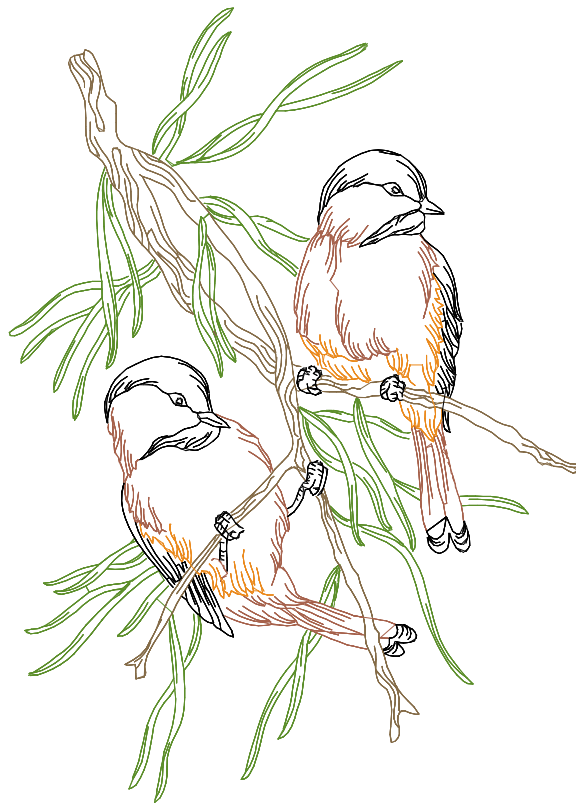


Thread Charts





Thread	Consumption	Name	Brother	Country Isacord	Polyester	Madeira Rayon	Robison-Anton Rayon
1	41.3% (20.6 m)	Moss Green	446		0345	1170	2226
2	20.1% (10.0 m)	Medium Brown	734		1565	1308	2227
3	15.0% (7.5 m)	Brown	224		1921	1256	2489
4	6.4% (3.2 m)	Golden Poppy	354		1332	1278	2327
5	17.1% (8.5 m)	Black	100		0020	1008	2552

Upper thread 49.9 m
 Bobbin 16.6 m

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Thread Charts

Thread	Consumption	Name	Brother	Country	Isacord	Polyester	Madeira Rayon	Robison-Anton	Rayon
1 	30.6% (16.1 m)	Fleece Green	485		5324		1051		2410
2 	11.2% (5.9 m)	Medium Brown	734		1565		1308		2227
3 	18.1% (9.5 m)	Golden Yellow	336		0904		1137		2463
4 	40.2% (21.1 m)	Black	100		0020		1008		2552

Upper thread 52.6 m
 Bobbin 17.5 m

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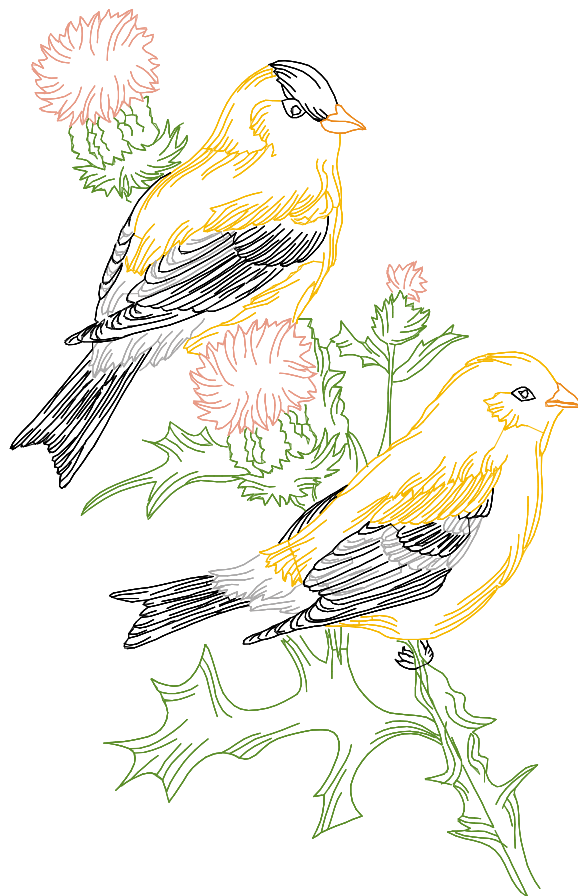


Thread Charts

Thread	Consumption	Name	Brother	Country	Isacord	Polyester	Madeira	Rayon	Robison-Anton	Rayon
1	28.3% (16.5 m)	Moss Green		446		0345		1170		2226
2	10.0% (5.8 m)	Lobster Bisque		152		1840		1020		2258
3	22.0% (12.8 m)	Golden Yellow		336		0904		1137		2463
4	9.1% (5.3 m)	Silver		745		2674		1011		2592
5	29.1% (17.0 m)	Black		100		0020		1008		2552
6	1.5% (0.8 m)	Golden Poppy		354		1332		1278		2327

Upper thread 58.2 m
Bobbin 19.4 m

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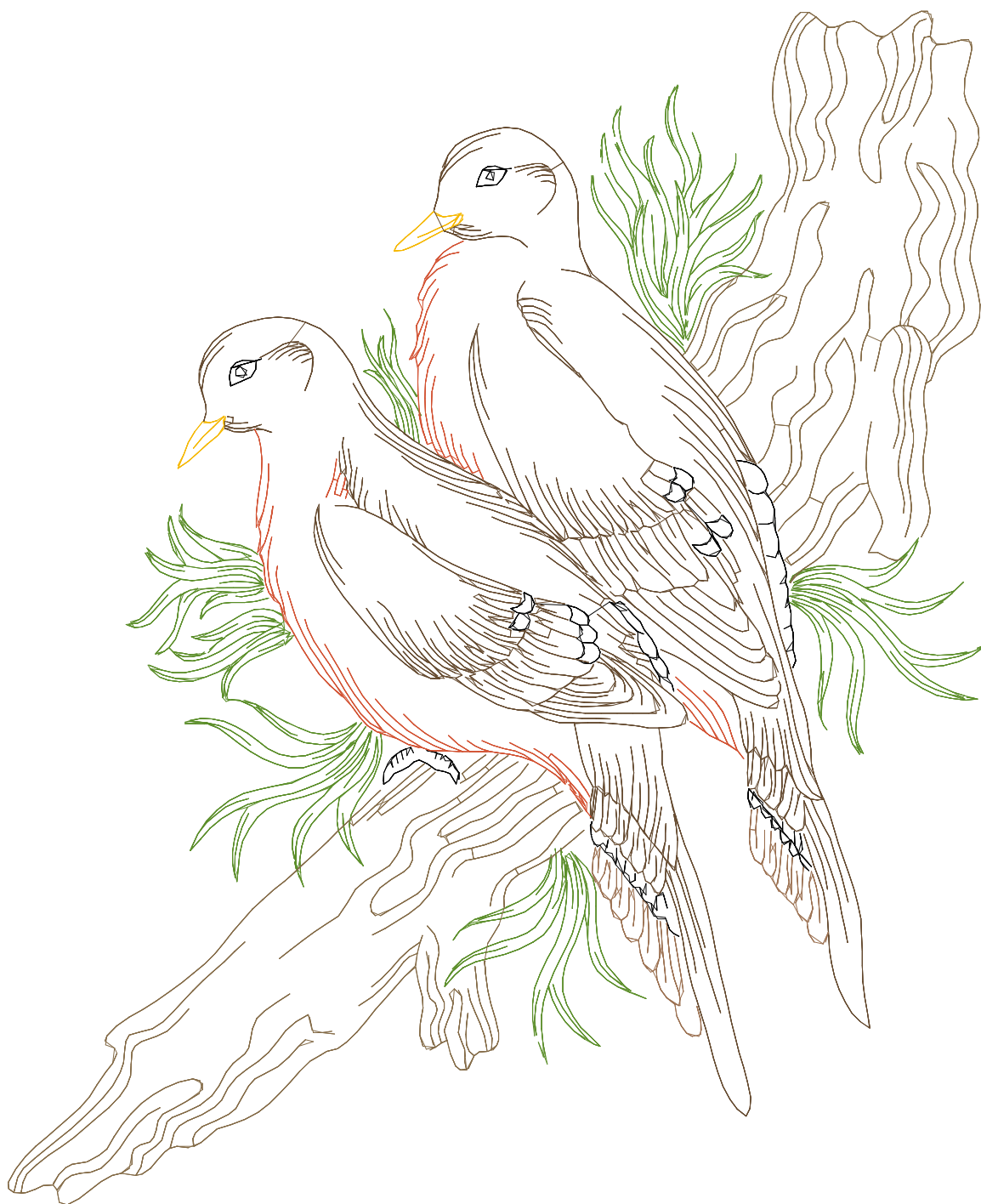


Thread Charts

Thread	Consumption	Name	Brother	Country	Isacord	Polyester	Madeira Rayon	Robison-Anton	Rayon
1	4.8% (2.6 m)	Black	100		0020		1008		2552
2	1.2% (0.7 m)	Golden Yellow	336		0904		1137		2463
3	27.5% (15.0 m)	Moss Green	446		0345		1170		2226
4	33.4% (18.1 m)	Clayrust	734		0945		1230		2563
5	6.2% (3.4 m)	Medium Orange	024		1725		1179		2513
6	24.0% (13.0 m)	Medium Brown	734		1565		1308		2227
7	2.9% (1.6 m)	Pale Brown	224		1565		1256		2489

Upper thread 54.4 m
 Bobbin 18.1 m

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Thread Charts

Thread	Consumption	Name	Brother	Country	Isacord	Polyester	Madeira Rayon	Robison-Anton	Rayon
1	57.7% (23.6 m)	Black	100		0020		1008		2552
2	4.1% (1.7 m)	Hazel	264		1311		1078		2468
3	3.3% (1.3 m)	Golden Poppy	354		1332		1278		2327
4	11.1% (4.5 m)	Moss Green	446		0345		1170		2226
5	23.9% (9.8 m)	Medium Brown	734		1565		1308		2227

Upper thread 41.0 m
 Bobbin 13.7 m

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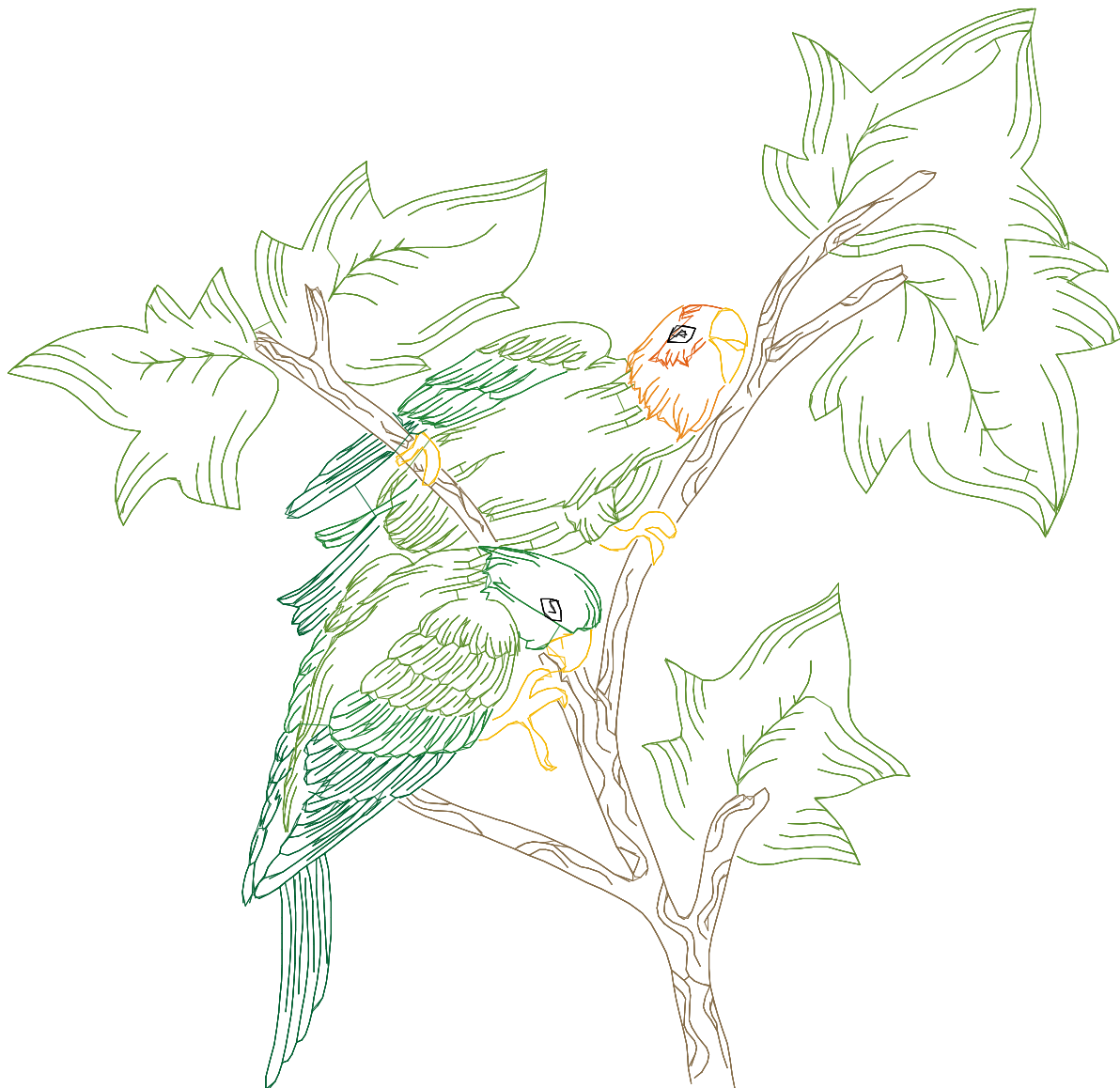


Thread Charts

Thread	Consumption	Name	Brother	Country	Isacord	Polyester	Madeira Rayon	Robison-Anton	Rayon
1	19.3% (7.2 m)	Medium Brown	734		1565		1308		2227
2	50.3% (18.8 m)	Moss Green	446		0345		1170		2226
3	3.6% (1.3 m)	Golden Yellow	336		0904		1137		2463
4	0.8% (0.3 m)	Hazel	264		1311		1078		2468
5	1.5% (0.6 m)	Golden Poppy	354		1332		1278		2327
6	9.7% (3.6 m)	Fleece Green	485		5324		1051		2410
7	13.9% (5.2 m)	Green	485		5374		1370		2454
8	0.9% (0.3 m)	Black	100		0020		1008		2552

Upper thread 37.3 m
 Bobbin 12.4 m

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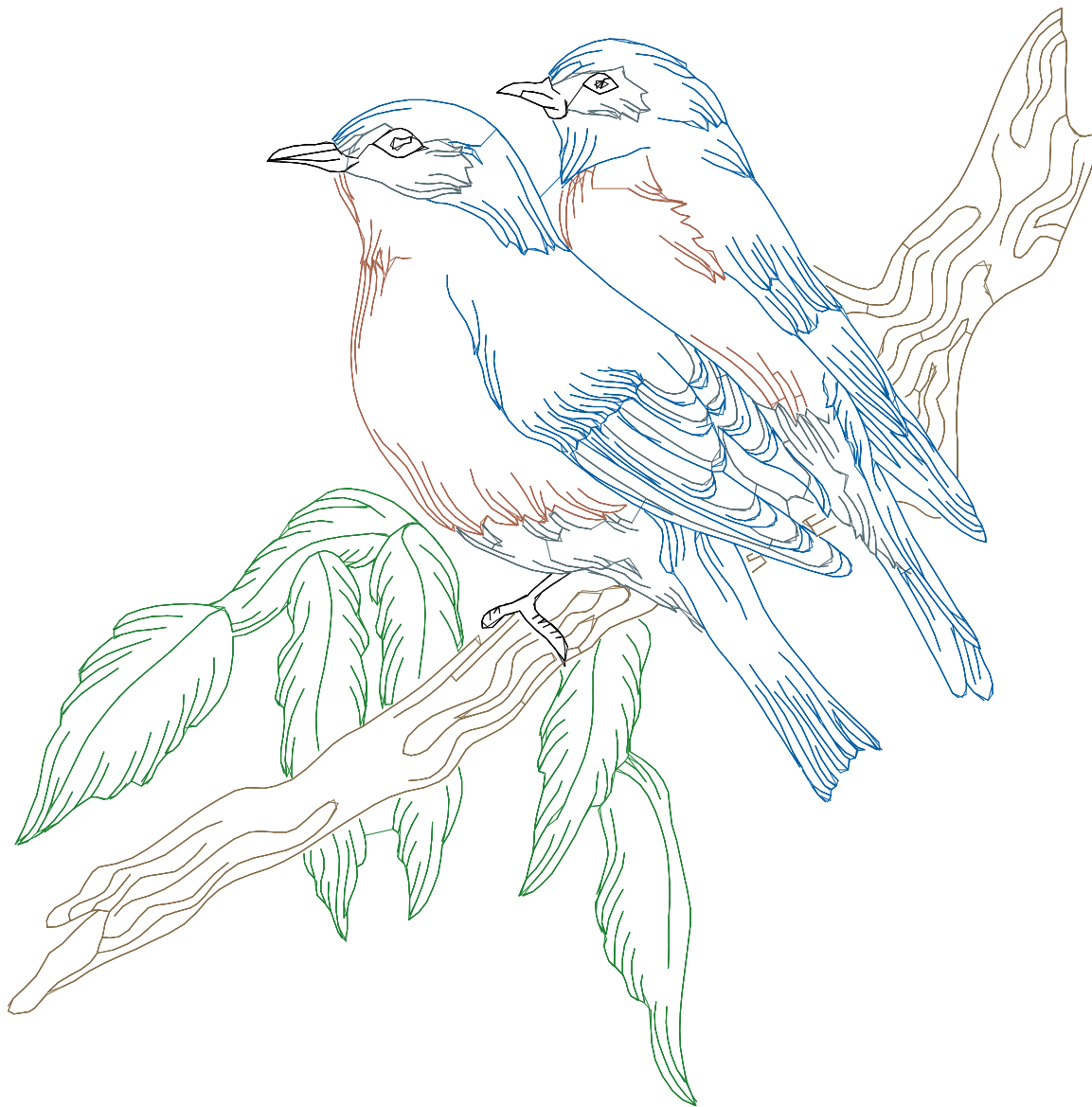


Thread Charts

Thread	Consumption	Name	Brother	Country	Isacord	Polyester	Madeira Rayon	Robison-Anton	Rayon
1	3.7% (1.4 m)	Black	100		0020		1008		2552
2	24.5% (9.0 m)	Fleece Green	485		5324		1051		2410
3	19.9% (7.3 m)	Medium Brown	734		1565		1308		2227
4	8.7% (3.2 m)	Brown	224		1921		1256		2489
5	11.0% (4.0 m)	Grey	734		0111		1353		2550
6	32.3% (11.8 m)	Dark Blue	575		3600		1177		2442

Upper thread 36.6 m
 Bobbin 12.2 m

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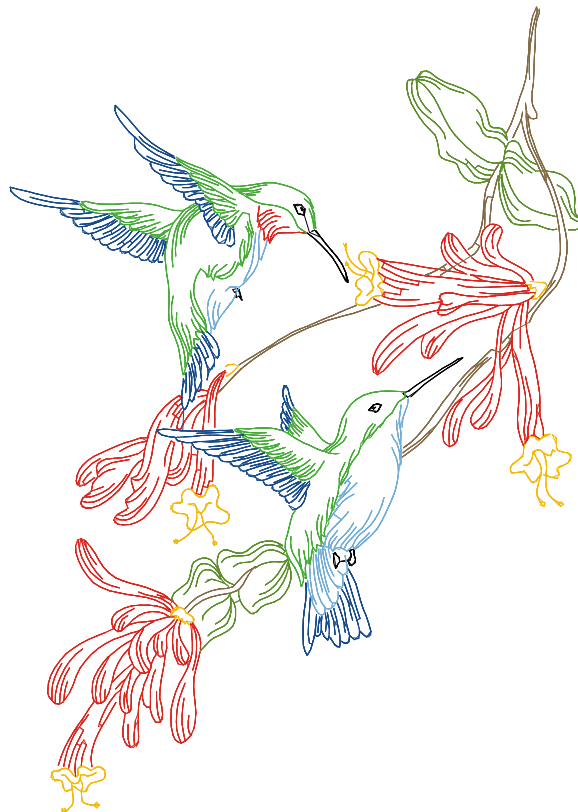


Thread Charts

Thread	Consumption	Name	Brother	Country	Isacord	Polyester	Madeira Rayon	Robison-Anton	Rayon
1	2.3% (1.0 m)	Black	100		0020		1008		2552
2	6.5% (2.8 m)	Golden Yellow	336		0904		1137		2463
3	33.1% (14.5 m)	Rust	024		1904		1037		2420
4	10.2% (4.5 m)	Moss Green	446		0345		1170		2226
5	15.6% (6.8 m)	Emerald	446		5633		1101		2214
6	9.1% (4.0 m)	Medium Brown	734		1565		1308		2227
7	17.1% (7.5 m)	Dark Blue	575		3611		1364		2436
8	6.1% (2.7 m)	Caribbean Blue	003		3815		1028		2530

Upper thread 43.8 m
Bobbin 14.6 m

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Thread Charts

Thread	Consumption	Name	Brother	Country	Isacord	Polyester	Madeira Rayon	Robison-Anton	Rayon
1	2.4% (1.0 m)	Black	100		0020		1008		2552
2	3.9% (1.6 m)	Golden Poppy	354		1332		1278		2327
3	28.8% (11.3 m)	Rust	024		1904		1037		2420
4	19.9% (7.8 m)	Dark Orange/Red	024		1334		1039		2418
5	30.5% (12.0 m)	Fleece Green	485		5324		1051		2410
6	14.5% (5.7 m)	Medium Brown	734		1565		1308		2227

Upper thread 39.4 m
Bobbin 13.1 m

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Thread Charts

Thread	Consumption	Name	Brother	Country	Isacord	Polyester	Madeira Rayon	Robison-Anton	Rayon
1	25.7% (15.4 m)	Fleece Green	485		5324		1051		2410
2	12.5% (7.5 m)	Medium Brown	734		1565		1308		2227
3	16.5% (9.9 m)	Cavaliers Blue	015		3612		1275		2527
4	5.8% (3.5 m)	Stone Blue	604		4073		1360		2524
5	23.3% (14.0 m)	California Blue	575		3902		1176		2441
6	16.1% (9.7 m)	Black	100		0020		1008		2552

Upper thread 59.9 m
Bobbin 20.0 m

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