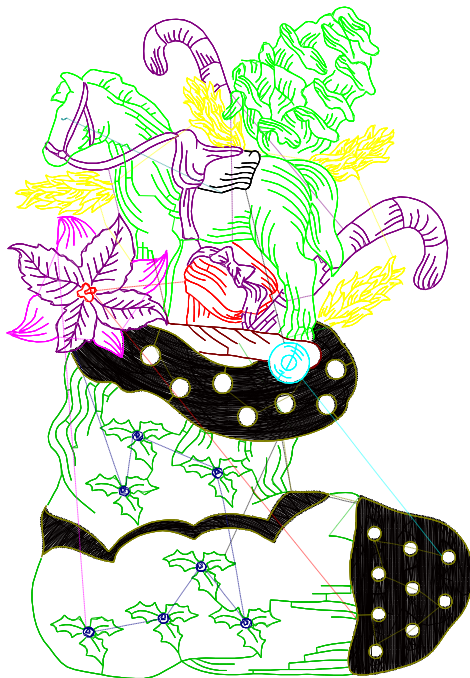


Thread Charts

Thread	Consumption	Name	Isacord Polyester	Madeira Rayon	Robison-Anton Rayon	Sulky Rayon
1	10.2% (7.9 m)	Meadow	5422	1249	2578	1278
2	43.4% (33.6 m)	Black	0020	1008	2552	1182
3	1.9% (1.5 m)	Red	1306	1154	2263	1037
4	10.9% (8.5 m)	Purple	3541	1122	2430	1302
5	0.9% (0.7 m)	Aurifil Royal Blue	3732	1367	2429	572
6	2.2% (1.7 m)	Pink	1940	1109	2261	1194
7	8.1% (6.3 m)	Gold/Yellow	0501	1267	2326	1124
8	13.4% (10.4 m)	Light Green	5515	1249	2578	1278
9	1.0% (0.8 m)	Purple	1911	1174	2496	1312
10	6.3% (4.9 m)	Bronze	0853	1106	2546	1332
11	0.8% (0.6 m)	Medium Turquoise	4111	1094	2306	1095
12	0.7% (0.5 m)	Black	0020	1008	2552	1182
13	0.1% (0.1 m)	Tender Teal	4442	1279	2492	1252

Upper thread 77.5 m
 Bobbin 25.8 m

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Thread Charts









Thread	Consumption	Name	Isacord Polyester	Madeira Rayon	Robison-Anton Rayon	Sulky Rayon
1	2.8% (2.3 m)	Lime Green	5833	1169	2457	1510
2	15.8% (12.8 m)	Rust	1904	1037	2420	621
3	38.7% (31.3 m)	Gold	0640	1349	2324	1067
4	8.4% (6.8 m)	Golden Yellow	0904	1137	2463	1333
5	3.8% (3.0 m)	Fleece Green	5324	1051	2410	1101
6	9.9% (8.0 m)	Green	5374	1370	2454	1517
7	4.3% (3.4 m)	Ruby Glint	2300	1110	2416	1192
8	2.3% (1.9 m)	Candlelight Peach	1532	1254	2258	1117
9	6.6% (5.3 m)	Medium Brown	1565	1308	2227	1179
10	2.9% (2.3 m)	Honey	1123	1126	2338	1128
11	4.2% (3.4 m)	California Blue	3902	1176	2441	1252
12	0.3% (0.3 m)	Black	0020	1008	2552	1182

Upper thread 80.9 m
 Bobbin 27.0 m

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Thread Charts

Thread	Consumption	Name	Isacord Polyester	Madeira Rayon	Robison-Anton Rayon	Sulky Rayon
1 	32.8% (23.5 m)	Mint Green	0463	1245	2312	2209
2 	7.6% (5.4 m)	Golden Yellow	0904	1137	2463	1333
3 	18.6% (13.4 m)	Rust	1904	1037	2420	621
4 	19.2% (13.8 m)	Fleece Green	5324	1051	2410	1101
5 	7.6% (5.4 m)	Green	5374	1370	2454	1517
6 	9.3% (6.7 m)	Medium Brown	1565	1308	2227	1179
7 	4.8% (3.4 m)	California Blue	3902	1176	2441	1252
8 	0.1% (0.1 m)	Black	0020	1008	2552	1182

Upper thread 71.8 m
 Bobbin 23.9 m

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Thread Charts

Thread	Consumption	Name	Isacord Polyester	Madeira Rayon	Robison-Anton Rayon	Sulky Rayon
1	46.0% (42.1 m)	Bud Green	0453	1098	2594	1279
2	3.7% (3.4 m)	Golden Yellow	0904	1137	2463	1333
3	2.1% (1.9 m)	Golden Poppy	1332	1278	2327	1126
4	14.6% (13.4 m)	Rust	1904	1037	2420	621
5	10.5% (9.6 m)	Green	5374	1370	2454	1517
6	0.5% (0.5 m)	Dark Green/Yellow	0945	1230	2317	2207
7	12.5% (11.5 m)	Green	5324	1051	2240	1101
8	5.7% (5.2 m)	Honey	1123	1126	2338	1128
9	0.6% (0.6 m)	Blue	3611	1167	2436	526
10	0.1% (0.1 m)	Medium Grey	0152	1040	2484	1295
11	3.6% (3.3 m)	California Blue	3902	1176	2441	1252

Upper thread 91.5 m
 Bobbin 30.5 m

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Thread Charts











Thread	Consumption	Name	Isacord Polyester	Madeira Rayon	Robison-Anton Rayon	Sulky Rayon
1	3.2% (2.9 m)	Green	5374	1370	2454	1517
2	8.8% (7.9 m)	Bright Green	5934	1369	2209	580
3	2.2% (2.0 m)	Medium Yellow	0532	1022	2557	1066
4	0.5% (0.4 m)	Toasted Almond	0862	1128	2336	1015
5	5.7% (5.1 m)	Golden Yellow	0904	1137	2463	1333
6	12.2% (11.0 m)	Medium Brown	1565	1308	2227	1179
7	1.9% (1.7 m)	California Blue	3902	1176	2441	1252
8	5.7% (5.1 m)	Violet	2764	1319	2424	2124
9	44.0% (39.4 m)	Hyacinth	1761	1148	2299	1015
10	15.4% (13.8 m)	Rust	1904	1037	2420	621
11	0.4% (0.3 m)	Lime	0453	1306	2279	1279
12	0.1% (0.1 m)	Black	0020	1008	2552	1182

Upper thread 89.7 m
 Bobbin 29.9 m

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Thread Charts









Thread	Consumption	Name	Isacord Polyester	Madeira Rayon	Robison-Anton Rayon	Sulky Rayon
1 	38.0% (30.9 m)	Orange Gold	0605	1064	2326	1124
2 	16.0% (13.0 m)	Golden Yellow	0904	1137	2463	1333
3 	12.0% (9.8 m)	Rust	1904	1037	2420	621
4 	9.1% (7.4 m)	Fleece Green	5324	1051	2410	1101
5 	7.3% (6.0 m)	Green	5374	1370	2454	1517
6 	2.2% (1.8 m)	Very Dark Grey	0111	1288	2575	1298
7 	6.4% (5.2 m)	Dark Blue	3600	1177	2442	1290
8 	3.8% (3.1 m)	Silver	2674	1011	2592	1329
9 	4.6% (3.7 m)	Violet	2764	1319	2424	2124
10 	0.7% (0.5 m)	Colonial Blue	3902	1096	2388	1290

Upper thread 81.2 m
 Bobbin 27.1 m

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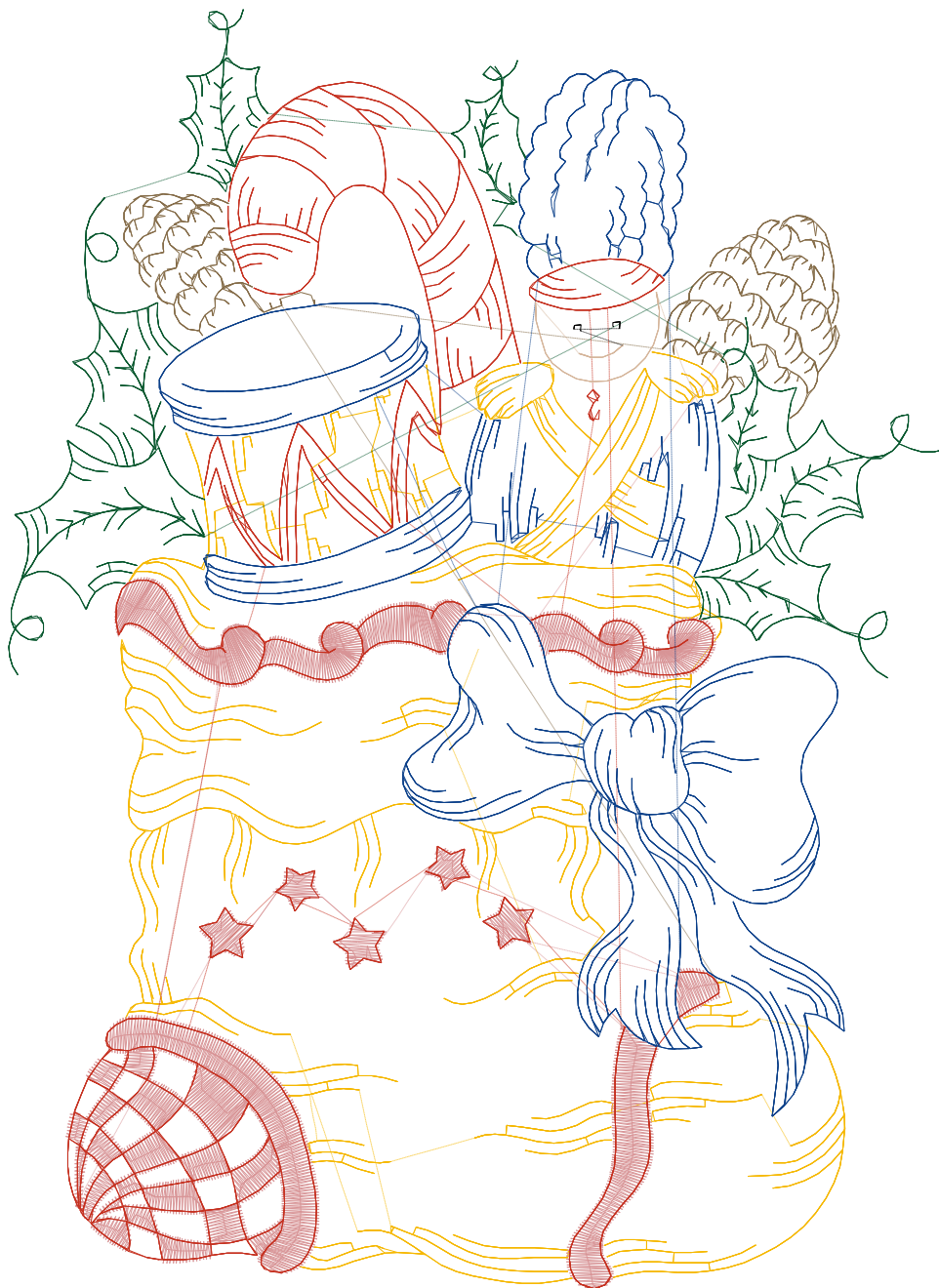


Thread Charts









Thread	Consumption	Name	Isacord Polyester	Madeira Rayon	Robison-Anton Rayon	Sulky Rayon
1 	20.3% (11.8 m)	Golden Yellow	0904	1137	2463	1333
2 	5.4% (3.1 m)	Medium Brown	1565	1308	2227	1179
3 	10.7% (6.2 m)	Green	5374	1370	2315	1517
4 	26.3% (15.3 m)	Dusty Mauve	2051	1148	2591	1080
5 	18.3% (10.6 m)	Red	1904	1221	2205	1237
6 	18.6% (10.8 m)	Blue	3611	1167	2436	526
7 	0.5% (0.3 m)	Toasted Almond	0862	1128	2336	1015
8 	0.1% (0.0 m)	Black	0020	1008	2552	1182

Upper thread 58.0 m
 Bobbin 19.3 m

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Thread Charts











Thread	Consumption	Name	Isacord Polyester	Madeira Rayon	Robison-Anton Rayon	Sulky Rayon
1 	7.3% (4.6 m)	Green	5374	1370	2315	1517
2 	5.0% (3.2 m)	Medium Brown	1565	1308	2227	1179
3 	8.9% (5.6 m)	Red	1904	1221	2205	1237
4 	20.3% (12.9 m)	Deep Gold	0904	1025	2556	1333
5 	44.7% (28.5 m)	Dusty Mauve	2051	1148	2591	1080
6 	11.8% (7.5 m)	Ruby Glint	2300	1110	2416	1192
7 	1.9% (1.2 m)	Saturn Gray	0874	1138	2538	1321
8 	0.2% (0.1 m)	Black	0020	1008	2552	1182

Upper thread 63.7 m
 Bobbin 21.2 m

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Thread Charts

Thread	Consumption	Name	Isacord Polyester	Madeira Rayon	Robison-Anton Rayon	Sulky Rayon
1 	34.2% (25.9 m)	Light Sulphur	1172	1066	2557	1067
2 	18.9% (14.3 m)	Deep Gold	0904	1025	2556	1333
3 	19.2% (14.5 m)	Red	1904	1221	2205	1237
4 	14.7% (11.1 m)	Green	5374	1370	2315	1517
5 	3.4% (2.5 m)	Medium Brown	1565	1308	2227	1179
6 	1.5% (1.1 m)	Honey	1123	1126	2338	1128
7 	2.8% (2.1 m)	Ruby Glint	2300	1110	2416	1192
8 	0.6% (0.5 m)	Saturn Gray	0874	1138	2538	1321
9 	4.5% (3.4 m)	Empire Blue	3902	1029	2529	1534
10 	0.3% (0.2 m)	Black	0020	1008	2552	1182

Upper thread 75.6 m
 Bobbin 25.2 m

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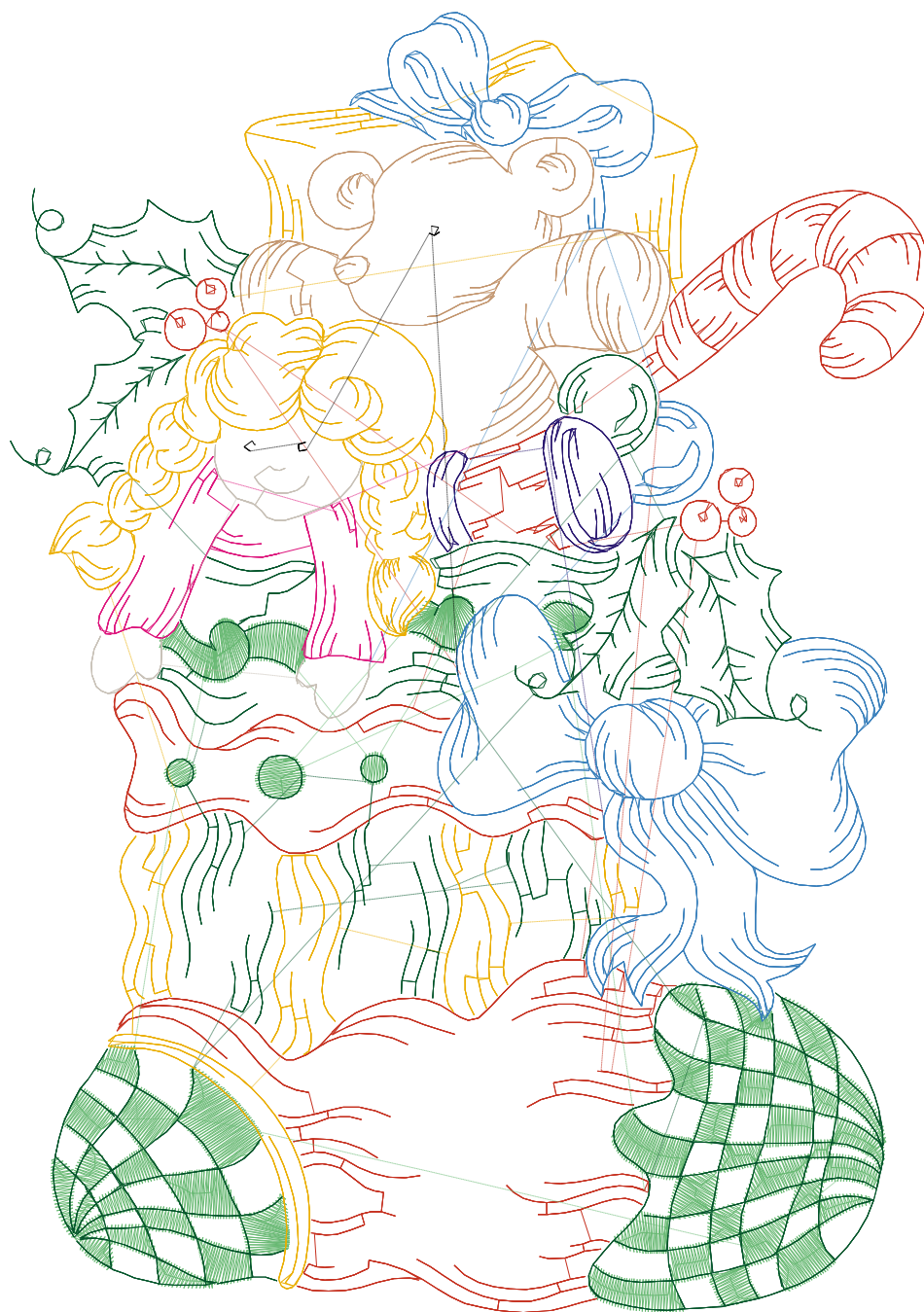


Thread Charts








Thread	Consumption	Name	Isacord Polyester	Madeira Rayon	Robison-Anton Rayon	Sulky Rayon
1	15.2% (9.9 m)	Red	1904	1221	2205	1237
2	24.8% (16.1 m)	Pale Green	5664	1098	2594	1280
3	23.4% (15.2 m)	Green	5374	1370	2315	1517
4	13.8% (9.0 m)	Deep Gold	0904	1025	2556	1333
5	2.0% (1.3 m)	Purple	3544	1322	2210	572
6	5.1% (3.3 m)	Honey	1123	1126	2338	1128
7	2.2% (1.4 m)	Ruby Glint	2300	1110	2416	1192
8	1.1% (0.7 m)	Saturn Gray	0874	1138	2538	1321
9	12.0% (7.8 m)	Empire Blue	3902	1029	2529	1534
10	0.3% (0.2 m)	Black	0020	1008	2552	1182

Upper thread 64.9 m
 Bobbin 21.6 m

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Thread Charts

Thread	Consumption	Name	Isacord Polyester	Madeira Rayon	Robison-Anton Rayon	Sulky Rayon
1 	2.9% (2.2 m)	Deep Gold	0904	1025	2556	1333
2 	4.6% (3.5 m)	Honey	1123	1126	2338	1128
3 	1.3% (1.0 m)	Empire Blue	3902	1029	2529	1534
4 	51.4% (38.8 m)	Violet Toule	2051	1319	2591	1080
5 	19.8% (15.0 m)	Green	5374	1370	2315	1517
6 	19.7% (14.8 m)	Red	1904	1221	2205	1237
7 	0.3% (0.2 m)	Black	0020	1008	2552	1182











Upper thread 75.5 m

Bobbin 25.2 m

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Thread Charts

Thread	Consumption	Name	Isacord Polyester	Madeira Rayon	Robison-Anton Rayon	Sulky Rayon
1 	38.3% (29.2 m)	Flat Yellow	6010	1267	2326	1124
2 	20.7% (15.8 m)	Deep Gold	0904	1025	2556	1333
3 	12.7% (9.7 m)	Ruby Glint	2300	1110	2416	1192
4 	7.0% (5.3 m)	Green	5374	1370	2315	1517
5 	5.7% (4.3 m)	Rust	1904	1037	2420	621
6 	7.5% (5.7 m)	Red	1904	1221	2205	1237
7 	3.9% (3.0 m)	Medium Brown	1565	1308	2227	1179
8 	2.5% (1.9 m)	Blue	3611	1167	2436	526
9 	1.5% (1.1 m)	Saturn Gray	0874	1138	2538	1321
10 	0.2% (0.1 m)	Black	0020	1008	2552	1182

Upper thread 76.3 m
 Bobbin 25.4 m

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