










Thread Charts








Thread	Consumption	Name	Brother	Country	Isacord	Polyester	Madeira	Rayo	Robison-Anton	Rayon
1 	0.5% (0.3 m)	Golden Yellow	336		0904		1137		2463	
2 	6.3% (3.5 m)	Green	485		5374		1370		2454	
3 	9.3% (5.2 m)	Golden Grain	224		1565		1056		2224	
4 	16.6% (9.3 m)	Green	057		5326		1251		2579	
5 	18.8% (10.5 m)	Faded Brass	706		0934		1193		2493	
6 	7.4% (4.2 m)	Dark Grey	734		0152		1240		2265	
7 	2.5% (1.4 m)	Dark Blue	575		3600		1177		2442	
8 	4.4% (2.5 m)	Silver	745		2674		1011		2592	
9 	34.2% (19.2 m)	Black	100		0020		1008		2552	

Upper thread 56.2 m
 Bobbin 18.7 m

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Thread Charts

Thread	Consumption	Name	Brother	Country	Isacord	Polyester	Madeira Rayon	Robison-Anton	Rayon
1 	0.4% (0.3 m)	Golden Yellow		336		0904	1137		2463
2 	2.2% (1.6 m)	Rust		024		1904	1037		2420
3 	15.2% (11.2 m)	Fleece Green		485		5324	1051		2410
4 	8.5% (6.3 m)	Honey		706		1123	1126		2338
5 	7.7% (5.6 m)	Medium Grey		706		0152	1040		2484
6 	6.6% (4.8 m)	Silver		745		2674	1011		2592
7 	59.5% (43.9 m)	Black		100		0020	1008		2552

Upper thread 73.8 m

Bobbin 24.6 m

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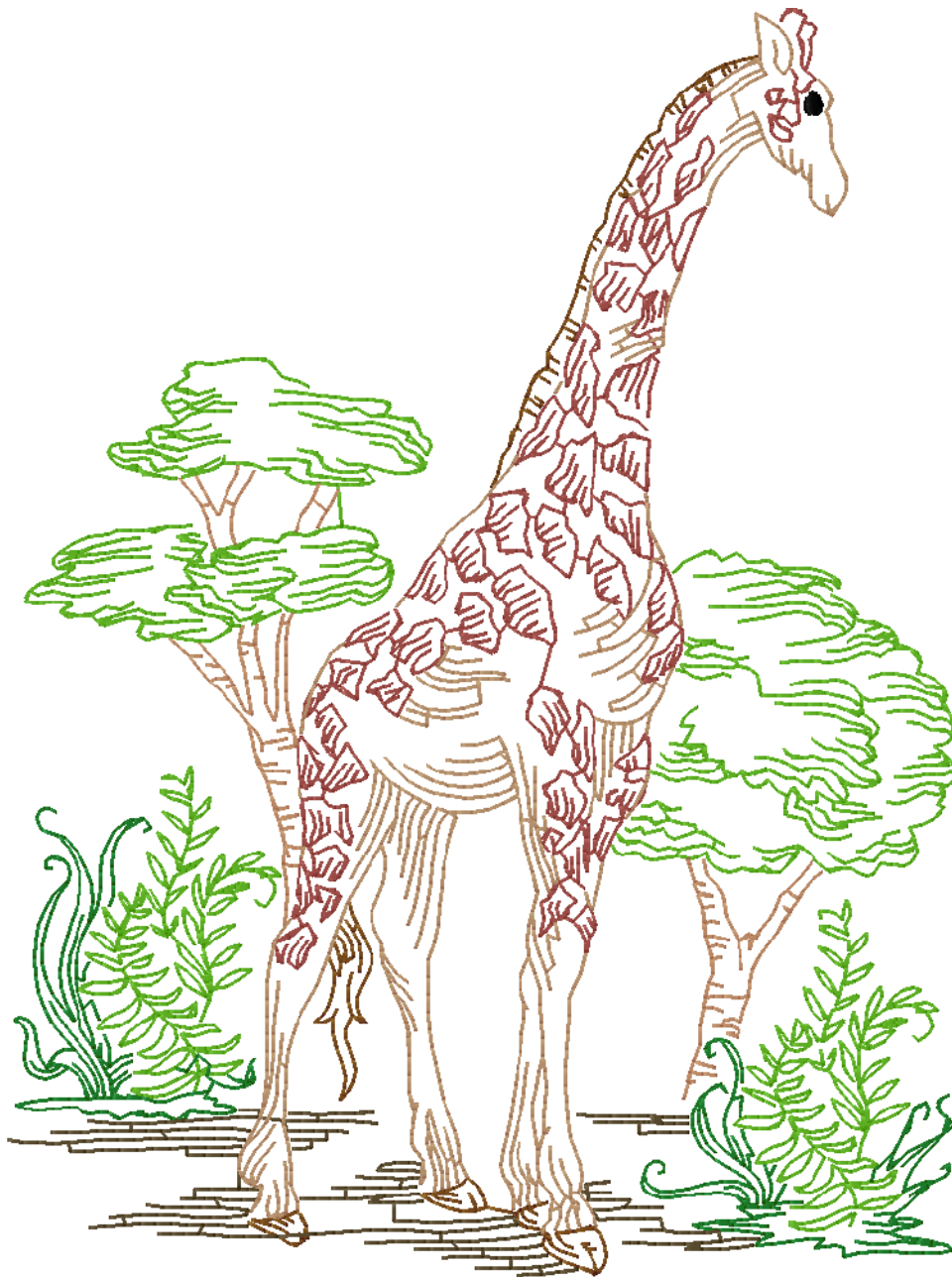


Thread Charts

Thread	Consumption	Name	Brother	Country	Isacord	Polyester	Madeira Rayo	Robison-Anton	Rayon
1	4.5% (2.1 m)	Earthen Tan	255		1134		1144		2569
2	34.0% (15.7 m)	Lime Green	446		5833		1169		2457
3	9.9% (4.6 m)	Fleece Green	485		5324		1051		2410
4	8.8% (4.1 m)	Dark Green/Yellow	734		0945		1230		2317
5	18.9% (8.8 m)	Marsala	224		1921		1258		2489
6	5.0% (2.3 m)	Honey	706		1123		1126		2338
7	18.2% (8.4 m)	Umber	706		1123		1344		2570
8	0.6% (0.3 m)	Black	100		0020		1008		2552

Upper thread 46.3 m
Bobbin 15.4 m

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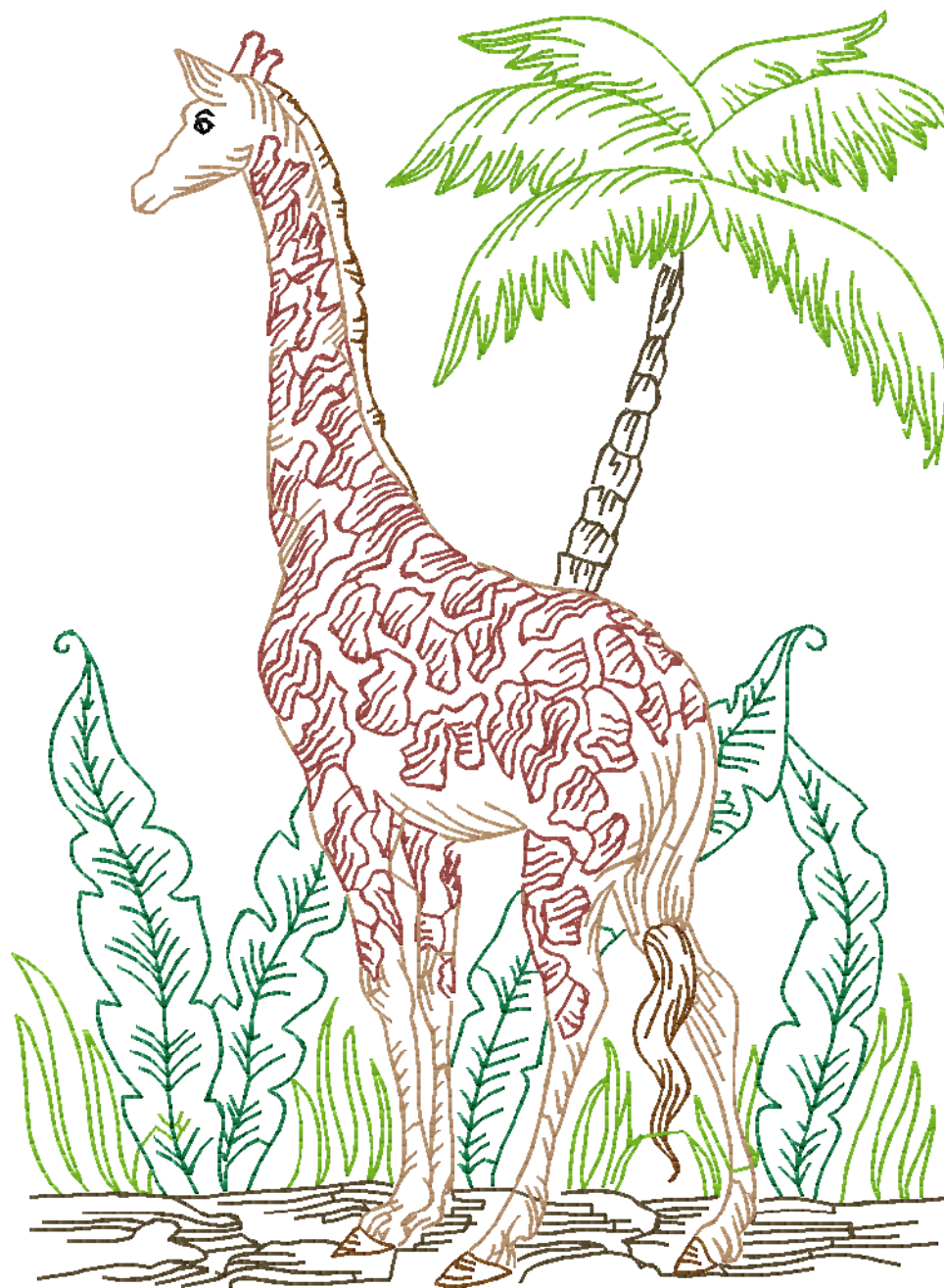


Thread Charts








Thread	Consumption	Name	Brother	Country	Isacord	Polyester	Madeira Rayon	Robison-Anton	Rayon
1	0.4% (0.2 m)	Black	100		0020		1008		2552
2	4.7% (2.5 m)	Earthen Tan	255		1134		1144		2569
3	27.4% (14.2 m)	Medium Green	444		0442		1169		2457
4	17.9% (9.3 m)	Green	485		5374		1370		2454
5	12.0% (6.2 m)	Dark Green/Yellow	734		0945		1230		2317
6	23.3% (12.1 m)	Marsala	224		1921		1258		2489
7	14.3% (7.4 m)	Umber	706		1123		1344		2570

Upper thread 51.9 m
 Bobbin 17.3 m

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Thread Charts

Thread	Consumption	Name	Brother	Country	Isacord	Polyester	Madeira Rayon	Robison-Anton	Rayon
1 	14.1% (6.9 m)	Best Brown	717			1375	1130		2566
2 	19.7% (9.6 m)	Brown	255			1134	1347		2478
3 	4.5% (2.2 m)	Green	485			5374	1370		2315
4 	22.1% (10.8 m)	Medium Green	444			0442	1169		2457
5 	16.4% (8.0 m)	Olive Green	734			1565	1194		2227
6 	1.6% (0.8 m)	Pale Yellow/Green	473			0722	1337		2570
7 	21.7% (10.6 m)	Silver	745			2674	1011		2592

Upper thread 48.8 m

Bobbin 16.3 m

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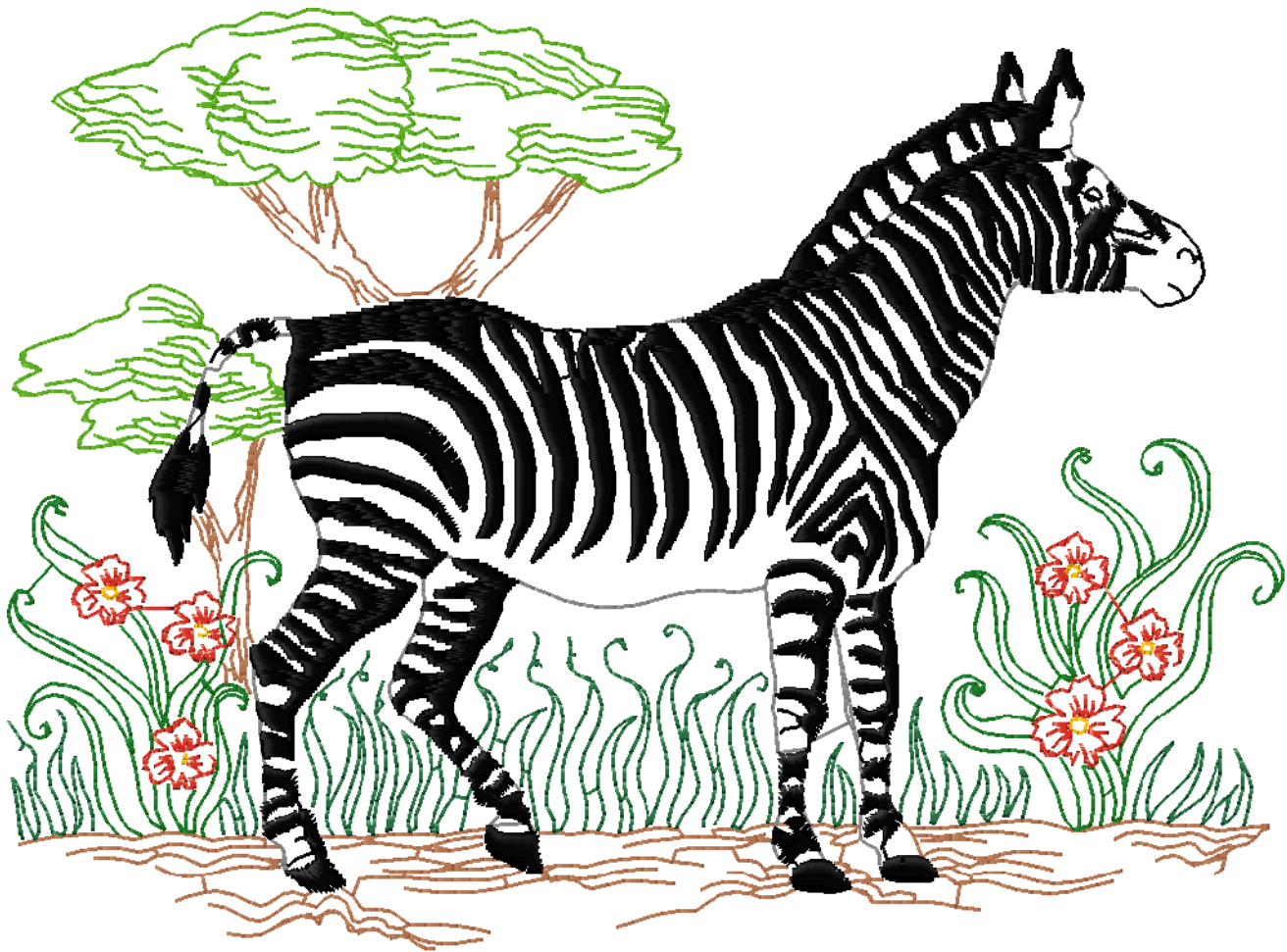


Thread Charts

Thread	Consumption	Name	Brother	Country	Isacord	Polyester	Madeira Rayon	Robison-Anton	Rayon
1	11.6% (8.2 m)	Pale Red/Orange	706		2241		1057		2488
2	11.5% (8.1 m)	Green	485		5374		1370		2315
3	10.0% (7.1 m)	Fleece Green	485		5324		1051		2410
4	9.8% (6.9 m)	Lime Green	446		5833		1169		2457
5	3.8% (2.7 m)	Rust	024		1904		1037		2420
6	0.9% (0.6 m)	Golden Yellow	336		0904		1137		2463
7	4.4% (3.1 m)	Medium Grey	706		0152		1040		2484
8	47.9% (33.8 m)	Black	100		0020		1008		2552

Upper thread 70.4 m
Bobbin 23.5 m

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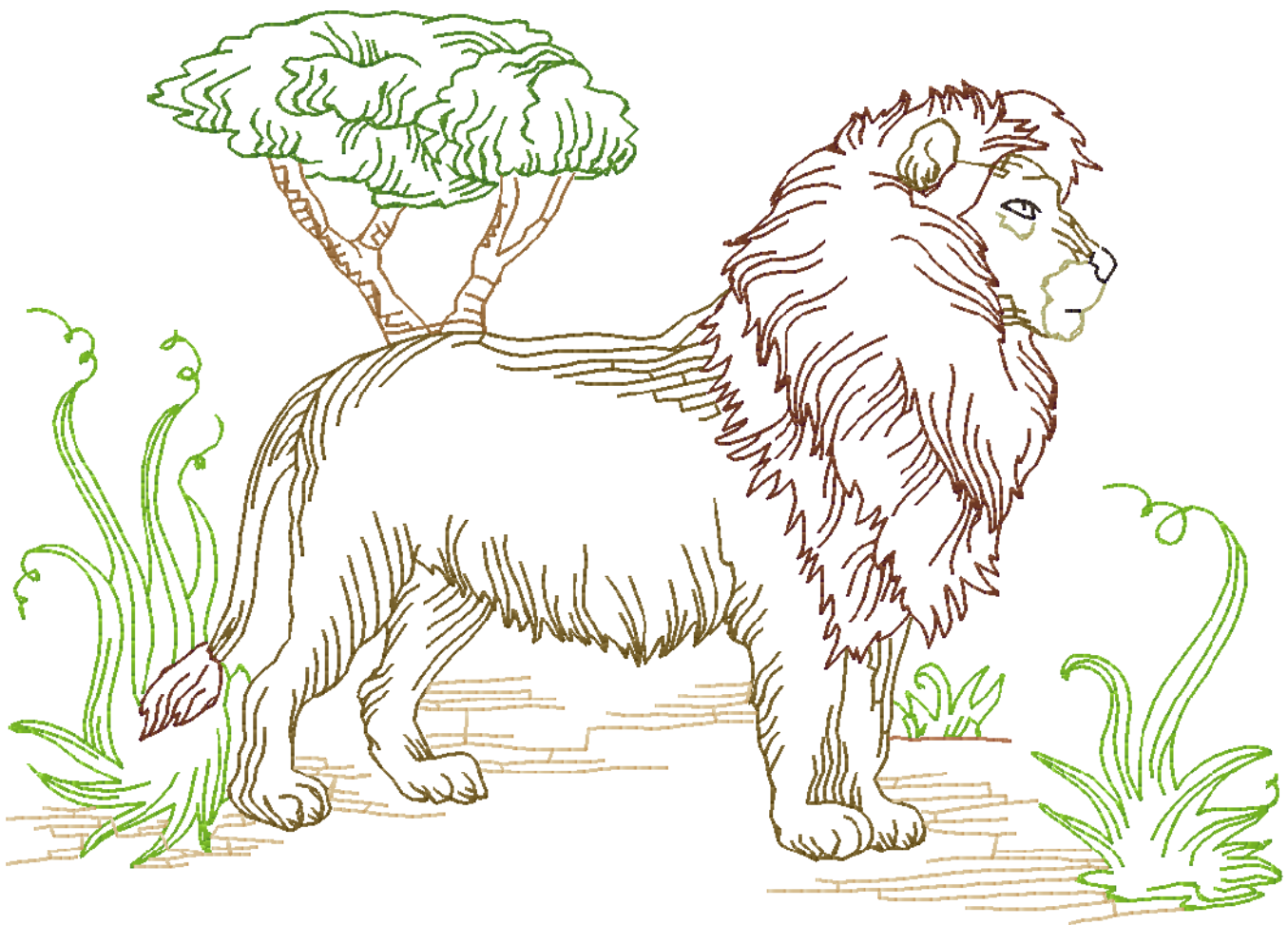


Thread Charts






Thread	Consumption	Name	Brother	Country	Isacord	Polyester	Madeira Rayon	Robison-Anton	Rayon
1	0.8% (0.3 m)	Best Brown	717		1375		1130		2566
2	22.7% (9.2 m)	Brown	255		1134		1347		2478
3	23.4% (9.5 m)	Medium Green	444		0442		1169		2457
4	9.5% (3.9 m)	Moss Green	446		0345		1170		2226
5	25.7% (10.4 m)	Olive Green	734		1565		1194		2227
6	2.6% (1.0 m)	Brown	224		1565		1256		2489
7	1.4% (0.6 m)	Brown	224		1565		1256		2489
8	0.7% (0.3 m)	Pale Red/Orange	706		2241		1057		2488
9	0.9% (0.4 m)	Pale Yellow/Green	473		0722		1337		2570
10	12.4% (5.0 m)	Camel	012		0862		1084		2203

Upper thread 40.6 m
 Bobbin 13.5 m

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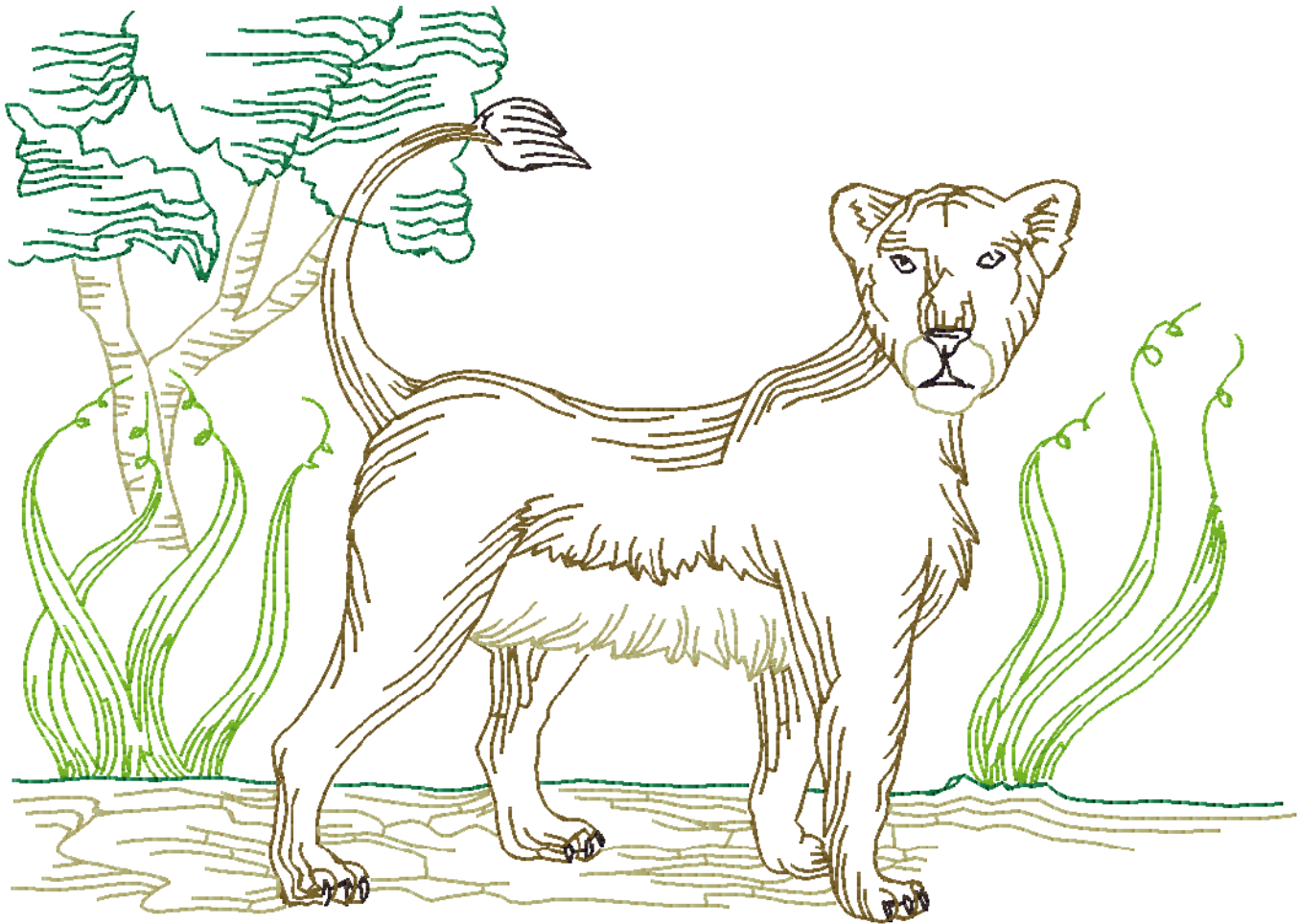


Thread Charts









Thread	Consumption	Name	Brother	Country	Isacord	Polyester	Madeira Rayon	Robison-Anton	Rayon
1 	4.3% (1.7 m)	Best Brown	717		1375		1130		2566
2 	23.3% (9.1 m)	Medium Green	444		0442		1169		2457
3 	16.0% (6.2 m)	Green	485		5374		1370		2454
4 	32.5% (12.7 m)	Olive Green	734		1565		1194		2227
5 	23.9% (9.4 m)	Pale Yellow/Green	473		0722		1337		2570

Upper thread 39.1 m
 Bobbin 13.0 m

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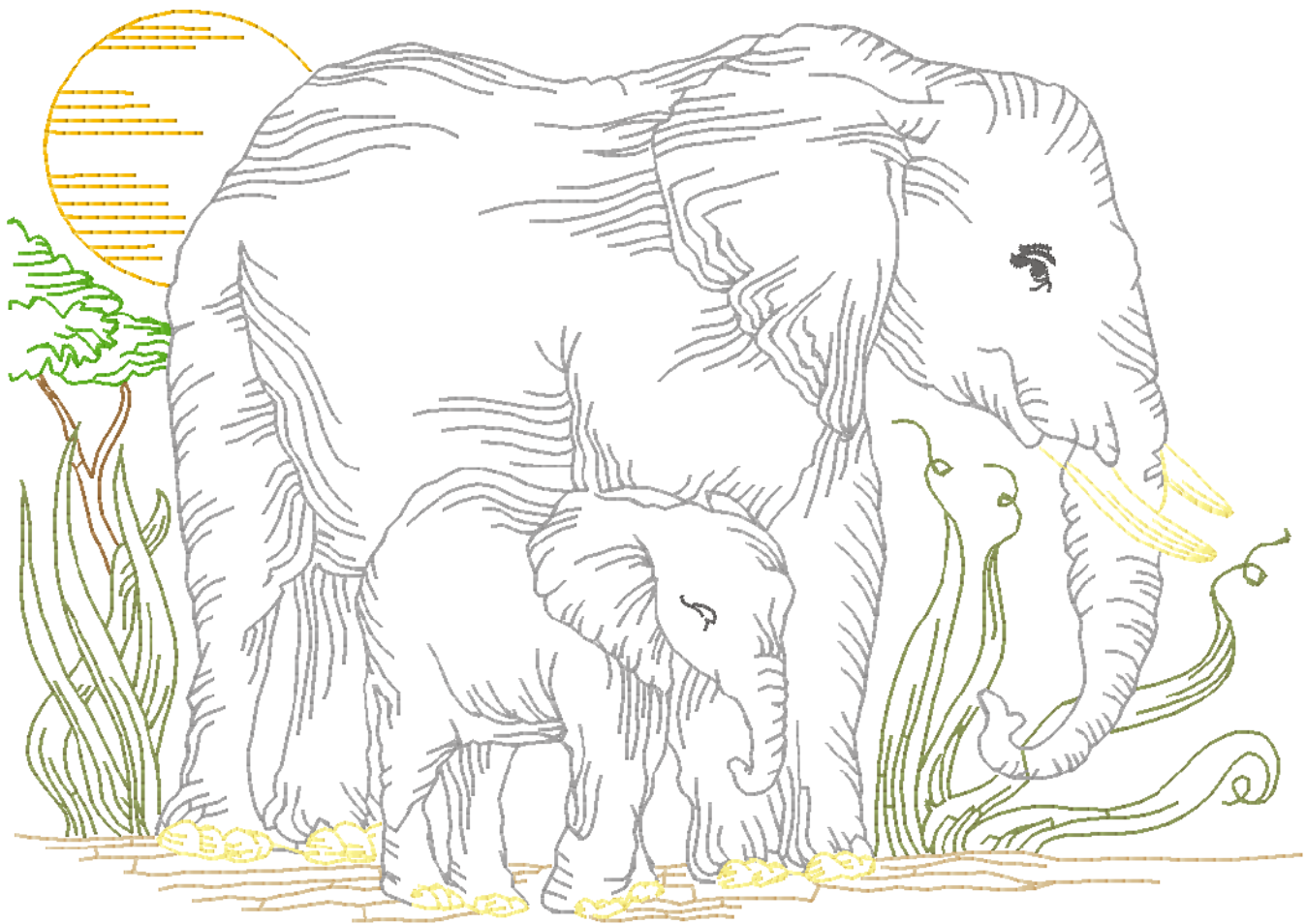


Thread Charts








Thread	Consumption	Name	Brother	Country	Isacord	Polyester	Madeira Rayon	Robison-Anton	Rayon
1 	4.2% (1.9 m)	Golden Yellow	336		0904		1137		2463
2 	2.8% (1.2 m)	Lime Green	446		5833		1169		2457
3 	1.3% (0.6 m)	Brown	224		1565		1256		2489
4 	19.0% (8.4 m)	Olive Green	706		0453		1306		2572
5 	6.8% (3.0 m)	Camel	012		0862		1084		2203
6 	58.2% (25.7 m)	Silver	745		2674		1011		2592
7 	6.5% (2.9 m)	Gold	331		0640		1349		2324
8 	1.2% (0.5 m)	Medium Grey/Green	734		0112		1240		2265

Upper thread 44.2 m
 Bobbin 14.7 m

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Thread Charts

Thread	Consumption	Name	Brother	Country	Isacord	Polyester	Madeira Rayo	Robison-Anton	Rayon
1 	10.3% (4.1 m)	Camel	012		0862		1084		2203
2 	20.6% (8.2 m)	Medium Green	444		0442		1169		2457
3 	7.2% (2.9 m)	Moss Green	446		0345		1170		2226
4 	4.8% (1.9 m)	Brown	224		1565		1256		2489
5 	49.4% (19.8 m)	Silver	745		2674		1011		2592
6 	0.8% (0.3 m)	Medium Grey/Green	734		0112		1240		2265
7 	6.9% (2.8 m)	Gold	331		0640		1349		2324

Upper thread 40.0 m
 Bobbin 13.3 m

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Thread Charts

Thread	Consumption	Name	Brother	Country	Isacord	Polyester	Madeira	Rayon	Robison-Anton	Rayon
1	9.5% (6.4 m)	Light Blue/Green	003		3652		1132		2305	
2	10.9% (7.4 m)	Golden Grain	224		1565		1056		2224	
3	10.7% (7.2 m)	Medium Green	444		0442		1169		2457	
4	24.8% (16.8 m)	Green	485		5374		1370		2454	
5	0.5% (0.4 m)	Hazel	264		1311		1078		2468	
6	13.9% (9.4 m)	Golden Poppy	354		1332		1278		2327	
7	7.1% (4.8 m)	Silver	745		2674		1011		2592	
8	0.3% (0.2 m)	Dark Orange/Red	024		1334		1039		2418	
9	22.4% (15.1 m)	Black	100		0020		1008		2552	

Upper thread 67.6 m
Bobbin 22.5 m

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Thread Charts

Thread	Consumption	Name	Brother	Country	Isacord	Polyester	Madeira Rayon	Robison-Anton	Rayon
1	9.0% (6.6 m)	Medium Green	444		0442		1169		2457
2	1.1% (0.8 m)	Dark Brown	734		2022		1258		2227
3	13.4% (9.9 m)	Green	734		5005		1392		2550
4	8.1% (6.0 m)	Green	485		5374		1370		2454
5	8.0% (5.9 m)	Golden Grain	224		1565		1056		2224
6	7.4% (5.5 m)	Rust	024		1904		1037		2420
7	1.2% (0.9 m)	Golden Yellow	336		0904		1137		2463
8	12.6% (9.3 m)	Golden Poppy	354		1332		1278		2327
9	0.7% (0.5 m)	Hazel	264		1311		1078		2468
10	0.2% (0.2 m)	Dark Orange/Red	024		1334		1039		2418
11	16.1% (11.9 m)	Silver	745		2674		1011		2592
12	22.1% (16.3 m)	Black	100		0020		1008		2552

Upper thread 73.9 m
Bobbin 24.6 m

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