





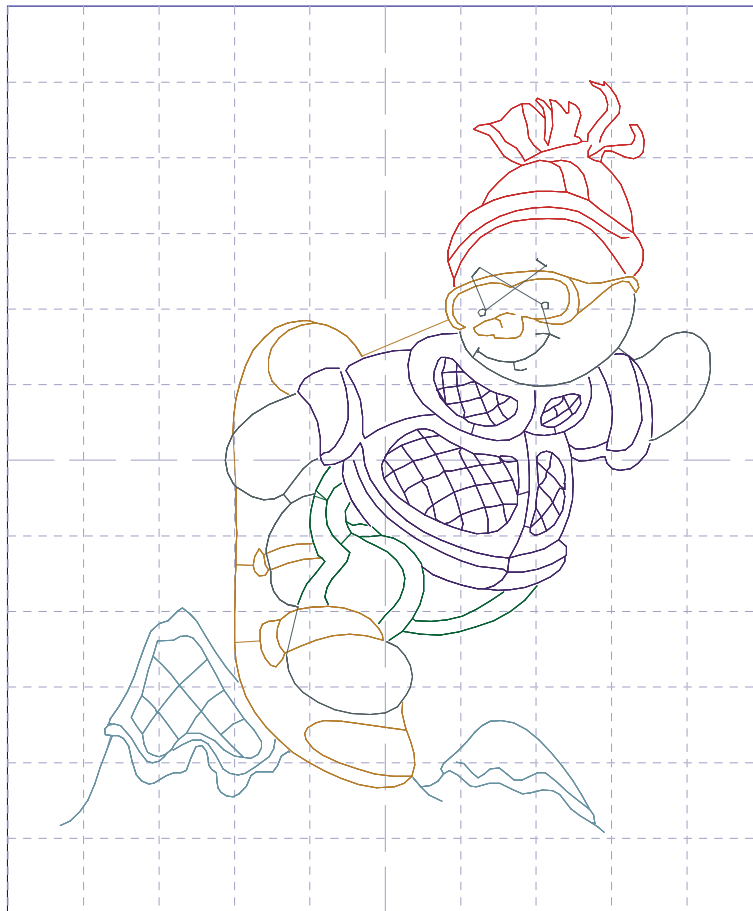


### Thread Charts







Thread	Consumption	Name	Brother Embroidery	Isacord Polyester	Madeira Rayon	Robison-Anton Rayon
1 	13.6% (1.8 m)	Spanish Red	800	1904	1037	2420
2 	17.7% (2.3 m)	Gold	323	0853	1372	2231
3 	6.5% (0.9 m)	Shamrock Green	507	5374	1390	2454
4 	10.5% (1.4 m)	Dark Grey/Blue	704	0111	1318	2550
5 	34.2% (4.5 m)	Ultraviolet	614	2576	1312	2431
6 	17.5% (2.3 m)	Medium Blue	817	4032	1160	2308

Upper thread 13.1 m  
 Bobbin 4.4 m

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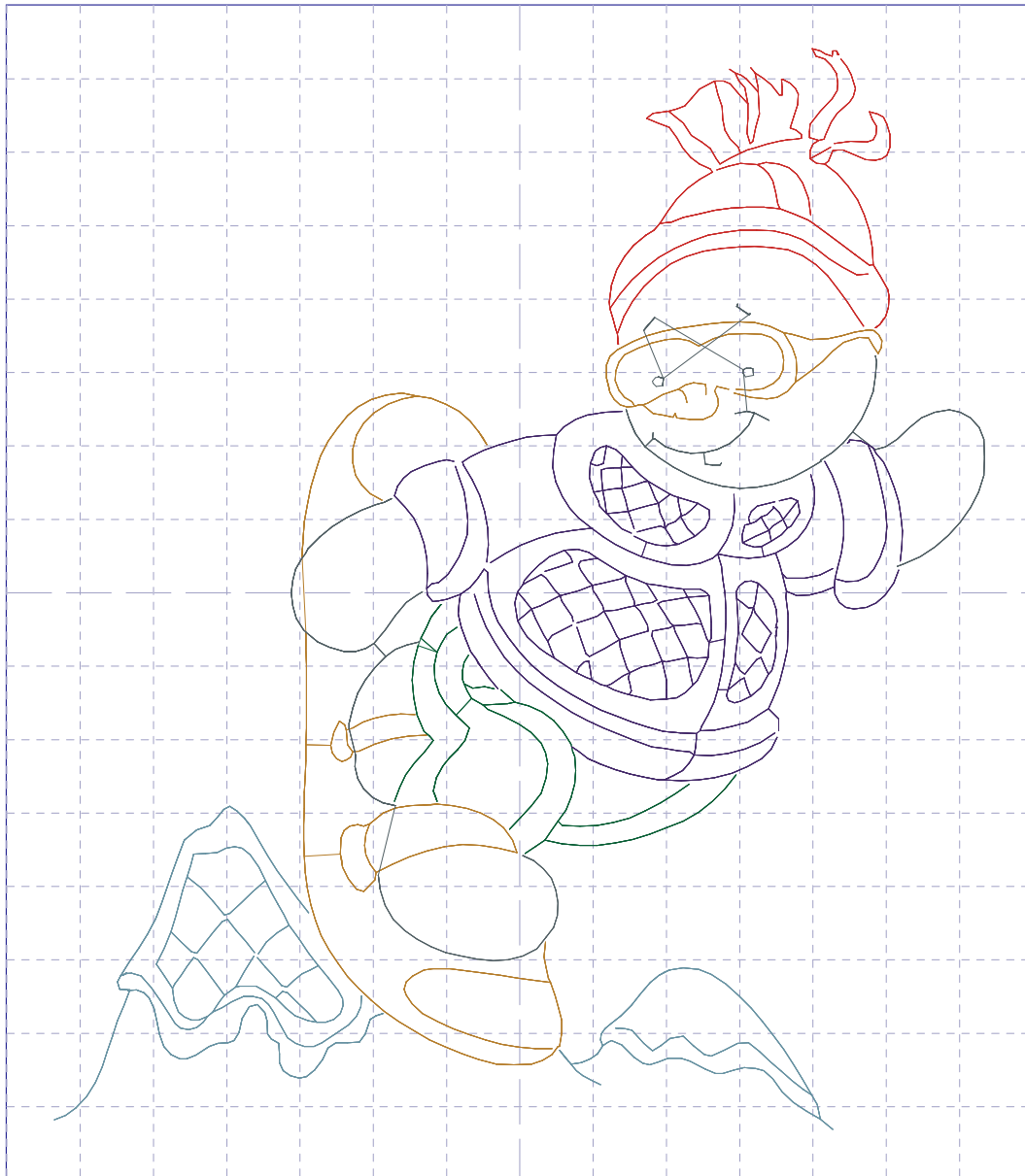


### Thread Charts





Thread	Consumption	Name	Brother Embroider	ysacord Polyester	Madeira Rayon	Robison-Anton Rayon
1 	13.8% (2.7 m)	Spanish Red	800	1904	1037	2420
2 	17.8% (3.4 m)	Gold	323	0853	1372	2231
3 	6.6% (1.3 m)	Shamrock Green	507	5374	1390	2454
4 	10.5% (2.0 m)	Dark Grey/Blue	704	0111	1318	2550
5 	33.8% (6.5 m)	Ultraviolet	614	2576	1312	2431
6 	17.6% (3.4 m)	Medium Blue	817	4032	1160	2308

Upper thread            19.2 m  
 Bobbin                    6.4 m

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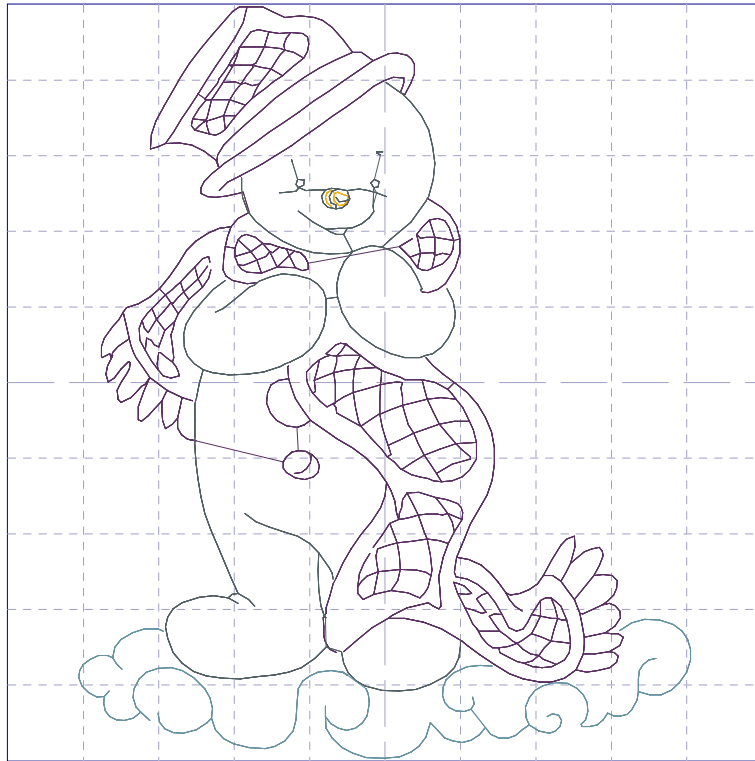


### Thread Charts





Thread	Consumption	Name	Brother Embroidery	Sacord Polyester	Madeira Rayon	Robison-Anton Rayon
1 	0.9% (0.1 m)	Gold	214	0904	1137	2463
2 	68.9% (8.9 m)	Pansy	704	2576	1233	2490
3 	18.8% (2.4 m)	Dark Grey/Blue	704	0111	1318	2550
4 	11.4% (1.5 m)	Medium Blue	817	4032	1160	2308

Upper thread            12.9 m  
 Bobbin                    4.3 m

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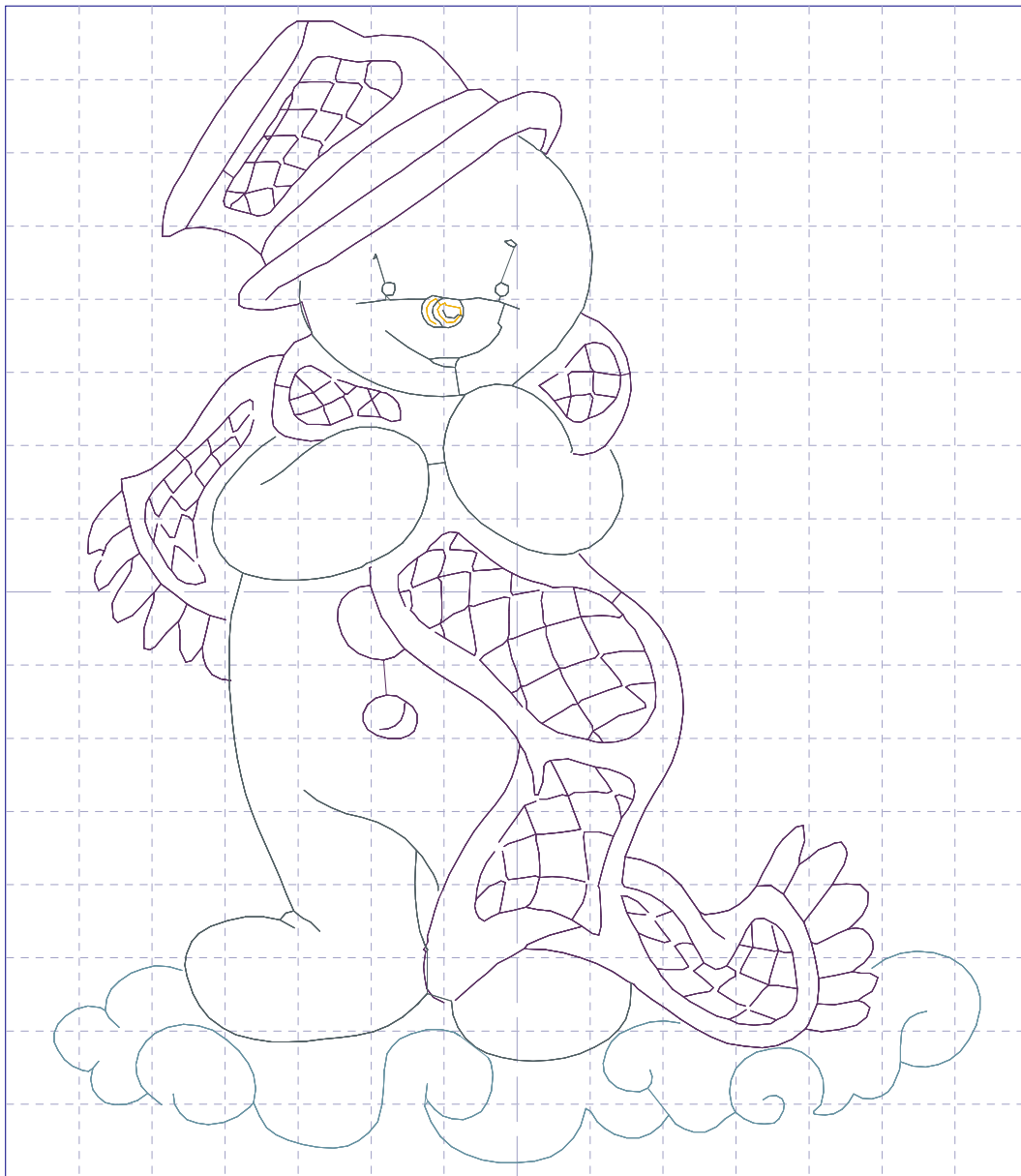


Thread Charts







Thread	Consumption	Name	Brother Embroidery	Isacord Polyester	Madeira Rayon	Robison-Anton Rayon
1 	0.9% (0.2 m)	Gold	214	0904	1137	2463
2 	68.5% (13.7 m)	Pansy	704	2576	1233	2490
3 	19.1% (3.8 m)	Dark Grey/Blue	704	0111	1318	2550
4 	11.5% (2.3 m)	Medium Blue	817	4032	1160	2308

Upper thread 19.9 m  
 Bobbin 6.6 m

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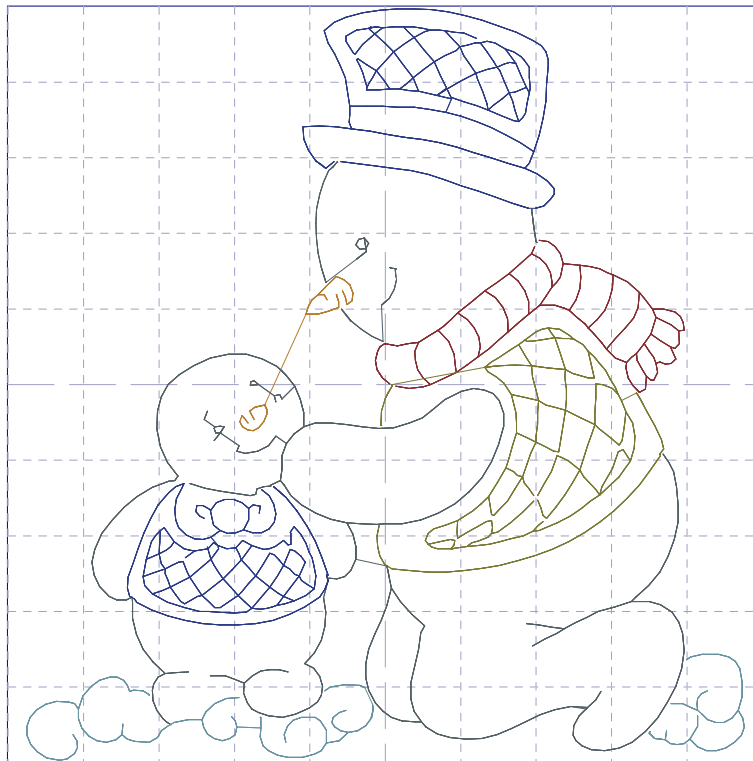


### Thread Charts







Thread	Consumption	Name	Brother Embroidery	Sacord Polyester	Madeira Rayon	Robison-Anton Rayon
1 	2.3% (0.3 m)	Gold	323	0853	1372	2231
2 	11.4% (1.5 m)	Brown	704	2224	1182	2249
3 	18.0% (2.3 m)	Medium Sage	330	1565	1308	2544
4 	24.9% (3.2 m)	Dark Grey/Blue	704	0111	1318	2550
5 	33.4% (4.3 m)	Dark Royal Blue	406	3611	1076	2280
6 	9.9% (1.3 m)	Medium Blue	817	4032	1160	2308

Upper thread 12.9 m  
 Bobbin 4.3 m

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### Thread Charts






Thread	Consumption	Name	Brother Embroidery	sacord Polyester	Madeira Rayon	Robison-Anton Rayon
1 	2.4% (0.4 m)	Gold	323	0853	1372	2231
2 	11.5% (2.0 m)	Brown	704	2224	1182	2249
3 	17.7% (3.0 m)	Medium Sage	330	1565	1308	2544
4 	25.2% (4.3 m)	Dark Grey/Blue	704	0111	1318	2550
5 	33.3% (5.7 m)	Dark Royal Blue	406	3611	1076	2280
6 	9.9% (1.7 m)	Medium Blue	817	4032	1160	2308

Upper thread            17.1 m  
 Bobbin                    5.7 m

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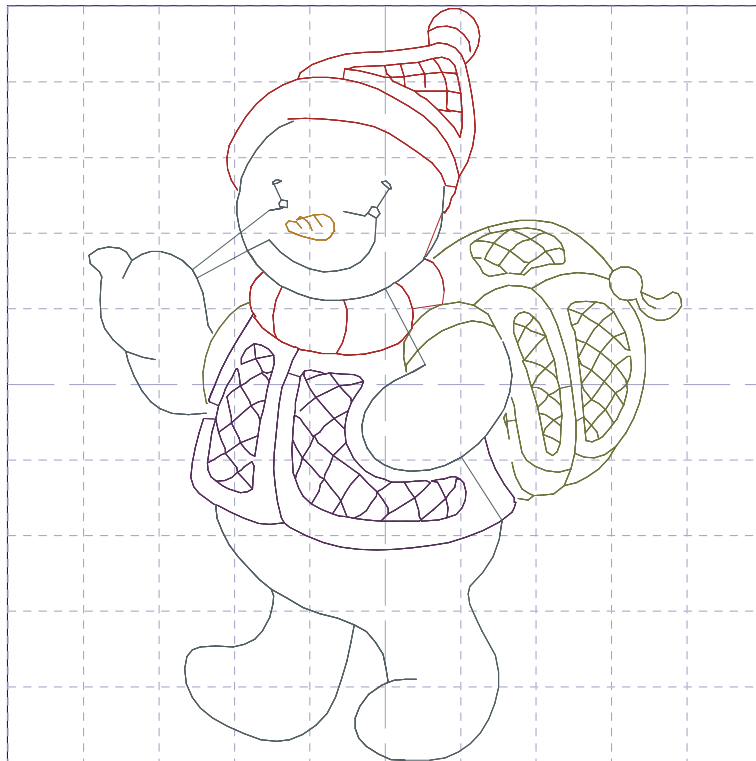


### Thread Charts






Thread	Consumption	Name	Brother Embroidery	Sacord Polyester	Madeira Rayon	Robison-Anton Rayon
1 	17.7% (2.0 m)	Red Berry	800	2011	1039	2418
2 	1.6% (0.2 m)	Gold	323	0853	1372	2231
3 	31.8% (3.6 m)	Dark Green/Yellow	330	1565	1308	2317
4 	25.1% (2.8 m)	Dark Purple	704	2576	1233	2600
5 	23.8% (2.7 m)	Dark Grey/Blue	704	0111	1318	2550

Upper thread            11.2 m  
 Bobbin                    3.7 m

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Thread Charts





Thread	Consumption	Name	Brother Embroidery	Isacord Polyester	Madeira Rayon	Robison-Anton Rayon
1 	18.0% (3.2 m)	Red Berry	800	2011	1039	2418
2 	1.6% (0.3 m)	Gold	323	0853	1372	2231
3 	31.3% (5.6 m)	Dark Green/Yellow	330	1565	1308	2317
4 	24.9% (4.4 m)	Dark Purple	704	2576	1233	2600
5 	24.2% (4.3 m)	Dark Grey/Blue	704	0111	1318	2550

Upper thread 17.7 m  
 Bobbin 5.9 m

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Thread Charts





Thread	Consumption	Name	Brother Embroidery	Sacord Polyester	Madeira Rayon	Robison-Anton Rayon
1 	1.3% (0.1 m)	Gold	323	0853	1372	2231
2 	45.5% (4.4 m)	Dark Grey/Blue	704	0111	1318	2550
3 	23.9% (2.3 m)	Ultraviolet	614	2576	1312	2431
4 	29.3% (2.8 m)	Medium Blue	817	4032	1160	2308

Upper thread 9.7 m  
 Bobbin 3.2 m

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### Thread Charts





Thread	Consumption	Name	Brother Embroidery	Sacord Polyester	Madeira Rayon	Robison-Anton Rayon
1 	1.3% (0.2 m)	Gold	323	0853	1372	2231
2 	45.4% (5.8 m)	Dark Grey/Blue	704	0111	1318	2550
3 	24.3% (3.1 m)	Ultraviolet	614	2576	1312	2431
4 	29.0% (3.7 m)	Medium Blue	817	4032	1160	2308

Upper thread            12.8 m  
 Bobbin                    4.3 m

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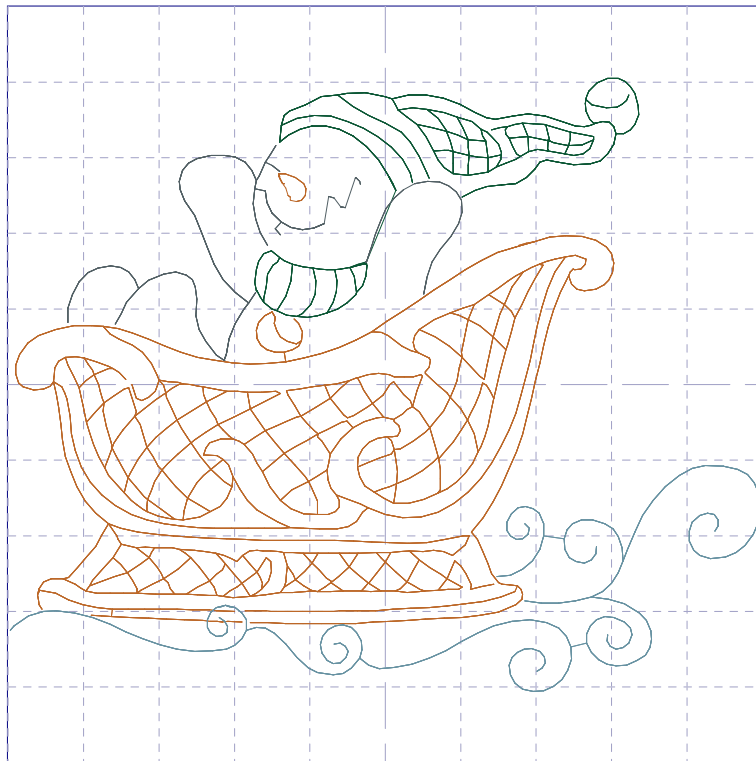


### Thread Charts





Thread	Consumption	Name	Brother Embroidery	Sacord Polyester	Madeira Rayon	Robison-Anton Rayon
1 	62.5% (9.6 m)	Dark Orange/Brown	323	1725	1257	2231
2 	17.2% (2.7 m)	Dark Green	507	5374	1370	2458
3 	7.2% (1.1 m)	Dark Grey/Blue	704	0111	1318	2550
4 	13.1% (2.0 m)	Medium Blue	817	4032	1160	2308

Upper thread            15.4 m  
 Bobbin                    5.1 m

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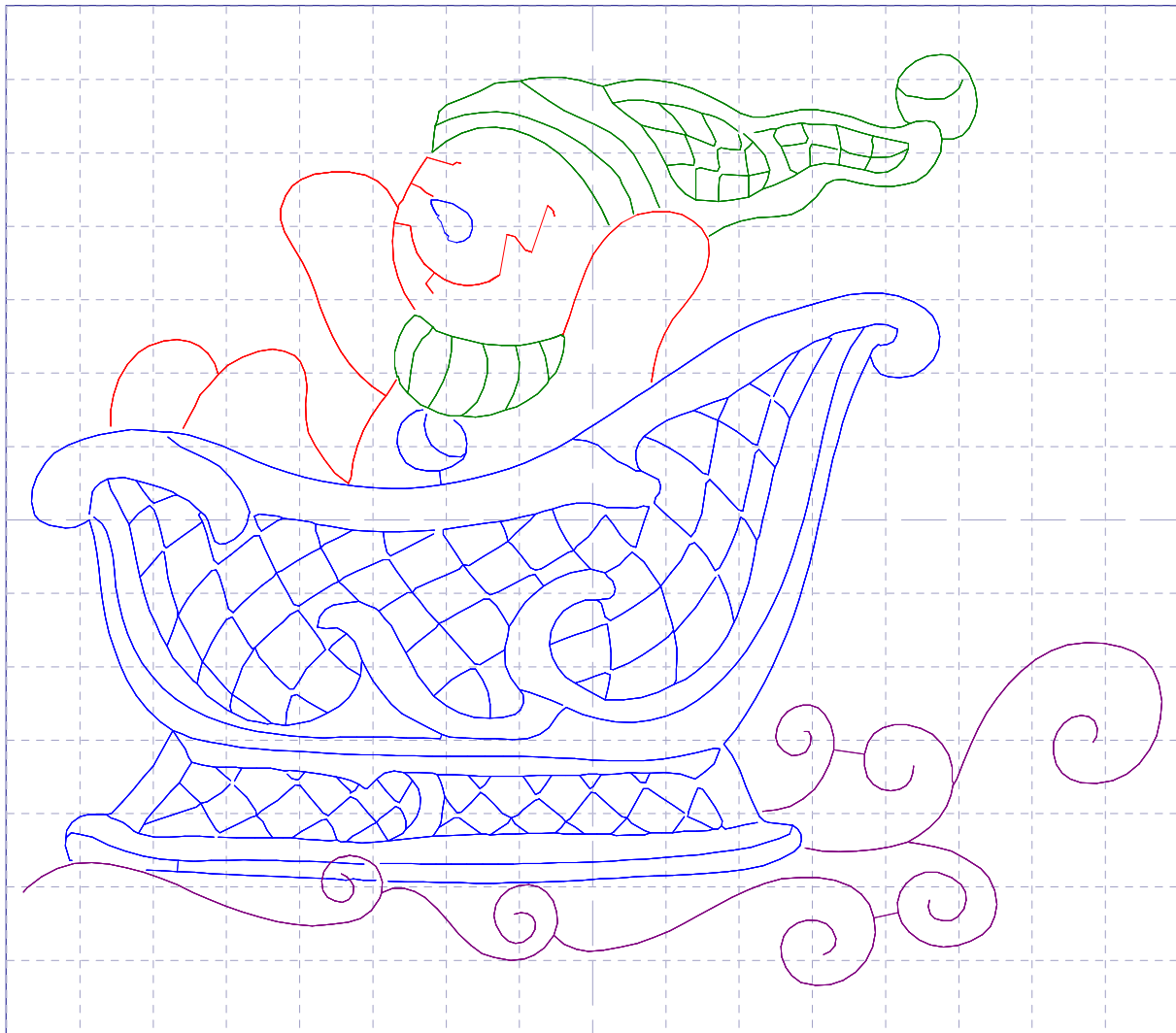


Thread Charts






Thread	Consumption	Name	Brother Embroidery	Sacord Polyester	Madeira Rayon	Robison-Anton Rayon
1 	62.3% (14.9 m)	Blue	405	3522	1134	2436
2 	17.2% (4.1 m)	Deep Green	515	5643	1051	2240
3 	7.3% (1.7 m)	Red	800	1306	1154	2263
4 	13.2% (3.1 m)	Purple	869	3541	1122	2430

Upper thread 23.8 m  
 Bobbin 7.9 m

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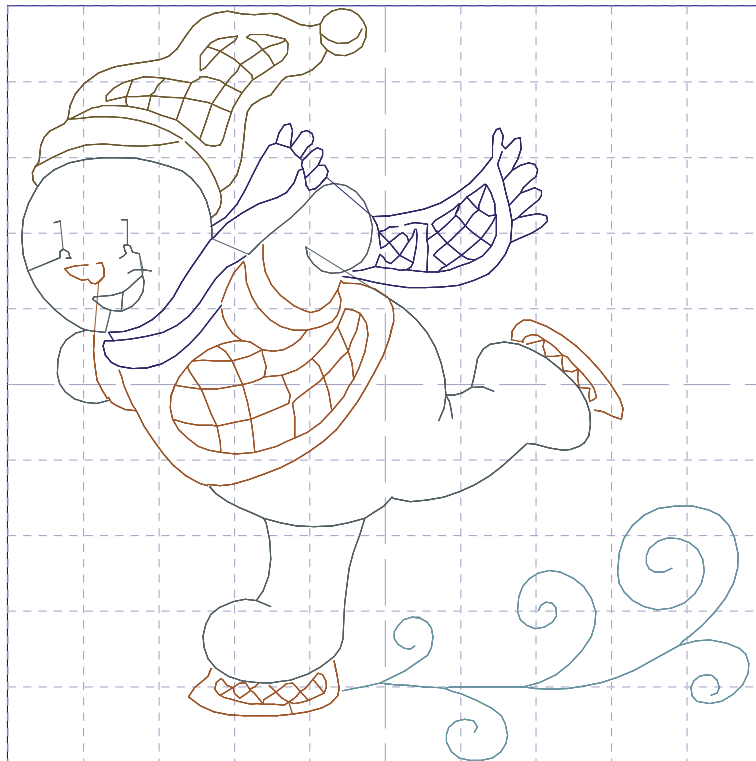


### Thread Charts






Thread	Consumption	Name	Brother Embroidery	Isacord Polyester	Madeira Rayon	Robison-Anton Rayon
1 	28.4% (3.7 m)	Medium Brown	323	1565	1257	2481
2 	17.2% (2.2 m)	Dark Green/Yellow	330	0945	1144	2402
3 	19.2% (2.5 m)	Dark Grey/Blue	704	0111	1318	2550
4 	20.8% (2.7 m)	Blue Ink	007	3544	1343	2440
5 	14.3% (1.8 m)	Medium Blue	817	4032	1160	2308

Upper thread 12.9 m  
 Bobbin 4.3 m

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### Thread Charts





Thread	Consumption	Name	Brother Embroidery	sacord Polyester	Madeira Rayon	Robison-Anton Rayon
1 	28.1% (4.7 m)	Medium Brown	323	1565	1257	2481
2 	17.5% (2.9 m)	Dark Green/Yellow	330	0945	1144	2402
3 	19.3% (3.2 m)	Dark Grey/Blue	704	0111	1318	2550
4 	20.7% (3.5 m)	Blue Ink	007	3544	1343	2440
5 	14.4% (2.4 m)	Medium Blue	817	4032	1160	2308

Upper thread            16.8 m  
 Bobbin                    5.6 m

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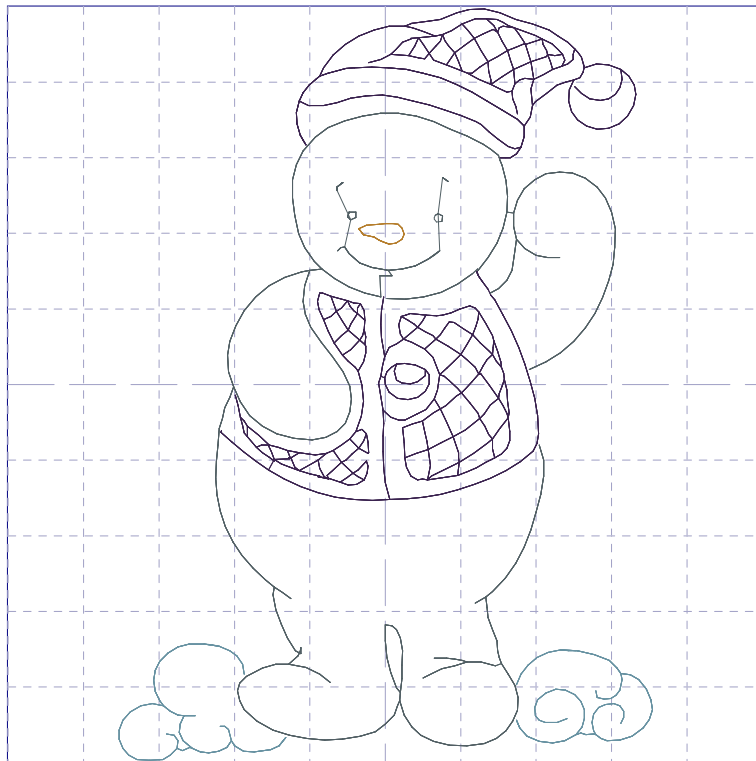


### Thread Charts





Thread	Consumption	Name	Brother Embroidery	Sacord Polyester	Madeira Rayon	Robison-Anton Rayon
1 	1.4% (0.1 m)	Gold	323	0853	1372	2231
2 	55.7% (5.5 m)	Dark Purple	707	3114	1313	2450
3 	29.5% (2.9 m)	Dark Grey/Blue	704	0111	1318	2550
4 	13.4% (1.3 m)	Medium Blue	817	4032	1160	2308

Upper thread 9.9 m  
 Bobbin 3.3 m

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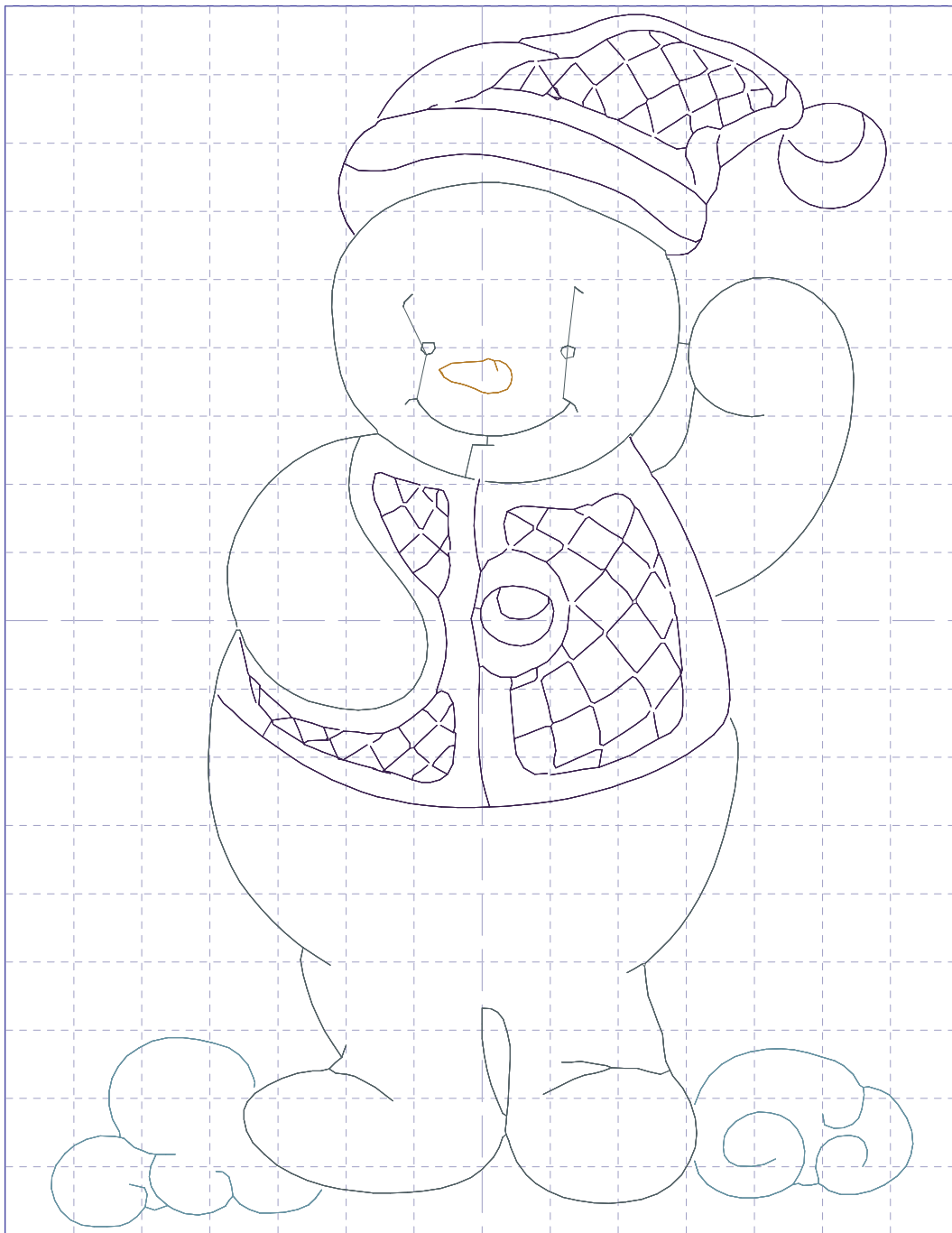


### Thread Charts





Thread	Consumption	Name	Brother Embroidery	Sacord Polyester	Madeira Rayon	Robison-Anton Rayon
1 	1.5% (0.3 m)	Gold	323	0853	1372	2231
2 	54.8% (9.4 m)	Dark Purple	707	3114	1313	2450
3 	30.1% (5.2 m)	Dark Grey/Blue	704	0111	1318	2550
4 	13.6% (2.3 m)	Medium Blue	817	4032	1160	2308

Upper thread            17.2 m  
 Bobbin                    5.7 m

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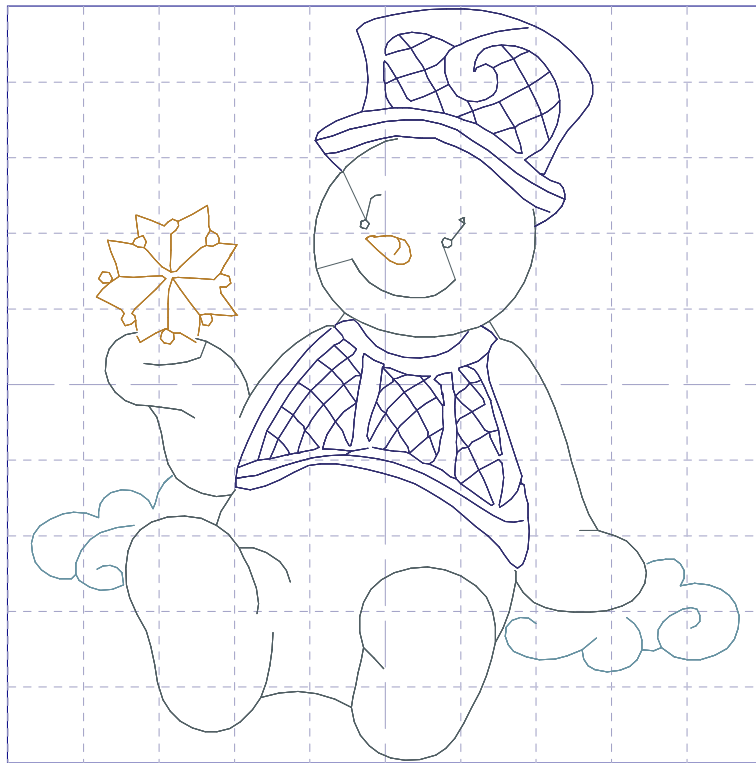


### Thread Charts





Thread	Consumption	Name	Brother Embroidery	Sacord Polyester	Madeira Rayon	Robison-Anton Rayon
1 	10.7% (1.2 m)	Gold	323	0853	1372	2231
2 	26.2% (3.0 m)	Dark Grey/Blue	704	0111	1318	2550
3 	52.9% (6.0 m)	Violet Blue	007	3544	1366	2427
4 	10.3% (1.2 m)	Medium Blue	817	4032	1160	2308

Upper thread 11.4 m  
 Bobbin 3.8 m

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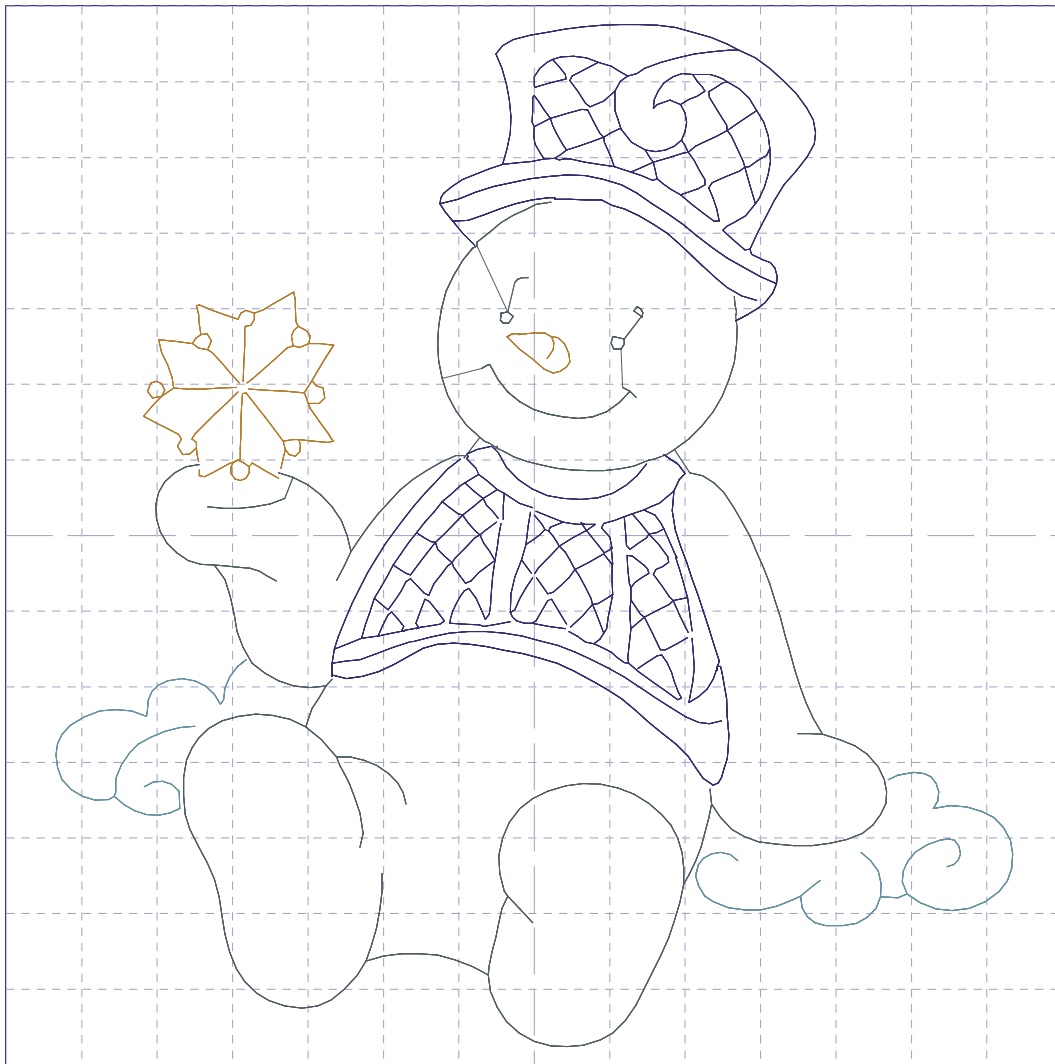


Thread Charts





Thread	Consumption	Name	Brother Embroidery	Sacord Polyester	Madeira Rayon	Robison-Anton Rayon
1 	10.6% (1.6 m)	Gold	323	0853	1372	2231
2 	26.4% (4.1 m)	Dark Grey/Blue	704	0111	1318	2550
3 	52.7% (8.1 m)	Violet Blue	007	3544	1366	2427
4 	10.3% (1.6 m)	Medium Blue	817	4032	1160	2308

Upper thread 15.4 m  
 Bobbin 5.1 m

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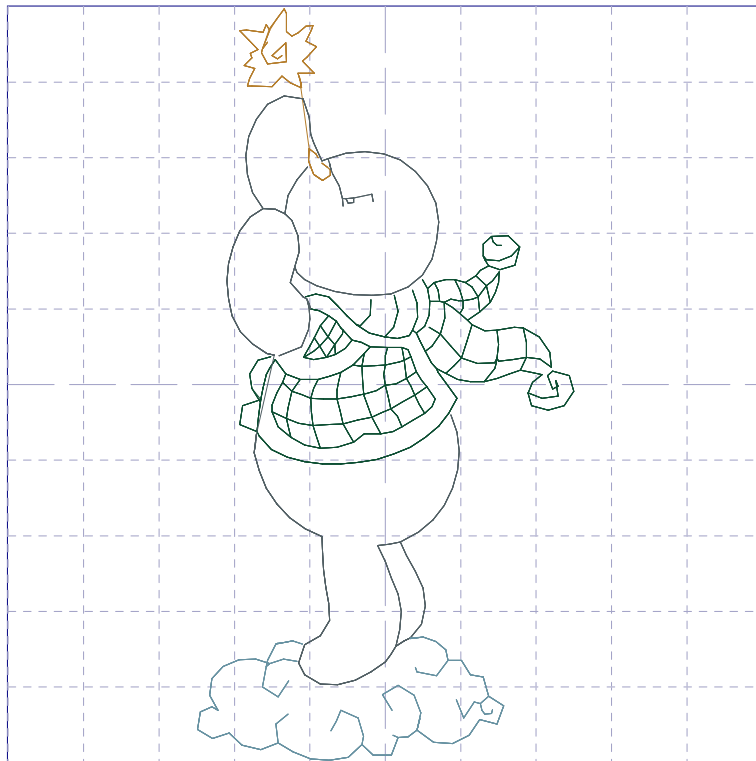


Thread Charts





Thread	Consumption	Name	Brother Embroidery	Isacord Polyester	Madeira Rayon	Robison-Anton Rayon
1 	8.3% (0.6 m)	Gold	323	0853	1372	2231
2 	48.9% (3.5 m)	Green	415	5374	1370	2458
3 	26.4% (1.9 m)	Dark Grey/Blue	704	0111	1318	2550
4 	16.4% (1.2 m)	Medium Blue	817	4032	1160	2308

Upper thread 7.1 m  
 Bobbin 2.4 m

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Thread Charts

Thread	Consumption	Name	Brother Embroidery	Sacord Polyester	Madeira Rayon	Robison-Anton Rayon
1 	8.5% (1.1 m)	Gold	323	0853	1372	2231
2 	48.4% (6.1 m)	Green	415	5374	1370	2458
3 	26.6% (3.4 m)	Dark Grey/Blue	704	0111	1318	2550
4 	16.5% (2.1 m)	Medium Blue	817	4032	1160	2308

Upper thread 12.6 m  
 Bobbin 4.2 m

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