

Thread Charts

Thread	Consumption	Name	Brother	Country	Isacord	Polyester	Madeira Rayon	Robison-Anton	Rayon
1	12.2% (5.3 m)	Rust	024		1904		1037		2420
2	10.6% (4.7 m)	Golden Yellow	336		0904		1137		2463
3	36.0% (15.8 m)	Moss Green	446		0345		1170		2226
4	21.1% (9.3 m)	Medium Brown	734		1565		1308		2227
5	16.7% (7.3 m)	Silver	745		2674		1011		2592
6	2.6% (1.1 m)	Toasted Almond	012		0862		1128		2336
7	0.4% (0.2 m)	California Blue	575		3902		1176		2441
8	0.4% (0.2 m)	Black	100		0020		1008		2552

Upper thread 44.0 m
Bobbin 14.7 m

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Thread Charts

Thread	Consumption	Name	Brother	Country	Isacord	Polyester	Madeira Rayon	Robison-Anton	Rayon
1	27.5% (9.9 m)	Medium Brown	734		1565		1308		2227
2	34.2% (12.3 m)	Rust	024		1904		1037		2420
3	24.5% (8.8 m)	Silver	745		2674		1011		2592
4	4.0% (1.4 m)	Toasted Almond	012		0862		1128		2336
5	0.4% (0.1 m)	California Blue	575		3902		1176		2441
6	9.3% (3.4 m)	Black	100		0020		1008		2552

Upper thread 35.9 m
 Bobbin 12.0 m

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Thread Charts

Thread	Consumption	Name	Brother	Country	Isacord	Polyester	Madeira Rayon	Robison-Anton	Rayon
1	12.7% (7.2 m)	Golden Yellow	336		0904		1137		2463
2	13.7% (7.8 m)	Rust	024		1904		1037		2420
3	1.7% (1.0 m)	Moss Green	446		0345		1170		2226
4	10.9% (6.2 m)	Medium Brown	734		1565		1308		2227
5	3.5% (2.0 m)	Toasted Almond	012		0862		1128		2336
6	14.9% (8.5 m)	Dark Blue	575		3600		1177		2442
7	31.2% (17.8 m)	Silver	745		2674		1011		2592
8	4.5% (2.6 m)	California Blue	575		3902		1176		2441
9	6.8% (3.9 m)	Black	100		0020		1008		2552

Upper thread 57.0 m
 Bobbin 19.0 m

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Thread Charts

Thread	Consumption	Name	Brother	Country	Isacord	Polyester	Madeira	Rayon	Robison-Anton	Rayon
1	2.5% (1.4 m)	Black	100		0020		1008			2552
2	20.5% (11.2 m)	Golden Yellow	336		0904		1137			2463
3	16.6% (9.0 m)	Rust	024		1904		1037			2420
4	35.8% (19.5 m)	Moss Green	446		0345		1170			2226
5	13.7% (7.4 m)	Medium Brown	734		1565		1308			2227
6	3.1% (1.7 m)	Toasted Almond	012		0862		1128			2336
7	7.6% (4.2 m)	Silver	745		2674		1011			2592
8	0.1% (0.1 m)	California Blue	575		3902		1176			2441

Upper thread 54.5 m
Bobbin 18.2 m

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Thread Charts

Thread	Consumption	Name	Brother	Country	Isacord	Polyester	Madeira	Rayon	Robison-Anton	Rayon
1	5.5% (2.8 m)	Black		100		0020		1008		2552
2	20.8% (10.4 m)	Golden Yellow		336		0904		1137		2463
3	21.7% (10.9 m)	Rust		024		1904		1037		2420
4	13.2% (6.6 m)	Moss Green		446		0345		1170		2226
5	26.2% (13.1 m)	Medium Brown		734		1565		1308		2227
6	2.3% (1.1 m)	Toasted Almond		012		0862		1128		2336
7	10.3% (5.2 m)	Silver		745		2674		1011		2592

Upper thread 50.2 m

Bobbin 16.7 m

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Thread Charts

Thread	Consumption	Name	Brother	Country	Isacord	Polyester	Madeira	Rayon	Robison-Anton	Rayon
1	14.8% (7.8 m)	Black		100		0020		1008		2552
2	4.6% (2.4 m)	Golden Poppy		354		1332		1278		2327
3	26.1% (13.8 m)	Dark Orange/Red		024		1334		1039		2418
4	2.7% (1.4 m)	Green		057		5324		1051		2240
5	24.1% (12.7 m)	Medium Brown		734		1565		1308		2227
6	2.5% (1.3 m)	Purple		636		3544		1322		2210
7	0.6% (0.3 m)	K. A. Bronze		706		2241		1119		2480
8	24.1% (12.8 m)	Medium Grey		706		0152		1040		2484
9	0.6% (0.3 m)	California Blue		575		3902		1176		2441

Upper thread 52.9 m
 Bobbin 17.6 m

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Thread Charts

Thread	Consumption	Name	Brother Country	Isacord Polyester	Madeira Rayon	Robison-Anton Rayon
1	13.7% (7.1 m)	Black	100	0020	1008	2552
2	4.9% (2.6 m)	Golden Poppy	354	1332	1278	2327
3	31.4% (16.2 m)	Dark Orange/Red	024	1334	1039	2418
4	11.8% (6.1 m)	Medium Brown	734	1565	1308	2227
5	13.6% (7.0 m)	Purple	636	3544	1322	2210
6	2.5% (1.3 m)	K. A. Bronze	706	2241	1119	2480
7	21.7% (11.2 m)	Medium Grey	706	0152	1040	2484
8	0.5% (0.2 m)	California Blue	575	3902	1176	2441

Upper thread 51.7 m
 Bobbin 17.2 m

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Thread Charts

Thread	Consumption	Name	Brother	Country	Isacord	Polyester	Madeira Rayon	Robison-Anton	Rayon
1	4.1% (2.2 m)	Black	100		0020		1008		2552
2	1.5% (0.8 m)	Orange Gold	043		0605		1064		2326
3	10.1% (5.5 m)	Golden Poppy	354		1332		1278		2327
4	3.2% (1.7 m)	Rust	024		1904		1037		2420
5	24.8% (13.4 m)	Dark Orange/Red	024		1334		1039		2418
6	23.5% (12.7 m)	Green	057		5324		1051		2240
7	5.3% (2.8 m)	Medium Brown	734		1565		1308		2227
8	2.9% (1.6 m)	K. A. Bronze	706		2241		1119		2480
9	19.2% (10.4 m)	Medium Grey	706		0152		1040		2484
10	4.9% (2.7 m)	Violet	604		3211		1263		2426
11	0.4% (0.2 m)	California Blue	575		3902		1176		2441

Upper thread 54.1 m
 Bobbin 18.0 m

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Thread Charts

Thread	Consumption	Name	Brother Country	Isacord Polyester	Madeira Rayon	Robison-Anton Rayon
1	7.6% (4.5 m)	Black	100	0020	1008	2552
2	1.1% (0.7 m)	Golden Poppy	354	1332	1278	2327
3	26.8% (15.8 m)	Dark Orange/Red	024	1334	1039	2418
4	20.9% (12.4 m)	Green	057	5324	1051	2240
5	16.7% (9.8 m)	Medium Brown	734	1565	1308	2227
6	3.5% (2.1 m)	K. A. Bronze	706	2241	1119	2480
7	22.9% (13.5 m)	Medium Grey	706	0152	1040	2484
8	0.6% (0.3 m)	California Blue	575	3902	1176	2441

Upper thread 59.0 m
Bobbin 19.7 m

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Thread Charts

Thread	Consumption	Name	Brother	Country	Isacord	Polyester	Madeira Rayon	Robison-Anton	Rayon
1	6.4% (3.0 m)	Golden Poppy	354		1332		1278		2327
2	20.1% (9.6 m)	Dark Orange/Red	024		1334		1039		2418
3	33.8% (16.1 m)	Green	057		5324		1051		2240
4	17.8% (8.5 m)	Medium Brown	734		1565		1308		2227
5	7.2% (3.4 m)	Purple	636		3544		1322		2210
6	1.1% (0.5 m)	K. A. Bronze	706		2241		1119		2480
7	13.3% (6.3 m)	Medium Grey	706		0152		1040		2484
8	0.3% (0.2 m)	California Blue	575		3902		1176		2441

Upper thread 47.6 m
Bobbin 15.9 m

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