








Thread Charts

Thread	Consumption	Name	Brother	Country	Isacord	Polyest	Robison-Anton	Rayon
1 	7.1% (1.4 m)	Dark Tex Orange		264		1300		2469
2 	6.4% (1.3 m)	Green Dust		446		5833		2321
3 	17.6% (3.6 m)	Dark Green		446		5944		2601
4 	5.5% (1.1 m)	Chocolate		255		1134		2477
5 	7.5% (1.5 m)	Tan		255		1055		2339
6 	24.2% (4.9 m)	Laurel Wreath		734		0112		2407
7 	31.7% (6.4 m)	Black		717		1375		2411

Upper thread 20.3 m

Bobbin 6.8 m

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## Thread Charts










Thread	Consumption	Name	Brother	Country	Isacord	Polyest	Robison-Anton	Rayon
1	5.2% (1.6 m)	Pale Grey		003		2674		2536
2	5.8% (1.8 m)	Scarlet		148		1703		2420
3	1.4% (0.4 m)	Dark Olive		473		5822		2279
4	5.1% (1.6 m)	Gold		414		0842		2596
5	1.3% (0.4 m)	Green		446		0453		2214
6	5.9% (1.9 m)	Vibrant Green		057		5326		2579
7	3.9% (1.2 m)	Dark Orange/Brown		224		1725		2231
8	7.0% (2.2 m)	Rancho Brown		734		1565		2227
9	6.9% (2.2 m)	Dark Gray		734		0111		2554
10	51.4% (16.2 m)	Black		717		1375		2411
11	6.2% (1.9 m)	Orange/Brown		734		0776		2422

Upper thread 31.5 m  
 Bobbin 10.5 m

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Thread Charts

Thread	Consumption	Name	Brother	Country	Isacord	Polyest	Robison-Anton	Rayon
1 	4.4% (1.2 m)	Scarlet		148		1703		2420
2 	2.2% (0.6 m)	Dark Olive		473		5822		2279
3 	10.4% (3.0 m)	Dark Green		485		5374		2323
4 	2.7% (0.8 m)	Vibrant Green		057		5326		2579
5 	26.3% (7.5 m)	Rancho Brown		734		1565		2227
6 	3.4% (1.0 m)	Soot		636		1874		2565
7 	3.9% (1.1 m)	Rancho Brown		734		1565		2227
8 	46.5% (13.2 m)	Black		717		1375		2411
9 	0.3% (0.1 m)	Copper		242		1600		2401

Upper thread 28.4 m  
 Bobbin 9.5 m

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Thread Charts

Thread	Consumption	Name	Brother	Country	Isacord	Polyester	Robison-Anton	Rayon
1	6.2% (1.5 m)	Wintersky		003		3652		2206
2	4.3% (1.0 m)	Cinnamon		706		0722		2273
3	6.2% (1.5 m)	Mustard Yellow		404		0922		2331
4	9.4% (2.2 m)	Scarlet		148		1703		2420
5	5.6% (1.3 m)	Green		446		0453		2214
6	7.4% (1.8 m)	Red brown		126		2011		2334
7	3.8% (0.9 m)	Green		446		0453		2214
8	4.0% (1.0 m)	Vibrant Green		057		5326		2579
9	3.6% (0.9 m)	Dark Gray		734		0111		2554
10	2.9% (0.7 m)	Dark Green		706		0152		2484
11	46.5% (11.1 m)	Black		717		1375		2411

Upper thread 23.8 m  
 Bobbin 7.9 m

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Thread Charts

Thread	Consumption	Name	Brother	Country Isacord	Polyest	Robison-Anton	Rayon
1	3.5% (0.7 m)	Medium Yellow	404	0704		2235	
2	1.0% (0.2 m)	Scarlet	148	1703		2420	
3	1.8% (0.4 m)	Khaki	242	1430		2330	
4	1.3% (0.3 m)	Dark Blue/Green	586	4116		2389	
5	4.3% (0.9 m)	Green	446	0453		2214	
6	8.3% (1.7 m)	Bright Green	446	5934		2209	
7	5.7% (1.1 m)	Green	485	5324		2454	
8	21.2% (4.2 m)	Rancho Brown	734	1565		2227	
9	46.0% (9.2 m)	Black	717	1375		2411	
10	6.8% (1.4 m)	Red brown	126	2011		2334	

Upper thread 20.0 m  
 Bobbin 6.7 m

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## Thread Charts

Thread	Consumption	Name	Brother	Country	Isacord	Polyester	Robison-Anton	Rayon
1	17.9% (4.3 m)	Purple	575		3953		2302	
2	8.3% (2.0 m)	Indian Ocean Blue	015		4452		2518	
3	2.0% (0.5 m)	Green Dust	446		5833		2321	
4	7.0% (1.7 m)	Dark Green	485		5374		2323	
5	9.0% (2.2 m)	Green	485		5324		2454	
6	7.6% (1.8 m)	Vibrant Green	057		5326		2579	
7	11.6% (2.8 m)	Reddish brown	734		2022		2225	
8	2.8% (0.7 m)	Soot	636		1874		2565	
9	6.1% (1.5 m)	Rancho Brown	734		1565		2227	
10	27.7% (6.7 m)	Black	717		1375		2411	

Upper thread 24.1 m  
 Bobbin 8.0 m

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Thread Charts

Thread	Consumption	Name	Brother	Country Isacord	Polyest	Robison-Anton	Rayon
1	7.1% (1.8 m)	Gold	414		0842		2596
2	3.0% (0.8 m)	Dark Brown	255		1055		2566
3	1.7% (0.4 m)	Paprika	024		1725		2513
4	5.5% (1.4 m)	Dark Brown	255		1134		2477
5	5.9% (1.5 m)	Backyard Green	485		0132		2460
6	14.0% (3.6 m)	Vibrant Green	057		5326		2579
7	0.2% (0.0 m)	Rancho Brown	734		1565		2227
8	1.4% (0.4 m)	Granite	734		2576		2535
9	0.9% (0.2 m)	Fresh Green	473		6133		2279
10	3.2% (0.8 m)	Orange/Brown	734		0776		2422
11	2.6% (0.7 m)	Cinnamon	706		0722		2273
12	1.1% (0.3 m)	Dark Green	706		0152		2484
13	53.5% (13.8 m)	Black	717		1375		2411

Upper thread 25.7 m  
 Bobbin 8.6 m

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## Thread Charts

Thread	Consumption	Name	Brother	Country	Isacord	Polyest	Robison-Anton	Rayon
1	4.1% (1.8 m)	Green Dust		446		5833		2321
2	28.7% (12.4 m)	Backyard Green		485		0132		2460
3	26.2% (11.3 m)	Vibrant Green		057		5326		2579
4	2.9% (1.2 m)	Rancho Brown		734		1565		2227
5	12.6% (5.4 m)	Medium Purple		734		0112		2217
6	3.3% (1.5 m)	Cinnamon		706		0722		2273
7	5.3% (2.3 m)	Ruby Glint		149		2320		2261
8	6.1% (2.6 m)	GS Gray		745		4073		2585
9	5.7% (2.5 m)	Charcoal		747		2336		2296
10	0.6% (0.2 m)	Scarlet		148		1703		2420
11	4.6% (2.0 m)	Dark Tex Orange		264		1300		2469

Upper thread 43.3 m  
Bobbin 14.4 m

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## Thread Charts

Thread	Consumption	Name	Brother	Country Isacord	Polyest	Robison-Anton	Rayon
1	0.9% (0.2 m)	Silver Grey	745	1972		2540	
2	4.4% (1.1 m)	Gold/Yellow	404	0704		2326	
3	2.9% (0.7 m)	Gold	414	0842		2596	
4	7.5% (1.8 m)	Tan	255	1055		2339	
5	0.6% (0.2 m)	Paprika	024	1725		2513	
6	9.5% (2.3 m)	Dark Orange/Brown	224	1725		2231	
7	4.3% (1.0 m)	Dark Green/Yellow	446	0945		2229	
8	3.9% (0.9 m)	Vibrant Green	057	5326		2579	
9	8.6% (2.1 m)	Teal	734	0132		2535	
10	11.6% (2.8 m)	Dark Purple	588	1375		2215	
11	6.0% (1.4 m)	Navy Blue	636	3355		2303	
12	8.5% (2.0 m)	Blue	564	3611		2438	
13	5.6% (1.4 m)	Peppermint	586	4442		2514	
14	25.6% (6.2 m)	Charcoal	747	2336		2296	

Upper thread 24.1 m

Bobbin 8.0 m

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## Thread Charts

Thread	Consumption	Name	Brother	Country	Isacord	Polyest	Robison-Anton	Rayon
1	5.7% (1.7 m)	Green Dust		446		5833		2321
2	13.4% (3.9 m)	Green		485		5324		2454
3	22.1% (6.4 m)	Vibrant Green		057		5326		2579
4	23.1% (6.7 m)	Soot		636		1874		2565
5	26.6% (7.7 m)	Medium Purple		734		0112		2217
6	0.2% (0.1 m)	Dark Gray		734		0111		2554
7	1.0% (0.3 m)	Dark Green/Blue		734		3953		2550
8	4.1% (1.2 m)	Blue		564		3611		2438
9	1.3% (0.4 m)	Delphinium Blue		015		4032		2524
10	2.5% (0.7 m)	Black		717		1375		2411

Upper thread 29.0 m

Bobbin 9.7 m

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## Thread Charts

Thread	Consumption	Name	Brother	Country	Isacord	Polyest	Robison-Anton	Rayon
1	5.6% (1.6 m)	Rancho Brown		734		1565		2227
2	3.2% (0.9 m)	Medium Yellow		404		0704		2235
3	9.1% (2.6 m)	Scarlet		148		1703		2420
4	4.9% (1.4 m)	Tan		255		1055		2339
5	5.5% (1.6 m)	Light Cocoa		734		1565		2227
6	7.3% (2.1 m)	Soot		636		1874		2565
7	4.1% (1.2 m)	Cinnamon		706		0722		2273
8	1.6% (0.5 m)	Plum Pink		152		2153		2293
9	3.9% (1.1 m)	Silver Grey		745		1972		2540
10	6.6% (1.9 m)	Ozone		015		3641		2533
11	6.7% (1.9 m)	Navy Blue		636		3355		2303
12	41.6% (12.0 m)	Black		100		3554		2552

Upper thread 28.9 m

Bobbin 9.6 m






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## Thread Charts

Thread	Consumption	Name	Brother	Country	Isacord	Polyest	Robison-Anton	Rayon
1 	9.6% (2.5 m)	Gold		414		0842		2596
2 	3.4% (0.9 m)	Green		446		0453		2214
3 	40.3% (10.5 m)	Vibrant Green		057		5326		2579
4 	12.6% (3.3 m)	Reddish brown		734		2022		2225
5 	34.0% (8.9 m)	Black		717		1375		2411

Upper thread 26.1 m  
 Bobbin 8.7 m

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