






Thread Charts







Thread	Consumption	Name	Brother	Country	Isacord	Polyester	Madeira Rayo	Robison-Anton	Rayon
1 	30.1% (16.2 m)	Medium Yellow	342		0640		1022		2557
2 	12.1% (6.5 m)	Fluo Yellow	336		0904		1137		2463
3 	28.8% (15.5 m)	Cerulean	575		3522		1096		2388
4 	21.4% (11.5 m)	African Violet	624		3241		1264		2424
5 	7.5% (4.0 m)	Azalea	212		2220		1117		2228

Upper thread 53.8 m  
 Bobbin 17.9 m

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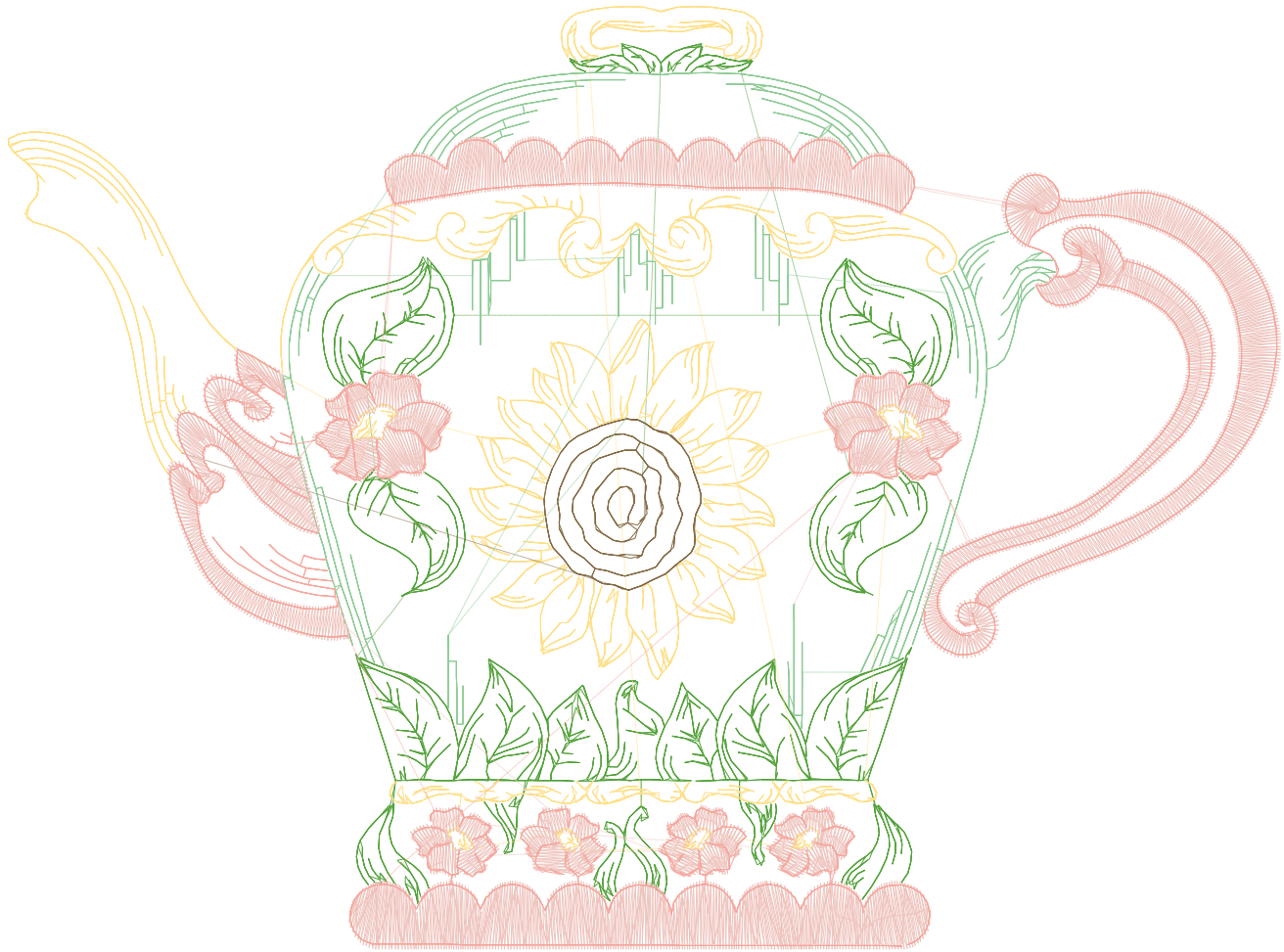


Thread Charts






Thread	Consumption	Name	Brother	Country	Isacord	Polyester	Madeira Rayon	Robison-Anton	Rayon
1 	15.6% (11.0 m)	Green/Yellow	446		0453		1369		2214
2 	17.0% (12.0 m)	Parchment	370		1060		1026		2234
3 	2.2% (1.5 m)	Medium Brown	734		1565		1194		2227
4 	9.3% (6.5 m)	Mint Green	483		0463		1245		2211
5 	41.6% (29.2 m)	Pale Orange	020		1760		1113		2255
6 	14.4% (10.1 m)	Candlelight Peach	152		1532		1254		2258

Upper thread 70.3 m  
 Bobbin 23.4 m

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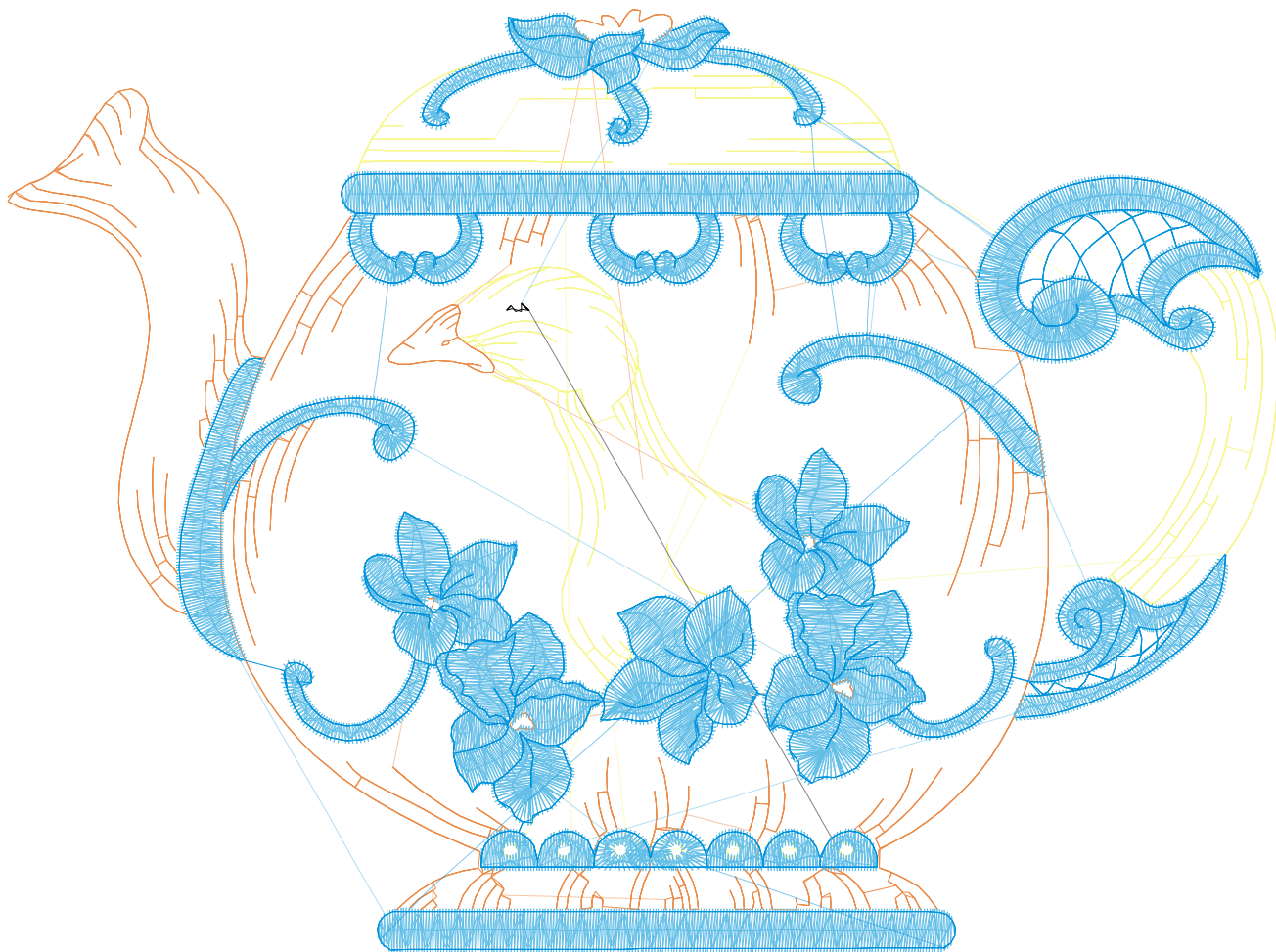


Thread Charts

Thread	Consumption	Name	Brother	Country	Isacord	Polyester	Madeira Rayon	Robison-Anton	Rayon
1 	10.2% (9.6 m)	Rich Brown		242		1600	1217		2330
2 	7.3% (6.9 m)	Mustard		370		0640	1022		2557
3 	0.2% (0.2 m)	Black		100		0020	1008		2552
4 	65.0% (61.4 m)	Bachelor Button		505		3815	1089		2533
5 	17.3% (16.3 m)	California Blue		575		3902	1176		2441

Upper thread 94.4 m  
 Bobbin 31.5 m

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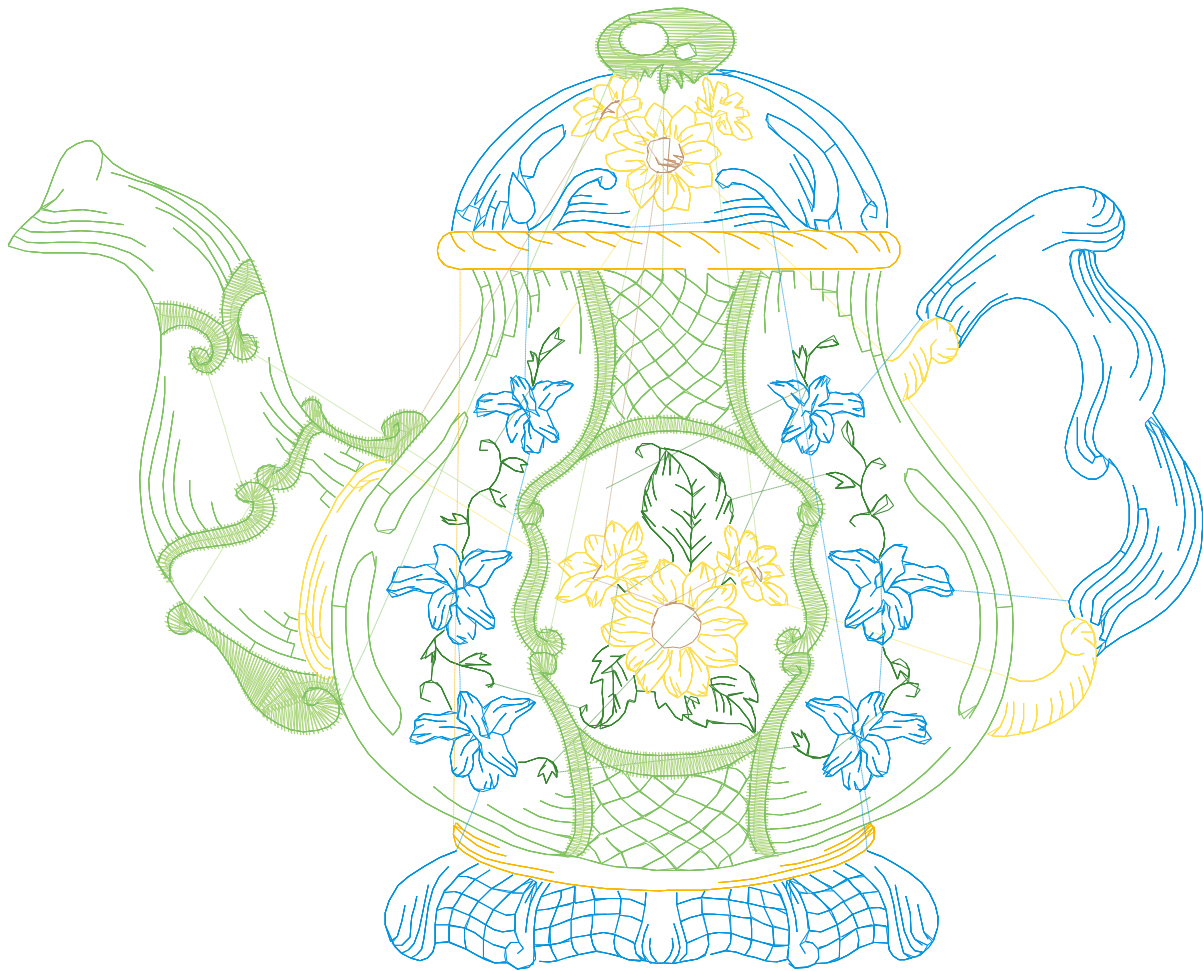
Thread Charts

Thread	Consumption	Name	Brother	Country	Isacord	Polyester	Madeira Rayon	Robison-Anton	Rayon
1	6.7% (3.4 m)	Bright Green	446		5934		1369		2209
2	11.0% (5.7 m)	Moonbeam	334		0832		1124		2325
3	0.9% (0.5 m)	Honey	706		1123		1126		2338
4	20.9% (10.8 m)	Spring Green	473		5822		1049		2279
5	27.8% (14.3 m)	Lime	463		0453		1306		2279
6	4.6% (2.4 m)	Golden Yellow	336		0904		1137		2463
7	28.3% (14.6 m)	California Blue	575		3902		1176		2441

Upper thread 51.6 m

Bobbin 17.2 m

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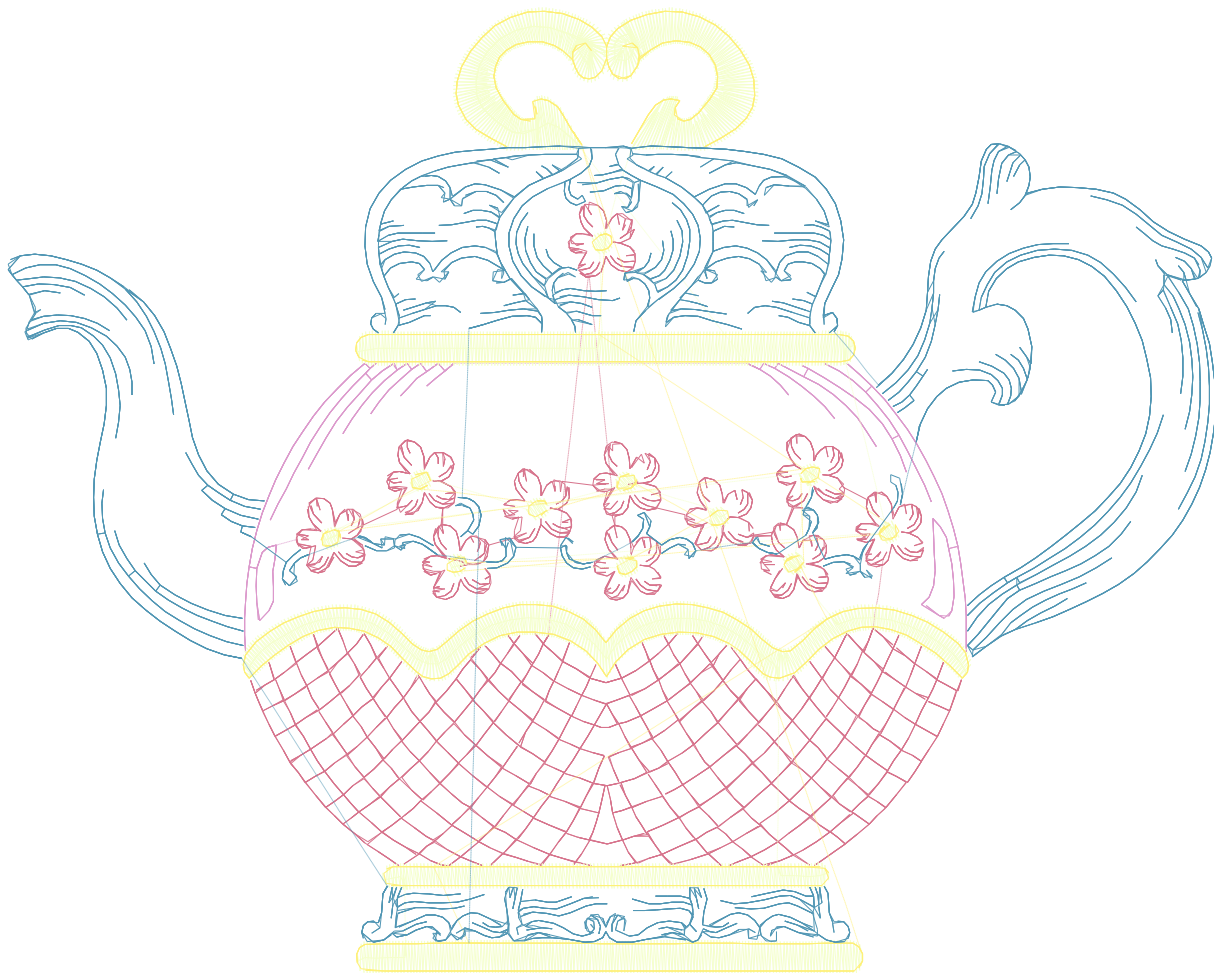


Thread Charts







Thread	Consumption	Name	Brother	Country	Isacord	Polyester	Madeira Rayon	Robison-Anton	Rayon
1	24.6% (13.0 m)	Dark Pink	133		2152		1319		2260
2	4.2% (2.2 m)	Dark Mauve	623		2051		1031		2588
3	29.2% (15.5 m)	Pale Lemon	000		0660		1222		2316
4	10.2% (5.4 m)	Snapdragon	370		0310		1022		2557
5	31.9% (16.9 m)	Bright Blue	015		4032		1160		2577

Upper thread 53.0 m  
 Bobbin 17.7 m

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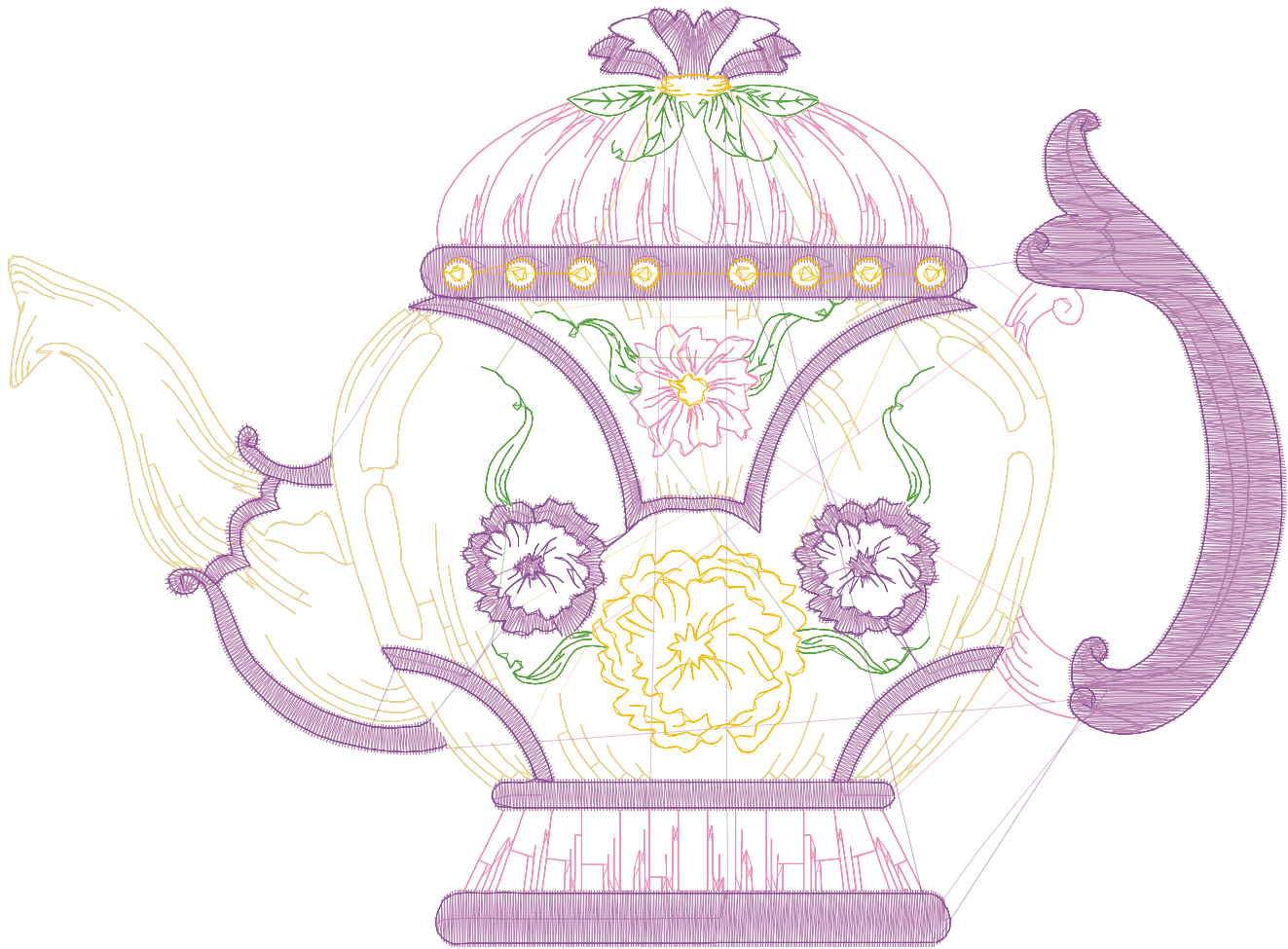


Thread Charts

Thread	Consumption	Name	Brother	Country	Isacord	Polyester	Madeira Rayon	Robison-Anton	Rayon
1 	12.6% (9.3 m)	Straw		025		1761	1273		2461
2 	5.5% (4.0 m)	Green/Yellow		446		0453	1369		2214
3 	12.6% (9.3 m)	Pink Petunia		152		2051	1148		2259
4 	48.2% (35.4 m)	Regal Orchid		624		2920	1264		2424
5 	15.8% (11.6 m)	Violet		604		3211	1263		2426
6 	5.2% (3.8 m)	Fluo Yellow		336		0904	1137		2463

Upper thread 73.5 m  
 Bobbin 24.5 m

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Thread Charts







Thread	Consumption	Name	Brother	Country	Isacord	Polyester	Madeira Rayon	Robison-Anton	Rayon
1	37.0% (25.3 m)	Chalk Pink		020		1760	1113		2243
2	17.1% (11.6 m)	Dusty Pink		122		1761	1148		2258
3	12.2% (8.3 m)	Green/Yellow		446		0453	1169		2226
4	16.5% (11.3 m)	Blond		370		1060	1061		2557
5	17.2% (11.7 m)	Hemlock		473		5552	1302		2211

Upper thread 68.2 m  
 Bobbin 22.7 m

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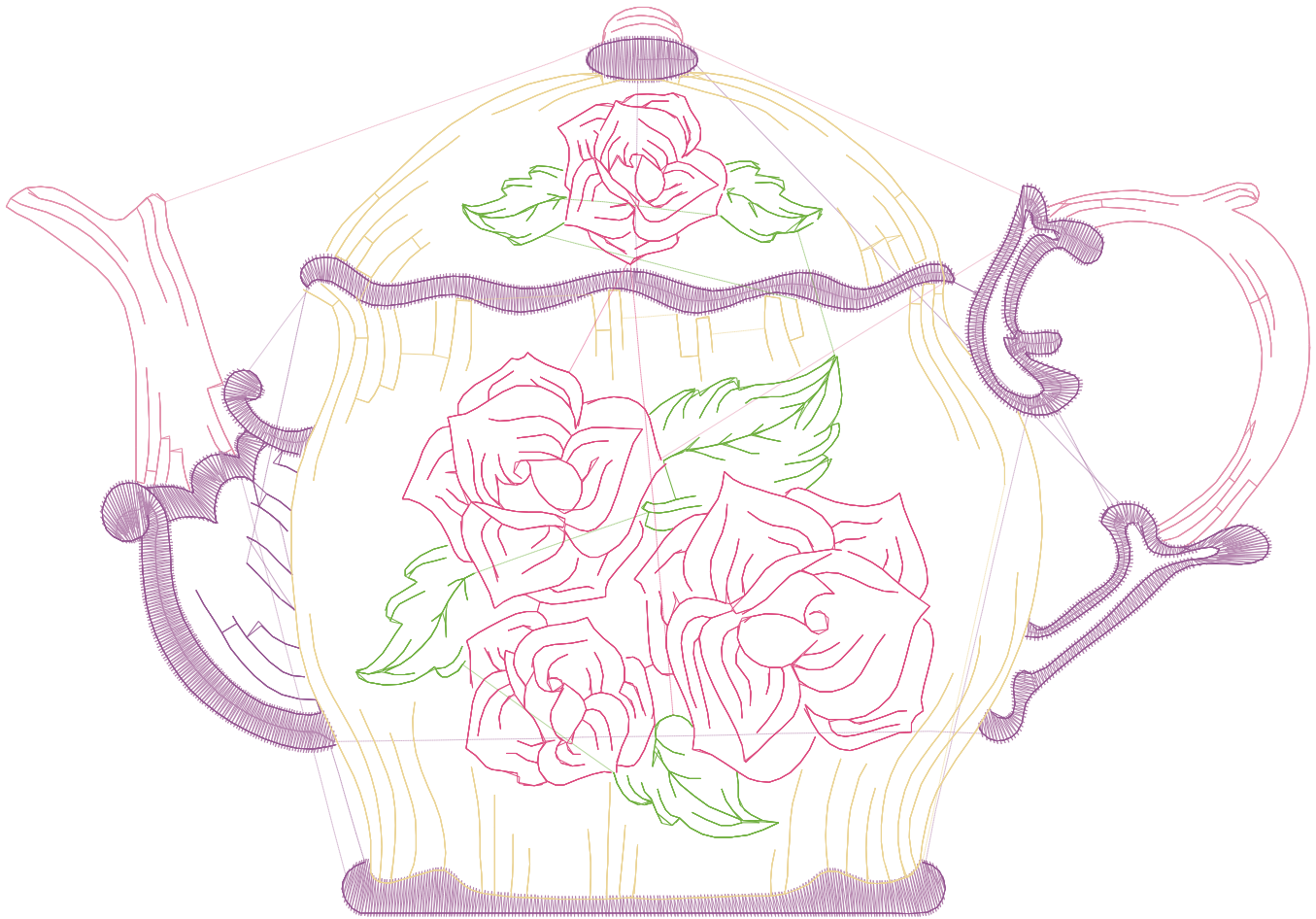


Thread Charts

Thread	Consumption	Name	Brother	Country	Isacord	Polyester	Madeira Rayon	Robison-Anton	Rayon
1 	8.3% (4.0 m)	Rosebloom		152		2051	1148		2591
2 	31.1% (14.9 m)	African Violet		624		3241	1264		2424
3 	14.3% (6.8 m)	Violet		604		3211	1263		2426
4 	17.5% (8.4 m)	Pale Yellow		025		1761	1260		2461
5 	8.5% (4.1 m)	Green/Yellow		446		0453	1169		2226
6 	20.3% (9.7 m)	Rose Pink		212		2220	1117		2228

Upper thread 47.9 m  
 Bobbin 16.0 m

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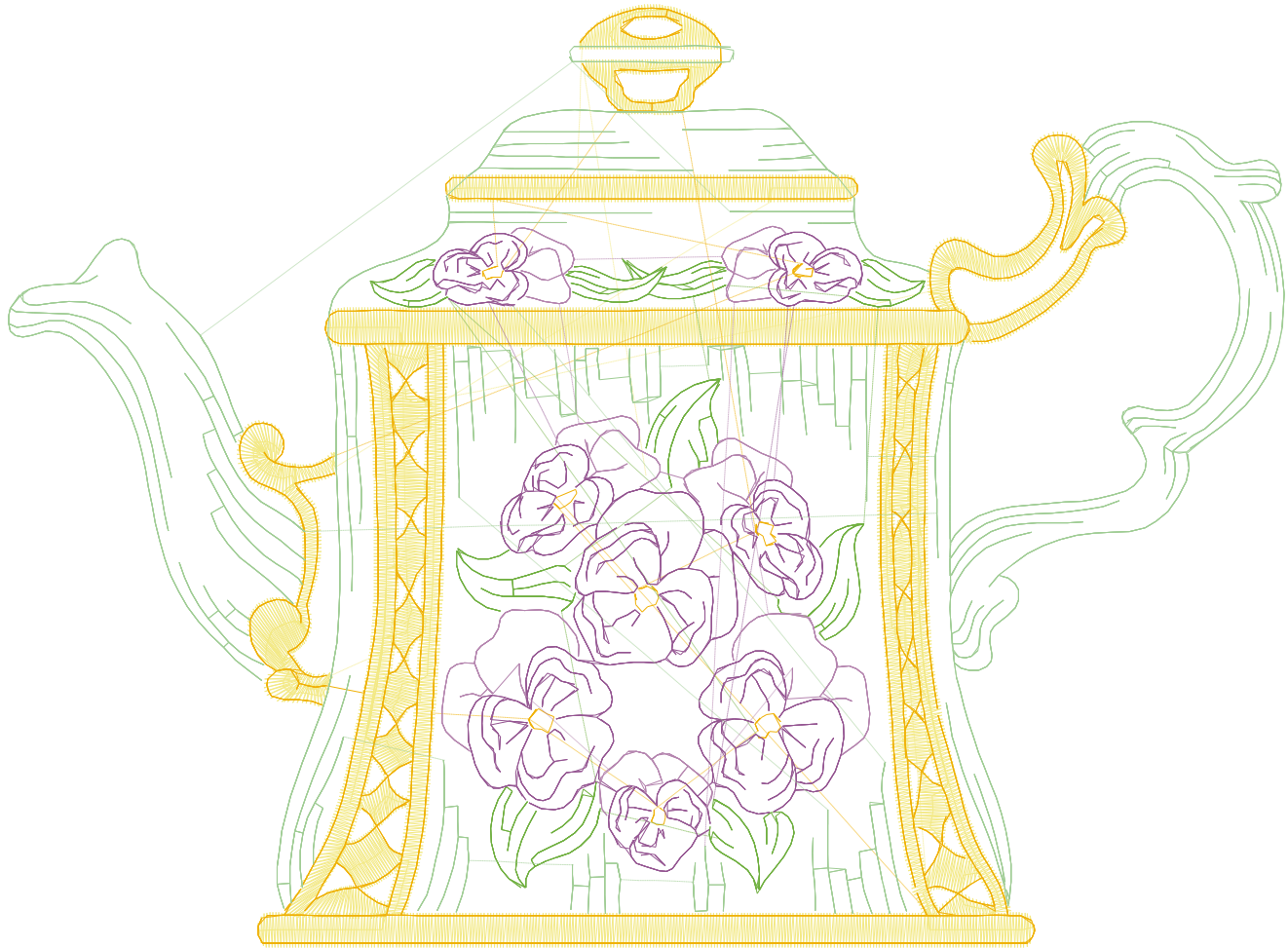


Thread Charts

Thread	Consumption	Name	Brother	Country	Isacord	Polyester	Madeira Rayon	Robison-Anton	Rayon
1	40.6% (28.2 m)	Pale Yellow		370		0532	1066		2557
2	18.8% (13.0 m)	Medium Orange		335		0904	1025		2556
3	5.7% (4.0 m)	Green/Yellow		446		0453	1169		2226
4	10.4% (7.2 m)	Violet		604		3211	1263		2426
5	21.0% (14.6 m)	Hemlock		473		5552	1302		2211
6	3.5% (2.4 m)	African Violet		624		3241	1264		2424

Upper thread 69.5 m  
 Bobbin 23.2 m

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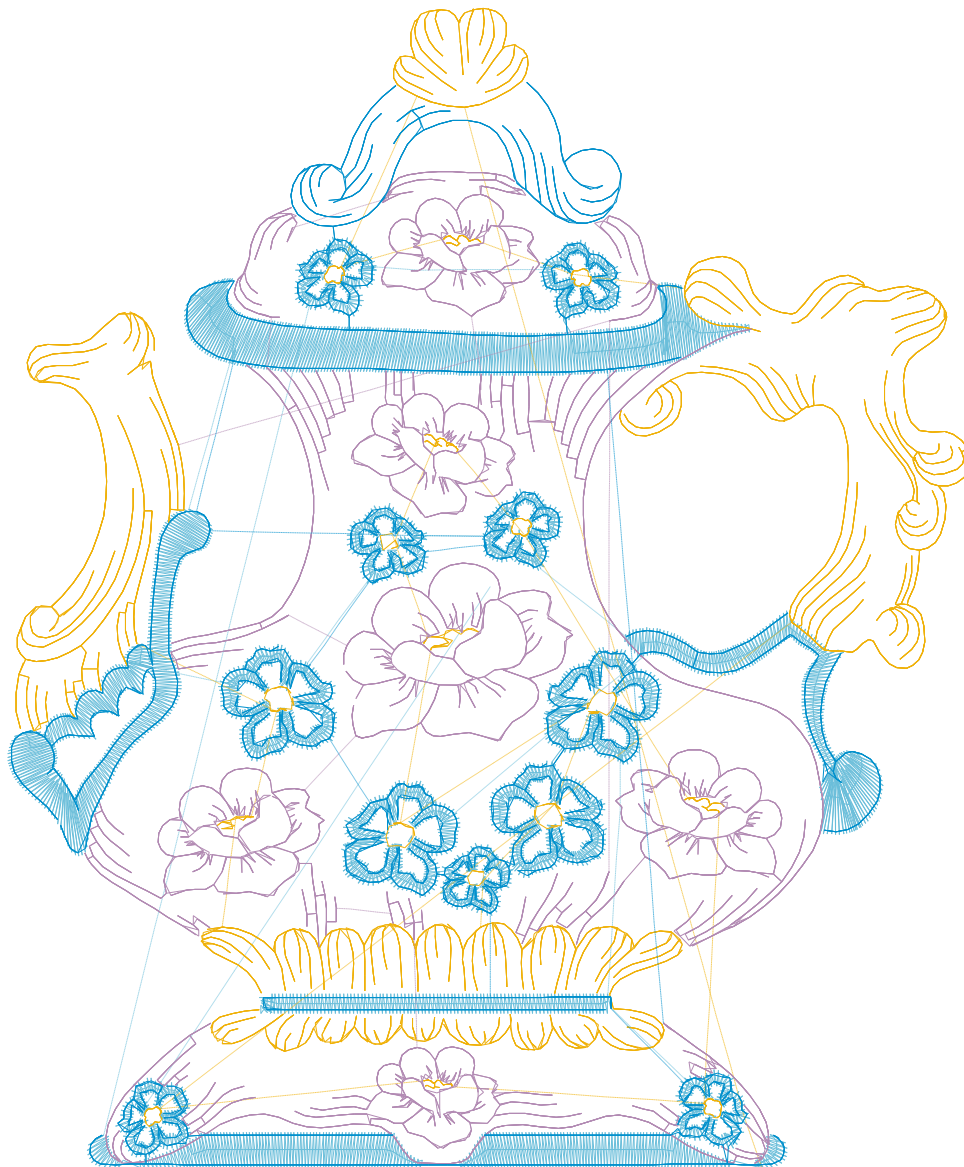


Thread Charts

Thread	Consumption	Name	Brother	Country	Isacord	Polyester	Madeira Rayo	Robison-Anton	Rayon
1	36.0% (22.1 m)	Basic Turquoise	505		4113		1089		2533
2	21.1% (12.9 m)	Medium Orange	335		0904		1025		2556
3	22.7% (13.9 m)	Cachet	624		3241		1264		2424
4	20.2% (12.4 m)	Blue/Green	575		3902		1297		2388

Upper thread 61.4 m  
 Bobbin 20.5 m

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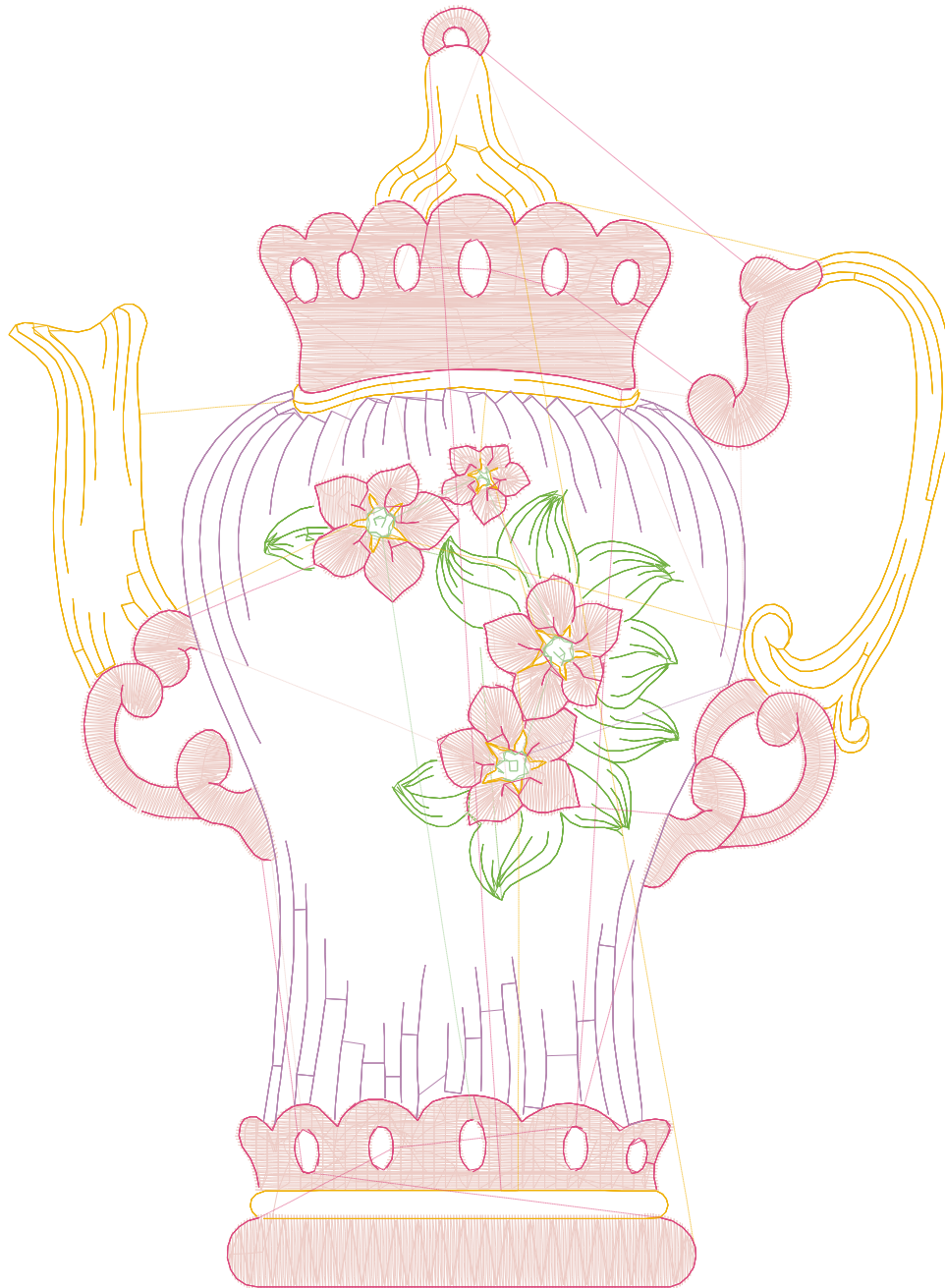


Thread Charts






Thread	Consumption	Name	Brother	Country	Isacord	Polyester	Madeira Rayo	Robison-Anton	Rayon
1	5.4% (4.0 m)	Green/Yellow		446		0453	1169		2226
2	61.4% (45.8 m)	Chalk Pink		020		1760	1113		2243
3	11.0% (8.2 m)	Medium Orange		335		0904	1025		2556
4	12.3% (9.2 m)	Rose Pink		212		2220	1117		2228
5	0.7% (0.5 m)	Hemlock		473		5552	1302		2211
6	9.3% (7.0 m)	African Violet		624		3241	1264		2424

Upper thread 74.7 m  
 Bobbin 24.9 m

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### Thread Charts

Thread	Consumption	Name	Brother	Country	Isacord	Polyester	Madeira Rayon	Robison-Anton	Rayon
1 	20.3% (13.2 m)	Medium Orange	335		0904		1025		2556
2 	15.5% (10.1 m)	Khaki	242		1430		1155		2330
3 	45.9% (29.9 m)	Basic Turquoise	505		4113		1089		2533
4 	15.5% (10.1 m)	Mid Windsor	575		4103		1176		2520
5 	2.9% (1.9 m)	Pale Brown	224		1565		1256		2489

Upper thread            65.2 m  
 Bobbin                    21.7 m

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