





Thread Charts






Thread	Consumption	Name	Isacord Polyester	Madeira Rayon	Robison-Anton Rayon	Sulky Rayon
1 	15.8% (8.4 m)	Olive Green	1565	1194	2227	1265
2 	26.2% (14.0 m)	Fleece Green	5324	1051	2410	1101
3 	35.1% (18.7 m)	Rust	1904	1037	2420	621
4 	23.0% (12.2 m)	Golden Yellow	0904	1137	2463	1333

Upper thread 53.3 m  
 Bobbin 17.8 m

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 For more information regarding Embird 2004 please visit web site at <http://www.embirdusa.com>.  
 Note: These are the closest threads Embird 2004 was able to found. They might differ from the real colors in some cases.



Thread Charts





Thread	Consumption	Name	Isacord Polyester	Madeira Rayon	Robison-Anton Rayon	Sulky Rayon
1 	24.8% (9.6 m)	Fleece Green	5324	1051	2410	1101
2 	27.3% (10.5 m)	Rust	1904	1037	2420	621
3 	23.6% (9.1 m)	Golden Yellow	0904	1137	2463	1333
4 	23.4% (9.0 m)	Colonial Blue	3902	1096	2388	1290
5 	0.8% (0.3 m)	Black	0020	1008	2552	1182

Upper thread 38.6 m  
 Bobbin 12.9 m

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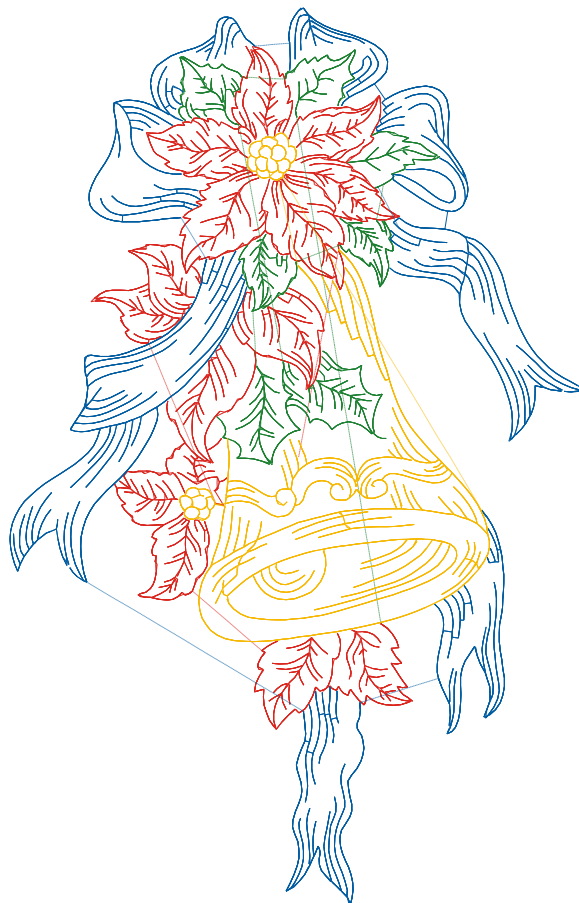


Thread Charts






Thread	Consumption	Name	Isacord Polyester	Madeira Rayon	Robison-Anton Rayon	Sulky Rayon
1 	31.7% (15.8 m)	Rust	1904	1037	2420	621
2 	12.8% (6.4 m)	Fleece Green	5324	1051	2410	1101
3 	35.8% (17.8 m)	Dark Blue	3600	1177	2442	1290
4 	19.6% (9.8 m)	Golden Yellow	0904	1137	2463	1333

Upper thread 49.7 m  
 Bobbin 16.6 m

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Thread Charts






Thread	Consumption	Name	Isacord Polyester	Madeira Rayon	Robison-Anton Rayon	Sulky Rayon
1 	9.2% (5.2 m)	Fleece Green	5324	1051	2410	1101
2 	29.2% (16.5 m)	Green	5374	1370	2454	1517
3 	9.2% (5.2 m)	Medium Brown	1565	1308	2227	1179
4 	51.2% (28.9 m)	Rust	1904	1037	2420	621
5 	1.2% (0.7 m)	Golden Yellow	0904	1137	2463	1333

Upper thread 56.4 m  
 Bobbin 18.8 m

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Thread Charts




Thread	Consumption	Name	Isacord Polyester	Madeira Rayon	Robison-Anton Rayon	Sulky Rayon
1 	38.3% (17.9 m)	Fleece Green	5324	1051	2410	1101
2 	16.9% (7.9 m)	Green	5374	1370	2454	1517
3 	7.0% (3.3 m)	Hazel	1311	1078	2468	1315
4 	36.2% (17.0 m)	Rust	1904	1037	2420	621
5 	1.7% (0.8 m)	Golden Yellow	0904	1137	2463	1333

Upper thread 46.8 m  
 Bobbin 15.6 m

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Thread Charts






Thread	Consumption	Name	Isacord Polyester	Madeira Rayon	Robison-Anton Rayon	Sulky Rayon
1 	38.5% (14.9 m)	Moss Green	0345	1170	2226	1274
2 	60.0% (23.2 m)	Rust	1904	1037	2420	621
3 	1.6% (0.6 m)	Golden Yellow	0904	1137	2463	1333

Upper thread 38.6 m  
 Bobbin 12.9 m

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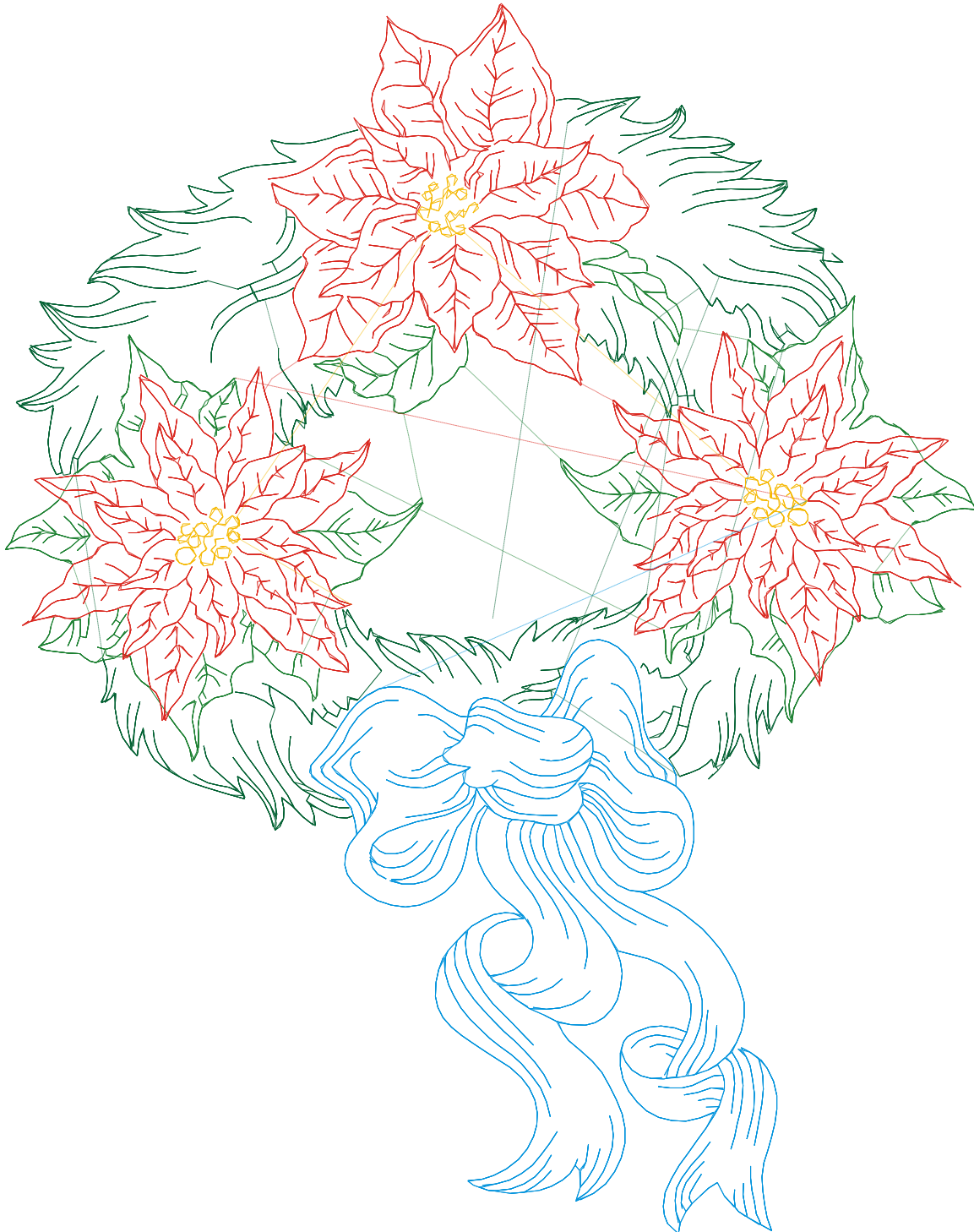


Thread Charts







Thread	Consumption	Name	Isacord Polyester	Madeira Rayon	Robison-Anton Rayon	Sulky Rayon
1 	23.5% (11.4 m)	Green	5374	1370	2454	1517
2 	14.7% (7.1 m)	Fleece Green	5324	1051	2410	1101
3 	37.6% (18.3 m)	Rust	1904	1037	2420	621
4 	2.4% (1.1 m)	Golden Yellow	0904	1137	2463	1333
5 	21.8% (10.6 m)	California Blue	3902	1176	2441	1252

Upper thread 48.6 m  
 Bobbin 16.2 m

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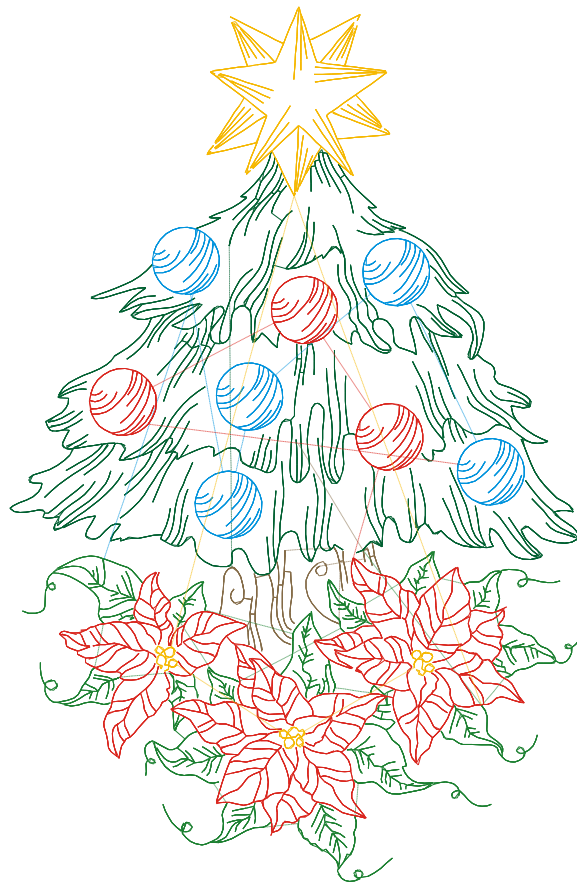


Thread Charts






Thread	Consumption	Name	Isacord Polyester	Madeira Rayon	Robison-Anton Rayon	Sulky Rayon
1 	2.9% (1.7 m)	Medium Brown	1565	1308	2227	1179
2 	32.7% (18.8 m)	Green	5374	1370	2454	1517
3 	17.2% (9.9 m)	Fleece Green	5324	1051	2410	1101
4 	9.3% (5.4 m)	California Blue	3902	1176	2441	1252
5 	27.4% (15.7 m)	Rust	1904	1037	2420	621
6 	10.5% (6.0 m)	Golden Yellow	0904	1137	2463	1333

Upper thread 57.4 m  
 Bobbin 19.1 m

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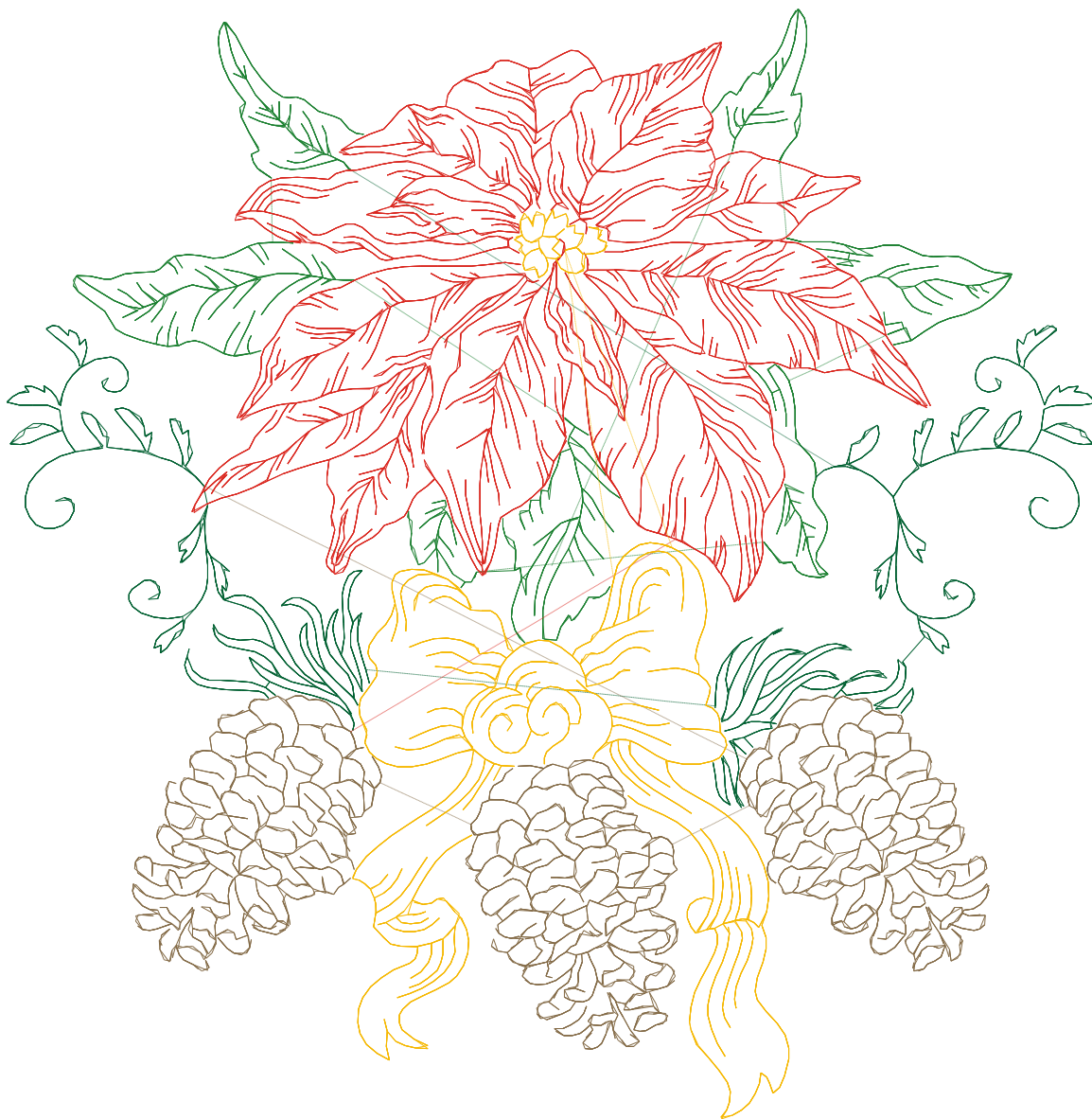


Thread Charts




Thread	Consumption	Name	Isacord Polyester	Madeira Rayon	Robison-Anton Rayon	Sulky Rayon
1 	13.1% (6.4 m)	Fleece Green	5324	1051	2410	1101
2 	14.3% (7.0 m)	Green	5374	1370	2454	1517
3 	20.9% (10.3 m)	Medium Brown	1565	1308	2227	1179
4 	37.7% (18.6 m)	Rust	1904	1037	2420	621
5 	14.0% (6.9 m)	Golden Yellow	0904	1137	2463	1333

Upper thread 49.2 m  
 Bobbin 16.4 m

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Thread Charts

Thread	Consumption	Name	Isacord Polyester	Madeira Rayon	Robison-Anton Rayon	Sulky Rayon
1 	3.0% (1.5 m)	Golden Yellow	0904	1137	2463	1333
2 	56.9% (29.3 m)	Rust	1904	1037	2420	621
3 	40.1% (20.6 m)	Fleece Green	5324	1051	2410	1101

Upper thread 51.4 m  
 Bobbin 17.1 m

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