






Thread Charts







Thread	Consumption	Name	Isacord Polyester	Madeira Rayon	Robison-Anton Rayon	Sulky Rayon
1 	3.7% (1.1 m)	Medium Green/Yellow	0853	1190	2333	1265
2 	13.3% (3.9 m)	Fluo Yellow	0904	1137	2463	1333
3 	30.0% (8.7 m)	Lime Green	5833	1169	2457	1510
4 	11.4% (3.3 m)	Bright Green	5934	1369	2209	1049
5 	41.6% (12.1 m)	California Blue	3902	1176	2441	1252

Upper thread 29.2 m
 Bobbin 9.7 m

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Thread Charts






Thread	Consumption	Name	Isacord Polyester	Madeira Rayon	Robison-Anton Rayon	Sulky Rayon
1 	11.0% (2.4 m)	Fleece Green	5324	1051	2410	1101
2 	1.1% (0.2 m)	Fluo Yellow	0904	1137	2463	1333
3 	19.8% (4.3 m)	Dark Blue	3600	1177	2442	1290
4 	28.6% (6.2 m)	River Mist	3815	1089	2433	1249
5 	19.6% (4.2 m)	California Blue	3902	1176	2441	1252
6 	19.9% (4.3 m)	Red	1904	1037	2420	621

Upper thread 21.5 m
 Bobbin 7.2 m

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Thread Charts







Thread	Consumption	Name	Isacord Polyester	Madeira Rayon	Robison-Anton Rayon	Sulky Rayon
1 	33.2% (8.6 m)	Green	5374	1370	2454	1517
2 	17.5% (4.5 m)	Violet	2764	1319	2424	2124
3 	14.2% (3.7 m)	Fluo Yellow	0904	1137	2463	1333
4 	7.8% (2.0 m)	Easter Purple	3211	1263	2426	1235
5 	27.2% (7.0 m)	Red	1904	1037	2420	621

Upper thread 25.8 m
 Bobbin 8.6 m

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Thread Charts








Thread	Consumption	Name	Isacord Polyester	Madeira Rayon	Robison-Anton Rayon	Sulky Rayon
1 	10.8% (2.5 m)	Fleece Green	5324	1051	2410	1101
2 	28.9% (6.6 m)	Red	1904	1037	2420	621
3 	2.6% (0.6 m)	Medium Brown	1565	1194	2227	1179
4 	37.0% (8.4 m)	Parchment	1060	1026	2234	622
5 	19.8% (4.5 m)	Fluo Yellow	0904	1137	2463	1333
6 	0.8% (0.2 m)	California Blue	3902	1176	2441	1252

Upper thread 22.7 m
 Bobbin 7.6 m

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Thread Charts

Thread	Consumption	Name	Isacord Polyester	Madeira Rayon	Robison-Anton Rayon	Sulky Rayon
1 	22.3% (6.0 m)	Golden Yellow	0904	1137	2463	1333
2 	0.5% (0.1 m)	Golden Poppy	1332	1278	2327	1126
3 	13.4% (3.6 m)	Fleece Green	5324	1051	2410	1101
4 	3.0% (0.8 m)	Rust	1904	1037	2420	621
5 	37.3% (10.1 m)	Violet	2764	1319	2424	2124
6 	22.1% (6.0 m)	Easter Purple	3211	1263	2426	1122
7 	1.5% (0.4 m)	California Blue	3902	1176	2441	1252

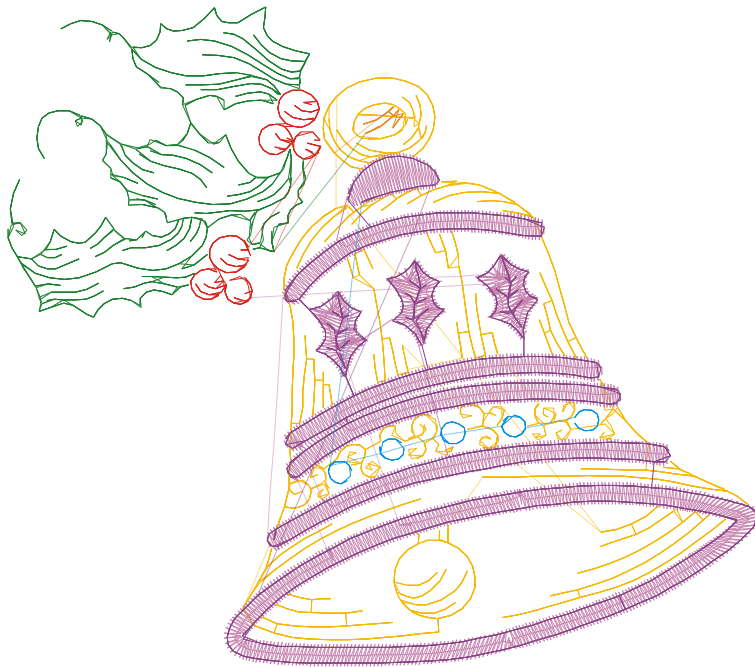
Upper thread 27.0 m

Bobbin 9.0 m






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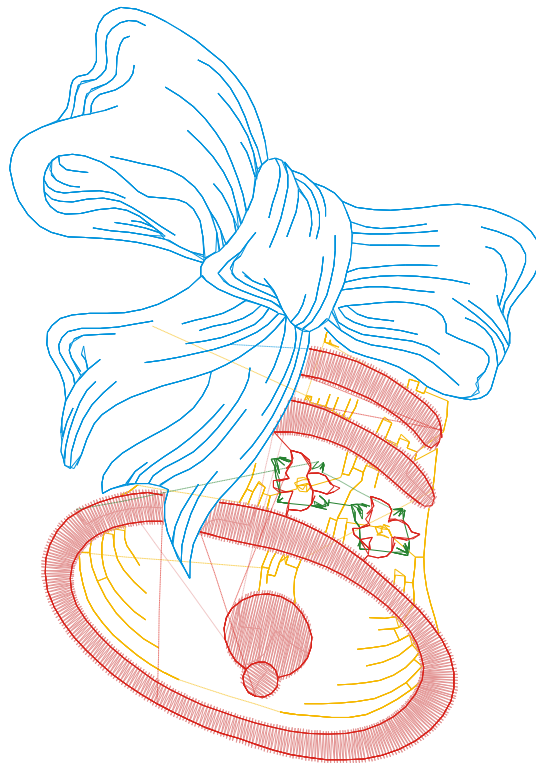


Thread Charts






Thread	Consumption	Name	Isacord Polyester	Madeira Rayon	Robison-Anton Rayon	Sulky Rayon
1 	11.3% (2.4 m)	Golden Yellow	0904	1137	2463	1333
2 	36.1% (7.8 m)	Light Orange	1840	1148	2591	1016
3 	2.0% (0.4 m)	Moss Green	5324	1369	2209	1101
4 	13.9% (3.0 m)	Rust	1904	1037	2420	621
5 	36.7% (7.9 m)	California Blue	3902	1176	2441	1252

Upper thread 21.7 m
 Bobbin 7.2 m

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Thread Charts






Thread	Consumption	Name	Isacord Polyester	Madeira Rayon	Robison-Anton Rayon	Sulky Rayon
1 	11.2% (2.2 m)	Deep Gold	0904	1025	2556	1333
2 	17.2% (3.4 m)	Green	5374	1370	2315	1517
3 	34.1% (6.8 m)	Red	1904	1221	2205	1237
4 	27.3% (5.4 m)	Loganberry	2920	1235	2424	2124
5 	10.2% (2.0 m)	Deep Violet	2810	1263	2490	1122

Upper thread 19.8 m
 Bobbin 6.6 m

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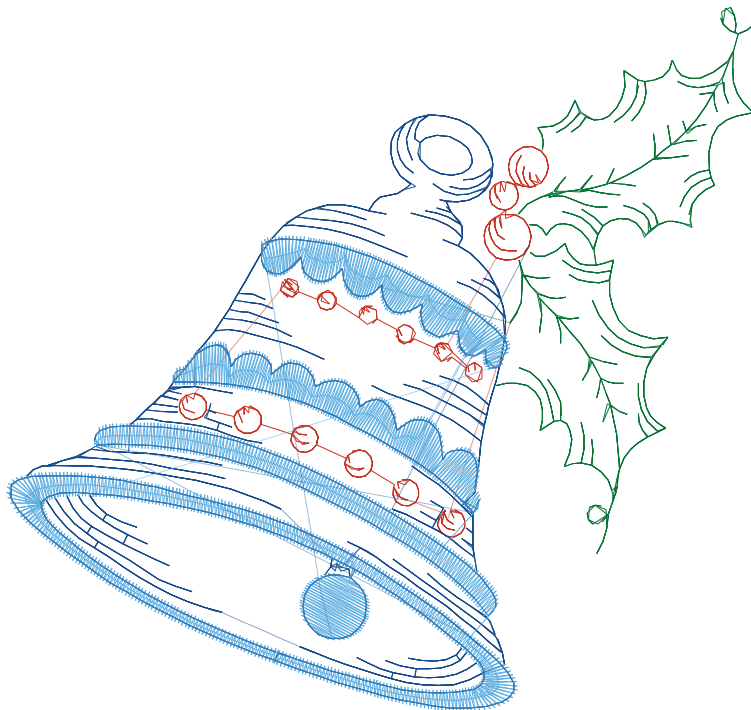


Thread Charts





Thread	Consumption	Name	Isacord Polyester	Madeira Rayon	Robison-Anton	Rayon Sulky Rayon
1 	13.5% (3.2 m)	Green	5324	1051	2410	1101
2 	6.5% (1.5 m)	Red	1904	1221	2205	1237
3 	22.2% (5.2 m)	Dark Blue	3611	1364	2436	1253
4 	38.5% (9.0 m)	Ozone	3815	1028	2533	1249
5 	19.3% (4.5 m)	Empire Blue	3902	1029	2529	1534

Upper thread 23.4 m
 Bobbin 7.8 m

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Thread Charts





Thread	Consumption	Name	Isacord Polyester	Madeira Rayon	Robison-Anton Rayon	Sulky Rayon
1 	17.0% (6.0 m)	Deep Gold	0904	1025	2556	1333
2 	27.1% (9.6 m)	Nut	1332	1372	2602	1126
3 	37.0% (13.1 m)	Loganberry	2920	1235	2424	2124
4 	18.9% (6.7 m)	Deep Violet	2810	1263	2490	1122

Upper thread 35.4 m
 Bobbin 11.8 m

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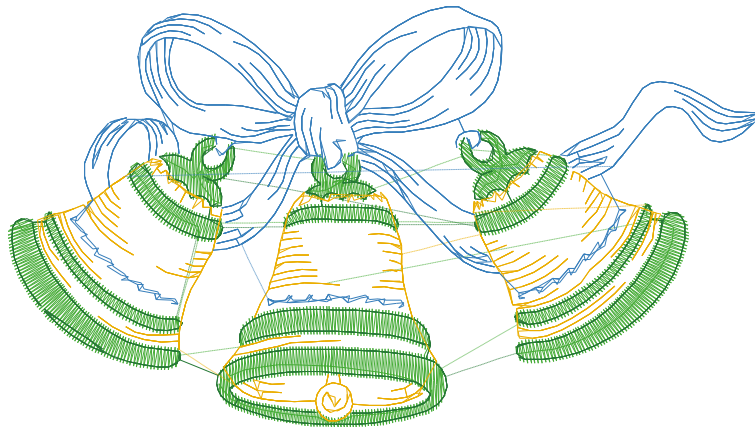


Thread Charts






Thread	Consumption	Name	Isacord Polyester	Madeira Rayon	Robison-Anton Rayon	Sulky Rayon
1 	36.0% (7.9 m)	Emerald	5633	1101	2214	1049
2 	20.7% (4.5 m)	Green	5324	1103	2209	580
3 	15.9% (3.5 m)	Deep Gold	0904	1025	2556	1333
4 	27.3% (6.0 m)	Empire Blue	3902	1029	2529	1534

Upper thread 21.9 m
 Bobbin 7.3 m

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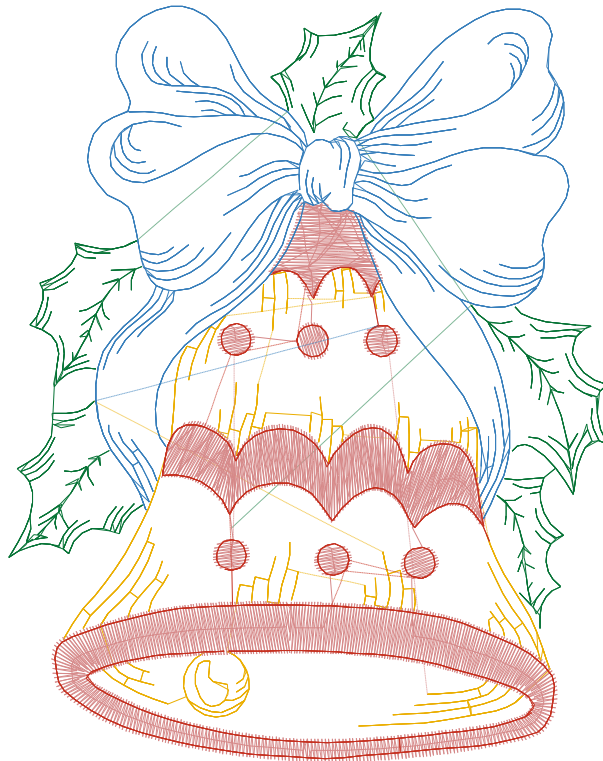


Thread Charts






Thread	Consumption	Name	Isacord Polyester	Madeira Rayon	Robison-Anton Rayon	Sulky Rayon
1 	13.1% (4.0 m)	Green	5324	1051	2410	1101
2 	12.2% (3.7 m)	Deep Gold	0904	1025	2556	1333
3 	41.3% (12.6 m)	Brandied Apricot	2152	1141	2591	1080
4 	11.1% (3.4 m)	Red	1904	1221	2205	1237
5 	22.3% (6.8 m)	Empire Blue	3902	1029	2529	1534

Upper thread 30.5 m
 Bobbin 10.2 m

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Thread Charts

Thread	Consumption	Name	Isacord Polyester	Madeira Rayon	Robison-Anton Rayon	Sulky Rayon
1 	27.0% (9.2 m)	Red	1904	1221	2205	1237
2 	15.0% (5.1 m)	Green	5324	1051	2410	1101
3 	2.7% (0.9 m)	Empire Blue	3902	1029	2529	1534
4 	32.7% (11.2 m)	Snapdragon	0851	1270	2234	2134
5 	22.6% (7.7 m)	Deep Gold	0904	1025	2556	1333

Upper thread 34.1 m
 Bobbin 11.4 m

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