

## Thread Charts

Thread	Consumption	Name	Brother	Country	Isacord	Polyester	Madeira Rayon	Robison-Anton	Rayon
1	12.3% (4.4 m)	Light Purple	635		3210		1276		2437
2	10.5% (3.8 m)	Deep Green	485		5643		1051		2240
3	36.6% (13.1 m)	Red	158		1306		1154		2263
4	21.4% (7.7 m)	Purple	625		3541		1122		2430
5	15.9% (5.7 m)	Aurifil Royal Blue	636		3732		1367		2429
6	2.6% (0.9 m)	Pink	133		1940		1109		2261
7	0.3% (0.1 m)	Gold/Yellow	043		0501		1267		2326
8	0.4% (0.1 m)	Light Green	446		5515		1249		2578

Upper thread 36.0 m  
Bobbin 12.0 m

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Thread Charts

Thread	Consumption	Name	Brother	Country	Isacord	Polyester	Madeira Rayon	Robison-Anton	Rayon
1	27.7% (8.3 m)	Medium Brown	734		1565		1308		2227
2	34.4% (10.3 m)	Rust	024		1904		1037		2420
3	24.1% (7.2 m)	Silver	745		2674		1011		2592
4	4.0% (1.2 m)	Toasted Almond	012		0862		1128		2336
5	0.4% (0.1 m)	California Blue	575		3902		1176		2441
6	9.4% (2.8 m)	Black	100		0020		1008		2552

Upper thread 29.8 m  
 Bobbin 9.9 m

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Thread Charts

Thread	Consumption	Name	Brother	Country	Isacord	Polyester	Madeira Rayon	Robison-Anton	Rayon
1	12.8% (5.7 m)	Golden Yellow	336		0904		1137		2463
2	13.9% (6.2 m)	Rust	024		1904		1037		2420
3	1.7% (0.7 m)	Moss Green	446		0345		1170		2226
4	10.7% (4.7 m)	Medium Brown	734		1565		1308		2227
5	3.6% (1.6 m)	Toasted Almond	012		0862		1128		2336
6	15.1% (6.7 m)	Dark Blue	575		3600		1177		2442
7	31.0% (13.8 m)	Silver	745		2674		1011		2592
8	4.5% (2.0 m)	California Blue	575		3902		1176		2441
9	6.8% (3.0 m)	Black	100		0020		1008		2552

Upper thread 44.4 m  
 Bobbin 14.8 m

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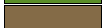



Thread	Consumption	Name	Brother Country	Isacord Polyester	Madeira Rayon	Robison-Anton Rayon
1	2.5% (1.1 m)	Black	100	0020	1008	2552
2	20.5% (9.2 m)	Golden Yellow	336	0904	1137	2463
3	16.8% (7.5 m)	Rust	024	1904	1037	2420
4	35.8% (16.1 m)	Moss Green	446	0345	1170	2226
5	13.6% (6.1 m)	Medium Brown	734	1565	1308	2227
6	3.2% (1.4 m)	Toasted Almond	012	0862	1128	2336
7	7.5% (3.4 m)	Silver	745	2674	1011	2592
8	0.1% (0.0 m)	California Blue	575	3902	1176	2441

Upper thread 44.9 m  
Bobbin 15.0 m

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## Thread Charts

Thread	Consumption	Name	Brother	Country	Isacord	Polyester	Madeira Rayon	Robison-Anton	Rayon
1 	20.7% (8.5 m)	Golden Yellow	336		0904		1137		2463
2 	21.9% (9.0 m)	Rust	024		1904		1037		2420
3 	13.5% (5.5 m)	Moss Green	446		0345		1170		2226
4 	26.4% (10.8 m)	Medium Brown	734		1565		1308		2227
5 	2.2% (0.9 m)	Toasted Almond	012		0862		1128		2336
6 	9.7% (4.0 m)	Silver	745		2674		1011		2592
7 	5.5% (2.3 m)	Black	100		0020		1008		2552

Upper thread 40.9 m

Bobbin 13.6 m

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Thread Charts

Thread	Consumption	Name	Brother	Country	Isacord	Polyester	Madeira	Rayon	Robison-Anton	Rayon
1	14.9% (5.4 m)	Black	100		0020		1008			2552
2	4.4% (1.6 m)	Golden Poppy	354		1332		1278			2327
3	26.4% (9.5 m)	Dark Orange/Red	024		1334		1039			2418
4	2.7% (1.0 m)	Green	057		5324		1051			2240
5	24.7% (8.9 m)	Medium Brown	734		1565		1308			2227
6	2.5% (0.9 m)	Purple	636		3544		1322			2210
7	0.6% (0.2 m)	K. A. Bronze	706		2241		1119			2480
8	23.3% (8.4 m)	Medium Grey	706		0152		1040			2484
9	0.6% (0.2 m)	California Blue	575		3902		1176			2441

Upper thread 36.0 m  
 Bobbin 12.0 m

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Thread Charts

Thread	Consumption	Name	Brother Country	Isacord Polyester	Madeira Rayon	Robison-Anton Rayon
1	13.7% (5.3 m)	Black	100	0020	1008	2552
2	4.9% (1.9 m)	Golden Poppy	354	1332	1278	2327
3	31.6% (12.1 m)	Dark Orange/Red	024	1334	1039	2418
4	12.0% (4.6 m)	Medium Brown	734	1565	1308	2227
5	13.6% (5.2 m)	Purple	636	3544	1322	2210
6	2.4% (0.9 m)	K. A. Bronze	706	2241	1119	2480
7	21.3% (8.2 m)	Medium Grey	706	0152	1040	2484
8	0.5% (0.2 m)	California Blue	575	3902	1176	2441

Upper thread 38.5 m  
 Bobbin 12.8 m

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Thread Charts

Thread	Consumption	Name	Brother	Country	Isacord	Polyester	Madeira Rayon	Robison-Anton	Rayon
1	4.3% (1.8 m)	Black	100		0020		1008		2552
2	1.6% (0.7 m)	Orange Gold	043		0605		1064		2326
3	8.4% (3.6 m)	Golden Poppy	354		1332		1278		2327
4	3.2% (1.4 m)	Rust	024		1904		1037		2420
5	25.5% (11.0 m)	Dark Orange/Red	024		1334		1039		2418
6	24.0% (10.4 m)	Green	057		5324		1051		2240
7	5.4% (2.3 m)	Medium Brown	734		1565		1308		2227
8	2.9% (1.3 m)	K. A. Bronze	706		2241		1119		2480
9	19.4% (8.4 m)	Medium Grey	706		0152		1040		2484
10	5.1% (2.2 m)	Violet	604		3211		1263		2426
11	0.4% (0.2 m)	California Blue	575		3902		1176		2441

Upper thread 43.3 m  
 Bobbin 14.4 m

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Thread Charts

Thread	Consumption	Name	Brother	Country	Isacord	Polyester	Madeira Rayon	Robison-Anton	Rayon
1	7.7% (3.1 m)	Blue	575		3522		1134		2436
2	1.1% (0.4 m)	Deep Green	485		5643		1051		2240
3	27.0% (10.9 m)	Red	158		1306		1154		2263
4	21.0% (8.5 m)	Purple	625		3541		1122		2430
5	16.9% (6.8 m)	Aurifil Royal Blue	636		3732		1367		2429
6	3.4% (1.4 m)	Pink	133		1940		1109		2261
7	22.4% (9.1 m)	Gold/Yellow	043		0501		1267		2326
8	0.6% (0.2 m)	Light Green	446		5515		1249		2578

Upper thread 40.5 m  
 Bobbin 13.5 m

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Thread Charts

Thread	Consumption	Name	Brother	Country	Isacord	Polyester	Madeira Rayon	Robison-Anton	Rayon
1	6.5% (2.5 m)	Golden Poppy	354		1332		1278		2327
2	20.0% (7.8 m)	Dark Orange/Red	024		1334		1039		2418
3	34.0% (13.3 m)	Green	057		5324		1051		2240
4	17.9% (7.0 m)	Medium Brown	734		1565		1308		2227
5	7.2% (2.8 m)	Purple	636		3544		1322		2210
6	1.0% (0.4 m)	K. A. Bronze	706		2241		1119		2480
7	13.1% (5.1 m)	Medium Grey	706		0152		1040		2484
8	0.4% (0.1 m)	California Blue	575		3902		1176		2441

Upper thread 39.1 m  
 Bobbin 13.0 m

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