



Alternate Thread Charts

Thread	Consumption	Name	Brother	Country	Isacord	Polyester	Madeira Rayon	Robison-Anton	Rayon
1 	60.3% (9.1 m)	Dark Yellow		354		0932	1025		2602
2 	39.7% (6.0 m)	Black		717		1375	1199		2411

Upper thread 15.1 m
 Bobbin 5.0 m

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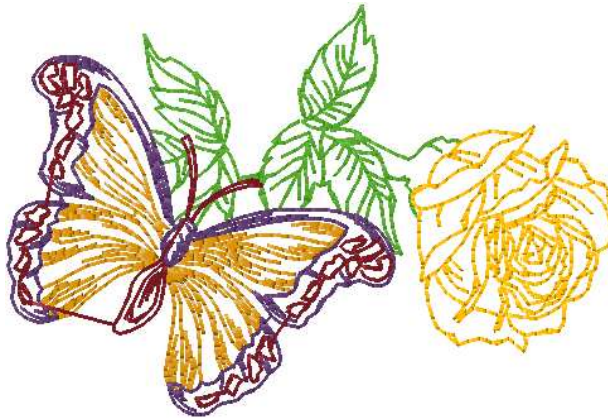


Alternate Thread Charts





Thread	Consumption	Name	Brother	Country	Isacord	Polyester	Madeira Rayon	Robison-Anton	Rayon
1	19.8% (3.2 m)	Green	446		0453		1169		2214
2	19.9% (3.3 m)	Fluo Orange	336		0904		1137		2463
3	29.2% (4.8 m)	Dark Yellow	354		0932		1025		2602
4	19.1% (3.1 m)	Jazz Purple	734		0111		1353		2490
5	12.0% (2.0 m)	Cherokee Red	255		2224		1174		2496

Upper thread 16.3 m
 Bobbin 5.4 m

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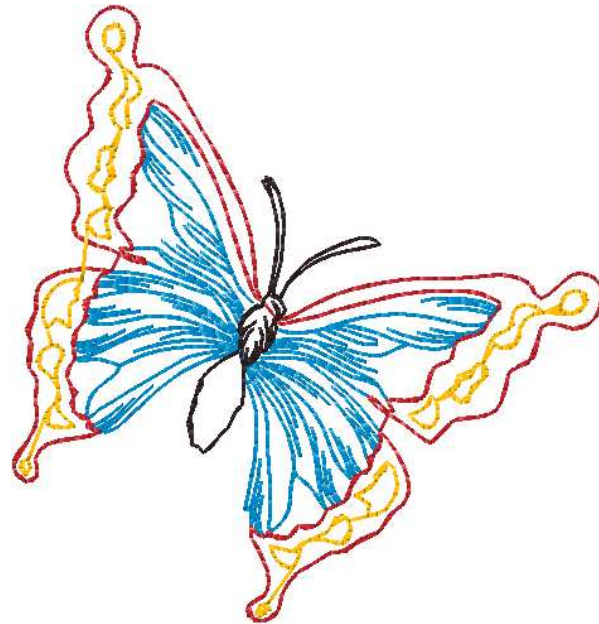


Alternate Thread Charts





Thread	Consumption	Name	Brother	Country	Isacord	Polyester	Madeira Rayon	Robison-Anton	Rayon
1 	54.0% (6.8 m)	California Blue		575		3902	1176		2441
2 	24.1% (3.1 m)	Red		024		1904	1181		2418
3 	14.5% (1.8 m)	Fluo Orange		336		0904	1137		2463
4 	7.4% (0.9 m)	Black		717		1375	1199		2411

Upper thread 12.7 m
 Bobbin 4.2 m

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Alternate Thread Charts





Thread	Consumption	Name	Brother	Country	Isacord	Polyester	Madeira Rayon	Robison-Anton	Rayon
1 	28.4% (3.6 m)	Dark Yellow		354		0932	1025		2602
2 	11.7% (1.5 m)	Fluo Orange		336		0904	1137		2463
3 	25.4% (3.2 m)	Scarlet		148		1703	1307		2420
4 	34.4% (4.3 m)	Black		717		1375	1199		2411

Upper thread 12.6 m
 Bobbin 4.2 m

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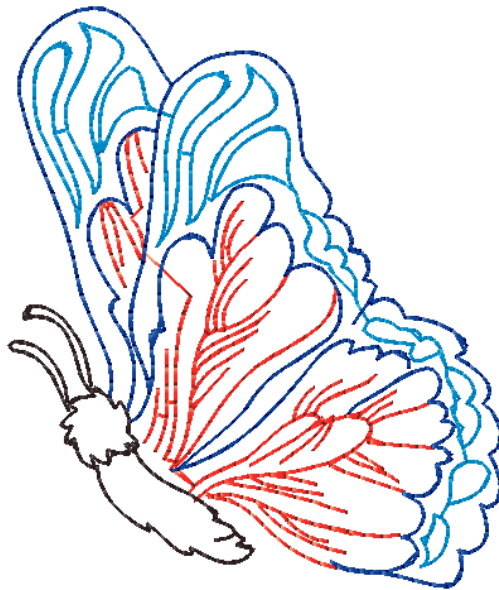


Alternate Thread Charts



Thread	Consumption	Name	Brother	Country	Isacord	Polyester	Madeira Rayon	Robison-Anton	Rayon
1 	31.4% (3.6 m)	Scarlet		148		1703	1307		2420
2 	25.6% (2.9 m)	California Blue		575		3902	1176		2441
3 	33.1% (3.8 m)	Blue		564		3611	1167		2438
4 	9.9% (1.1 m)	Black		717		1375	1199		2411

Upper thread 11.3 m
 Bobbin 3.8 m

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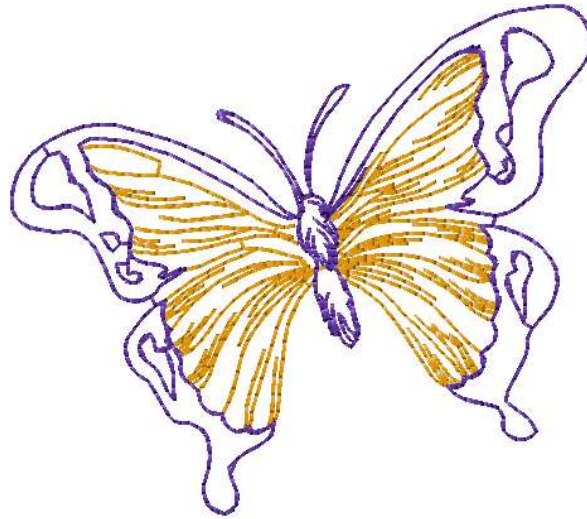


Alternate Thread Charts





Thread	Consumption	Name	Brother	Country	Isacord	Polyester	Madeira Rayon	Robison-Anton	Rayon
1 	56.6% (6.6 m)	Dark Yellow		354		0932	1025		2602
2 	43.4% (5.1 m)	Purple Maze		636		3333	1322		2428

Upper thread 11.7 m
 Bobbin 3.9 m

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Alternate Thread Charts








Thread	Consumption	Name	Brother	Country	Isacord	Polyester	Madeira Rayon	Robison-Anton	Rayon
1 	21.4% (2.0 m)	Fluo Orange		336		0904	1137		2463
2 	26.6% (2.5 m)	Ruby Glint		149		2320	1109		2261
3 	39.1% (3.7 m)	California Blue		575		3902	1176		2441
4 	12.9% (1.2 m)	Jazz Purple		734		0111	1353		2490

Upper thread 9.4 m
 Bobbin 3.1 m

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Alternate Thread Charts

Thread	Consumption	Name	Brother	Country	Isacord	Polyester	Madeira Rayon	Robison-Anton	Rayon
1 	6.4% (1.7 m)	Green		446		0453	1169		2214
2 	11.1% (3.0 m)	Bright Green		485		5324	1051		2410
3 	54.2% (14.5 m)	Ruby Glint		149		2320	1109		2261
4 	11.0% (2.9 m)	Fluo Orange		336		0904	1137		2463
5 	8.1% (2.2 m)	Dark Yellow		354		0932	1025		2602
6 	7.7% (2.1 m)	Jazz Purple		734		0111	1353		2490
7 	1.4% (0.4 m)	Dark Grey		734		0112	1240		2265

Upper thread 26.7 m

Bobbin 8.9 m





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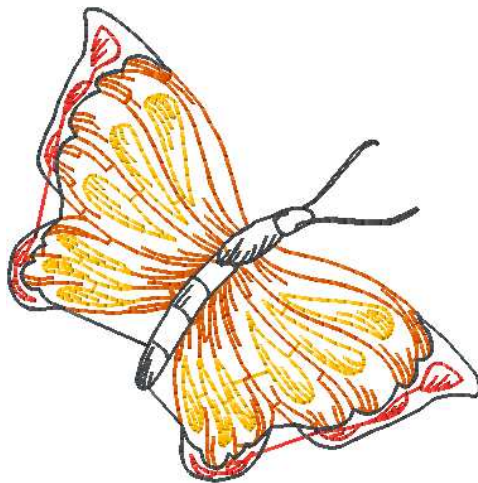


Alternate Thread Charts

Thread	Consumption	Name	Brother	Country	Isacord	Polyester	Madeira Rayon	Robison-Anton	Rayon
1 	29.8% (3.7 m)	Fluo Orange		336		0904	1137		2463
2 	35.1% (4.4 m)	Orange		264		1311	1078		2468
3 	11.0% (1.4 m)	Scarlet		148		1703	1307		2420
4 	24.2% (3.0 m)	Granite		734		2576	1131		2535

Upper thread 12.5 m
 Bobbin 4.2 m

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Alternate Thread Charts

Thread	Consumption	Name	Brother	Country	Isacord	Polyester	Madeira	Rayon	Robison-Anton	Rayon
1	15.3% (4.0 m)	Bright Green		485		5324		1051		2410
2	49.9% (12.9 m)	Ruby Glint		212		2300		1109		2261
3	8.4% (2.2 m)	Fluo Orange		336		0904		1137		2463
4	6.0% (1.6 m)	Dark Yellow		354		0932		1025		2602
5	5.6% (1.5 m)	Jazz Purple		734		0111		1353		2490
6	7.2% (1.9 m)	California Blue		575		3902		1176		2441
7	4.8% (1.2 m)	Purple Maze		636		3333		1322		2428
8	1.0% (0.3 m)	Dark Grey		734		0112		1240		2265
9	1.7% (0.4 m)	Granite		734		2576		1131		2535

Upper thread 25.9 m
 Bobbin 8.6 m

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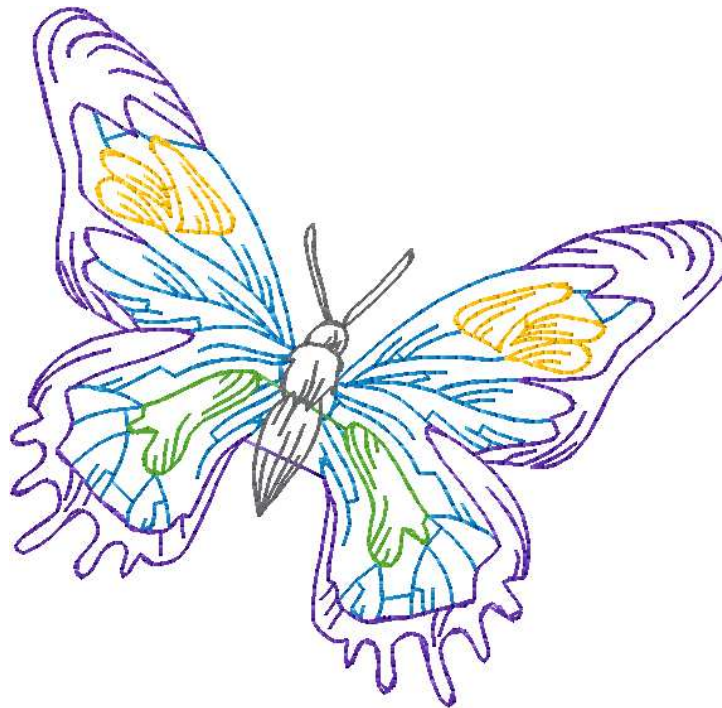


Alternate Thread Charts






Thread	Consumption	Name	Brother	Country	Isacord	Polyester	Madeira Rayon	Robison-Anton	Rayon
1	31.8% (5.0 m)	Tropical Blue		575		3522	1096		2442
2	38.4% (6.0 m)	Purple Maze		636		3353	1322		2428
3	12.5% (2.0 m)	Fluo Orange		336		0904	1137		2463
4	8.0% (1.3 m)	Green		446		0453	1169		2214
5	9.2% (1.4 m)	Dark Grey		734		0112	1240		2265

Upper thread 15.7 m
 Bobbin 5.2 m

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Alternate Thread Charts

Thread	Consumption	Name	Brother	Country	Isacord	Polyester	Madeira Rayon	Robison-Anton	Rayon
1 	17.0% (4.2 m)	Bright Green		485		5324	1051		2410
2 	10.4% (2.6 m)	Fluo Orange		336		0904	1137		2463
3 	41.2% (10.3 m)	Dark Yellow		354		0932	1025		2602
4 	14.1% (3.5 m)	Carmine		212		1921	1341		2480
5 	17.3% (4.3 m)	Black		717		1375	1199		2411

Upper thread 25.0 m
 Bobbin 8.3 m

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