

Thread Charts

Thread	Consumption	Name	Isacord Polyester	Madeira Rayon	Robison-Anton Rayon	Sulky Rayon
1	9.5% (9.9 m)	Green	5324	1051	2240	1101
2	47.0% (48.8 m)	Violet Toule	2051	1080	2588	2130
3	1.9% (1.9 m)	Golden Yellow	0904	1137	2463	1333
4	10.2% (10.6 m)	Rust	1904	1037	2420	621
5	0.9% (0.9 m)	Dark Orange/Red	1334	1039	2418	1311
6	2.1% (2.2 m)	Fleece Green	5324	1051	2410	1101
7	7.6% (7.9 m)	Green	5374	1370	2454	1517
8	12.6% (13.1 m)	Medium Brown	1565	1308	2227	1179
9	0.9% (1.0 m)	Lime	0453	1306	2279	1279
10	5.8% (6.0 m)	Deep Violet	2810	1263	2292	1122
11	0.7% (0.7 m)	Colonial Blue	3902	1096	2388	1290
12	0.6% (0.6 m)	California Blue	3902	1176	2441	1252
13	0.1% (0.1 m)	Black	0020	1008	2552	1182

Upper thread 103.9 m
 Bobbin 34.6 m

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Thread Charts









Thread	Consumption	Name	Isacord Polyester	Madeira Rayon	Robison-Anton Rayon	Sulky Rayon
1	2.6% (2.8 m)	Lime Green	5833	1169	2457	1510
2	14.7% (15.7 m)	Rust	1904	1037	2420	621
3	42.9% (45.9 m)	Gold	0640	1349	2324	1067
4	7.7% (8.3 m)	Golden Yellow	0904	1137	2463	1333
5	3.6% (3.8 m)	Fleece Green	5324	1051	2410	1101
6	9.1% (9.7 m)	Green	5374	1370	2454	1517
7	4.0% (4.3 m)	Ruby Glint	2300	1110	2416	1192
8	2.1% (2.3 m)	Candlelight Peach	1532	1254	2258	1117
9	6.2% (6.6 m)	Medium Brown	1565	1308	2227	1179
10	2.7% (2.9 m)	Honey	1123	1126	2338	1128
11	4.0% (4.3 m)	California Blue	3902	1176	2441	1252
12	0.3% (0.3 m)	Black	0020	1008	2552	1182

Upper thread 106.8 m
 Bobbin 35.6 m

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Thread Charts












Thread	Consumption	Name	Isacord Polyester	Madeira Rayon	Robison-Anton Rayon	Sulky Rayon
1 	37.7% (39.3 m)	Mint Green	0463	1245	2312	2209
2 	0.1% (0.1 m)	Black	0020	1008	2552	1182
3 	7.1% (7.4 m)	Golden Yellow	0904	1137	2463	1333
4 	17.1% (17.8 m)	Rust	1904	1037	2420	621
5 	17.6% (18.3 m)	Fleece Green	5324	1051	2410	1101
6 	7.1% (7.4 m)	Green	5374	1370	2454	1517
7 	8.6% (9.0 m)	Medium Brown	1565	1308	2227	1179
8 	4.5% (4.7 m)	California Blue	3902	1176	2441	1252

Upper thread 104.1 m
 Bobbin 34.7 m

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Thread Charts

Thread	Consumption	Name	Isacord Polyester	Madeira Rayon	Robison-Anton Rayon	Sulky Rayon
1 	50.9% (64.3 m)	Bud Green	0453	1098	2594	1279
2 	3.4% (4.3 m)	Golden Yellow	0904	1137	2463	1333
3 	1.9% (2.5 m)	Golden Poppy	1332	1278	2327	1126
4 	13.3% (16.8 m)	Rust	1904	1037	2420	621
5 	9.6% (12.1 m)	Green	5374	1370	2454	1517
6 	0.4% (0.6 m)	Dark Green/Yellow	0945	1230	2317	2207
7 	11.5% (14.5 m)	Green	5324	1051	2240	1101
8 	5.0% (6.4 m)	Honey	1123	1126	2338	1128
9 	0.6% (0.8 m)	Blue	3611	1167	2436	526
10 	0.1% (0.1 m)	Medium Grey	0152	1040	2484	1295
11 	3.3% (4.2 m)	California Blue	3902	1176	2441	1252

Upper thread 126.5 m
 Bobbin 42.2 m

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Thread Charts











Thread	Consumption	Name	Isacord Polyester	Madeira Rayon	Robison-Anton Rayon	Sulky Rayon
1	3.7% (3.7 m)	Green	5374	1370	2454	1517
2	10.0% (9.9 m)	Bright Green	5934	1369	2209	580
3	2.5% (2.5 m)	Medium Yellow	0532	1022	2557	1066
4	0.5% (0.5 m)	Toasted Almond	0862	1128	2336	1015
5	6.5% (6.5 m)	Golden Yellow	0904	1137	2463	1333
6	14.3% (14.1 m)	Medium Brown	1565	1308	2227	1179
7	2.2% (2.2 m)	California Blue	3902	1176	2441	1252
8	6.5% (6.4 m)	Violet	2764	1319	2424	2124
9	35.8% (35.4 m)	Hyacinth	1761	1148	2299	1015
10	17.4% (17.2 m)	Rust	1904	1037	2420	621
11	0.4% (0.4 m)	Lime	0453	1306	2279	1279
12	0.1% (0.1 m)	Black	0020	1008	2552	1182

Upper thread 98.9 m
 Bobbin 33.0 m

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Thread Charts









Thread	Consumption	Name	Isacord Polyester	Madeira Rayon	Robison-Anton Rayon	Sulky Rayon
1 	41.4% (43.3 m)	Orange Gold	0605	1064	2326	1124
2 	15.1% (15.8 m)	Golden Yellow	0904	1137	2463	1333
3 	11.3% (11.8 m)	Rust	1904	1037	2420	621
4 	8.6% (9.0 m)	Fleece Green	5324	1051	2410	1101
5 	7.0% (7.3 m)	Green	5374	1370	2454	1517
6 	2.1% (2.2 m)	Very Dark Grey	0111	1288	2575	1298
7 	6.0% (6.2 m)	Dark Blue	3600	1177	2442	1290
8 	3.6% (3.7 m)	Silver	2674	1011	2592	1329
9 	4.3% (4.5 m)	Violet	2764	1319	2424	2124
10 	0.6% (0.7 m)	Colonial Blue	3902	1096	2388	1290

Upper thread 104.5 m
 Bobbin 34.8 m

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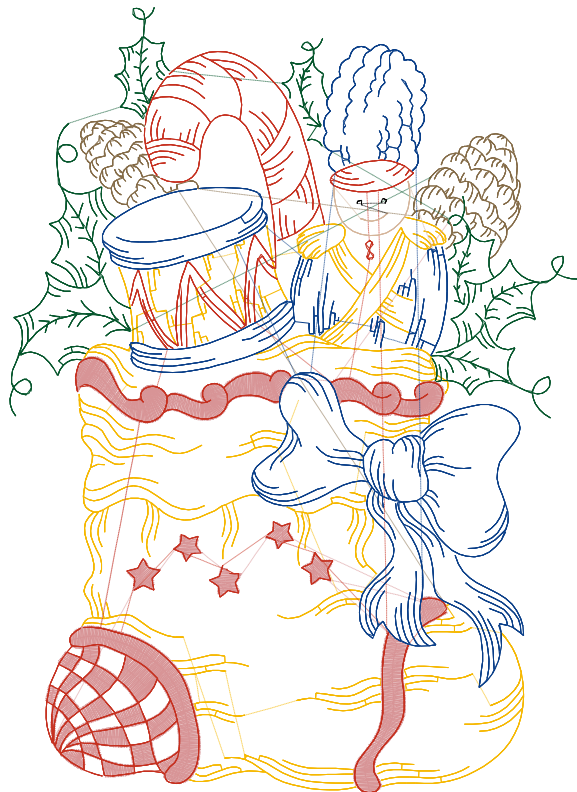


Thread Charts









Thread	Consumption	Name	Isacord Polyester	Madeira Rayon	Robison-Anton Rayon	Sulky Rayon
1 	19.4% (14.2 m)	Golden Yellow	0904	1137	2463	1333
2 	5.3% (3.9 m)	Medium Brown	1565	1308	2227	1179
3 	10.1% (7.4 m)	Green	5374	1370	2315	1517
4 	29.4% (21.5 m)	Dusty Mauve	2051	1148	2591	1080
5 	17.4% (12.8 m)	Red	1904	1221	2205	1237
6 	17.8% (13.0 m)	Blue	3611	1167	2436	526
7 	0.4% (0.3 m)	Toasted Almond	0862	1128	2336	1015
8 	0.1% (0.0 m)	Black	0020	1008	2552	1182

Upper thread 73.3 m
 Bobbin 24.4 m

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Thread Charts











Thread	Consumption	Name	Isacord Polyester	Madeira Rayon	Robison-Anton Rayon	Sulky Rayon
1 	6.7% (5.6 m)	Green	5374	1370	2315	1517
2 	4.8% (4.0 m)	Medium Brown	1565	1308	2227	1179
3 	8.3% (6.9 m)	Red	1904	1221	2205	1237
4 	18.8% (15.7 m)	Deep Gold	0904	1025	2556	1333
5 	48.7% (40.6 m)	Dusty Mauve	2051	1148	2591	1080
6 	10.9% (9.1 m)	Ruby Glint	2300	1110	2416	1192
7 	1.7% (1.4 m)	Saturn Gray	0874	1138	2538	1321
8 	0.1% (0.1 m)	Black	0020	1008	2552	1182

Upper thread 83.4 m
 Bobbin 27.8 m

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Thread Charts











Thread	Consumption	Name	Isacord Polyester	Madeira Rayon	Robison-Anton Rayon	Sulky Rayon
1 	37.3% (35.0 m)	Light Sulphur	1172	1066	2557	1067
2 	17.9% (16.8 m)	Deep Gold	0904	1025	2556	1333
3 	18.2% (17.1 m)	Red	1904	1221	2205	1237
4 	14.2% (13.3 m)	Green	5374	1370	2315	1517
5 	3.3% (3.1 m)	Medium Brown	1565	1308	2227	1179
6 	1.4% (1.3 m)	Honey	1123	1126	2338	1128
7 	2.7% (2.5 m)	Ruby Glint	2300	1110	2416	1192
8 	0.6% (0.6 m)	Saturn Gray	0874	1138	2538	1321
9 	4.3% (4.0 m)	Empire Blue	3902	1029	2529	1534
10 	0.3% (0.2 m)	Black	0020	1008	2552	1182

Upper thread 93.8 m
 Bobbin 31.3 m

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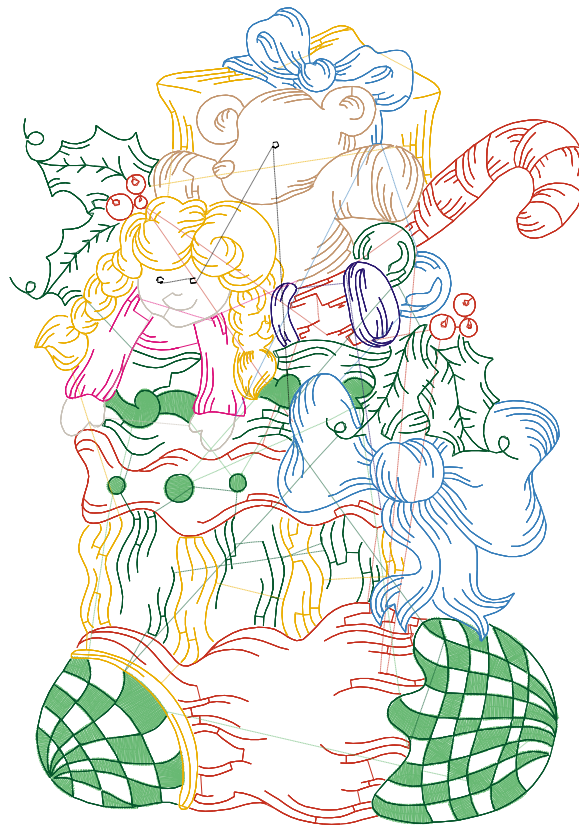


Thread Charts








Thread	Consumption	Name	Isacord Polyester	Madeira Rayon	Robison-Anton Rayon	Sulky Rayon
1 	14.6% (12.1 m)	Red	1904	1221	2205	1237
2 	27.8% (23.1 m)	Pale Green	5664	1098	2594	1280
3 	22.5% (18.7 m)	Green	5374	1370	2315	1517
4 	13.3% (11.0 m)	Deep Gold	0904	1025	2556	1333
5 	1.9% (1.6 m)	Purple	3544	1322	2210	572
6 	4.9% (4.1 m)	Honey	1123	1126	2338	1128
7 	2.1% (1.7 m)	Ruby Glint	2300	1110	2416	1192
8 	1.1% (0.9 m)	Saturn Gray	0874	1138	2538	1321
9 	11.5% (9.6 m)	Empire Blue	3902	1029	2529	1534
10 	0.3% (0.3 m)	Black	0020	1008	2552	1182

Upper thread 83.1 m
 Bobbin 27.7 m

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Thread	Consumption	Name	Isacord Polyester	Madeira Rayon	Robison-Anton Rayon	Sulky Rayon
1 	2.7% (2.7 m)	Deep Gold	0904	1025	2556	1333
2 	4.2% (4.3 m)	Honey	1123	1126	2338	1128
3 	1.2% (1.2 m)	Empire Blue	3902	1029	2529	1534
4 	55.5% (56.7 m)	Violet Toule	2051	1319	2591	1080
5 	18.2% (18.6 m)	Green	5374	1370	2315	1517
6 	18.0% (18.4 m)	Red	1904	1221	2205	1237
7 	0.3% (0.3 m)	Black	0020	1008	2552	1182

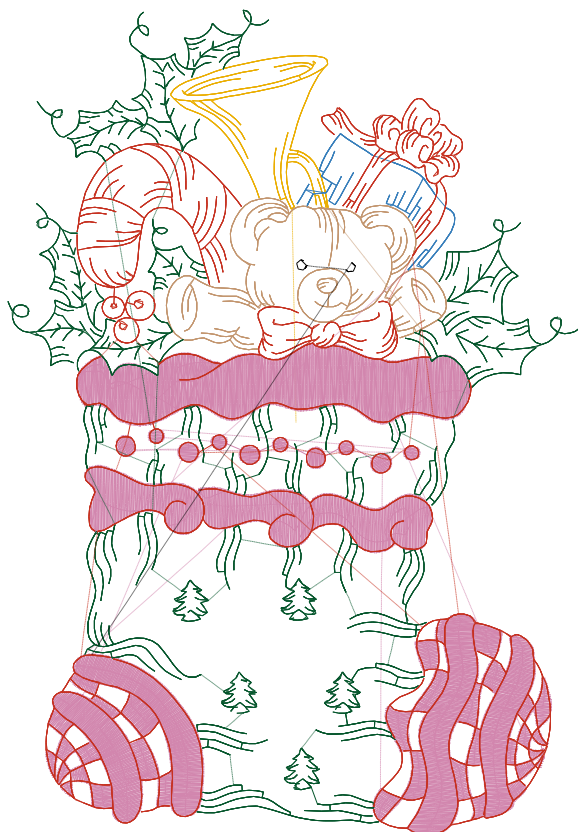
Upper thread 102.2 m

Bobbin 34.1 m











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Thread	Consumption	Name	Isacord Polyester	Madeira Rayon	Robison-Anton Rayon	Sulky Rayon
1 	41.7% (41.2 m)	Flat Yellow	6010	1267	2326	1124
2 	19.7% (19.5 m)	Deep Gold	0904	1025	2556	1333
3 	11.9% (11.7 m)	Ruby Glint	2300	1110	2416	1192
4 	6.6% (6.5 m)	Green	5374	1370	2315	1517
5 	5.3% (5.2 m)	Rust	1904	1037	2420	621
6 	7.1% (7.0 m)	Red	1904	1221	2205	1237
7 	3.7% (3.7 m)	Medium Brown	1565	1308	2227	1179
8 	2.5% (2.4 m)	Blue	3611	1167	2436	526
9 	1.4% (1.3 m)	Saturn Gray	0874	1138	2538	1321
10 	0.2% (0.2 m)	Black	0020	1008	2552	1182

Upper thread 98.9 m
 Bobbin 33.0 m

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