

Thread Charts

Thread	Consumption	Name	Isacord Polyester	Madeira Rayon	Robison-Anton Rayon	Sulky Rayon
1	12.3% (5.1 m)	Green	5324	1051	2240	1101
2	29.7% (12.5 m)	Violet Toule	2051	1080	2588	2130
3	2.7% (1.1 m)	Golden Yellow	0904	1137	2463	1333
4	14.2% (6.0 m)	Rust	1904	1037	2420	621
5	0.8% (0.3 m)	Dark Orange/Red	1334	1039	2418	1311
6	3.3% (1.4 m)	Fleece Green	5324	1051	2410	1101
7	8.2% (3.4 m)	Green	5374	1370	2454	1517
8	17.1% (7.2 m)	Medium Brown	1565	1308	2227	1179
9	1.5% (0.6 m)	Lime	0453	1306	2279	1279
10	8.4% (3.5 m)	Deep Violet	2810	1263	2292	1122
11	0.9% (0.4 m)	Colonial Blue	3902	1096	2388	1290
12	0.9% (0.4 m)	California Blue	3902	1176	2441	1252

Upper thread 42.0 m
 Bobbin 14.0 m

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Thread Charts









Thread	Consumption	Name	Isacord Polyester	Madeira Rayon	Robison-Anton Rayon	Sulky Rayon
1	2.7% (0.9 m)	Lime Green	5833	1169	2457	1510
2	19.5% (6.7 m)	Rust	1904	1037	2420	621
3	28.5% (9.7 m)	Gold	0640	1349	2324	1067
4	10.6% (3.6 m)	Golden Yellow	0904	1137	2463	1333
5	4.5% (1.5 m)	Fleece Green	5324	1051	2410	1101
6	11.1% (3.8 m)	Green	5374	1370	2454	1517
7	4.8% (1.6 m)	Ruby Glint	2300	1110	2416	1192
8	2.7% (0.9 m)	Candlelight Peach	1532	1254	2258	1117
9	7.4% (2.5 m)	Medium Brown	1565	1308	2227	1179
10	2.8% (1.0 m)	Honey	1123	1126	2338	1128
11	5.0% (1.7 m)	California Blue	3902	1176	2441	1252
12	0.4% (0.1 m)	Black	0020	1008	2552	1182

Upper thread 34.1 m
 Bobbin 11.4 m

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Thread Charts












Thread	Consumption	Name	Isacord Polyester	Madeira Rayon	Robison-Anton	Rayon Sulky Rayon
1 	22.5% (6.9 m)	Mint Green	0463	1245	2312	2209
2 	8.6% (2.7 m)	Golden Yellow	0904	1137	2463	1333
3 	22.2% (6.8 m)	Rust	1904	1037	2420	621
4 	23.4% (7.2 m)	Fleece Green	5324	1051	2410	1101
5 	8.0% (2.4 m)	Green	5374	1370	2454	1517
6 	9.9% (3.0 m)	Medium Brown	1565	1308	2227	1179
7 	5.3% (1.6 m)	California Blue	3902	1176	2441	1252
8 	0.2% (0.0 m)	Black	0020	1008	2552	1182

Upper thread 30.7 m
 Bobbin 10.2 m

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Thread Charts

Thread	Consumption	Name	Isacord Polyester	Madeira Rayon	Robison-Anton Rayon	Sulky Rayon
1 	33.7% (12.7 m)	Bud Green	0453	1098	2594	1279
2 	4.7% (1.8 m)	Golden Yellow	0904	1137	2463	1333
3 	2.7% (1.0 m)	Golden Poppy	1332	1278	2327	1126
4 	18.9% (7.1 m)	Rust	1904	1037	2420	621
5 	12.0% (4.5 m)	Green	5374	1370	2454	1517
6 	0.6% (0.2 m)	Dark Green/Yellow	0945	1230	2317	2207
7 	15.1% (5.7 m)	Green	5324	1051	2240	1101
8 	6.4% (2.4 m)	Honey	1123	1126	2338	1128
9 	0.9% (0.3 m)	Blue	3611	1167	2436	526
10 	0.2% (0.1 m)	Medium Grey	0152	1040	2484	1295
11 	4.7% (1.8 m)	California Blue	3902	1176	2441	1252

Upper thread 37.6 m
 Bobbin 12.5 m

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Thread Charts











Thread	Consumption	Name	Isacord Polyester	Madeira Rayon	Robison-Anton Rayon	Sulky Rayon
1	3.8% (1.4 m)	Green	5374	1370	2454	1517
2	11.2% (4.3 m)	Bright Green	5934	1369	2209	580
3	2.5% (0.9 m)	Medium Yellow	0532	1022	2557	1066
4	0.5% (0.2 m)	Toasted Almond	0862	1128	2336	1015
5	7.0% (2.7 m)	Golden Yellow	0904	1137	2463	1333
6	14.1% (5.4 m)	Medium Brown	1565	1308	2227	1179
7	2.3% (0.9 m)	California Blue	3902	1176	2441	1252
8	7.0% (2.7 m)	Violet	2764	1319	2424	2124
9	31.5% (12.0 m)	Hyacinth	1761	1148	2299	1015
10	19.6% (7.4 m)	Rust	1904	1037	2420	621
11	0.5% (0.2 m)	Lime	0453	1306	2279	1279
12	0.1% (0.0 m)	Black	0020	1008	2552	1182

Upper thread 38.1 m
 Bobbin 12.7 m

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Thread Charts









Thread	Consumption	Name	Isacord Polyester	Madeira Rayon	Robison-Anton Rayon	Sulky Rayon
1 	23.5% (8.3 m)	Orange Gold	0605	1064	2326	1124
2 	19.5% (6.9 m)	Golden Yellow	0904	1137	2463	1333
3 	15.7% (5.5 m)	Rust	1904	1037	2420	621
4 	11.1% (3.9 m)	Fleece Green	5324	1051	2410	1101
5 	8.4% (3.0 m)	Green	5374	1370	2454	1517
6 	2.7% (0.9 m)	Very Dark Grey	0111	1288	2575	1298
7 	7.9% (2.8 m)	Dark Blue	3600	1177	2442	1290
8 	4.9% (1.7 m)	Silver	2674	1011	2592	1329
9 	5.4% (1.9 m)	Violet	2764	1319	2424	2124
10 	0.9% (0.3 m)	Colonial Blue	3902	1096	2388	1290

Upper thread 35.1 m
 Bobbin 11.7 m

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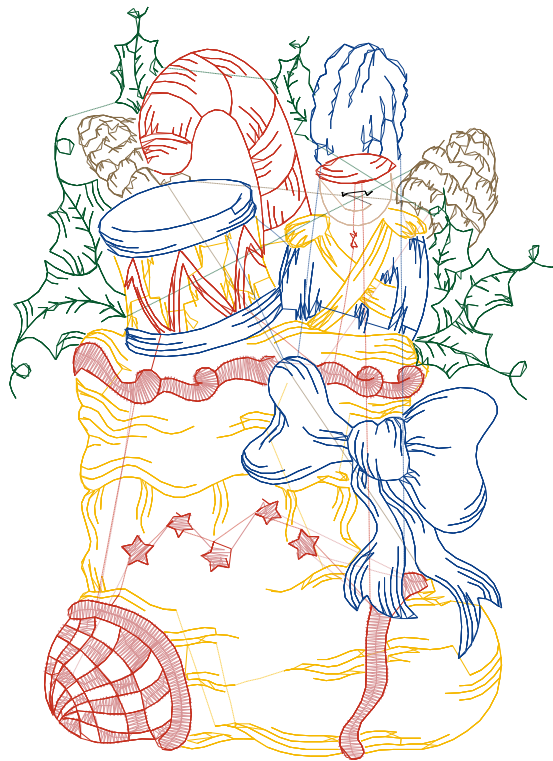


Thread Charts

Thread	Consumption	Name	Isacord Polyester	Madeira Rayon	Robison-Anton Rayon	Sulky Rayon
1 	23.7% (6.5 m)	Golden Yellow	0904	1137	2463	1333
2 	4.7% (1.3 m)	Medium Brown	1565	1308	2227	1179
3 	11.6% (3.2 m)	Green	5374	1370	2315	1517
4 	16.9% (4.6 m)	Dusty Mauve	2051	1148	2591	1080
5 	21.2% (5.8 m)	Red	1904	1221	2205	1237
6 	21.1% (5.8 m)	Blue	3611	1167	2436	526
7 	0.5% (0.2 m)	Toasted Almond	0862	1128	2336	1015
8 	0.1% (0.0 m)	Black	0020	1008	2552	1182

Upper thread 27.4 m
 Bobbin 9.1 m

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Thread Charts











Thread	Consumption	Name	Isacord Polyester	Madeira Rayon	Robison-Anton	Rayon Sulky Rayon
1	8.9% (2.6 m)	Green	5374	1370	2315	1517
2	5.2% (1.5 m)	Medium Brown	1565	1308	2227	1179
3	11.0% (3.2 m)	Red	1904	1221	2205	1237
4	26.7% (7.8 m)	Deep Gold	0904	1025	2556	1333
5	31.8% (9.2 m)	Dusty Mauve	2051	1148	2591	1080
6	13.7% (4.0 m)	Ruby Glint	2300	1110	2416	1192
7	2.5% (0.7 m)	Saturn Gray	0874	1138	2538	1321
8	0.3% (0.1 m)	Black	0020	1008	2552	1182

Upper thread 29.1 m
 Bobbin 9.7 m

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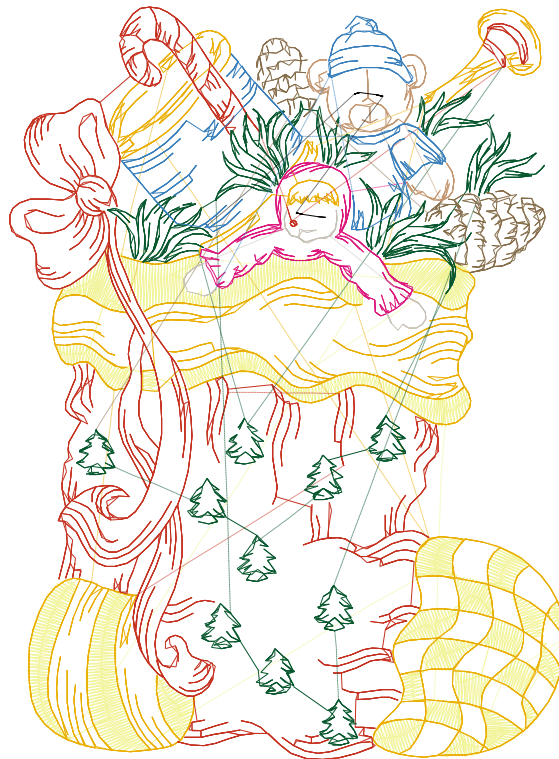


Thread Charts

Thread	Consumption	Name	Isacord Polyester	Madeira Rayon	Robison-Anton Rayon	Sulky Rayon
1 	23.4% (8.0 m)	Light Sulphur	1172	1066	2557	1067
2 	23.4% (8.0 m)	Deep Gold	0904	1025	2556	1333
3 	23.3% (8.0 m)	Red	1904	1221	2205	1237
4 	16.0% (5.5 m)	Green	5374	1370	2315	1517
5 	3.1% (1.1 m)	Medium Brown	1565	1308	2227	1179
6 	1.7% (0.6 m)	Honey	1123	1126	2338	1128
7 	3.0% (1.0 m)	Ruby Glint	2300	1110	2416	1192
8 	0.7% (0.3 m)	Saturn Gray	0874	1138	2538	1321
9 	5.0% (1.7 m)	Empire Blue	3902	1029	2529	1534
10 	0.3% (0.1 m)	Black	0020	1008	2552	1182

Upper thread 34.3 m
 Bobbin 11.4 m

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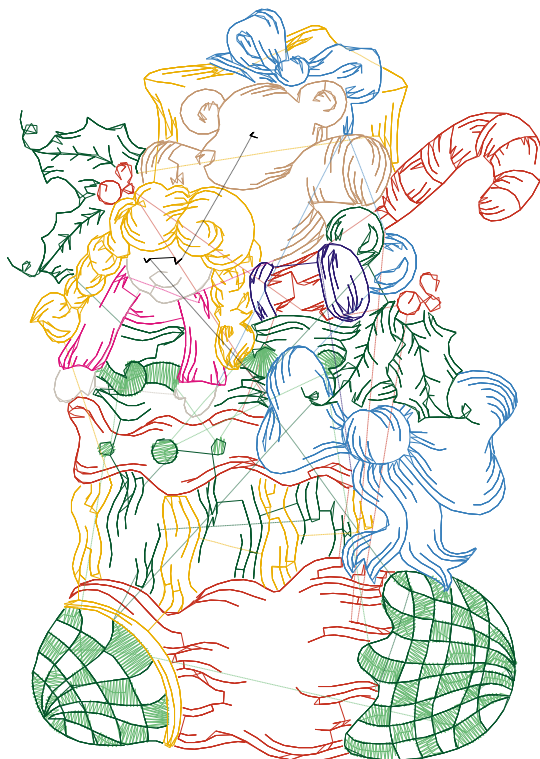


Thread Charts







Thread	Consumption	Name	Isacord Polyester	Madeira Rayon	Robison-Anton Rayon	Sulky Rayon
1	17.3% (5.3 m)	Red	1904	1221	2205	1237
2	15.5% (4.7 m)	Pale Green	5664	1098	2594	1280
3	26.1% (7.9 m)	Green	5374	1370	2315	1517
4	15.5% (4.7 m)	Deep Gold	0904	1025	2556	1333
5	2.2% (0.7 m)	Purple	3544	1322	2210	572
6	5.7% (1.7 m)	Honey	1123	1126	2338	1128
7	2.5% (0.8 m)	Ruby Glint	2300	1110	2416	1192
8	1.3% (0.4 m)	Saturn Gray	0874	1138	2538	1321
9	13.6% (4.2 m)	Empire Blue	3902	1029	2529	1534
10	0.4% (0.1 m)	Black	0020	1008	2552	1182

Upper thread 30.5 m
 Bobbin 10.2 m

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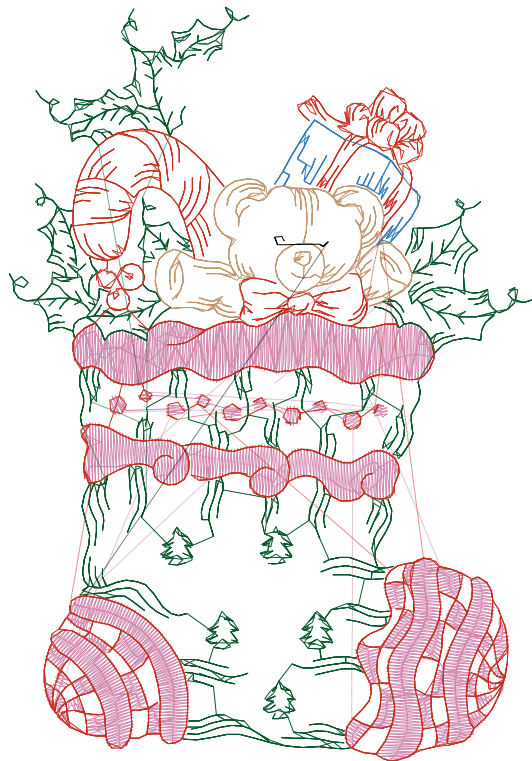


Thread Charts











Thread	Consumption	Name	Isacord Polyester	Madeira Rayon	Robison-Anton Rayon	Sulky Rayon
1 	6.2% (1.8 m)	Honey	1123	1126	2338	1128
2 	1.8% (0.5 m)	Empire Blue	3902	1029	2529	1534
3 	40.0% (11.7 m)	Violet Toule	2051	1319	2591	1080
4 	26.0% (7.6 m)	Green	5374	1370	2315	1517
5 	25.6% (7.5 m)	Red	1904	1221	2205	1237
6 	0.4% (0.1 m)	Black	0020	1008	2552	1182

Upper thread 29.3 m
 Bobbin 9.8 m

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Thread	Consumption	Name	Isacord Polyester	Madeira Rayon	Robison-Anton Rayon	Sulky Rayon
1 	29.8% (10.3 m)	Flat Yellow	6010	1267	2326	1124
2 	22.7% (7.8 m)	Deep Gold	0904	1025	2556	1333
3 	15.4% (5.3 m)	Ruby Glint	2300	1110	2416	1192
4 	8.0% (2.8 m)	Green	5374	1370	2315	1517
5 	6.8% (2.3 m)	Rust	1904	1037	2420	621
6 	8.6% (3.0 m)	Red	1904	1221	2205	1237
7 	4.0% (1.4 m)	Medium Brown	1565	1308	2227	1179
8 	2.8% (1.0 m)	Blue	3611	1167	2436	526
9 	1.7% (0.6 m)	Saturn Gray	0874	1138	2538	1321
10 	0.3% (0.1 m)	Black	0020	1008	2552	1182

Upper thread 34.4 m
 Bobbin 11.5 m

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