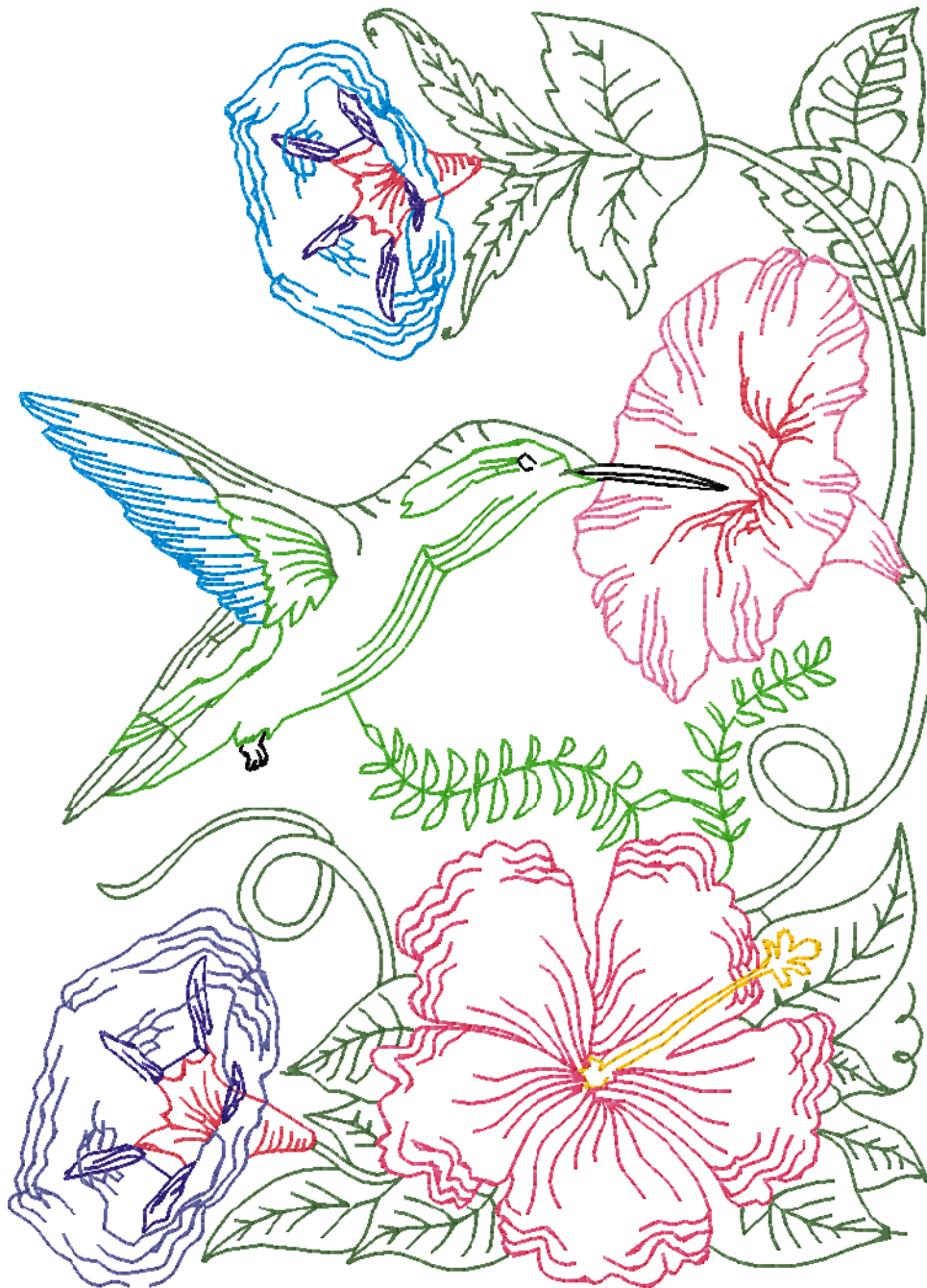


Thread Charts

Thread	Consumption	Name	Brother	Country	Isacord	Polyester	Madeira	Rayon	Robison-Anton	Rayon
1	1.3% (0.7 m)	Black	100		0020		1008			2552
2	1.5% (0.8 m)	Golden Yellow	336		0904		1137			2463
3	12.8% (6.3 m)	Green/Yellow	446		5833		1101			2214
4	33.7% (16.7 m)	Moss Green	734		0111		1377			2554
5	15.1% (7.5 m)	Dark Pink	024		1805		1186			2508
6	6.1% (3.0 m)	Persimmon	212		2220		1117			2491
7	5.7% (2.8 m)	Purple	636		3544		1322			2210
8	6.5% (3.2 m)	Bright Iris	015		3062		1335			2527
9	7.9% (3.9 m)	Pink	133		2152		1309			2415
10	9.4% (4.7 m)	California Blue	575		3902		1176			2441

Upper thread 49.6 m  
 Bobbin 16.5 m

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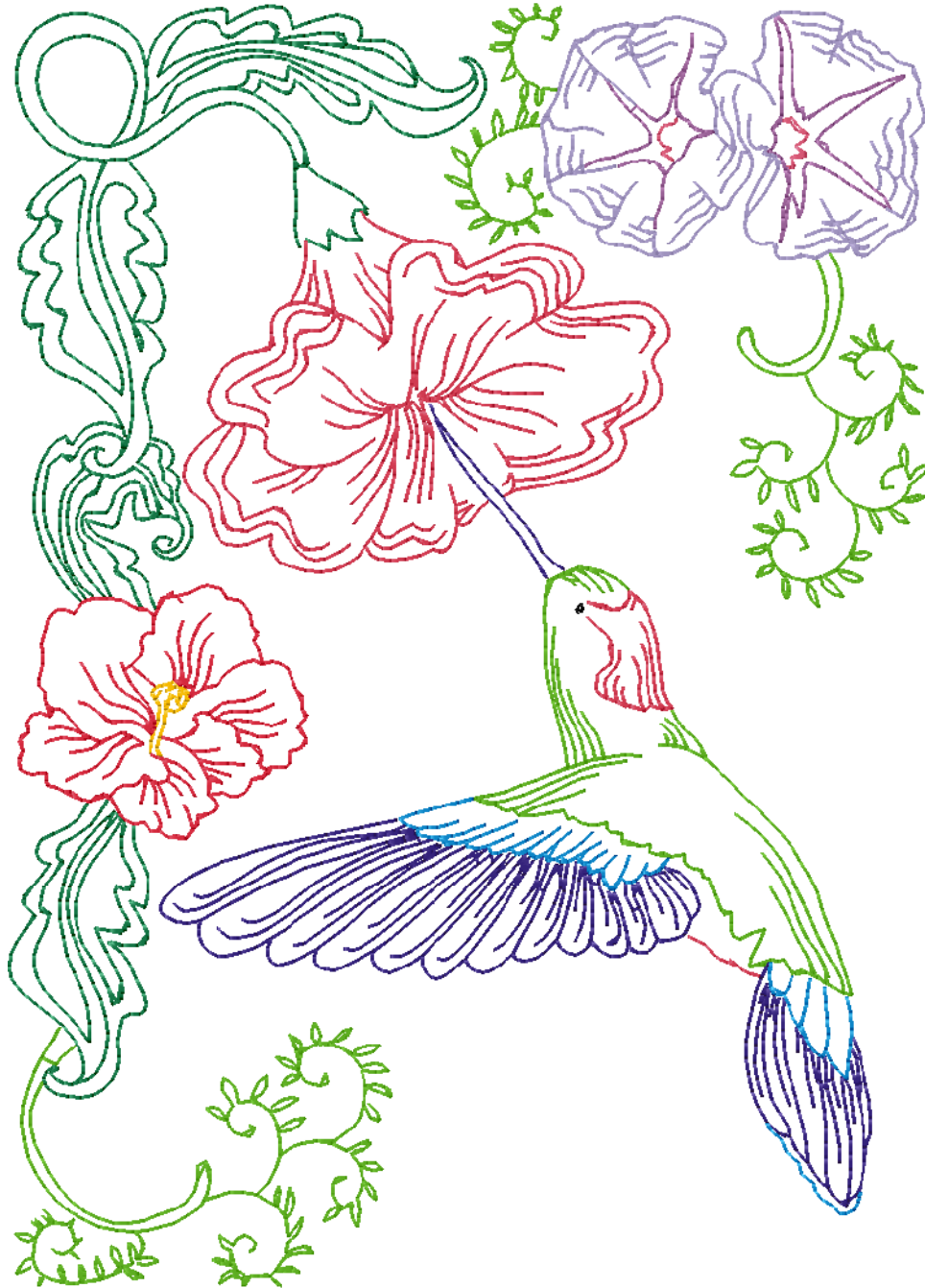


Thread Charts

Thread	Consumption	Name	Brother	Country	Isacord	Polyester	Madeira Rayon	Robison-Anton	Rayon
1	0.1% (0.0 m)	Black	100		0020		1008		2552
2	0.6% (0.3 m)	Golden Yellow	336		0904		1137		2463
3	21.2% (9.0 m)	Lime Green	446		5833		1169		2457
4	22.3% (9.4 m)	Green	485		5374		1370		2454
5	6.2% (2.6 m)	Dark Salmon Pink	024		1805		1077		2508
6	16.4% (7.0 m)	Iced Poppy	212		2220		1186		2491
7	17.0% (7.2 m)	Purple	636		3544		1322		2210
8	0.8% (0.3 m)	Shocking Pink	212		2220		1117		2228
9	3.1% (1.3 m)	Lilac	604		2920		1235		2426
10	3.4% (1.4 m)	Colonial Blue	575		3902		1096		2388
11	8.7% (3.7 m)	Pale Violet	604		2674		1363		2536

Upper thread 42.3 m  
 Bobbin 14.1 m

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## Thread Charts

Thread	Consumption	Name	Brother	Country	Isacord	Polyester	Madeira Rayo	Robison-Anton	Rayon
1	0.7% (0.3 m)	Black	100		0020		1008		2552
2	2.6% (1.1 m)	Golden Yellow	336		0904		1137		2463
3	2.0% (0.9 m)	Orange Gold	043		0605		1064		2326
4	13.5% (5.8 m)	Rust	024		1904		1037		2420
5	12.2% (5.3 m)	Lime Green	446		5833		1169		2457
6	1.0% (0.4 m)	Green	485		5374		1370		2454
7	30.3% (13.1 m)	Moss Green	734		0111		1377		2554
8	11.7% (5.1 m)	Dark Pink	024		1805		1186		2508
9	2.2% (1.0 m)	Medium Pink	133		2152		1107		2412
10	14.4% (6.2 m)	Lilac	604		2920		1235		2426
11	9.3% (4.0 m)	Violet Toule	624		2051		1319		2591

Upper thread 43.2 m  
Bobbin 14.4 m

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## Thread Charts

Thread	Consumption	Name	Brother	Country	Isacord	Polyester	Madeira Rayon	Robison-Anton	Rayon
1	0.3% (0.1 m)	Black		100		0020	1008		2552
2	1.4% (0.5 m)	Golden Yellow		336		0904	1137		2463
3	1.9% (0.7 m)	Orange Gold		043		0605	1064		2326
4	21.8% (8.1 m)	Lime Green		446		5833	1169		2457
5	9.1% (3.4 m)	Green		485		5374	1370		2454
6	0.7% (0.3 m)	Pine Bark		734		0945	1230		2317
7	4.1% (1.5 m)	Unaka Sand		734		1565	1256		2227
8	1.7% (0.6 m)	Iced Poppy		212		2220	1186		2491
9	24.1% (8.9 m)	Persimmon		212		2220	1117		2491
10	4.2% (1.6 m)	Miami		242		1521	1379		2401
11	12.1% (4.5 m)	Purple Accent		635		3335	1112		2427
12	4.4% (1.6 m)	Lilac		604		2920	1235		2426
13	14.1% (5.2 m)	California Blue		575		3902	1176		2441

Upper thread 37.1 m  
 Bobbin 12.4 m

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Thread Charts

Thread	Consumption	Name	Brother	Country	Isacord	Polyester	Madeira	Rayon	Robison-Anton	Rayon
1	0.9% (0.4 m)	Black	100		0020		1008			2552
2	1.7% (0.8 m)	Golden Yellow	336		0904		1137			2463
3	1.5% (0.7 m)	Rust	024		1904		1037			2420
4	19.7% (8.9 m)	Lime Green	446		5833		1169			2457
5	38.4% (17.2 m)	Green	485		5374		1370			2454
6	18.0% (8.1 m)	Iced Poppy	212		2220		1186			2491
7	1.5% (0.7 m)	Fawn	706		4073		1054			2572
8	10.9% (4.9 m)	Dark Blue	575		3600		1177			2442
9	1.1% (0.5 m)	Colonial Blue	575		3902		1096			2388
10	6.2% (2.8 m)	Pale Turquoise	003		3652		1132			2204

Upper thread 44.9 m  
 Bobbin 15.0 m

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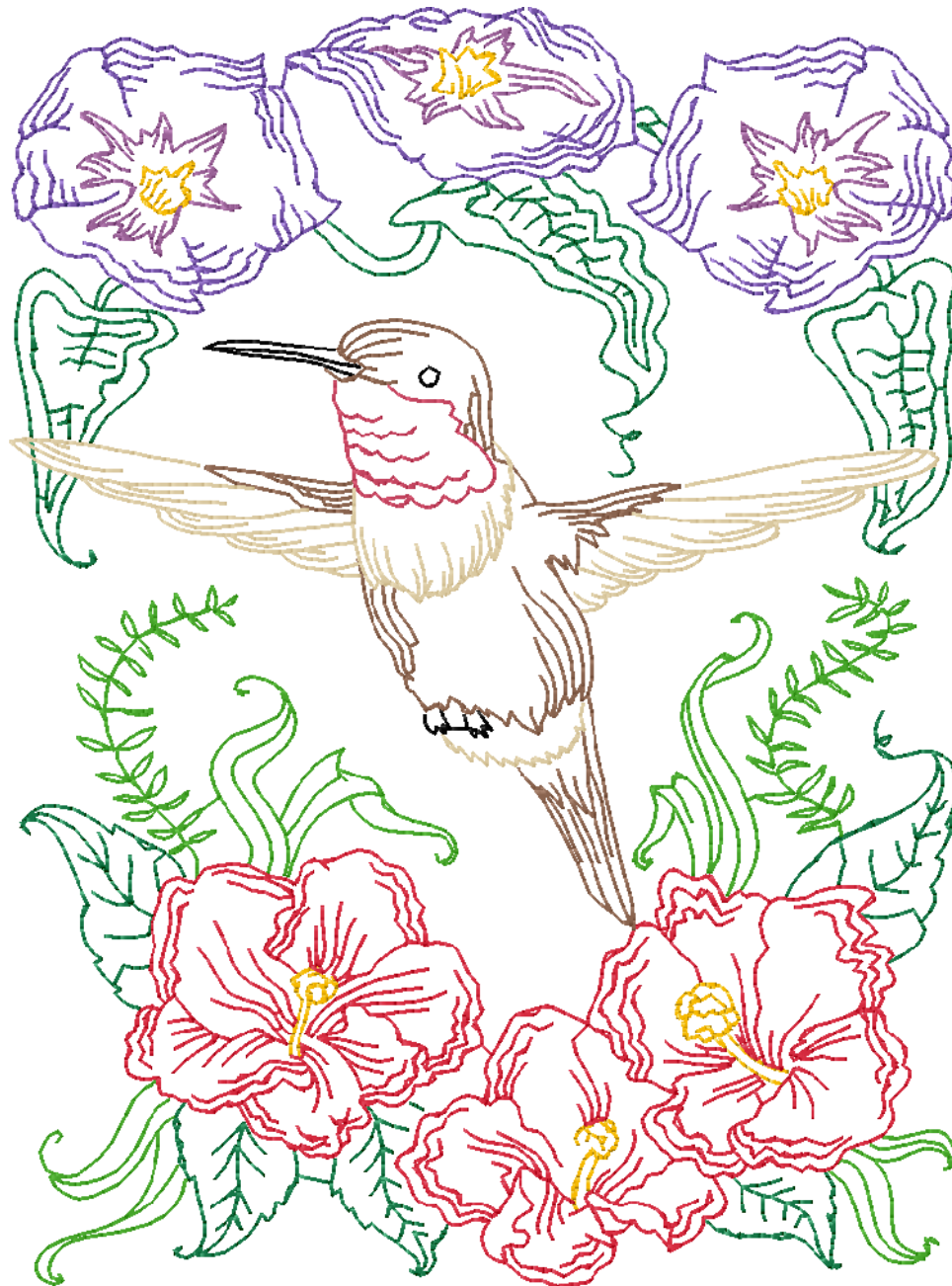


## Thread Charts

Thread	Consumption	Name	Brother	Country	Isacord	Polyester	Madeira Rayo	Robison-Anton	Rayon
1	1.6% (0.8 m)	Black	100		0020		1008		2552
2	3.9% (2.0 m)	Golden Yellow	336		0904		1137		2463
3	18.9% (9.5 m)	Green	485		5374		1370		2454
4	15.6% (7.8 m)	Green/Yellow	446		5833		1101		2214
5	21.3% (10.6 m)	Dark Salmon Pink	024		1805		1077		2508
6	8.2% (4.1 m)	Medium Brown	734		0776		1256		2422
7	1.4% (0.7 m)	Honeysuckle	212		2241		1341		2491
8	13.5% (6.8 m)	Purple Accent	635		3335		1112		2427
9	6.4% (3.2 m)	Lilac	604		2920		1235		2426
10	9.1% (4.5 m)	Ivory	012		0874		1084		2476

Upper thread 50.0 m  
Bobbin 16.7 m

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Thread Charts

Thread	Consumption	Name	Brother	Country	Isacord	Polyester	Madeira Rayo	Robison-Anton	Rayon
1	0.4% (0.1 m)	Black	100		0020		1008		2552
2	1.8% (0.6 m)	Golden Yellow	336		0904		1137		2463
3	21.0% (6.7 m)	Hazel	264		1311		1078		2468
4	34.8% (11.1 m)	Lime Green	446		5833		1169		2457
5	3.5% (1.1 m)	Shocking Pink	212		2220		1117		2228
6	10.2% (3.3 m)	Lilac	604		2920		1235		2426
7	4.3% (1.4 m)	Pale Turquoise	003		3652		1132		2204
8	23.8% (7.6 m)	California Blue	575		3902		1176		2441

Upper thread 31.9 m  
 Bobbin 10.6 m

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## Thread Charts

Thread	Consumption	Name	Brother	Country	Isacord	Polyester	Madeira Rayon	Robison-Anton	Rayon
1	0.2% (0.1 m)	Black	100		0020		1008		2552
2	1.9% (0.7 m)	Golden Yellow	336		0904		1137		2463
3	1.2% (0.4 m)	Rust	024		1904		1037		2420
4	15.4% (5.5 m)	Lime Green	446		5833		1169		2457
5	8.5% (3.0 m)	Green	485		5374		1370		2454
6	1.2% (0.4 m)	Dark Tan	224		1565		1256		2489
7	16.2% (5.8 m)	Medium Brown	734		1565		1256		2227
8	16.4% (5.9 m)	Iced Poppy	212		2220		1186		2491
9	0.9% (0.3 m)	Shocking Pink	212		2220		1117		2228
10	1.9% (0.7 m)	Light Green/Yellow	473		5552		1049		2211
11	4.5% (1.6 m)	Lilac	604		2920		1235		2426
12	1.3% (0.5 m)	Dark Blue	575		3600		1177		2442
13	10.7% (3.8 m)	Pale Violet	604		2674		1363		2536
14	2.7% (1.0 m)	Pale Turquoise	003		3652		1132		2204
15	17.1% (6.1 m)	California Blue	575		3902		1176		2441

Upper thread 35.8 m  
Bobbin 11.9 m

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Thread Charts

Thread	Consumption	Name	Brother	Country	Isacord	Polyester	Madeira Rayo	Robison-Anton	Rayon
1	0.2% (0.1 m)	Black	100		0020		1008		2552
2	8.6% (3.0 m)	Golden Yellow	336		0904		1137		2463
3	2.3% (0.8 m)	Orange Gold	043		0605		1064		2326
4	7.6% (2.7 m)	Hazel	264		1311		1078		2468
5	1.4% (0.5 m)	Rust	024		1904		1037		2420
6	26.8% (9.5 m)	Dark Salmon Pink	212		1725		1146		2513
7	35.2% (12.4 m)	Green	485		5374		1370		2454
8	4.7% (1.7 m)	Iced Poppy	212		2220		1186		2491
9	2.1% (0.7 m)	Pale Yellow	334		0532		1022		2547
10	9.1% (3.2 m)	Lilac	604		2920		1235		2426
11	2.0% (0.7 m)	Dark Blue	575		3600		1177		2442

Upper thread 35.3 m  
 Bobbin 11.8 m

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## Thread Charts

Thread	Consumption	Name	Brother	Country	Isacord	Polyester	Madeira	Rayon	Robison-Anton	Rayon
1	0.3% (0.1 m)	Black	100		0020		1008			2552
2	1.1% (0.4 m)	Golden Yellow	336		0904		1137			2463
3	13.0% (4.5 m)	Golden Poppy	354		1332		1278			2327
4	0.8% (0.3 m)	Rust	024		1904		1037			2420
5	13.1% (4.6 m)	Lime Green	446		5833		1169			2457
6	14.1% (4.9 m)	Green	485		5374		1370			2454
7	1.9% (0.7 m)	Light Yellow	334		0532		1171			2408
8	26.5% (9.2 m)	Shocking Pink	212		2220		1117			2228
9	11.4% (4.0 m)	Lilac	604		2920		1235			2426
10	17.8% (6.2 m)	Pale Violet	604		2674		1363			2536

Upper thread 34.9 m  
Bobbin 11.6 m

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## Thread Charts

Thread	Consumption	Name	Brother	Country	Isacord	Polyester	Madeira Rayon	Robison-Anton	Rayon
1	0.7% (0.3 m)	Black	100		0020		1008		2552
2	2.2% (0.8 m)	Golden Yellow	336		0904		1137		2463
3	1.5% (0.5 m)	Orange Gold	043		0605		1064		2326
4	4.9% (1.7 m)	Golden Poppy	354		1332		1278		2327
5	21.6% (7.5 m)	Green	485		5374		1370		2454
6	6.0% (2.1 m)	Redwood	734		2022		1144		2402
7	17.8% (6.2 m)	Dark Salmon Pink	024		1805		1077		2508
8	17.9% (6.2 m)	Persimmon	212		2220		1117		2491
9	15.7% (5.4 m)	Tan	706		0722		1102		2475
10	0.8% (0.3 m)	Dark Blue	575		3600		1177		2442
11	2.0% (0.7 m)	Pale Turquoise	003		3652		1132		2204
12	8.7% (3.0 m)	California Blue	575		3902		1176		2441

Upper thread 34.6 m

Bobbin 11.5 m

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Thread Charts

Thread	Consumption	Name	Brother	Country	Isacord	Polyester	Madeira	Rayon	Robison-Anton	Rayon
1	0.8% (0.3 m)	Black		100		0020		1008		2552
2	6.5% (2.4 m)	Golden Yellow		336		0904		1137		2463
3	29.5% (10.8 m)	Rust		024		1904		1037		2420
4	14.3% (5.2 m)	Lime Green		446		5833		1169		2457
5	14.9% (5.5 m)	Fleece Green		485		5324		1051		2410
6	2.0% (0.7 m)	Iced Poppy		212		2220		1186		2491
7	1.1% (0.4 m)	Shocking Pink		212		2220		1117		2228
8	2.2% (0.8 m)	Medium Pink		133		2152		1107		2412
9	9.0% (3.3 m)	Lilac		604		2920		1235		2426
10	19.8% (7.2 m)	Pale Violet		604		2674		1363		2536

Upper thread 36.5 m  
 Bobbin 12.2 m

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