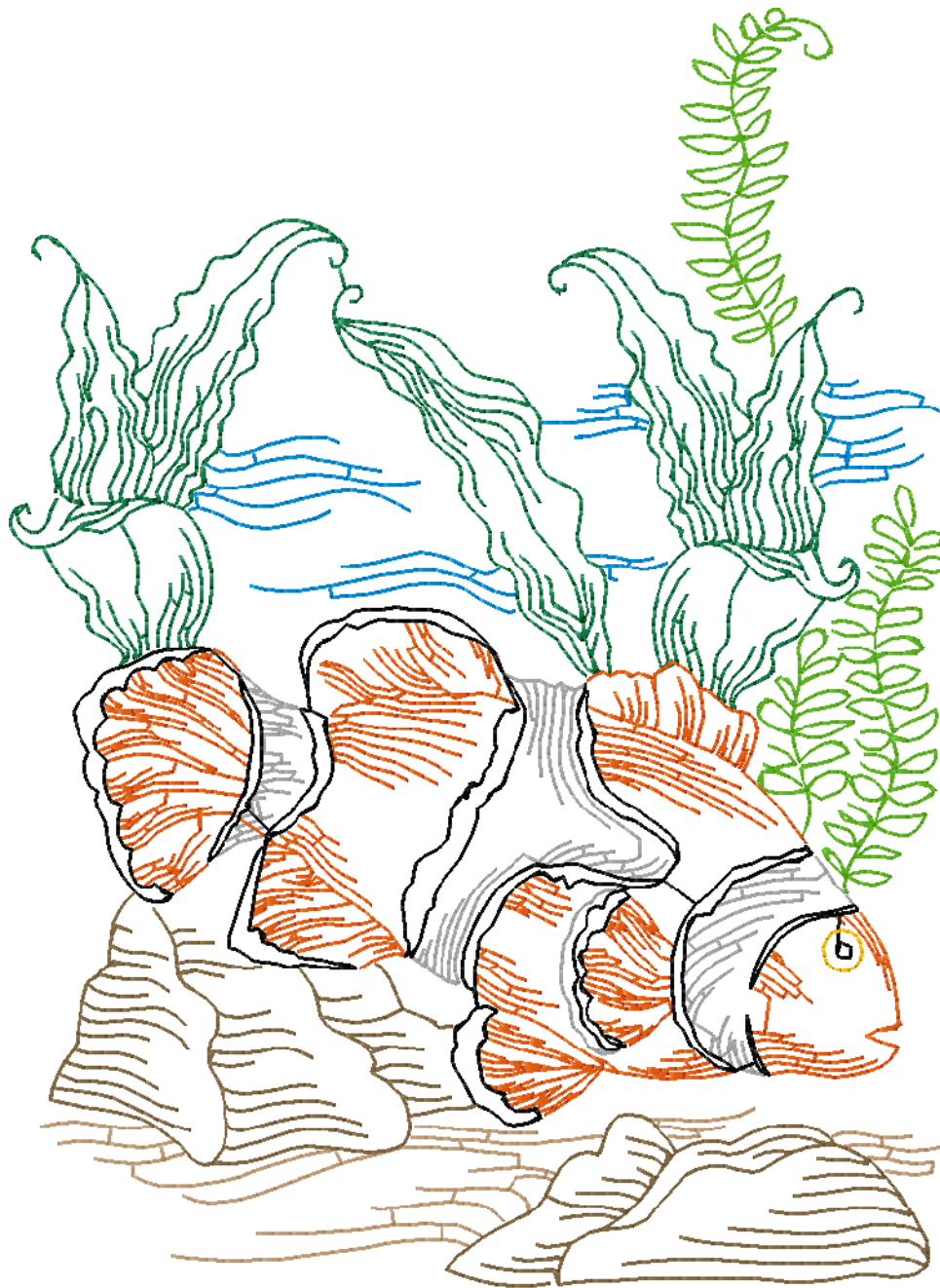


Thread Charts

Thread	Consumption	Name	Brother	Country	Isacord	Polyester	Madeira	Rayon	Robison-Anton	Rayon
1	5.5% (2.8 m)	California Blue	575		3902		1176		2441	
2	11.3% (5.8 m)	Lime Green	446		5833		1169		2457	
3	23.0% (11.8 m)	Green	485		5374		1370		2454	
4	5.3% (2.7 m)	Light Tan	706		0722		1105		2568	
5	12.5% (6.4 m)	Medium Brown	734		1565		1308		2227	
6	6.9% (3.5 m)	Silver	745		2674		1011		2592	
7	24.0% (12.3 m)	Hazel	264		1311		1078		2468	
8	11.0% (5.7 m)	Black	100		0020		1008		2552	
9	0.5% (0.2 m)	Golden Yellow	336		0904		1137		2463	

Upper thread 51.4 m
 Bobbin 17.1 m

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Thread Charts

Thread	Consumption	Name	Brother	Country	Isacord	Polyester	Madeira Rayo	Robison-Anton	Rayon
1	9.7% (4.5 m)	Colonial Blue	575		3902		1096		2388
2	9.3% (4.3 m)	Lime Green	446		5833		1169		2457
3	12.2% (5.6 m)	Green	485		5374		1370		2454
4	21.0% (9.7 m)	Golden Yellow	336		0904		1137		2463
5	21.6% (9.9 m)	Purple	635		2600		1263		2425
6	15.2% (7.0 m)	Pink	122		2153		1031		2237
7	11.0% (5.1 m)	Pale Turquoise	003		3652		1132		2204

Upper thread 46.1 m

Bobbin 15.4 m

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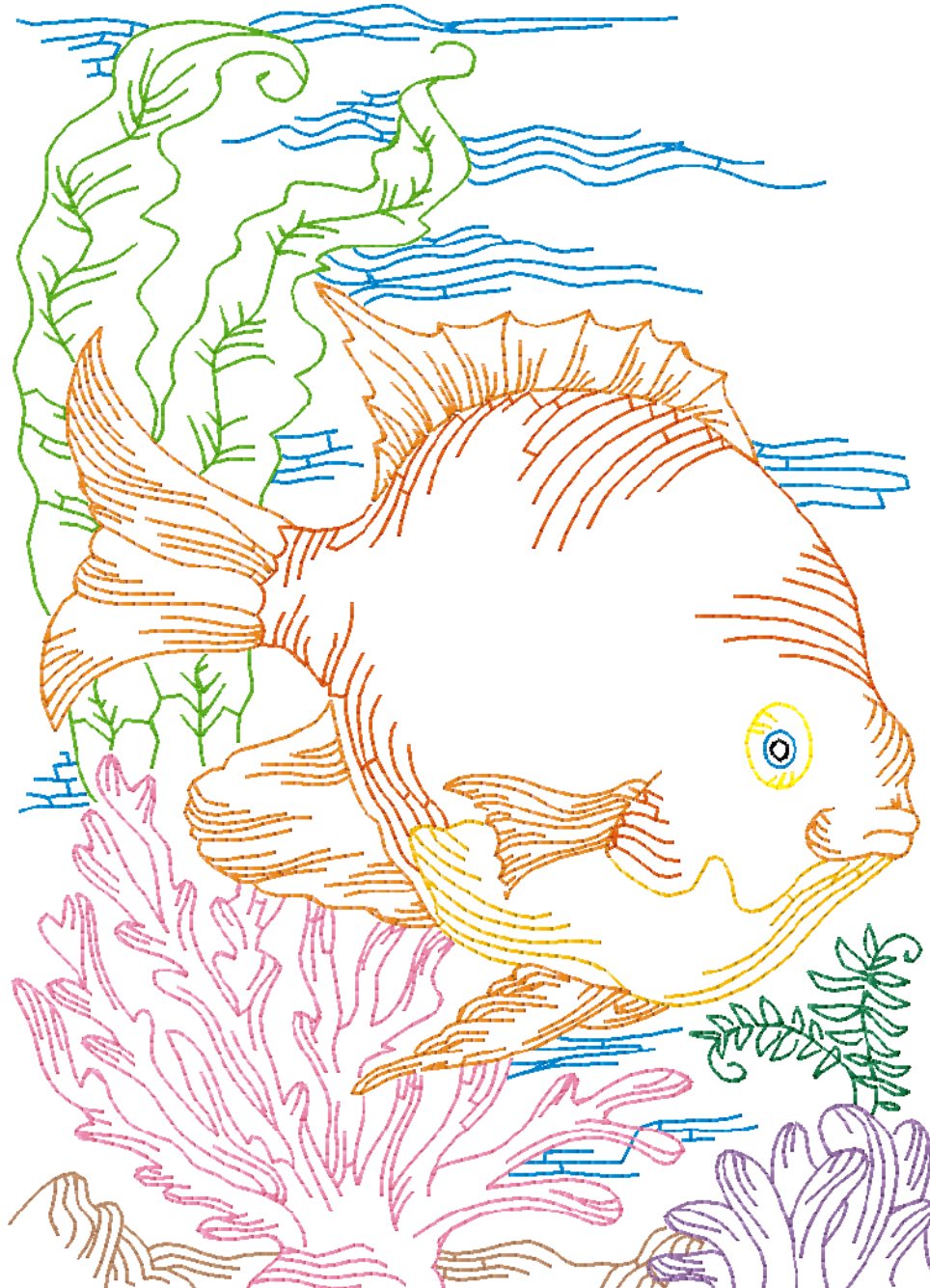


Thread Charts

Thread	Consumption	Name	Brother	Country	Isacord	Polyester	Madeira	Rayon	Robison-Anton	Rayon
1	14.2% (7.3 m)	California Blue	575		3902		1176		2441	
2	12.8% (6.6 m)	Lime Green	446		5833		1169		2457	
3	4.1% (2.1 m)	Green	485		5374		1370		2454	
4	3.6% (1.8 m)	Honey	706		1123		1126		2338	
5	21.1% (10.9 m)	Salmon Pink	122		2153		1321		2259	
6	5.7% (2.9 m)	Paisley Purple	604		3612		1264		2287	
7	4.6% (2.4 m)	Golden Yellow	336		0904		1137		2463	
8	23.7% (12.2 m)	Golden Poppy	354		1332		1278		2327	
9	9.6% (4.9 m)	Hazel	264		1311		1078		2468	
10	0.6% (0.3 m)	Orange Gold	043		0605		1064		2326	
11	0.1% (0.0 m)	Black	100		0020		1008		2552	

Upper thread 51.4 m
Bobbin 17.1 m

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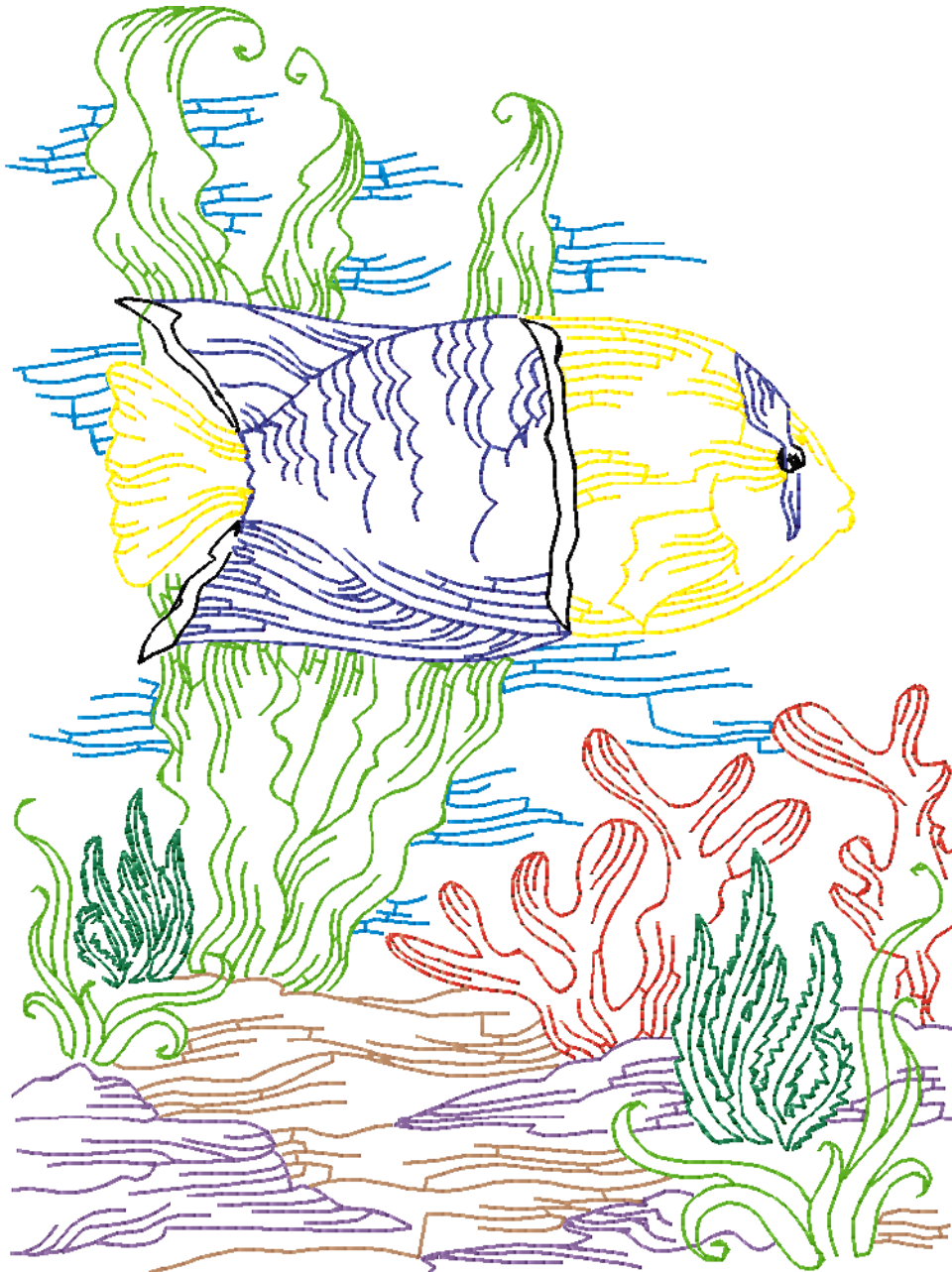


Thread Charts

Thread	Consumption	Name	Brother	Country	Isacord	Polyester	Madeira Rayo	Robison-Anton	Rayon
1	10.6% (5.5 m)	California Blue	575		3902		1176		2441
2	10.8% (5.6 m)	Paisley Purple	604		3612		1263		2287
3	9.1% (4.7 m)	Honey	706		1123		1126		2338
4	10.9% (5.6 m)	Rust	024		1904		1037		2420
5	25.4% (13.1 m)	Lime Green	446		5833		1169		2457
6	8.1% (4.2 m)	Green	485		5374		1370		2454
7	12.9% (6.7 m)	Dark Royal Blue	564		3544		1366		2427
8	9.3% (4.8 m)	Orange Gold	043		0605		1064		2326
9	2.9% (1.5 m)	Black	100		0020		1008		2552

Upper thread 51.6 m
Bobbin 17.2 m

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Thread Charts








Thread	Consumption	Name	Brother	Country	Isacord	Polyester	Madeira Rayo	Robison-Anton	Rayon
1	12.4% (6.9 m)	Medium Blue	003		4101		1089		2433
2	3.0% (1.7 m)	Tarnished Gold	706		1123		1105		2570
3	29.9% (16.6 m)	Green	485		5374		1370		2454
4	4.6% (2.6 m)	Paisley Purple	604		3612		1264		2287
5	11.1% (6.2 m)	Rust	024		1904		1037		2420
6	15.4% (8.6 m)	Golden Yellow	336		0904		1137		2463
7	10.4% (5.8 m)	Medium Blue	003		3815		1089		2533
8	5.8% (3.2 m)	Blue	575		3611		1167		2436
9	7.2% (4.0 m)	Dark Blue	575		3600		1177		2442
10	0.2% (0.1 m)	Black	100		0020		1008		2552

Upper thread 55.6 m
 Bobbin 18.5 m

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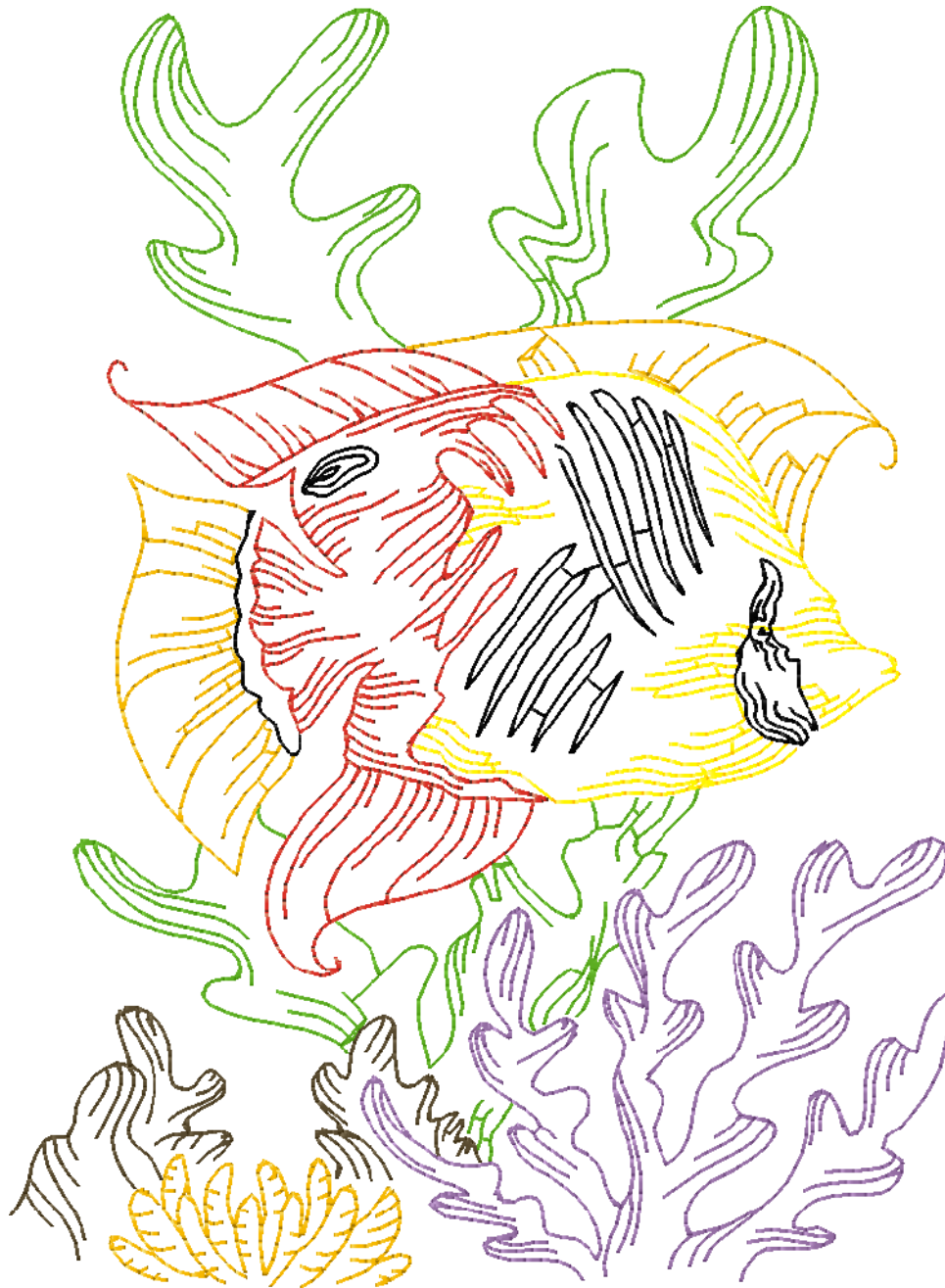
Thread Charts

Thread	Consumption	Name	Brother	Country	Isacord	Polyester	Madeira Rayon	Robison-Anton	Rayon
1 	22.0% (9.2 m)	Lime Green	446		5833		1169		2457
2 	6.2% (2.6 m)	Dark Green/Yellow	734		0945		1230		2317
3 	18.7% (7.8 m)	Sugar Plum	604		2920		1032		2287
4 	14.2% (6.0 m)	Golden Yellow	336		0904		1137		2463
5 	9.3% (3.9 m)	Orange Gold	043		0605		1064		2326
6 	18.0% (7.5 m)	Rust	024		1904		1037		2420
7 	11.7% (4.9 m)	Black	100		0020		1008		2552

Upper thread 41.8 m

Bobbin 13.9 m

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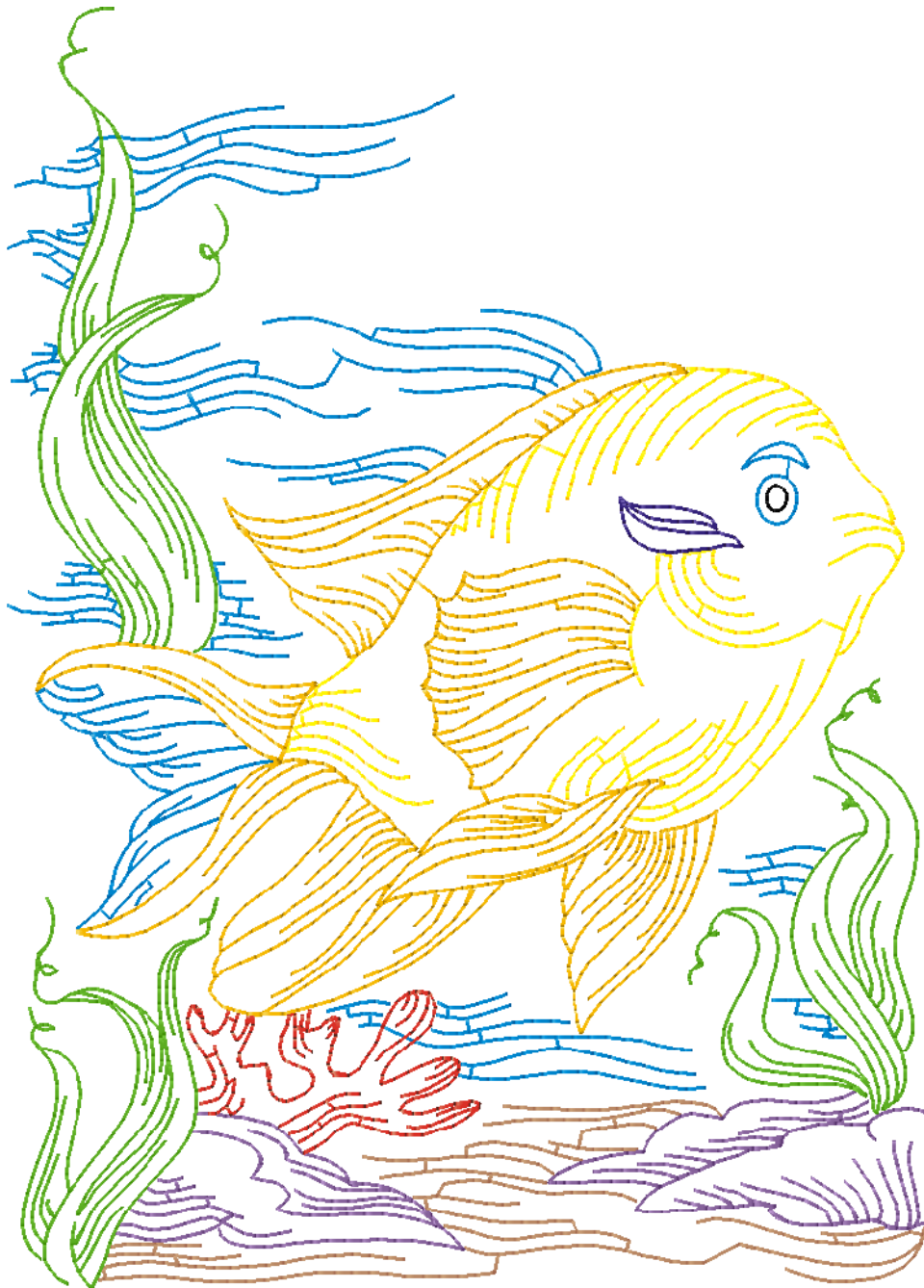


Thread Charts

Thread	Consumption	Name	Brother	Country	Isacord	Polyester	Madeira	Rayon	Robison-Anton	Rayon
1	20.5% (9.5 m)	California Blue	575		3902		1176		2441	
2	7.9% (3.7 m)	Honey	706		1123		1126		2338	
3	8.8% (4.1 m)	Paisley Purple	604		3612		1263		2287	
4	4.7% (2.2 m)	Rust	024		1904		1037		2420	
5	21.1% (9.8 m)	Lime Green	446		5833		1169		2457	
6	10.6% (4.9 m)	Orange Gold	043		0605		1064		2326	
7	25.1% (11.7 m)	Golden Yellow	336		0904		1137		2463	
8	1.1% (0.5 m)	Purple	636		3544		1322		2210	
9	0.2% (0.1 m)	Black	100		0020		1008		2552	

Upper thread 46.5 m
Bobbin 15.5 m

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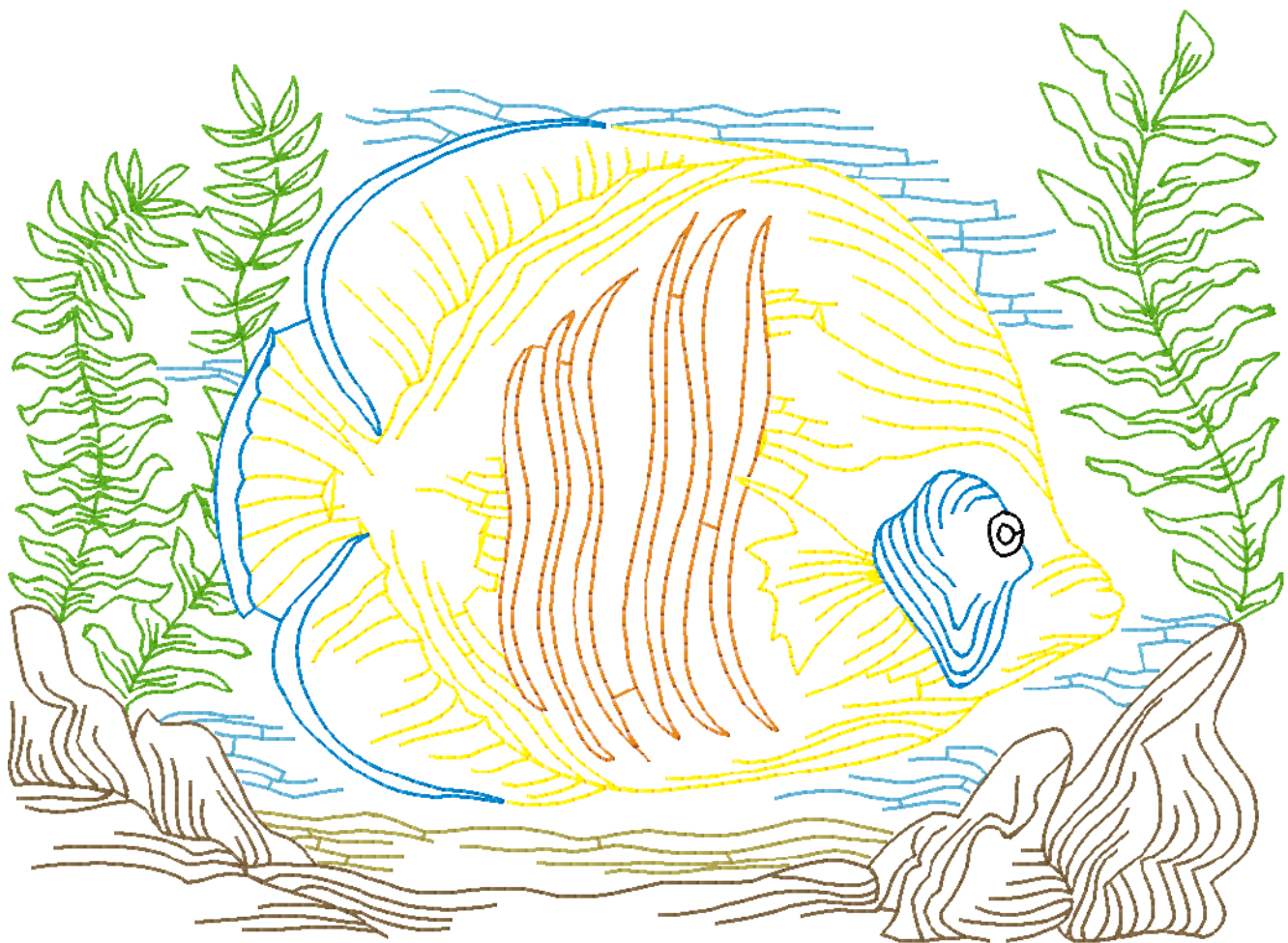


Thread Charts

Thread	Consumption	Name	Brother	Country	Isacord	Polyester	Madeira Rayon	Robison-Anton	Rayon
1	8.5% (4.6 m)	Medium Blue	003		4101		1089		2433
2	3.9% (2.1 m)	Tarnished Gold	706		1123		1105		2570
3	29.1% (15.6 m)	Lime Green	446		5833		1169		2457
4	17.0% (9.1 m)	Medium Brown	734		1565		1308		2227
5	23.0% (12.3 m)	Orange Gold	043		0605		1064		2326
6	10.7% (5.7 m)	Golden Poppy	354		1332		1278		2327
7	7.5% (4.0 m)	California Blue	575		3902		1176		2441
8	0.4% (0.2 m)	Black	100		0020		1008		2552

Upper thread 53.7 m
 Bobbin 17.9 m

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Thread Charts

Thread	Consumption	Name	Brother	Country	Isacord	Polyester	Madeira	Rayon	Robison-Anton	Rayon
1	15.5% (8.3 m)	Medium Blue	003		4101		1089		2433	
2	9.4% (5.0 m)	Tarnished Gold	706		1123		1105		2570	
3	5.7% (3.1 m)	Lime Green	446		5833		1169		2457	
4	13.2% (7.1 m)	Green	485		5374		1370		2454	
5	10.0% (5.4 m)	Golden Yellow	336		0904		1137		2463	
6	22.3% (12.0 m)	Hazel	264		1311		1078		2468	
7	8.5% (4.6 m)	Black	100		0020		1008		2552	
8	7.6% (4.1 m)	Purple	636		3544		1322		2210	
9	7.9% (4.3 m)	California Blue	575		3902		1176		2441	

Upper thread 53.8 m
Bobbin 17.9 m

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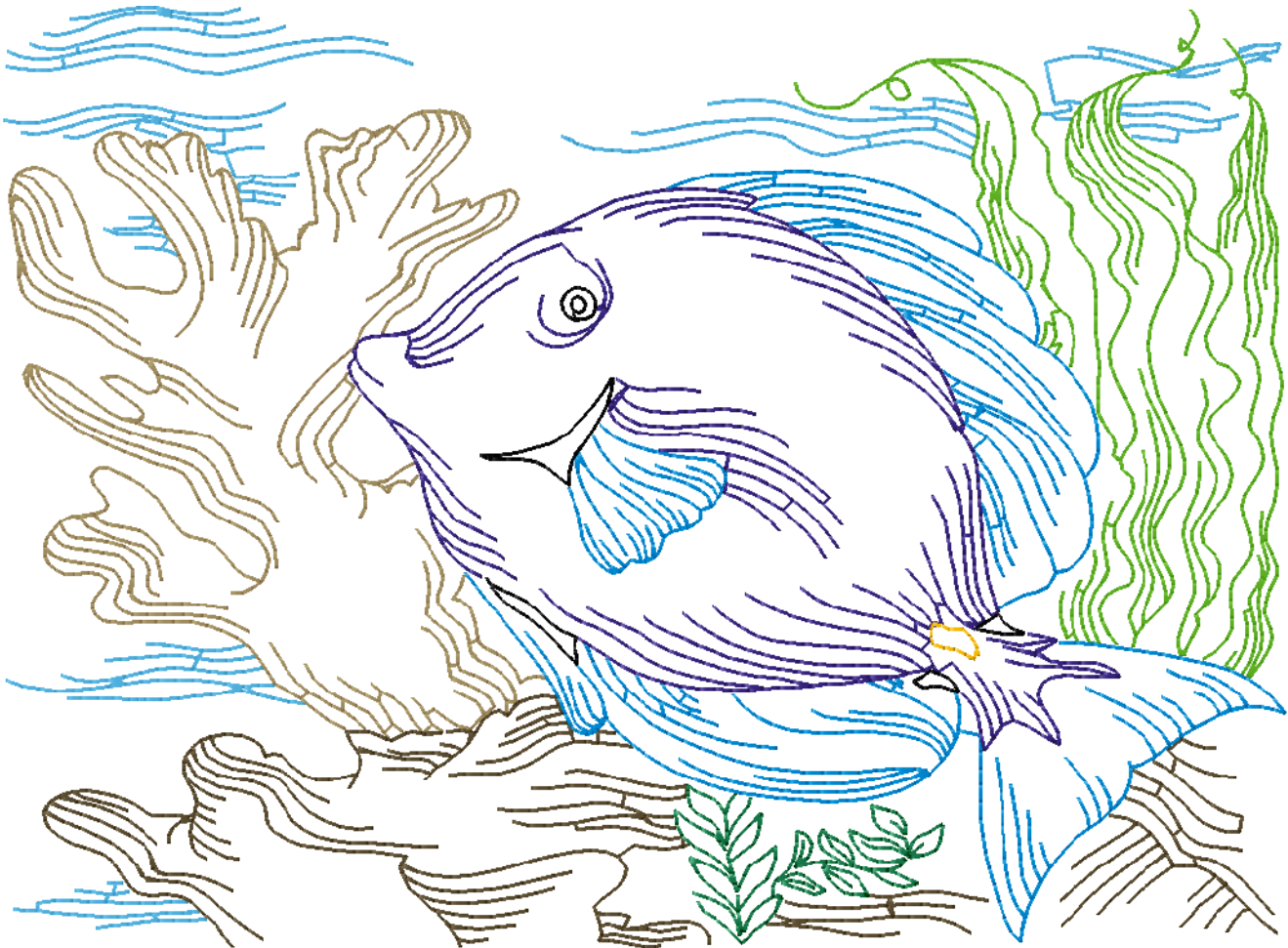


Thread Charts

Thread	Consumption	Name	Brother	Country	Isacord	Polyester	Madeira Rayon	Robison-Anton	Rayon
1	13.3% (7.0 m)	Medium Blue	505		3815		1089		2533
2	17.9% (9.4 m)	Warm Gray	706		1123		1338		2572
3	14.9% (7.8 m)	Lime Green	446		5833		1169		2457
4	13.9% (7.3 m)	Dark Green/Yellow	734		0945		1230		2317
5	4.1% (2.1 m)	Green	485		5374		1370		2454
6	18.0% (9.4 m)	California Blue	575		3902		1176		2441
7	15.3% (8.0 m)	Purple	636		3544		1322		2210
8	0.2% (0.1 m)	Golden Yellow	336		0904		1137		2463
9	2.3% (1.2 m)	Black	100		0020		1008		2552

Upper thread 52.5 m
Bobbin 17.5 m

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Thread Charts

Thread	Consumption	Name	Brother	Country	Isacord	Polyester	Madeira Rayon	Robison-Anton	Rayon
1	15.5% (7.8 m)	Dark Blue	575		3600		1177		2442
2	9.9% (5.0 m)	Green	485		5374		1370		2454
3	17.5% (8.8 m)	Golden Yellow	336		0904		1137		2463
4	19.2% (9.7 m)	Floral Pink	133		2152		1309		2415
5	4.9% (2.5 m)	Medium Brown	734		1565		1308		2227
6	12.8% (6.4 m)	Periwinkle	015		3900		1094		2306
7	19.9% (10.0 m)	Very Dark Grey	734		0111		1288		2575
8	0.2% (0.1 m)	Black	100		0020		1008		2552

Upper thread 50.2 m
 Bobbin 16.7 m

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Thread Charts

Thread	Consumption	Name	Brother	Country	Isacord	Polyester	Madeira Rayon	Robison-Anton	Rayon
1	20.5% (10.7 m)	Chicory	003		3652		1132		2204
2	23.1% (12.1 m)	Grape	624		3241		1264		2424
3	11.1% (5.8 m)	Rust	024		1904		1037		2420
4	3.2% (1.7 m)	Tarnished Gold	706		1123		1105		2570
5	4.7% (2.5 m)	Pale Pink	122		2155		1031		2237
6	4.6% (2.4 m)	Aquamarine	015		4010		1095		2307
7	9.4% (5.0 m)	Sea Green	734		3953		1353		2550
8	22.6% (11.9 m)	Emerald Green	586		5233		1247		2391
9	0.6% (0.3 m)	Orange Gold	043		0605		1064		2326
10	0.2% (0.1 m)	Black	100		0020		1008		2552

Upper thread 52.5 m
 Bobbin 17.5 m

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