116	1095	2307	1252
3 	27.6% (6.0 m)	Wildfire	2011	1181	2267	1311
4 	25.0% (5.4 m)	Emerald	5324	1250	2208	1101
5 	1.2% (0.3 m)	Honeydew	1102	1278	2327	1313
6 	4.9% (1.1 m)	Dark Grey	1375	1043	2411	1273

Upper thread 21.6 m
 Bobbin 7.2 m

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Thread Charts






Thread	Consumption	Name	Isacord Polyester	Madeira Rayon	Robison-Anton Rayon	Sulky Rayon
1 	26.9% (4.2 m)	Aquamarine	4116	1095	2307	1252
2 	11.7% (1.8 m)	Calypso	3544	1366	2427	526
3 	25.8% (4.0 m)	Honeydew	1102	1278	2327	1313
4 	18.5% (2.9 m)	Wildfire	2011	1181	2267	1311
5 	5.1% (0.8 m)	Emerald	5324	1250	2208	1101
6 	12.1% (1.9 m)	Dark Grey	1375	1043	2411	1273

Upper thread 15.5 m
 Bobbin 5.2 m

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Thread Charts







Thread	Consumption	Name	Isacord Polyester	Madeira Rayon	Robison-Anton Rayon	Sulky Rayon
1 	18.7% (2.8 m)	Aquamarine	4116	1095	2307	1252
2 	21.4% (3.2 m)	Honeydew	1102	1278	2327	1313
3 	30.7% (4.6 m)	Wildfire	2011	1181	2267	1311
4 	27.9% (4.2 m)	Calypso	3544	1366	2427	526
5 	1.3% (0.2 m)	Dark Grey	1375	1043	2411	1273

Upper thread 14.9 m
 Bobbin 5.0 m

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Thread Charts







Thread	Consumption	Name	Isacord Polyester	Madeira Rayon	Robison-Anton Rayon	Sulky Rayon
1 	11.3% (1.9 m)	Doeskin	0776	1287	2217	1220
2 	27.7% (4.7 m)	Aquamarine	4116	1095	2307	1252
3 	12.8% (2.2 m)	Wildfire	2011	1181	2267	1311
4 	42.5% (7.2 m)	Calypso	3544	1366	2427	526
5 	2.0% (0.3 m)	Honeydew	1102	1278	2327	1313
6 	3.7% (0.6 m)	Dark Grey	1375	1043	2411	1273

Upper thread 16.9 m
 Bobbin 5.6 m

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Thread Charts








Thread	Consumption	Name	Isacord Polyester	Madeira Rayon	Robison-Anton Rayon	Sulky Rayon
1 	13.6% (2.4 m)	Doeskin	0776	1287	2217	1220
2 	23.0% (4.1 m)	Aquamarine	4116	1095	2307	1252
3 	33.6% (6.0 m)	Honeydew	1102	1278	2327	1313
4 	11.3% (2.0 m)	Emerald	5324	1250	2208	1101
5 	5.3% (0.9 m)	Wildfire	2011	1181	2267	1311
6 	13.3% (2.4 m)	Dark Grey	1375	1043	2411	1273

Upper thread 17.8 m
 Bobbin 5.9 m

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Thread Charts

Thread	Consumption	Name	Isacord Polyester	Madeira Rayon	Robison-Anton Rayon	Sulky Rayon
1 	15.9% (2.9 m)	Aquamarine	4116	1095	2307	1252
2 	8.1% (1.5 m)	Doeskin	0776	1287	2217	1220
3 	11.0% (2.0 m)	Wildfire	2011	1181	2267	1311
4 	19.3% (3.5 m)	Emerald	5324	1250	2208	1101
5 	22.3% (4.0 m)	Calypso	3544	1366	2427	526
6 	8.1% (1.5 m)	Honeydew	1102	1278	2327	1313
7 	15.3% (2.8 m)	Dark Grey	1375	1043	2411	1273

Upper thread 18.0 m

Bobbin 6.0 m

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