







Thread Charts







Thread	Consumption	Name	Isacord Polyester	Madeira Rayon	Robison-Anton Rayon	Sulky Rayon
1 	37.0% (10.3 m)	Aquamarine	4116	1095	2307	1252
2 	4.1% (1.1 m)	Doeskin	0776	1287	2217	1220
3 	18.8% (5.2 m)	Honeydew	1102	1278	2327	1313
4 	27.9% (7.8 m)	Wildfire	2011	1181	2267	1311
5 	11.2% (3.1 m)	Emerald	5324	1250	2208	1101
6 	1.0% (0.3 m)	Black	0020	1008	2552	1182

Upper thread 27.8 m
 Bobbin 9.3 m

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Thread Charts









Thread	Consumption	Name	Isacord Polyester	Madeira Rayon	Robison-Anton Rayon	Sulky Rayon
1 	6.7% (2.1 m)	Doeskin	0776	1287	2217	1220
2 	39.0% (12.3 m)	Aquamarine	4116	1095	2307	1252
3 	23.0% (7.3 m)	Wildfire	2011	1181	2267	1311
4 	15.0% (4.7 m)	Emerald	5324	1250	2208	1101
5 	6.0% (1.9 m)	Honeydew	1102	1278	2327	1313
6 	10.4% (3.3 m)	Dark Grey	1375	1043	2411	1273

Upper thread 31.5 m
 Bobbin 10.5 m

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Thread Charts








Thread	Consumption	Name	Isacord Polyester	Madeira Rayon	Robison-Anton Rayon	Sulky Rayon
1 	15.6% (6.8 m)	Dark Grey	1375	1043	2411	1273
2 	18.5% (8.1 m)	Honeydew	1102	1278	2327	1313
3 	8.4% (3.7 m)	Wildfire	2011	1181	2267	1311
4 	13.3% (5.8 m)	Dark Green	5374	1390	2458	1285
5 	13.4% (5.9 m)	Emerald	5324	1250	2208	1101
6 	15.7% (6.9 m)	Calypso	3544	1366	2427	526
7 	13.1% (5.7 m)	Medium Grey	0152	1040	2484	1295
8 	2.0% (0.9 m)	Aquamarine	4116	1095	2307	1252

Upper thread 43.6 m
 Bobbin 14.5 m

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Thread Charts

Thread	Consumption	Name	Isacord Polyester	Madeira Rayon	Robison-Anton Rayon	Sulky Rayon
1 	19.6% (7.3 m)	Aquamarine	4116	1095	2307	1252
2 	8.6% (3.2 m)	Medium Brown	1565	1258	2481	1170
3 	27.3% (10.1 m)	Wildfire	2011	1181	2267	1311
4 	17.5% (6.5 m)	Emerald	5324	1250	2208	1101
5 	12.7% (4.7 m)	Honeydew	1102	1278	2327	1313
6 	13.3% (4.9 m)	Calypso	3544	1366	2427	526
7 	1.0% (0.4 m)	Dark Grey	1375	1043	2411	1273







Upper thread 37.1 m

Bobbin 12.4 m

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Thread Charts







Thread	Consumption	Name	Isacord Polyester	Madeira Rayon	Robison-Anton Rayon	Sulky Rayon
1 	5.8% (2.2 m)	Doeskin	0776	1287	2217	1220
2 	33.9% (12.6 m)	Aquamarine	4116	1095	2307	1252
3 	28.3% (10.6 m)	Wildfire	2011	1181	2267	1311
4 	25.4% (9.5 m)	Emerald	5324	1250	2208	1101
5 	1.3% (0.5 m)	Honeydew	1102	1278	2327	1313
6 	5.3% (2.0 m)	Dark Grey	1375	1043	2411	1273

Upper thread 37.2 m
 Bobbin 12.4 m

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Thread Charts






Thread	Consumption	Name	Isacord Polyester	Madeira Rayon	Robison-Anton Rayon	Sulky Rayon
1 	26.1% (7.2 m)	Aquamarine	4116	1095	2307	1252
2 	11.6% (3.2 m)	Calypso	3544	1366	2427	526
3 	26.4% (7.3 m)	Honeydew	1102	1278	2327	1313
4 	18.6% (5.2 m)	Wildfire	2011	1181	2267	1311
5 	5.3% (1.5 m)	Emerald	5324	1250	2208	1101
6 	12.1% (3.3 m)	Dark Grey	1375	1043	2411	1273

Upper thread 27.7 m
 Bobbin 9.2 m

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Thread Charts







Thread	Consumption	Name	Isacord Polyester	Madeira Rayon	Robison-Anton Rayon	Sulky Rayon
1 	17.2% (5.1 m)	Aquamarine	4116	1095	2307	1252
2 	21.5% (6.4 m)	Honeydew	1102	1278	2327	1313
3 	29.1% (8.7 m)	Wildfire	2011	1181	2267	1311
4 	30.4% (9.1 m)	Calypso	3544	1366	2427	526
5 	1.7% (0.5 m)	Dark Grey	1375	1043	2411	1273

Upper thread 29.8 m
 Bobbin 9.9 m

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Thread Charts







Thread	Consumption	Name	Isacord Polyester	Madeira Rayon	Robison-Anton Rayon	Sulky Rayon
1 	11.0% (2.8 m)	Doeskin	0776	1287	2217	1220
2 	27.2% (6.8 m)	Aquamarine	4116	1095	2307	1252
3 	12.7% (3.2 m)	Wildfire	2011	1181	2267	1311
4 	42.9% (10.7 m)	Calypso	3544	1366	2427	526
5 	2.1% (0.5 m)	Honeydew	1102	1278	2327	1313
6 	4.0% (1.0 m)	Dark Grey	1375	1043	2411	1273

Upper thread 24.9 m
 Bobbin 8.3 m

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Thread Charts








Thread	Consumption	Name	Isacord Polyester	Madeira Rayon	Robison-Anton Rayon	Sulky Rayon
1 	13.4% (3.7 m)	Doeskin	0776	1287	2217	1220
2 	22.3% (6.1 m)	Aquamarine	4116	1095	2307	1252
3 	33.7% (9.3 m)	Honeydew	1102	1278	2327	1313
4 	12.1% (3.3 m)	Emerald	5324	1250	2208	1101
5 	5.2% (1.4 m)	Wildfire	2011	1181	2267	1311
6 	13.4% (3.7 m)	Dark Grey	1375	1043	2411	1273

Upper thread 27.6 m
 Bobbin 9.2 m

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Thread Charts

Thread	Consumption	Name	Isacord Polyester	Madeira Rayon	Robison-Anton Rayon	Sulky Rayon
1 	15.6% (4.0 m)	Aquamarine	4116	1095	2307	1252
2 	8.2% (2.1 m)	Doeskin	0776	1287	2217	1220
3 	11.0% (2.9 m)	Wildfire	2011	1181	2267	1311
4 	19.5% (5.1 m)	Emerald	5324	1250	2208	1101
5 	21.8% (5.7 m)	Calypso	3544	1366	2427	526
6 	8.3% (2.2 m)	Honeydew	1102	1278	2327	1313
7 	15.6% (4.0 m)	Dark Grey	1375	1043	2411	1273

Upper thread 25.9 m

Bobbin 8.6 m

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