







Thread Charts







Thread	Consumption	Name	Isacord Polyester	Madeira Rayon	Robison-Anton Rayon	Sulky Rayon
1 	36.7% (12.6 m)	Aquamarine	4116	1095	2307	1252
2 	4.0% (1.4 m)	Doeskin	0776	1287	2217	1220
3 	18.9% (6.5 m)	Honeydew	1102	1278	2327	1313
4 	28.2% (9.7 m)	Wildfire	2011	1181	2267	1311
5 	11.0% (3.8 m)	Emerald	5324	1250	2208	1101
6 	1.1% (0.4 m)	Black	0020	1008	2552	1182

Upper thread 34.3 m  
 Bobbin 11.4 m

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Thread Charts

Thread	Consumption	Name	Isacord Polyester	Madeira Rayon	Robison-Anton Rayon	Sulky Rayon
1 	6.8% (2.6 m)	Doeskin	0776	1287	2217	1220
2 	39.0% (15.1 m)	Aquamarine	4116	1095	2307	1252
3 	22.9% (8.8 m)	Wildfire	2011	1181	2267	1311
4 	15.1% (5.8 m)	Emerald	5324	1250	2208	1101
5 	5.9% (2.3 m)	Honeydew	1102	1278	2327	1313
6 	10.4% (4.0 m)	Dark Grey	1375	1043	2411	1273

Upper thread 38.6 m  
 Bobbin 12.9 m

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Thread Charts








Thread	Consumption	Name	Isacord Polyester	Madeira Rayon	Robison-Anton Rayon	Sulky Rayon
1	15.5% (8.3 m)	Dark Grey	1375	1043	2411	1273
2	18.3% (9.8 m)	Honeydew	1102	1278	2327	1313
3	8.5% (4.5 m)	Wildfire	2011	1181	2267	1311
4	13.2% (7.1 m)	Dark Green	5374	1390	2458	1285
5	13.3% (7.2 m)	Emerald	5324	1250	2208	1101
6	15.7% (8.4 m)	Calypso	3544	1366	2427	526
7	13.5% (7.2 m)	Medium Grey	0152	1040	2484	1295
8	2.0% (1.1 m)	Aquamarine	4116	1095	2307	1252

Upper thread 53.7 m  
 Bobbin 17.9 m

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Thread Charts

Thread	Consumption	Name	Isacord Polyester	Madeira Rayon	Robison-Anton Rayon	Sulky Rayon
1 	19.2% (8.8 m)	Aquamarine	4116	1095	2307	1252
2 	8.5% (3.9 m)	Medium Brown	1565	1258	2481	1170
3 	27.8% (12.7 m)	Wildfire	2011	1181	2267	1311
4 	17.3% (7.9 m)	Emerald	5324	1250	2208	1101
5 	12.7% (5.8 m)	Honeydew	1102	1278	2327	1313
6 	13.3% (6.1 m)	Calypso	3544	1366	2427	526
7 	1.1% (0.5 m)	Dark Grey	1375	1043	2411	1273







Upper thread 45.7 m

Bobbin 15.2 m

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Thread Charts







Thread	Consumption	Name	Isacord Polyester	Madeira Rayon	Robison-Anton Rayon	Sulky Rayon
1 	5.8% (2.6 m)	Doeskin	0776	1287	2217	1220
2 	33.5% (15.2 m)	Aquamarine	4116	1095	2307	1252
3 	28.3% (12.8 m)	Wildfire	2011	1181	2267	1311
4 	25.7% (11.6 m)	Emerald	5324	1250	2208	1101
5 	1.3% (0.6 m)	Honeydew	1102	1278	2327	1313
6 	5.4% (2.4 m)	Dark Grey	1375	1043	2411	1273

Upper thread 45.3 m  
 Bobbin 15.1 m

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Thread Charts

Thread	Consumption	Name	Isacord Polyester	Madeira Rayon	Robison-Anton Rayon	Sulky Rayon
1 	25.8% (8.7 m)	Aquamarine	4116	1095	2307	1252
2 	11.5% (3.9 m)	Calypso	3544	1366	2427	526
3 	26.4% (8.9 m)	Honeydew	1102	1278	2327	1313
4 	18.6% (6.3 m)	Wildfire	2011	1181	2267	1311
5 	5.5% (1.8 m)	Emerald	5324	1250	2208	1101
6 	12.2% (4.1 m)	Dark Grey	1375	1043	2411	1273

Upper thread 33.6 m  
 Bobbin 11.2 m

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Thread Charts







Thread	Consumption	Name	Isacord Polyester	Madeira Rayon	Robison-Anton Rayon	Sulky Rayon
1	16.9% (7.4 m)	Aquamarine	4116	1095	2307	1252
2	21.6% (9.5 m)	Honeydew	1102	1278	2327	1313
3	28.6% (12.6 m)	Wildfire	2011	1181	2267	1311
4	30.6% (13.5 m)	Calypso	3544	1366	2427	526
5	2.2% (1.0 m)	Dark Grey	1375	1043	2411	1273

Upper thread 44.0 m  
 Bobbin 14.7 m

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Thread Charts







Thread	Consumption	Name	Isacord Polyester	Madeira Rayon	Robison-Anton Rayon	Sulky Rayon
1 	11.0% (3.3 m)	Doeskin	0776	1287	2217	1220
2 	27.1% (8.2 m)	Aquamarine	4116	1095	2307	1252
3 	12.7% (3.8 m)	Wildfire	2011	1181	2267	1311
4 	42.8% (12.9 m)	Calypso	3544	1366	2427	526
5 	2.2% (0.7 m)	Honeydew	1102	1278	2327	1313
6 	4.2% (1.3 m)	Dark Grey	1375	1043	2411	1273

Upper thread 30.2 m  
 Bobbin 10.1 m

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Thread Charts








Thread	Consumption	Name	Isacord Polyester	Madeira Rayon	Robison-Anton Rayon	Sulky Rayon
1 	13.2% (4.5 m)	Doeskin	0776	1287	2217	1220
2 	21.9% (7.4 m)	Aquamarine	4116	1095	2307	1252
3 	33.4% (11.4 m)	Honeydew	1102	1278	2327	1313
4 	12.2% (4.1 m)	Emerald	5324	1250	2208	1101
5 	5.9% (2.0 m)	Wildfire	2011	1181	2267	1311
6 	13.4% (4.6 m)	Dark Grey	1375	1043	2411	1273

Upper thread 34.0 m  
 Bobbin 11.3 m

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Thread Charts

Thread	Consumption	Name	Isacord Polyester	Madeira Rayon	Robison-Anton Rayon	Sulky Rayon
1 	15.5% (4.9 m)	Aquamarine	4116	1095	2307	1252
2 	8.1% (2.5 m)	Doeskin	0776	1287	2217	1220
3 	11.0% (3.5 m)	Wildfire	2011	1181	2267	1311
4 	19.6% (6.1 m)	Emerald	5324	1250	2208	1101
5 	21.7% (6.8 m)	Calypso	3544	1366	2427	526
6 	8.2% (2.6 m)	Honeydew	1102	1278	2327	1313
7 	15.7% (4.9 m)	Dark Grey	1375	1043	2411	1273

Upper thread 31.3 m

Bobbin 10.4 m

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