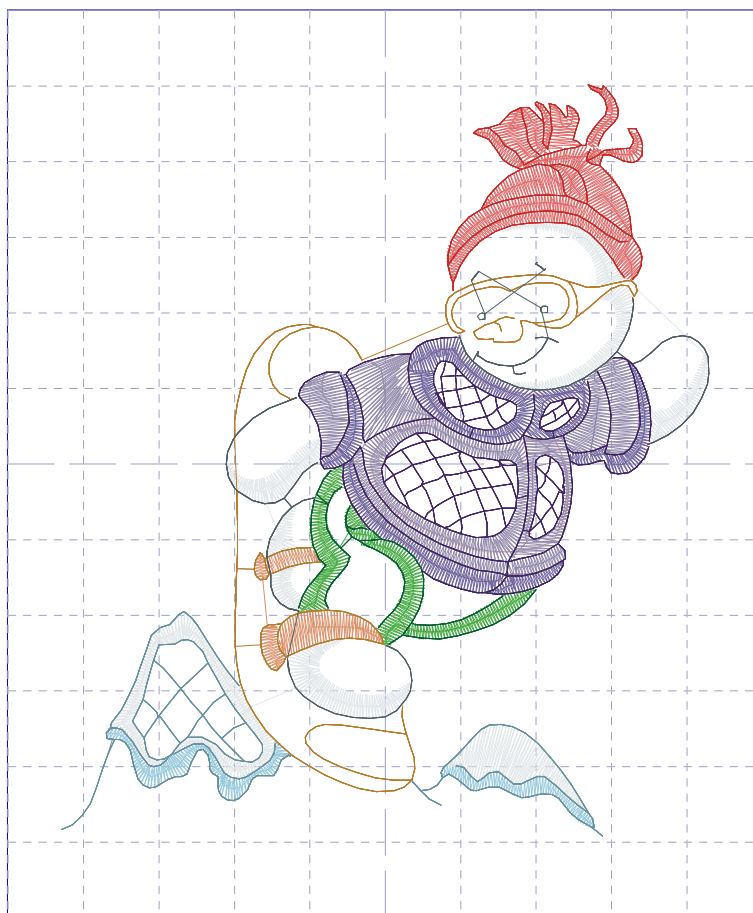


Thread Charts

Thread	Consumption	Name	Brother Embroider	ysacord Polyester	Madeira Rayon	Robison-Anton Rayon
1	0.6% (0.2 m)	Persian Violet	817	4073	1212	2287
2	0.5% (0.2 m)	Petal Pink	079	1760	1121	2501
3	0.6% (0.2 m)	Emerald	509	5005	1050	2214
4	0.5% (0.2 m)	Petal Pink	079	1760	1121	2501
5	4.7% (1.5 m)	Emerald	509	5005	1050	2214
6	9.7% (3.1 m)	Dark Red/Orange	086	1521	1220	2491
7	2.8% (0.9 m)	Pale Orange	348	1600	1379	2401
8	9.1% (2.9 m)	Medium Purple	607	3062	1263	2527
9	13.3% (4.2 m)	Persian Violet	817	4073	1212	2287
10	3.3% (1.1 m)	Moderate Blue	017	3652	1132	2239
11	13.5% (4.3 m)	Cream	001	3971	1073	2403
12	5.7% (1.8 m)	Spanish Red	800	1904	1037	2420
13	7.3% (2.3 m)	Gold	323	0853	1372	2231
14	2.7% (0.9 m)	Shamrock Green	507	5374	1390	2454
15	4.3% (1.4 m)	Dark Grey/Blue	704	0111	1318	2550
16	14.1% (4.5 m)	Ultraviolet	614	2576	1312	2431
17	7.2% (2.3 m)	Medium Blue	817	4032	1160	2308

Upper thread 31.8 m
 Bobbin 10.6 m

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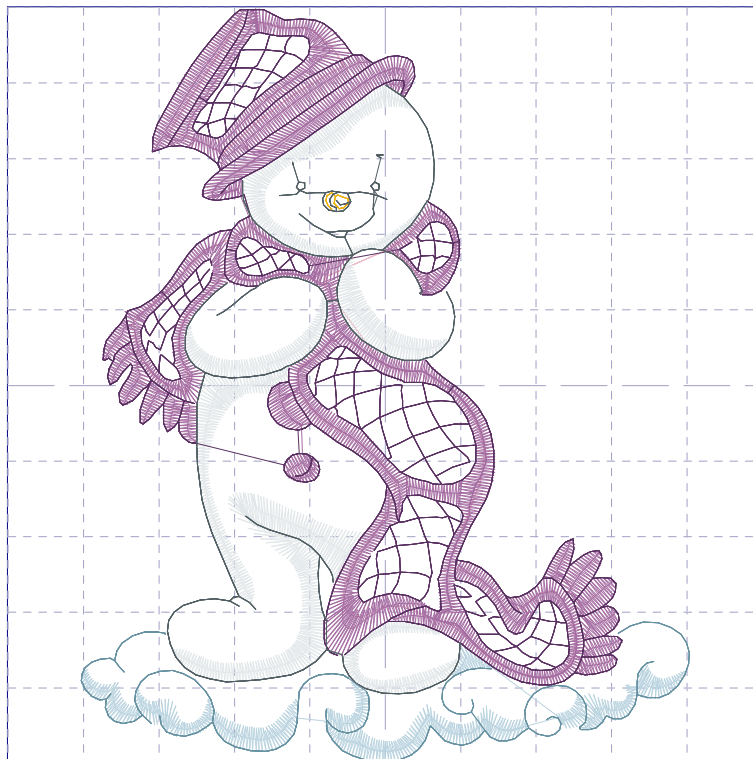


Thread Charts

Thread	Consumption	Name	Brother Embroidery	Isacord Polyester	Madeira Rayon	Robison-Anton Rayon
1	2.3% (0.8 m)	Hyacinth	612	2920	1235	2426
2	2.2% (0.8 m)	Petal Pink	079	1760	1121	2501
3	35.0% (12.0 m)	Hyacinth	612	2920	1235	2426
4	7.7% (2.7 m)	Ice Blue	017	3951	1074	2300
5	15.2% (5.2 m)	Cream	001	3971	1073	2403
6	0.3% (0.1 m)	Gold	214	0904	1137	2463
7	25.7% (8.8 m)	Pansy	704	2576	1233	2490
8	7.0% (2.4 m)	Dark Grey/Blue	704	0111	1318	2550
9	4.6% (1.6 m)	Medium Blue	817	4032	1160	2308

Upper thread 34.4 m
 Bobbin 11.5 m

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Thread Charts

Thread	Consumption	Name	Brother Embroidery	Janome Polyester	Madeira Rayon	Robison-Rayon
1	1.2% (0.4 m)	Medium Blue	070	3810	1029	2529
2	1.3% (0.4 m)	Petal Pink	079	1760	1121	2501
3	0.8% (0.3 m)	Dark Green	206	0542	1359	2560
4	0.6% (0.2 m)	Petal Pink	079	1760	1121	2501
5	13.4% (4.6 m)	Dark Green	206	0542	1359	2560
6	4.4% (1.5 m)	Dark Salmon Pink	807	1725	1146	2277
7	15.4% (5.3 m)	Medium Blue	070	3810	1029	2529
8	3.2% (1.1 m)	Ice Blue	017	3951	1074	2300
9	21.9% (7.5 m)	Cream	001	3971	1073	2403
10	1.0% (0.3 m)	Gold	323	0853	1372	2231
11	4.4% (1.5 m)	Brown	704	2224	1182	2249
12	6.8% (2.3 m)	Medium Sage	330	1565	1308	2544
13	9.4% (3.2 m)	Dark Grey/Blue	704	0111	1318	2550
14	12.6% (4.3 m)	Dark Royal Blue	406	3611	1076	2280
15	3.7% (1.3 m)	Medium Blue	817	4032	1160	2308

Upper thread 34.2 m
 Bobbin 11.4 m

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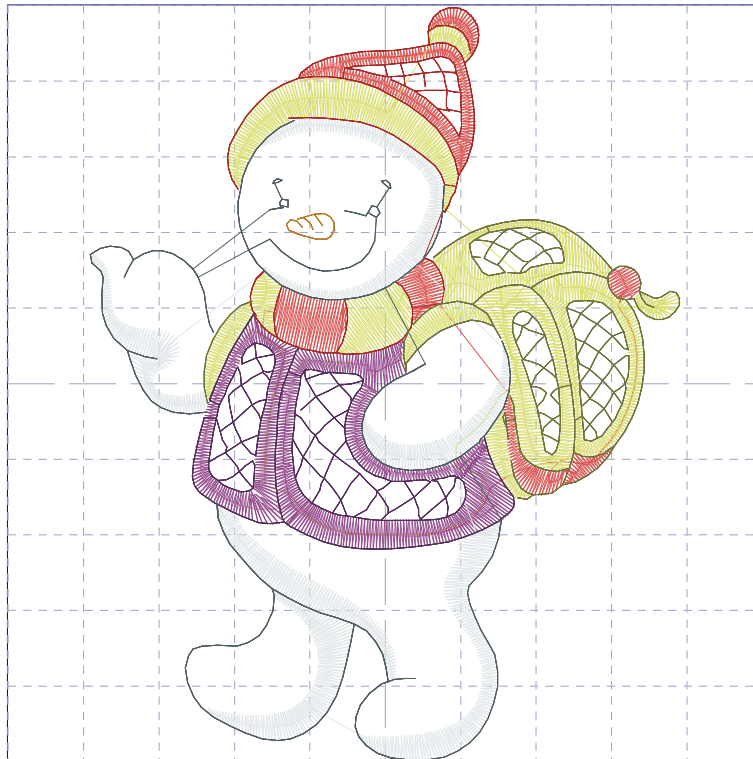


Thread Charts


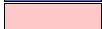







Thread	Consumption	Name	Brother Embroidery	Isacord Polyester	Madeira Rayon	Robison-Anton Rayon
1	0.6% (0.2 m)	Dark Salmon Pink	807	1600	1146	2277
2	0.4% (0.1 m)	Petal Pink	079	1760	1121	2501
3	0.7% (0.2 m)	Canary Yellow	027	0352	1150	2547
4	0.6% (0.2 m)	Petal Pink	079	1760	1121	2501
5	0.8% (0.3 m)	Violet	620	3211	1263	2426
6	0.6% (0.2 m)	Petal Pink	079	1760	1121	2501
7	9.4% (3.0 m)	Dark Salmon Pink	807	1600	1146	2277
8	22.9% (7.4 m)	Canary Yellow	027	0352	1150	2547
9	12.2% (3.9 m)	Violet	620	3211	1263	2426
10	16.9% (5.5 m)	Cream	001	3971	1073	2403
11	6.3% (2.0 m)	Red Berry	800	2011	1039	2418
12	0.6% (0.2 m)	Gold	323	0853	1372	2231
13	11.0% (3.6 m)	Dark Green/Yellow	330	1565	1308	2317
14	8.7% (2.8 m)	Dark Purple	704	2576	1233	2600
15	8.3% (2.7 m)	Dark Grey/Blue	704	0111	1318	2550

Upper thread 32.2 m
 Bobbin 10.7 m

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Thread Charts

Thread	Consumption	Name	Brother Embroidery	sacord Polyester	Madeira Rayon	Robison-Anton Rayon
1 	0.8% (0.2 m)	Medium Purple	607	3062	1263	2527
2 	0.5% (0.1 m)	Petal Pink	079	1760	1121	2501
3 	16.1% (4.2 m)	Medium Purple	607	3062	1263	2527
4 	27.5% (7.1 m)	Cream	001	3971	1073	2403
5 	17.7% (4.6 m)	Bright White	001	0180	1002	2342
6 	0.6% (0.2 m)	Gold	323	0853	1372	2231
7 	16.9% (4.4 m)	Dark Grey/Blue	704	0111	1318	2550
8 	8.9% (2.3 m)	Ultraviolet	614	2576	1312	2431
9 	10.9% (2.8 m)	Medium Blue	817	4032	1160	2308

Upper thread 26.0 m
 Bobbin 8.7 m

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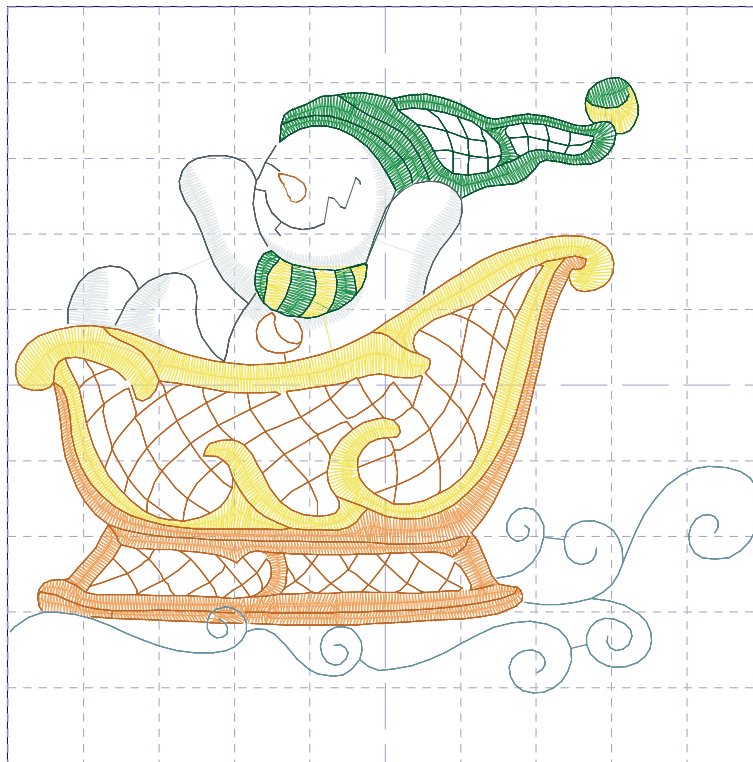


Thread Charts

Thread	Consumption	Name	Brother Embroidery	Isacord Polyester	Madeira Rayon	Robison-Anton Rayon
1	0.5% (0.2 m)	Medium Green	515	5005	1251	2579
2	0.3% (0.1 m)	Petal Pink	079	1760	1121	2501
3	1.1% (0.4 m)	Light Yellow	027	0832	1224	2408
4	0.9% (0.3 m)	Petal Pink	079	1760	1121	2501
5	0.7% (0.2 m)	Medium Orange	348	1352	1155	2294
6	0.6% (0.2 m)	Petal Pink	079	1760	1121	2501
7	6.5% (2.4 m)	Cream	001	3971	1073	2403
8	8.4% (3.1 m)	Medium Green	515	5005	1251	2579
9	17.1% (6.2 m)	Medium Orange	348	1352	1155	2294
10	21.8% (8.0 m)	Light Yellow	027	0832	1224	2408
11	26.3% (9.6 m)	Dark Orange/Brown	323	1725	1257	2231
12	7.3% (2.7 m)	Dark Green	507	5374	1370	2458
13	3.0% (1.1 m)	Dark Grey/Blue	704	0111	1318	2550
14	5.5% (2.0 m)	Medium Blue	817	4032	1160	2308

Upper thread 36.5 m
 Bobbin 12.2 m

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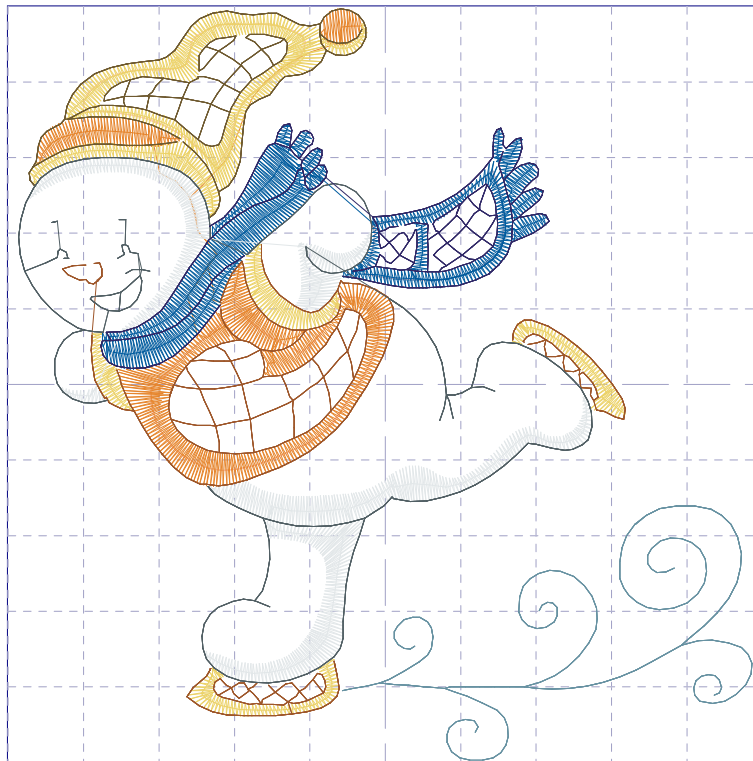


Thread Charts

Thread	Consumption	Name	Brother	Embroider	ysacord Polyester	Madeira Rayon	Robison-Anton Rayon
1	0.7% (0.2 m)	Cream	027	0851	1070	2408	
2	0.5% (0.1 m)	Petal Pink	079	1760	1121	2501	
3	0.5% (0.2 m)	Solar Blue	420	3600	1177	2442	
4	0.4% (0.1 m)	Petal Pink	079	1760	1121	2501	
5	0.7% (0.2 m)	Hazel	209	1332	1372	2330	
6	0.6% (0.2 m)	Petal Pink	079	1760	1121	2501	
7	12.2% (3.6 m)	Hazel	209	1332	1372	2330	
8	14.3% (4.2 m)	Cream	027	0851	1070	2408	
9	12.8% (3.8 m)	Solar Blue	420	3600	1177	2442	
10	13.3% (3.9 m)	Cream	001	3971	1073	2403	
11	12.5% (3.7 m)	Medium Brown	323	1565	1257	2481	
12	7.6% (2.2 m)	Dark Green/Yellow	330	0945	1144	2402	
13	8.4% (2.5 m)	Dark Grey/Blue	704	0111	1318	2550	
14	9.1% (2.7 m)	Blue Ink	007	3544	1343	2440	
15	6.3% (1.9 m)	Medium Blue	817	4032	1160	2308	

Upper thread 29.4 m
 Bobbin 9.8 m

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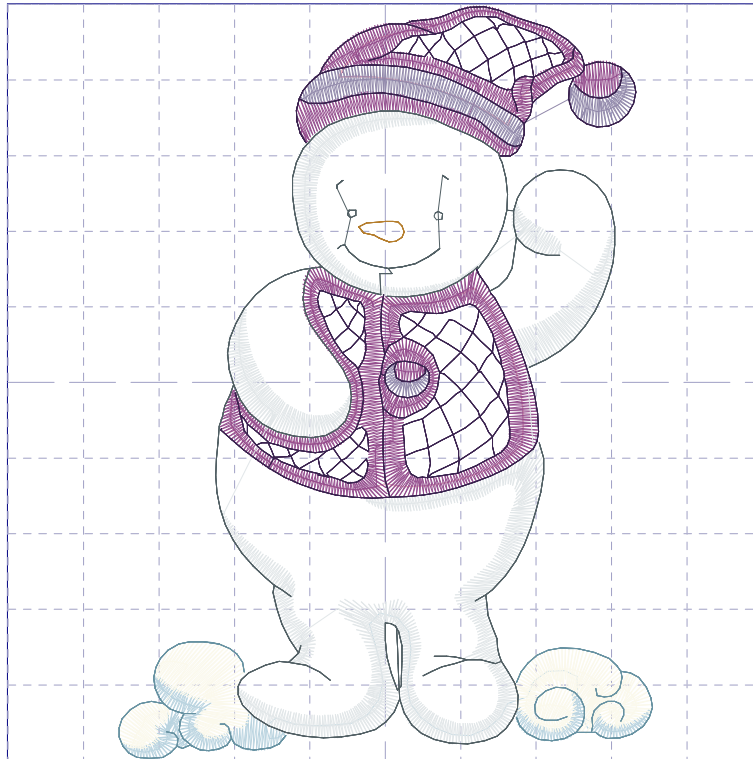


Thread Charts

Thread	Consumption	Name	Brother Embroidery	Sacord Polyester	Madeira Rayon	Robison-Anton Rayon
1	1.6% (0.5 m)	Violet	620	3211	1263	2426
2	1.6% (0.5 m)	Petal Pink	079	1760	1121	2501
3	21.7% (6.6 m)	Violet	620	3211	1263	2426
4	4.9% (1.5 m)	Ice Blue	017	3951	1074	2300
5	21.4% (6.5 m)	Cream	001	3971	1073	2403
6	10.0% (3.0 m)	Bright White	001	0180	1002	2342
7	6.1% (1.9 m)	Persian Violet	817	4073	1212	2287
8	0.5% (0.1 m)	Gold	323	0853	1372	2231
9	18.1% (5.5 m)	Dark Purple	707	3114	1313	2450
10	9.7% (3.0 m)	Dark Grey/Blue	704	0111	1318	2550
11	4.3% (1.3 m)	Medium Blue	817	4032	1160	2308

Upper thread 30.3 m
 Bobbin 10.1 m

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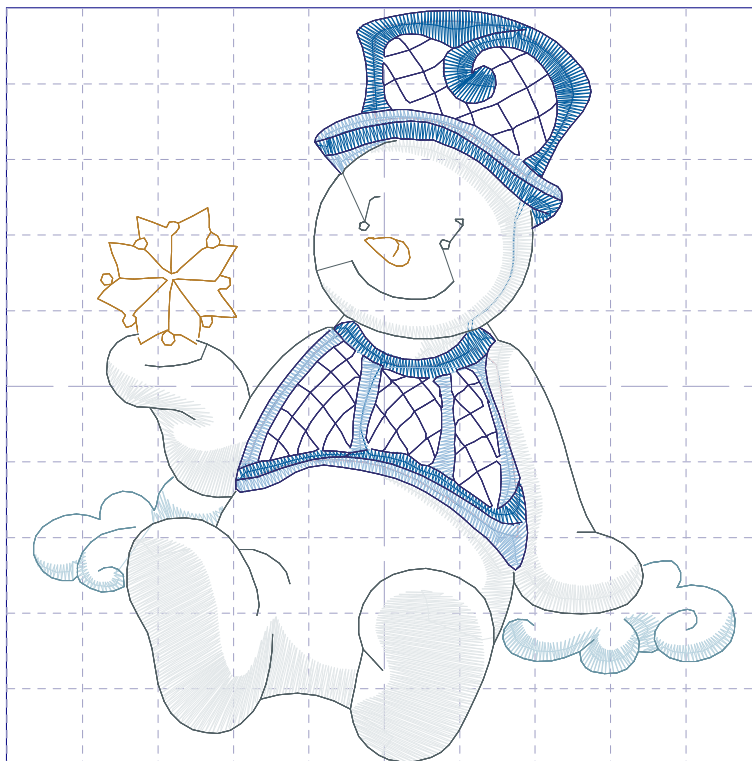


Thread Charts

Thread	Consumption	Name	Brother Embroidery	Isacord Polyester	Madeira Rayon	Robison-Anton Rayon
1	1.6% (0.5 m)	Solar Blue	420	3600	1177	2442
2	1.7% (0.5 m)	Petal Pink	079	1760	1121	2501
3	12.7% (3.8 m)	Solar Blue	420	3600	1177	2442
4	8.1% (2.4 m)	Medium Blue/Grey	804	3652	1075	2206
5	4.5% (1.3 m)	Ice Blue	017	3951	1074	2300
6	33.0% (9.7 m)	Cream	001	3971	1073	2403
7	4.1% (1.2 m)	Gold	323	0853	1372	2231
8	10.1% (3.0 m)	Dark Grey/Blue	704	0111	1318	2550
9	20.3% (6.0 m)	Violet Blue	007	3544	1366	2427
10	3.9% (1.2 m)	Medium Blue	817	4032	1160	2308

Upper thread 29.5 m
 Bobbin 9.8 m

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Thread Charts

Thread	Consumption	Name	Brother Embroidery	Isacord Polyester	Madeira Rayon	Robison-Anton Rayon
1	0.9% (0.1 m)	Fresh Green	348	6133	1248	2279
2	0.8% (0.1 m)	Petal Pink	079	1760	1121	2501
3	19.8% (3.3 m)	Fresh Green	348	6133	1248	2279
4	9.7% (1.6 m)	Medium Green	515	5005	1251	2579
5	6.9% (1.1 m)	Ice Blue	017	3951	1074	2300
6	19.0% (3.1 m)	Cream	001	3971	1073	2403
7	3.8% (0.6 m)	Gold	323	0853	1372	2231
8	20.9% (3.5 m)	Green	415	5374	1370	2458
9	11.3% (1.9 m)	Dark Grey/Blue	704	0111	1318	2550
10	7.0% (1.2 m)	Medium Blue	817	4032	1160	2308

Upper thread 16.6 m
 Bobbin 5.5 m

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