








Thread Charts

Thread	Consumption	Name	Brother	Country	Isacord	Polyester	Madeira Rayon	Robison-Anton	Rayon
1 	5.0% (0.4 m)	Goldenrod		242		1332	1372		2602
2 	17.8% (1.3 m)	Pale Beige		404		0922	1359		2464
3 	8.6% (0.6 m)	Gold		224		0934	1255		2489
4 	0.3% (0.0 m)	Dark Purple		635		2600	1263		2425
5 	15.2% (1.1 m)	Cornflower		015		3842	1042		2302
6 	39.1% (2.8 m)	Purple		015		2600	1335		2425
7 	14.1% (1.0 m)	Medium Blue		015		3842	1029		2529

Upper thread 7.2 m

Bobbin 2.4 m

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Thread Charts

Thread	Consumption	Name	Brother	Country	Isacord	Polyester	Madeira Rayon	Robison-Anton	Rayon
1	4.9% (0.6 m)	Goldenrod		242		1332	1372		2602
2	17.9% (2.3 m)	Pale Beige		404		0922	1359		2464
3	8.5% (1.1 m)	Gold		224		0934	1255		2489
4	0.2% (0.0 m)	Dark Purple		635		2600	1263		2425
5	15.2% (1.9 m)	Cornflower		015		3842	1042		2302
6	39.0% (4.9 m)	Purple		015		2600	1335		2425
7	14.3% (1.8 m)	Medium Blue		015		3842	1029		2529

Upper thread 12.7 m

Bobbin 4.2 m








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Thread Charts

Thread	Consumption	Name	Brother	Country	Isacord	Polyester	Madeira Rayon	Robison-Anton	Rayon
1 	4.9% (0.7 m)	Goldenrod		242		1332	1372		2602
2 	17.9% (2.7 m)	Pale Beige		404		0922	1359		2464
3 	8.5% (1.3 m)	Gold		224		0934	1255		2489
4 	0.2% (0.0 m)	Dark Purple		635		2600	1263		2425
5 	15.2% (2.3 m)	Cornflower		015		3842	1042		2302
6 	39.0% (6.0 m)	Purple		015		2600	1335		2425
7 	14.4% (2.2 m)	Medium Blue		015		3842	1029		2529

Upper thread 15.3 m

Bobbin 5.1 m







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Thread Charts

Thread	Consumption	Name	Brother	Country	Isacord	Polyester	Madeira Rayon	Robison-Anton	Rayon
1 	3.2% (0.4 m)	Goldenrod		242		1332	1372		2602
2 	23.6% (2.7 m)	Dark Orange/ Brown		024		2011	1039		2334
3 	2.2% (0.3 m)	Dark Orange/ Brown		024		1921	1179		2205
4 	4.8% (0.5 m)	Gold		224		0934	1255		2489
5 	23.0% (2.6 m)	Bitterroot		155		1521	1220		2509
6 	43.2% (4.9 m)	Dark Pink		212		2504	1110		2261

Upper thread 11.4 m
 Bobbin 3.8 m

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Thread Charts







Thread	Consumption	Name	Brother	Country	Isacord	Polyester	Madeira Rayon	Robison-Anton	Rayon
1	3.1% (0.6 m)	Goldenrod		242		1332	1372		2602
2	23.5% (4.8 m)	Dark Orange/ Brown		024		2011	1039		2334
3	2.2% (0.4 m)	Dark Orange/ Brown		024		1921	1179		2205
4	4.8% (1.0 m)	Gold		224		0934	1255		2489
5	22.9% (4.7 m)	Bitterroot		155		1521	1220		2509
6	43.4% (8.8 m)	Dark Pink		212		2504	1110		2261

Upper thread 20.3 m
 Bobbin 6.8 m

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Thread Charts

Thread	Consumption	Name	Brother	Country	Isacord	Polyester	Madeira Rayon	Robison-Anton	Rayon
1 	3.1% (0.8 m)	Goldenrod		242		1332	1372		2602
2 	23.7% (6.0 m)	Dark Orange/ Brown		024		2011	1039		2334
3 	2.2% (0.6 m)	Dark Orange/ Brown		024		1921	1179		2205
4 	4.9% (1.2 m)	Gold		224		0934	1255		2489
5 	23.2% (5.9 m)	Bitteroot		155		1521	1220		2509
6 	43.0% (10.9 m)	Dark Pink		212		2504	1110		2261

Upper thread 25.3 m
 Bobbin 8.4 m

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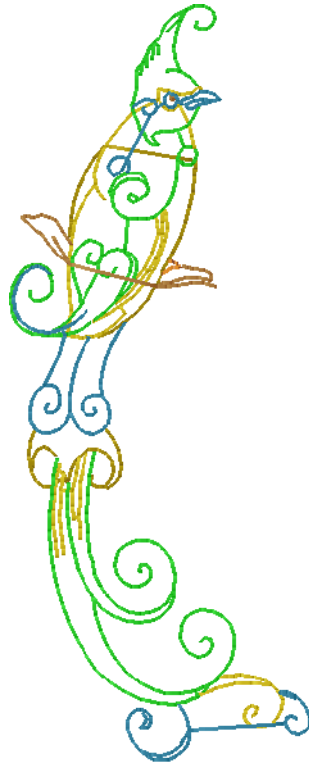


Thread Charts

Thread	Consumption	Name	Brother	Country	Isacord	Polyester	Madeira Rayon	Robison-Anton	Rayon
1	9.9% (0.7 m)	Shimmering Gold		414		0853	1350		2201
2	0.9% (0.1 m)	Goldenrod		242		1332	1372		2602
3	21.2% (1.5 m)	Pale Beige		404		0922	1359		2464
4	39.4% (2.7 m)	Medium Green		446		5510	1249		2578
5	7.1% (0.5 m)	Gold		224		0934	1255		2489
6	21.5% (1.5 m)	Western Sky		015		4032	1160		2308

Upper thread 6.9 m
 Bobbin 2.3 m

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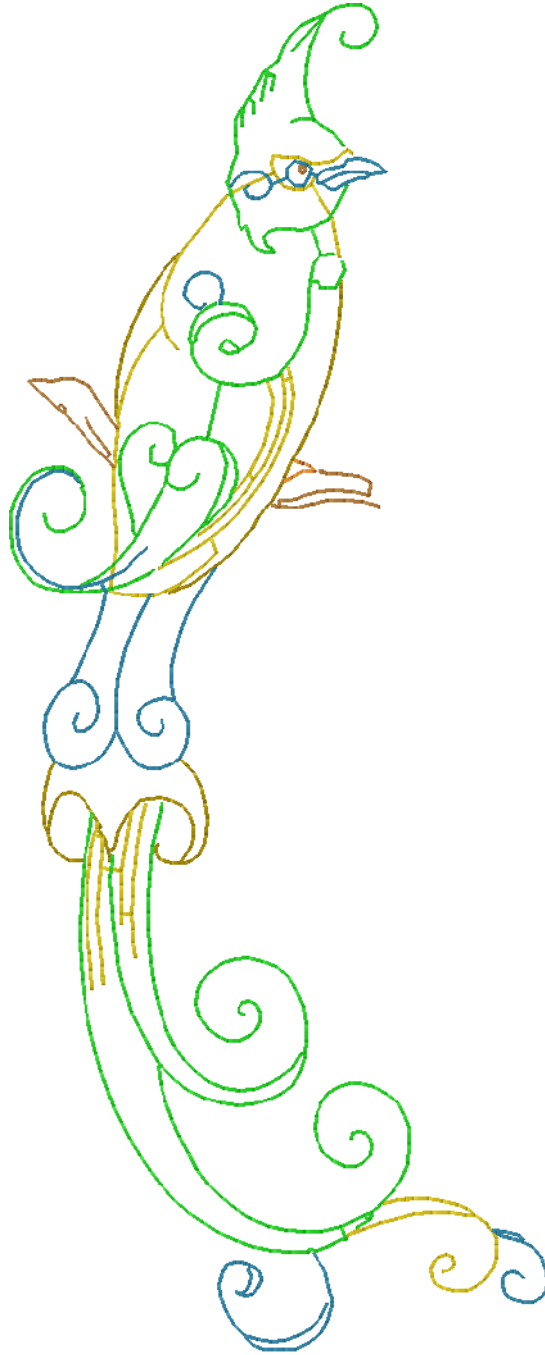


Thread Charts

Thread	Consumption	Name	Brother	Country	Isacord	Polyester	Madeira Rayon	Robison-Anton	Rayon
1	10.0% (1.2 m)	Shimmering Gold		414		0853	1350		2201
2	0.9% (0.1 m)	Goldenrod		242		1332	1372		2602
3	21.1% (2.6 m)	Pale Beige		404		0922	1359		2464
4	39.4% (4.8 m)	Medium Green		446		5510	1249		2578
5	7.1% (0.9 m)	Gold		224		0934	1255		2489
6	21.6% (2.6 m)	Western Sky		015		4032	1160		2308

Upper thread 12.2 m
 Bobbin 4.1 m

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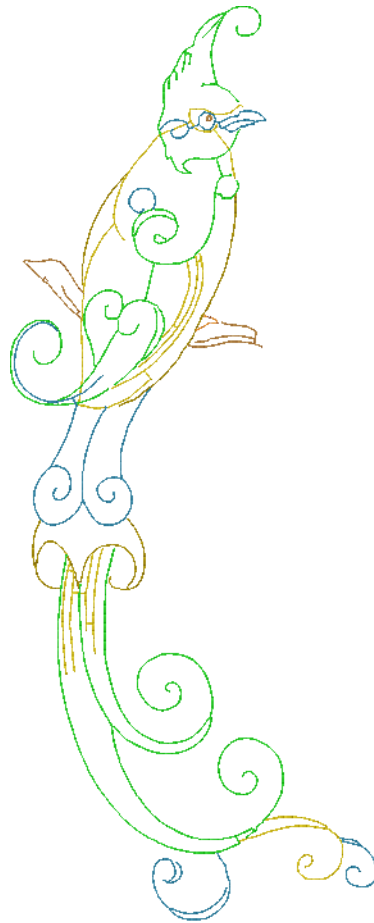


Thread Charts






Thread	Consumption	Name	Brother	Country	Isacord	Polyester	Madeira Rayon	Robison-Anton	Rayon
1	9.9% (1.6 m)	Shimmering Gold		414		0853	1350		2201
2	0.9% (0.1 m)	Goldenrod		242		1332	1372		2602
3	21.2% (3.5 m)	Pale Beige		404		0922	1359		2464
4	39.5% (6.5 m)	Medium Green		446		5510	1249		2578
5	7.1% (1.2 m)	Gold		224		0934	1255		2489
6	21.5% (3.6 m)	Western Sky		015		4032	1160		2308

Upper thread 16.5 m
 Bobbin 5.5 m

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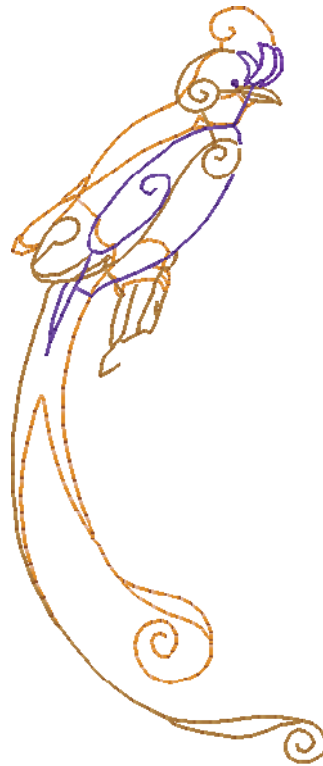


Thread Charts






Thread	Consumption	Name	Brother	Country	Isacord	Polyester	Madeira Rayon	Robison-Anton	Rayon
1 	40.1% (2.2 m)	Goldenrod		242		1332	1372		2602
2 	40.8% (2.2 m)	Gold		224		0934	1255		2489
3 	1.0% (0.1 m)	Dark Purple		635		2600	1263		2425
4 	15.0% (0.8 m)	Purple		015		2600	1335		2425
5 	3.1% (0.2 m)	Medium Purple		635		2600	1335		2425

Upper thread 5.5 m
 Bobbin 1.8 m

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Thread Charts

Thread	Consumption	Name	Brother	Country	Isacord	Polyester	Madeira Rayon	Robison-Anton	Rayon
1 	39.6% (3.9 m)	Goldenrod		242		1332	1372		2602
2 	40.8% (4.0 m)	Gold		224		0934	1255		2489
3 	0.9% (0.1 m)	Dark Purple		635		2600	1263		2425
4 	15.5% (1.5 m)	Purple		015		2600	1335		2425
5 	3.2% (0.3 m)	Medium Purple		635		2600	1335		2425

Upper thread 9.7 m
 Bobbin 3.2 m

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Thread Charts

Thread	Consumption	Name	Brother	Country	Isacord	Polyester	Madeira Rayon	Robison-Anton	Rayon
1	39.6% (5.0 m)	Goldenrod		242		1332	1372		2602
2	40.9% (5.1 m)	Gold		224		0934	1255		2489
3	0.9% (0.1 m)	Dark Purple		635		2600	1263		2425
4	15.4% (1.9 m)	Purple		015		2600	1335		2425
5	3.2% (0.4 m)	Medium Purple		635		2600	1335		2425

Upper thread 12.6 m
 Bobbin 4.2 m

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Thread Charts

Thread	Consumption	Name	Brother	Country	Isacord	Polyester	Madeira Rayon	Robison-Anton	Rayon
1	2.6% (0.3 m)	Shimmering Gold		414		0853	1350		2201
2	23.2% (2.3 m)	Pale Beige		404		0922	1359		2464
3	42.8% (4.2 m)	Dark Orange/ Brown		024		1921	1179		2205
4	3.8% (0.4 m)	Gold		224		0934	1255		2489
5	0.9% (0.1 m)	Petrol Blue		575		3842	1042		2302
6	26.8% (2.6 m)	Western Sky		015		4032	1160		2308

Upper thread 9.9 m
 Bobbin 3.3 m

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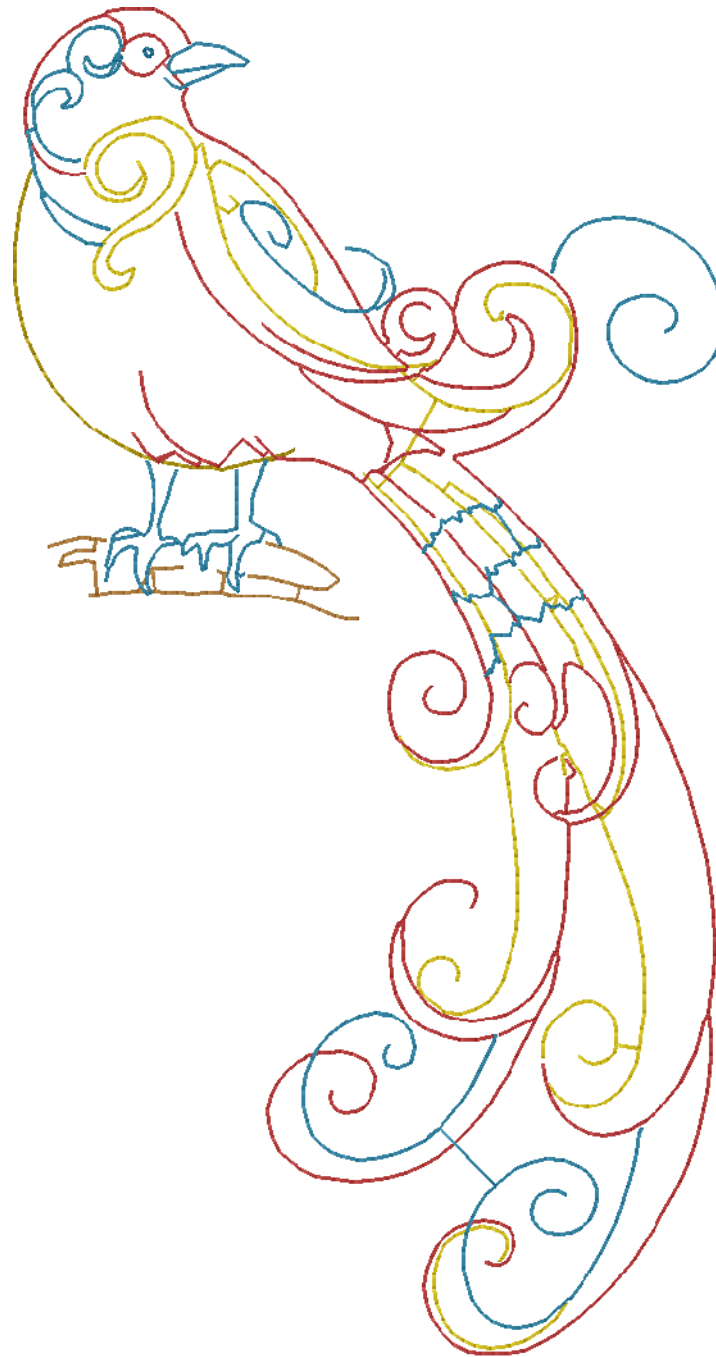


Thread Charts

Thread	Consumption	Name	Brother	Country	Isacord	Polyester	Madeira Rayon	Robison-Anton	Rayon
1	2.8% (0.5 m)	Shimmering Gold		414		0853	1350		2201
2	23.0% (4.1 m)	Pale Beige		404		0922	1359		2464
3	43.1% (7.7 m)	Dark Orange/ Brown		024		1921	1179		2205
4	3.9% (0.7 m)	Gold		224		0934	1255		2489
5	0.7% (0.1 m)	Petrol Blue		575		3842	1042		2302
6	26.5% (4.7 m)	Western Sky		015		4032	1160		2308

Upper thread 17.8 m
 Bobbin 5.9 m

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Thread Charts







Thread	Consumption	Name	Brother	Country	Isacord	Polyester	Madeira Rayon	Robison-Anton	Rayon
1	2.9% (0.6 m)	Shimmering Gold		414		0853	1350		2201
2	23.3% (5.1 m)	Pale Beige		404		0922	1359		2464
3	42.7% (9.4 m)	Dark Orange/ Brown		024		1921	1179		2205
4	3.9% (0.9 m)	Gold		224		0934	1255		2489
5	0.7% (0.2 m)	Petrol Blue		575		3842	1042		2302
6	26.6% (5.9 m)	Western Sky		015		4032	1160		2308

Upper thread 22.1 m
 Bobbin 7.4 m

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Thread Charts

Thread	Consumption	Name	Brother	Country	Isacord	Polyester	Madeira Rayon	Robison-Anton	Rayon
1 	2.7% (0.2 m)	Light Brown		224		1154	1021		2290
2 	32.2% (2.4 m)	Shimmering Gold		414		0853	1350		2201
3 	3.1% (0.2 m)	Goldenrod		242		1332	1372		2602
4 	24.4% (1.8 m)	Medium Brown		224		1565	1194		2227
5 	30.6% (2.3 m)	Pale Beige		404		0922	1359		2464
6 	7.1% (0.5 m)	Gold		224		0934	1255		2489

Upper thread 7.5 m
 Bobbin 2.5 m

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Thread Charts

Thread	Consumption	Name	Brother	Country	Isacord	Polyester	Madeira Rayon	Robison-Anton	Rayon
1	2.8% (0.4 m)	Light Brown	224		1154		1021		2290
2	32.2% (4.3 m)	Shimmering Gold	414		0853		1350		2201
3	3.1% (0.4 m)	Goldenrod	242		1332		1372		2602
4	24.4% (3.3 m)	Medium Brown	224		1565		1194		2227
5	30.4% (4.1 m)	Pale Beige	404		0922		1359		2464
6	7.2% (1.0 m)	Gold	224		0934		1255		2489

Upper thread 13.4 m
 Bobbin 4.5 m

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Thread Charts

Thread	Consumption	Name	Brother	Country	Isacord	Polyester	Madeira Rayon	Robison-Anton	Rayon
1	2.8% (0.5 m)	Light Brown		224		1154	1021		2290
2	32.3% (5.7 m)	Shimmering Gold		414		0853	1350		2201
3	3.0% (0.5 m)	Goldenrod		242		1332	1372		2602
4	24.0% (4.3 m)	Medium Brown		224		1565	1194		2227
5	30.6% (5.4 m)	Pale Beige		404		0922	1359		2464
6	7.2% (1.3 m)	Gold		224		0934	1255		2489

Upper thread 17.7 m
 Bobbin 5.9 m

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Thread Charts

Thread	Consumption	Name	Brother	Country	Isacord	Polyester	Madeira Rayon	Robison-Anton	Rayon
1	5.2% (0.5 m)	Gold		224		0934	1255		2489
2	20.1% (2.1 m)	Cornflower		015		3842	1042		2302
3	1.7% (0.2 m)	Medium Blue		015		3953	1029		2527
4	26.7% (2.7 m)	Purple		015		2600	1335		2425
5	10.5% (1.1 m)	Dale Blue		015		4032	1160		2577
6	35.6% (3.6 m)	Jacaranda		624		3241	1032		2288

Upper thread 10.2 m
 Bobbin 3.4 m

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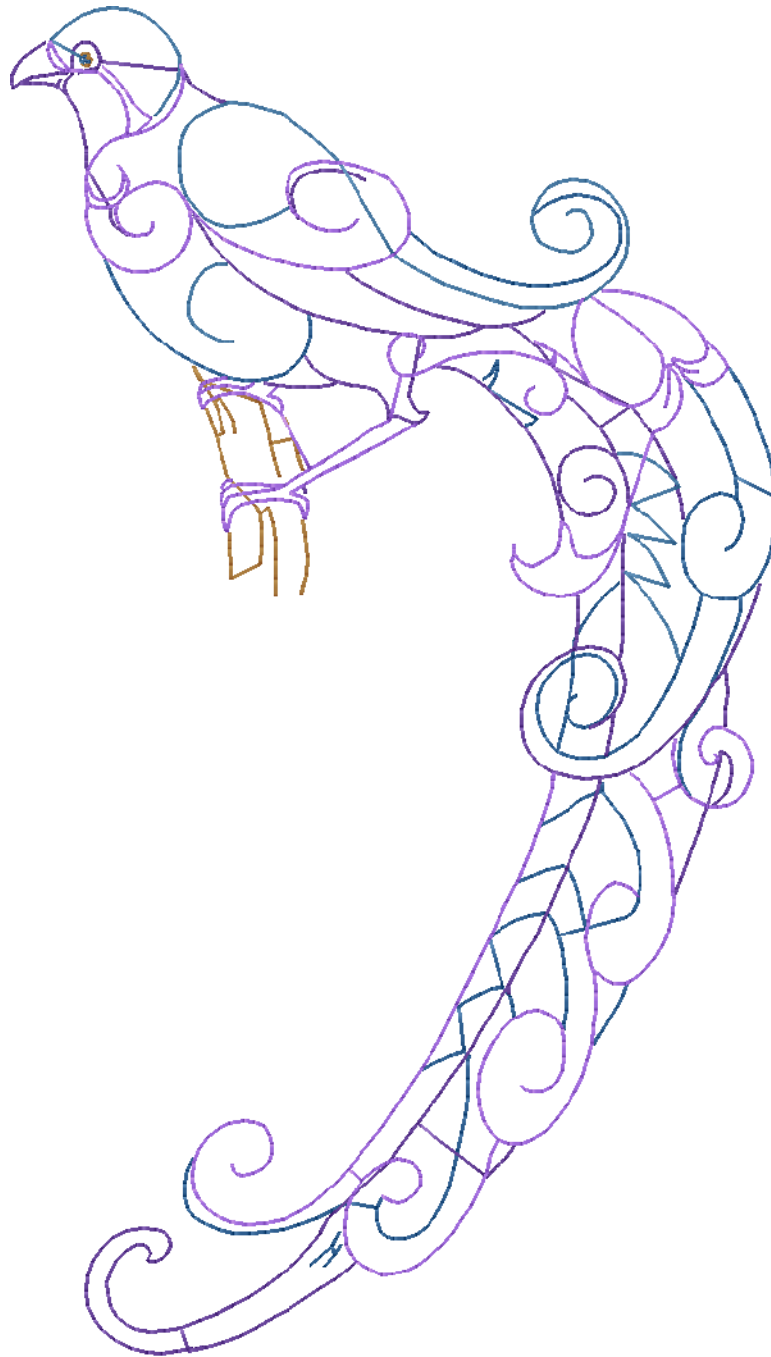


Thread Charts

Thread	Consumption	Name	Brother	Country	Isacord	Polyester	Madeira Rayon	Robison-Anton	Rayon
1	5.3% (1.0 m)	Gold		224		0934	1255		2489
2	20.3% (3.7 m)	Cornflower		015		3842	1042		2302
3	1.5% (0.3 m)	Medium Blue		015		3953	1029		2527
4	26.7% (4.8 m)	Purple		015		2600	1335		2425
5	10.4% (1.9 m)	Dale Blue		015		4032	1160		2577
6	35.8% (6.5 m)	Jacaranda		624		3241	1032		2288

Upper thread 18.2 m
 Bobbin 6.1 m

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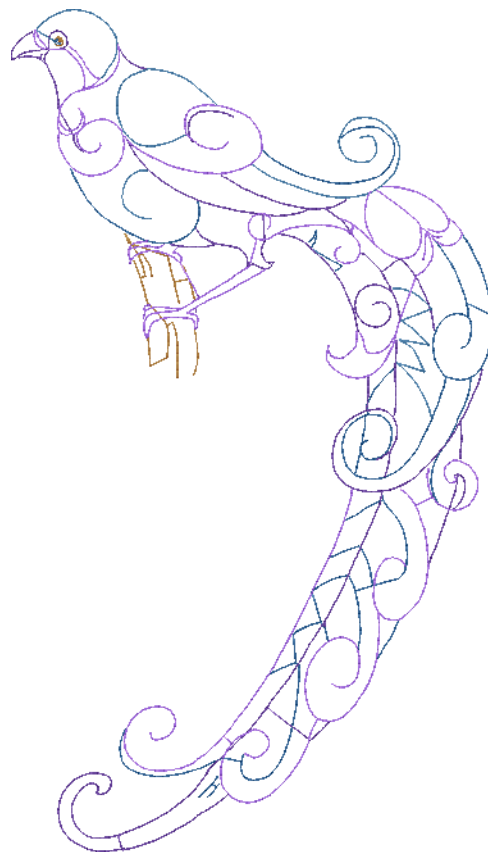


Thread Charts

Thread	Consumption	Name	Brother	Country	Isacord	Polyester	Madeira Rayon	Robison-Anton	Rayon
1	5.3% (1.2 m)	Gold		224		0934	1255		2489
2	20.2% (4.6 m)	Cornflower		015		3842	1042		2302
3	1.5% (0.3 m)	Medium Blue		015		3953	1029		2527
4	26.6% (6.1 m)	Purple		015		2600	1335		2425
5	10.5% (2.4 m)	Dale Blue		015		4032	1160		2577
6	35.9% (8.2 m)	Jacaranda		624		3241	1032		2288

Upper thread 22.8 m
 Bobbin 7.6 m

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Thread Charts

Thread	Consumption	Name	Brother	Country	Isacord	Polyester	Madeira Rayon	Robison-Anton	Rayon
1	26.5% (2.1 m)	Green/Yellow		446		0345	1170		2226
2	26.1% (2.1 m)	Medium Green		444		0442	1169		2457
3	44.0% (3.5 m)	Pale Beige		404		0922	1359		2464
4	3.3% (0.3 m)	Gold		224		0934	1255		2489

Upper thread 7.9 m
 Bobbin 2.6 m

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Thread Charts





Thread	Consumption	Name	Brother	Country	Isacord	Polyester	Madeira Rayon	Robison-Anton	Rayon
1	33.0% (3.7 m)	Green/Yellow	446		0345		1170		2226
2	7.3% (0.8 m)	Medium Green	444		0442		1169		2457
3	55.6% (6.3 m)	Pale Beige	404		0922		1359		2464
4	4.1% (0.5 m)	Gold	224		0934		1255		2489

Upper thread 11.3 m
 Bobbin 3.8 m

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Thread Charts







Thread	Consumption	Name	Brother	Country	Isacord	Polyester	Madeira Rayon	Robison-Anton	Rayon
1 	26.5% (4.7 m)	Green/Yellow		446		0345	1170		2226
2 	25.9% (4.6 m)	Medium Green		444		0442	1169		2457
3 	44.3% (7.8 m)	Pale Beige		404		0922	1359		2464
4 	3.3% (0.6 m)	Gold		224		0934	1255		2489

Upper thread 17.6 m
 Bobbin 5.9 m

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Thread Charts

Thread	Consumption	Name	Brother	Country	Isacord	Polyester	Madeira Rayon	Robison-Anton	Rayon
1 	27.0% (1.7 m)	Dark Orange/ Brown		024		2011	1039		2334
2 	6.1% (0.4 m)	Gold		224		0934	1255		2489
3 	14.8% (1.0 m)	Dark Red/Orange		212		1521	1220		2491
4 	1.1% (0.1 m)	Blue Dusk		575		3611	1364		2302
5 	34.6% (2.2 m)	Cornflower		015		3842	1042		2302
6 	16.4% (1.1 m)	Misty		015		3842	1029		2529

Upper thread 6.5 m
 Bobbin 2.2 m

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 Note: These are the closest threads Embird 2004 was able to found. They might differ from the real colors in some cases.



Thread Charts







Thread	Consumption	Name	Brother	Country	Isacord	Polyester	Madeira	Rayon	Robison-Anton	Rayon
1	27.0% (3.1 m)	Dark Orange/ Brown		024		2011		1039		2334
2	6.2% (0.7 m)	Gold		224		0934		1255		2489
3	14.6% (1.7 m)	Dark Red/Orange		212		1521		1220		2491
4	1.1% (0.1 m)	Blue Dusk		575		3611		1364		2302
5	34.5% (4.0 m)	Cornflower		015		3842		1042		2302
6	16.5% (1.9 m)	Misty		015		3842		1029		2529

Upper thread 11.5 m
 Bobbin 3.8 m

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Thread Charts

Thread	Consumption	Name	Brother	Country	Isacord	Polyester	Madeira Rayon	Robison-Anton	Rayon
1 	27.1% (3.7 m)	Dark Orange/ Brown	024		2011		1039		2334
2 	6.2% (0.8 m)	Gold	224		0934		1255		2489
3 	14.6% (2.0 m)	Dark Red/Orange	212		1521		1220		2491
4 	1.0% (0.1 m)	Blue Dusk	575		3611		1364		2302
5 	34.5% (4.7 m)	Cornflower	015		3842		1042		2302
6 	16.5% (2.3 m)	Misty	015		3842		1029		2529

Upper thread 13.6 m
 Bobbin 4.5 m

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Thread Charts

Thread	Consumption	Name	Brother	Country	Isacord	Polyester	Madeira Rayon	Robison-Anton	Rayon
1	1.2% (0.1 m)	Red Bittersweet		024		2011	1039		2418
2	3.5% (0.3 m)	Goldenrod		242		1332	1372		2602
3	5.6% (0.5 m)	Dark Orange/ Brown		024		1921	1179		2205
4	5.7% (0.5 m)	Gold		224		0934	1255		2489
5	10.0% (0.8 m)	Dark Red/Orange		212		1521	1220		2491
6	46.9% (3.9 m)	Dark Pink		212		2504	1110		2261
7	3.8% (0.3 m)	Dark Pink		133		2152	1319		2260
8	23.3% (1.9 m)	Pink Mist		152		2152	1309		2415

Upper thread 8.3 m
 Bobbin 2.8 m

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Thread Charts

Thread	Consumption	Name	Brother	Country	Isacord	Polyester	Madeira Rayon	Robison-Anton	Rayon
1	1.2% (0.1 m)	Red Bittersweet		024		2011	1039		2418
2	3.5% (0.4 m)	Goldenrod		242		1332	1372		2602
3	5.6% (0.7 m)	Dark Orange/ Brown		024		1921	1179		2205
4	5.7% (0.7 m)	Gold		224		0934	1255		2489
5	9.8% (1.2 m)	Dark Red/Orange		212		1521	1220		2491
6	46.9% (5.6 m)	Dark Pink		212		2504	1110		2261
7	3.7% (0.4 m)	Dark Pink		133		2152	1319		2260
8	23.6% (2.8 m)	Pink Mist		152		2152	1309		2415

Upper thread 12.0 m
 Bobbin 4.0 m

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Thread Charts

Thread	Consumption	Name	Brother	Country	Isacord	Polyester	Madeira Rayon	Robison-Anton	Rayon
1	1.2% (0.2 m)	Red Bittersweet		024		2011	1039		2418
2	3.4% (0.5 m)	Goldenrod		242		1332	1372		2602
3	5.7% (0.8 m)	Dark Orange/ Brown		024		1921	1179		2205
4	5.7% (0.8 m)	Gold		224		0934	1255		2489
5	9.8% (1.4 m)	Dark Red/Orange		212		1521	1220		2491
6	47.0% (6.7 m)	Dark Pink		212		2504	1110		2261
7	3.8% (0.5 m)	Dark Pink		133		2152	1319		2260
8	23.4% (3.3 m)	Pink Mist		152		2152	1309		2415

Upper thread 14.3 m
 Bobbin 4.8 m

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