










Thread Charts

Thread	Consumption	Name	Isacord Polyester	Madeira Rayon	Robison-Anton Rayon	Sulky Rayon
1 	8.4% (3.6 m)	Red	1904	1037	2513	621
2 	11.7% (5.1 m)	Golden Poppy	1332	1278	2327	1126
3 	3.6% (1.6 m)	Tropical Orange	1725	1221	2513	1237
4 	8.1% (3.5 m)	Bright Green	5934	1369	2209	580
5 	19.0% (8.2 m)	Medium Brown	1565	1308	2227	1179
6 	6.6% (2.9 m)	Yellow Gold	1362	1070	2408	1070
7 	2.3% (1.0 m)	Twill	0722	1337	2573	1213
8 	33.1% (14.4 m)	Easter Purple	3211	1263	2426	1122
9 	7.1% (3.1 m)	California Blue	3902	1176	2441	1252

Upper thread 43.4 m
 Bobbin 14.5 m

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Thread Charts

Thread	Consumption	Name	Isacord Polyester	Madeira Rayon	Robison-Anton Rayon	Sulky Rayon
1	22.2% (11.2 m)	Nut	1332	1173	2602	1314
2	26.2% (13.2 m)	Dark Orange/Red	1334	1039	2418	1311
3	9.5% (4.8 m)	Medium Green/Yellow	0853	1308	2544	630
4	6.3% (3.2 m)	Leaf Green	5934	1369	2209	580
5	14.4% (7.2 m)	Medium Brown	1565	1308	2227	1179
6	16.2% (8.2 m)	Medium Green/Yellow	1123	1105	2572	1104
7	4.0% (2.0 m)	Twill	0722	1337	2573	1213
8	1.1% (0.6 m)	California Blue	3902	1176	2441	1252

Upper thread 50.5 m
 Bobbin 16.8 m

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Thread Charts







Thread	Consumption	Name	Isacord Polyester	Madeira Rayon	Robison-Anton Rayon	Sulky Rayon
1	4.0% (2.0 m)	Nut	1332	1173	2602	1314
2	0.6% (0.3 m)	Red	1904	1037	2513	621
3	11.8% (5.8 m)	Rust	1904	1037	2420	621
4	0.8% (0.4 m)	Brown	1134	1347	2478	1267
5	1.9% (0.9 m)	Dark Dark Tangerine	1115	1257	2231	512
6	2.9% (1.4 m)	Medium Brown	1565	1308	2227	1179
7	12.3% (6.0 m)	Medium Orange	1352	1155	2330	1259
8	29.7% (14.5 m)	Yellow Gold	1362	1070	2408	1070
9	12.6% (6.2 m)	Medium Green/Yellow	1123	1105	2572	1104
10	2.9% (1.4 m)	Twill	0722	1337	2573	1213
11	20.1% (9.8 m)	Dark Blue	3600	1177	2442	1290
12	0.4% (0.2 m)	Black	0020	1008	2552	1182

Upper thread 48.9 m
 Bobbin 16.3 m

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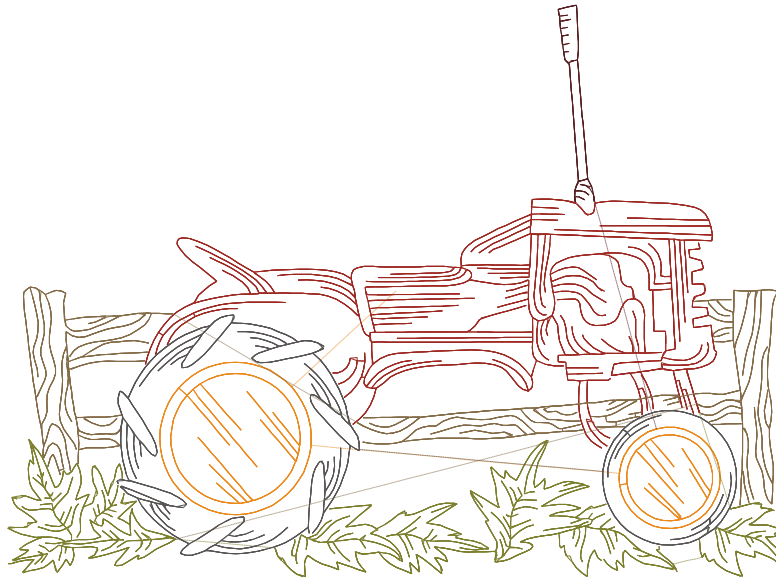


Thread Charts









Thread	Consumption	Name	Isacord Polyester	Madeira Rayon	Robison-Anton Rayon	Sulky Rayon
1 	10.0% (4.5 m)	Golden Poppy	1332	1278	2327	1126
2 	2.2% (1.0 m)	Dark Brown	2333	1036	2496	1214
3 	31.9% (14.2 m)	Red Bittersweet	2011	1038	2334	1311
4 	23.1% (10.3 m)	Medium Green/Yellow	0853	1308	2544	630
5 	19.6% (8.7 m)	Medium Brown	1565	1308	2227	1179
6 	13.2% (5.9 m)	Very Dark Grey	0111	1288	2575	1298

Upper thread 44.6 m
 Bobbin 14.9 m

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Thread Charts










Thread	Consumption	Name	Isacord Polyester	Madeira Rayon	Robison-Anton Rayon	Sulky Rayon
1 	2.3% (1.6 m)	Golden Yellow	0904	1137	2463	1333
2 	15.6% (11.0 m)	Nut	1332	1173	2602	1314
3 	13.4% (9.5 m)	Rust	1904	1037	2420	621
4 	11.9% (8.5 m)	Brown	1134	1347	2478	1267
5 	10.5% (7.5 m)	Medium Green/Yellow	0853	1308	2544	630
6 	22.2% (15.8 m)	Pale Red/Orange	2241	1057	2488	1304
7 	12.4% (8.8 m)	Yellow Gold	1362	1070	2408	1070
8 	11.6% (8.2 m)	Medium Blue/Green	3815	1089	2533	1249

Upper thread 70.8 m
 Bobbin 23.6 m

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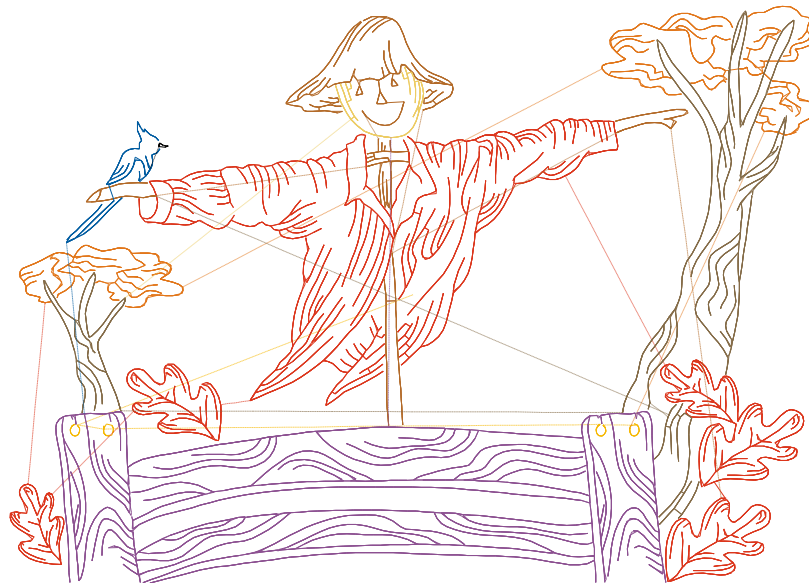


Thread Charts

Thread	Consumption	Name	Isacord Polyester	Madeira Rayon	Robison-Anton Rayon	Sulky Rayon
1 	1.2% (0.6 m)	Golden Yellow	0904	1137	2463	1333
2 	9.0% (4.6 m)	Nut	1332	1173	2602	1314
3 	34.5% (17.7 m)	Red	1904	1037	2513	621
4 	8.1% (4.2 m)	Dark Dark Tangerine	1115	1257	2231	512
5 	13.4% (6.9 m)	Medium Brown	1565	1308	2227	1179
6 	1.5% (0.8 m)	Yellow Gold	1362	1070	2408	1070
7 	30.5% (15.7 m)	Easter Purple	3211	1263	2426	1235
8 	1.8% (0.9 m)	Dark Blue	3600	1177	2442	1290
9 	0.1% (0.0 m)	Black	0020	1008	2552	1182

Upper thread 51.3 m
 Bobbin 17.1 m

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Thread Charts









Thread	Consumption	Name	Isacord Polyester	Madeira Rayon	Robison-Anton Rayon	Sulky Rayon
1	8.7% (4.8 m)	Medium Blue	3522	1096	2442	1290
2	7.9% (4.4 m)	Orange	0904	1137	2463	1333
3	13.2% (7.3 m)	Tuxedo Red	1904	1037	2420	1034
4	1.9% (1.1 m)	Orange/Red	1904	1039	2205	1237
5	2.9% (1.6 m)	Brown	1134	1258	2227	1267
6	2.1% (1.2 m)	Burnt Orange	1332	1253	2231	1320
7	1.0% (0.5 m)	Hazel	1332	1178	2330	1314
8	9.1% (5.0 m)	Light Green/Yellow	0345	1190	2224	1266
9	12.8% (7.1 m)	Brown Orange	1352	1155	2330	1239
10	31.1% (17.2 m)	Yellow Gold	1362	1070	2408	1070
11	8.9% (4.9 m)	Leek Green	1061	1102	2474	1209
12	0.5% (0.3 m)	Black	0020	1008	2552	1182

Upper thread 55.3 m
 Bobbin 18.4 m

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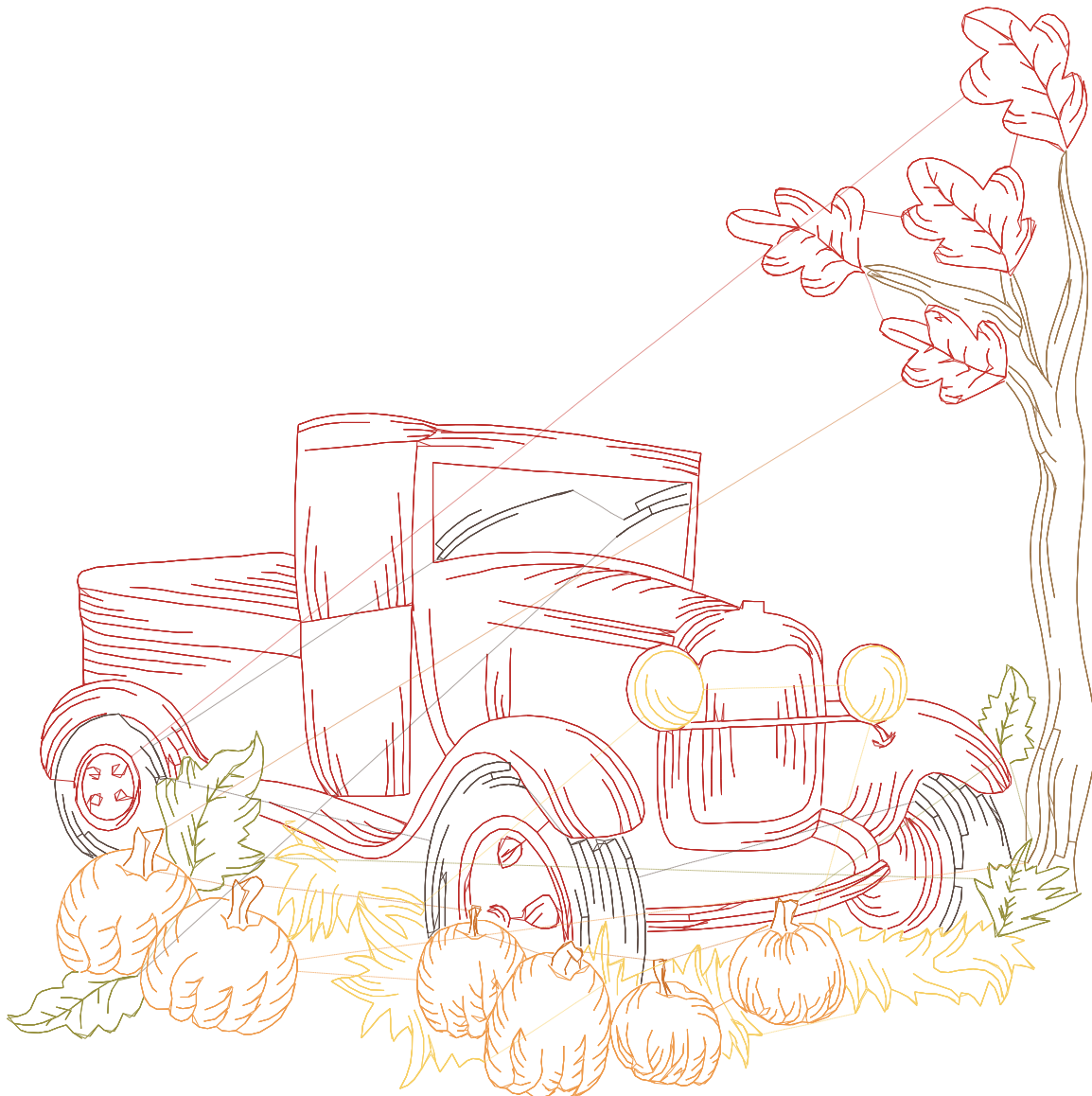


Thread Charts








Thread	Consumption	Name	Isacord Polyester	Madeira Rayon	Robison-Anton Rayon	Sulky Rayon
1 	39.5% (16.6 m)	Orange/Red	1904	1039	2205	1237
2 	9.6% (4.0 m)	Spanish Red	1904	1179	2205	1237
3 	2.4% (1.0 m)	Burnt Orange	1332	1253	2231	1320
4 	6.6% (2.8 m)	Light Green/Yellow	0345	1190	2224	1266
5 	8.5% (3.6 m)	Dark Brown	1874	1336	2587	2207
6 	8.2% (3.5 m)	Brown	1565	1256	2489	1266
7 	13.7% (5.7 m)	Brown Orange	1352	1155	2330	1239
8 	11.6% (4.9 m)	Yellow Gold	1362	1070	2408	1070

Upper thread 42.0 m
 Bobbin 14.0 m

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Thread Charts

Thread	Consumption	Name	Isacord Polyester	Madeira Rayon	Robison-Anton Rayon	Sulky Rayon
1 	2.7% (1.7 m)	Orange/Red	1904	1039	2205	1237
2 	19.0% (12.3 m)	Spanish Red	1904	1179	2205	1237
3 	3.5% (2.3 m)	Burnt Orange	1332	1253	2231	1320
4 	14.0% (9.1 m)	Light Green/Yellow	0345	1190	2224	1266
5 	6.6% (4.3 m)	Brown	1565	1256	2489	1266
6 	13.6% (8.8 m)	Brown Orange	1352	1155	2330	1239
7 	40.6% (26.3 m)	Dark Olive Green	0933	1058	2567	1176

Upper thread 64.9 m
 Bobbin 21.6 m

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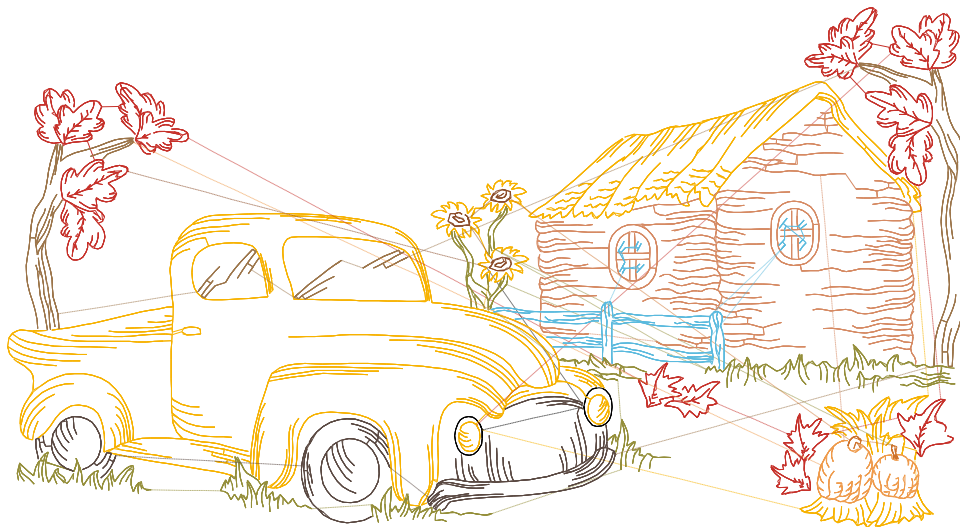


Thread Charts

Thread	Consumption	Name	Isacord Polyester	Madeira Rayon	Robison-Anton Rayon	Sulky Rayon
1	0.6% (0.4 m)	Black	0020	1008	2552	1182
2	33.2% (22.2 m)	Orange	0904	1137	2463	1333
3	15.0% (10.0 m)	Spanish Red	1904	1179	2205	1237
4	0.8% (0.6 m)	Brown	1134	1258	2227	1267
5	0.5% (0.3 m)	Burnt Orange	1332	1253	2231	1320
6	10.0% (6.7 m)	Light Green/Yellow	0345	1190	2224	1266
7	7.7% (5.2 m)	Dark Brown	1874	1336	2587	2207
8	8.4% (5.6 m)	Brown	1565	1256	2489	1266
9	2.4% (1.6 m)	Brown Orange	1352	1155	2330	1239
10	16.7% (11.1 m)	Light Light Rust	1600	1217	2401	1259
11	4.6% (3.1 m)	Bachelor Button	4113	1089	2533	1249

Upper thread 66.7 m
 Bobbin 22.2 m

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Thread Charts








Thread	Consumption	Name	Isacord Polyester	Madeira Rayon	Robison-Anton Rayon	Sulky Rayon
1	11.9% (7.9 m)	Black	0020	1008	2552	1182
2	30.9% (20.5 m)	Orange/Red	1904	1039	2205	1237
3	0.6% (0.4 m)	Burnt Orange	1332	1253	2231	1320
4	14.7% (9.7 m)	Light Green/Yellow	0345	1190	2224	1266
5	3.4% (2.3 m)	Moss Green	0111	1369	2595	1049
6	11.8% (7.8 m)	Brown Orange	1352	1155	2330	1239
7	19.7% (13.0 m)	Yellow Gold	1362	1070	2408	1070
8	7.0% (4.6 m)	Leek Green	1061	1102	2474	1209

Upper thread 66.2 m
 Bobbin 22.1 m

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Thread Charts

Thread	Consumption	Name	Isacord Polyester	Madeira Rayon	Robison-Anton Rayon	Sulky Rayon
1 	18.7% (11.4 m)	Orange	0904	1137	2463	1333
2 	9.4% (5.7 m)	Orange/Red	1904	1039	2205	1237
3 	2.2% (1.4 m)	Brown	1134	1258	2227	1267
4 	2.4% (1.4 m)	Burnt Orange	1332	1253	2231	1320
5 	27.7% (16.9 m)	Light Green/Yellow	0345	1190	2224	1266
6 	30.4% (18.6 m)	Dark Brown	1874	1336	2587	2207
7 	9.2% (5.6 m)	Brown Orange	1352	1155	2330	1239

Upper thread 61.1 m

Bobbin 20.4 m

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