

Thread Charts




Thread	Consumption	Name	Isacord Polyester	Madeira Rayon	Robison-Anton Rayon	Sulky Rayon
1	2.9% (0.5 m)	Nut	1332	1173	2602	1314
2	31.9% (6.0 m)	Dark Orange/Red	1334	1039	2418	1311
3	9.6% (1.8 m)	Medium Green/Yellow	0853	1308	2544	630
4	8.1% (1.5 m)	Leaf Green	5934	1369	2209	580
5	9.6% (1.8 m)	Medium Brown	1565	1308	2227	1179
6	21.5% (4.0 m)	Medium Green/Yellow	1123	1105	2572	1104
7	5.3% (1.0 m)	Twill	0722	1337	2573	1213
8	1.3% (0.2 m)	California Blue	3902	1176	2441	1252
9	6.4% (1.2 m)	Brown	1565	1194	2227	1170
10	3.4% (0.6 m)	Carrot	1114	1065	2330	562

Upper thread 18.8 m
 Bobbin 6.3 m

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Thread Charts

Thread	Consumption	Name	Isacord Polyester	Madeira Rayon	Robison-Anton Rayon	Sulky Rayon
1 	51.9% (9.3 m)	Nut	1332	1173	2602	1314
2 	26.4% (4.8 m)	Dark Orange/Red	1334	1039	2418	1311
3 	21.7% (3.9 m)	Medium Green/Yellow	0853	1308	2544	630

Upper thread 18.0 m
 Bobbin 6.0 m

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Thread Charts






Thread	Consumption	Name	Isacord Polyester	Madeira Rayon	Robison-Anton Rayon	Sulky Rayon
1	0.6% (0.1 m)	Black	0020	1008	2552	1182
2	5.0% (1.2 m)	Nut	1332	1173	2602	1314
3	0.6% (0.1 m)	Red	1904	1037	2513	621
4	15.2% (3.6 m)	Rust	1904	1037	2420	621
5	0.8% (0.2 m)	Brown	1134	1347	2478	1267
6	3.3% (0.8 m)	Medium Brown	1565	1308	2227	1179
7	39.4% (9.3 m)	Yellow Gold	1362	1070	2408	1070
8	4.7% (1.1 m)	Medium Green/Yellow	1123	1105	2572	1104
9	3.8% (0.9 m)	Twill	0722	1337	2573	1213
10	26.7% (6.3 m)	Dark Blue	3600	1177	2442	1290

Upper thread 23.5 m
 Bobbin 7.8 m

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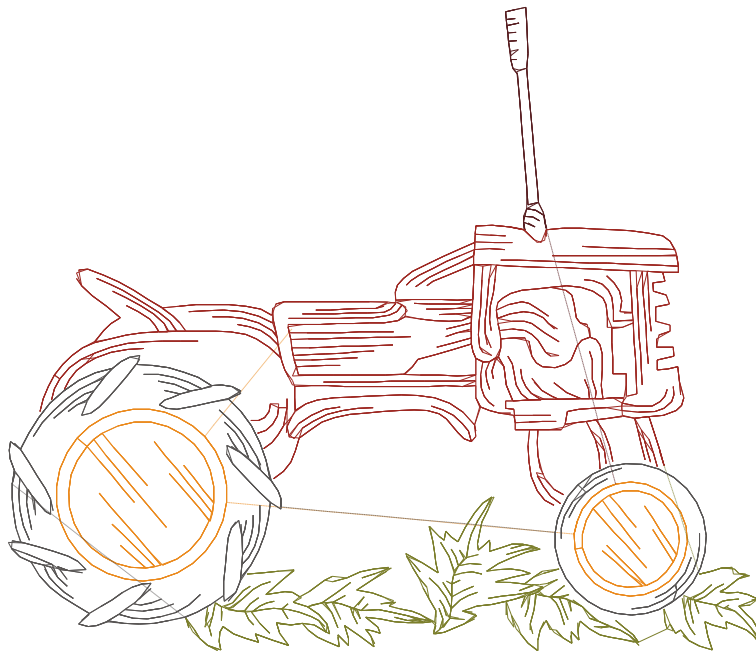


Thread Charts









Thread	Consumption	Name	Isacord Polyester	Madeira Rayon	Robison-Anton Rayon	Sulky Rayon
1 	14.0% (2.5 m)	Golden Poppy	1332	1278	2327	1126
2 	3.2% (0.6 m)	Dark Brown	2333	1036	2496	1214
3 	43.5% (7.7 m)	Red Bittersweet	2011	1038	2334	1311
4 	20.9% (3.7 m)	Medium Green/Yellow	0853	1308	2544	630
5 	18.4% (3.3 m)	Very Dark Grey	0111	1288	2575	1298

Upper thread 17.8 m
 Bobbin 5.9 m

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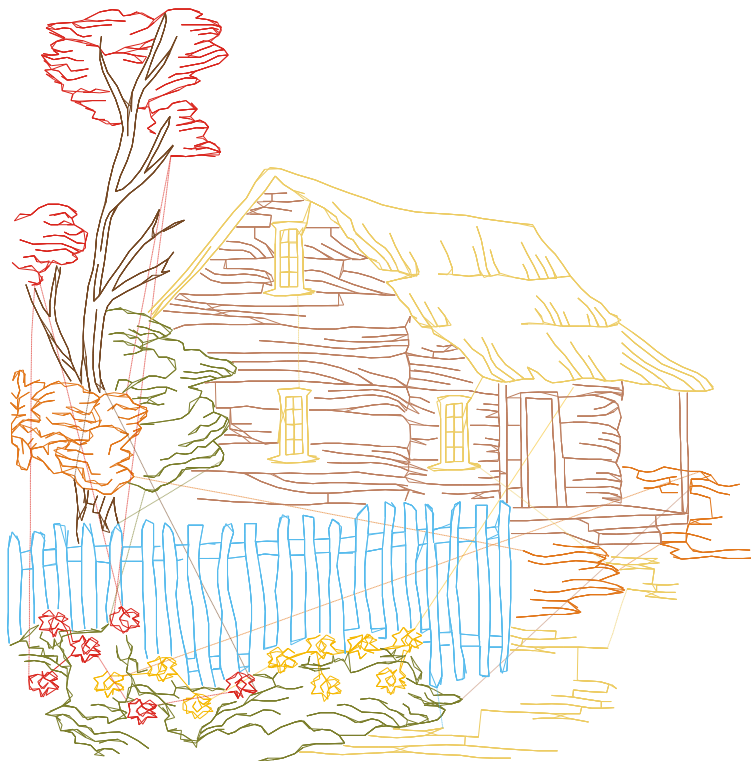


Thread Charts







Thread	Consumption	Name	Isacord Polyester	Madeira Rayon	Robison-Anton Rayon	Sulky Rayon
1 	2.9% (0.8 m)	Golden Yellow	0904	1137	2463	1333
2 	8.5% (2.5 m)	Nut	1332	1173	2602	1314
3 	8.7% (2.6 m)	Rust	1904	1037	2420	621
4 	9.0% (2.7 m)	Brown	1134	1347	2478	1267
5 	10.8% (3.2 m)	Medium Green/Yellow	0853	1308	2544	630
6 	23.6% (7.0 m)	Pale Red/Orange	2241	1057	2488	1304
7 	19.0% (5.6 m)	Yellow Gold	1362	1070	2408	1070
8 	17.6% (5.2 m)	Medium Blue/Green	3815	1089	2533	1249

Upper thread 29.6 m
 Bobbin 9.9 m

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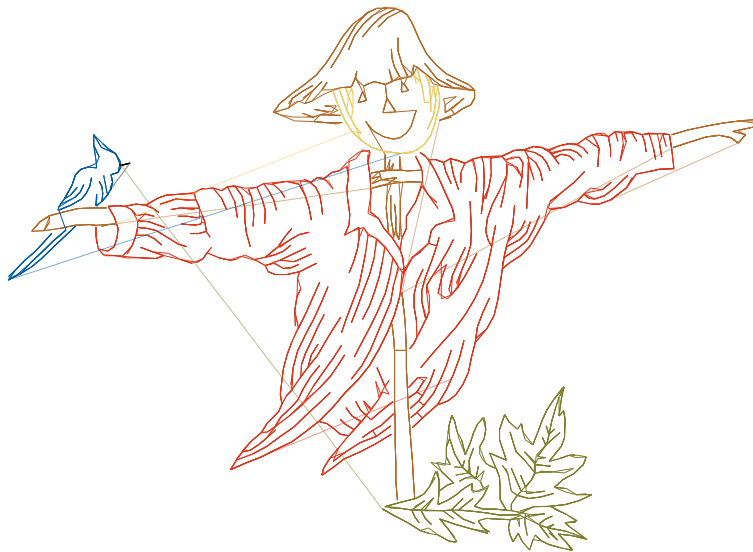


Thread Charts








Thread	Consumption	Name	Isacord Polyester	Madeira Rayon	Robison-Anton Rayon	Sulky Rayon
1 	52.7% (6.0 m)	Red	1904	1037	2513	621
2 	20.4% (2.3 m)	Dark Dark Tangerine	1115	1257	2231	512
3 	3.7% (0.4 m)	Yellow Gold	1362	1070	2408	1070
4 	5.1% (0.6 m)	Dark Blue	3600	1177	2442	1290
5 	0.2% (0.0 m)	Black	0020	1008	2552	1182
6 	17.9% (2.0 m)	Medium Green/Yellow	0853	1308	2544	630

Upper thread 11.4 m
 Bobbin 3.8 m

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Thread Charts

Thread	Consumption	Name	Isacord Polyester	Madeira Rayon	Robison-Anton Rayon	Sulky Rayon
1 	11.8% (2.9 m)	Medium Orange	0904	1025	2556	1333
2 	3.7% (0.9 m)	Medium Brown	2022	1258	2227	1267
3 	3.2% (0.8 m)	Burnt Orange	1332	1253	2231	1320
4 	12.8% (3.2 m)	Light Green/Yellow	0345	1190	2224	1266
5 	18.2% (4.5 m)	Pale Gold	1352	1155	2330	1239
6 	38.2% (9.5 m)	Yellow Gold	1362	1070	2408	1070
7 	12.2% (3.0 m)	Leek Green	0722	1102	2474	1209

Upper thread 24.9 m

Bobbin 8.3 m







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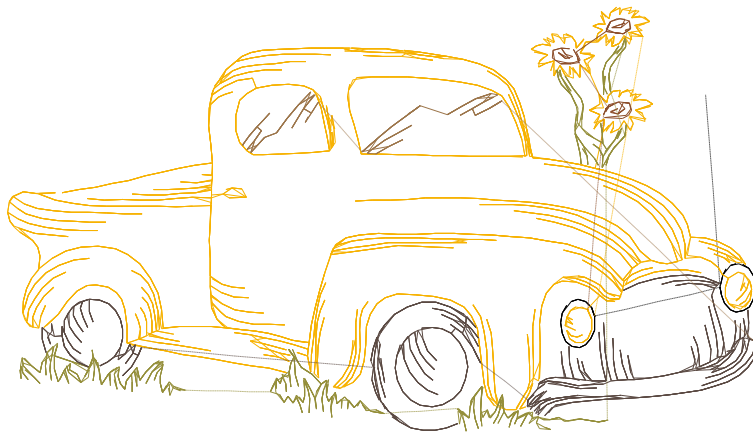


Thread Charts







Thread	Consumption	Name	Isacord Polyester	Madeira Rayon	Robison-Anton Rayon	Sulky Rayon
1 	1.6% (0.3 m)	Black	0020	1008	2552	1182
2 	59.2% (9.2 m)	Orange	0904	1137	2463	1333
3 	1.6% (0.2 m)	Brown	1134	1258	2227	1267
4 	13.5% (2.1 m)	Light Green/Yellow	0345	1190	2224	1266
5 	20.0% (3.1 m)	Dark Brown	1874	1336	2587	2207
6 	4.1% (0.6 m)	Brown	1565	1256	2489	1266

Upper thread 15.6 m
 Bobbin 5.2 m

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Thread Charts





Thread	Consumption	Name	Isacord Polyester	Madeira Rayon	Robison-Anton Rayon	Sulky Rayon
1 	2.8% (0.7 m)	Orange/Red	1904	1039	2205	1237
2 	12.4% (3.0 m)	Spanish Red	1904	1179	2205	1237
3 	4.1% (1.0 m)	Burnt Orange	1332	1253	2231	1320
4 	16.9% (4.2 m)	Light Green/Yellow	0345	1190	2224	1266
5 	15.5% (3.8 m)	Brown Orange	1352	1155	2330	1239
6 	48.3% (11.9 m)	Dark Olive Green	0933	1058	2567	1176

Upper thread 24.6 m
 Bobbin 8.2 m

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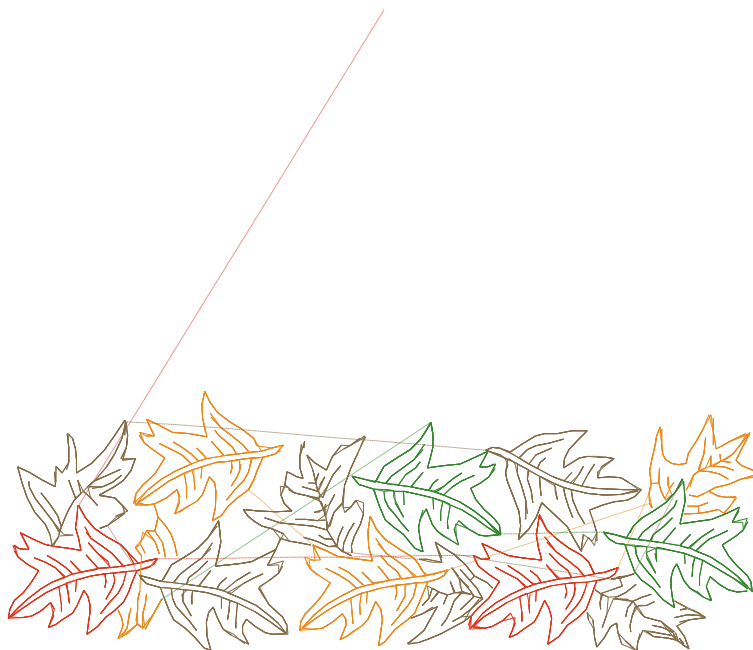


Thread Charts

Thread	Consumption	Name	Isacord Polyester	Madeira Rayon	Robison-Anton Rayon	Sulky Rayon
1 	18.4% (2.3 m)	Red	1904	1037	2513	621
2 	25.3% (3.2 m)	Golden Poppy	1332	1278	2327	1126
3 	17.2% (2.2 m)	Bright Green	5934	1369	2209	580
4 	39.0% (4.9 m)	Medium Brown	1565	1308	2227	1179

Upper thread 12.7 m
 Bobbin 4.2 m

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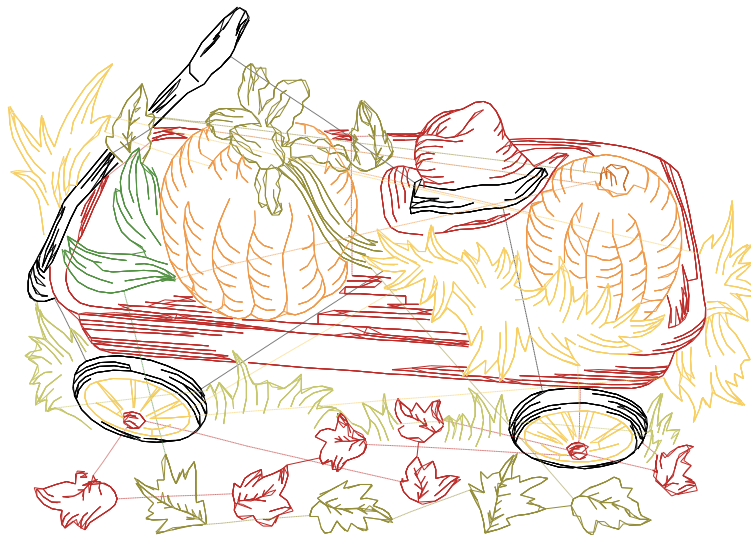


Thread Charts







Thread	Consumption	Name	Isacord Polyester	Madeira Rayon	Robison-Anton	Rayon Sulky Rayon
1	12.4% (3.4 m)	Black	0020	1008	2552	1182
2	31.4% (8.6 m)	Orange/Red	1904	1039	2205	1237
3	0.6% (0.2 m)	Burnt Orange	1332	1253	2231	1320
4	12.9% (3.6 m)	Light Green/Yellow	0345	1190	2224	1266
5	3.6% (1.0 m)	Moss Green	0111	1369	2595	1049
6	11.9% (3.3 m)	Brown Orange	1352	1155	2330	1239
7	20.3% (5.6 m)	Yellow Gold	1362	1070	2408	1070
8	6.8% (1.9 m)	Leek Green	1061	1102	2474	1209

Upper thread 27.5 m
 Bobbin 9.2 m

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Thread	Consumption	Name	Isacord Polyester	Madeira Rayon	Robison-Anton Rayon	Sulky Rayon
1 	17.6% (3.2 m)	Orange	0904	1137	2463	1333
2 	10.3% (1.9 m)	Orange/Red	1904	1039	2205	1237
3 	1.3% (0.2 m)	Burnt Orange	1332	1253	2231	1320
4 	20.6% (3.8 m)	Light Green/Yellow	0345	1190	2224	1266
5 	44.7% (8.2 m)	Dark Brown	1874	1336	2587	2207
6 	5.6% (1.0 m)	Brown Orange	1352	1155	2330	1239

Upper thread 18.5 m
 Bobbin 6.2 m

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