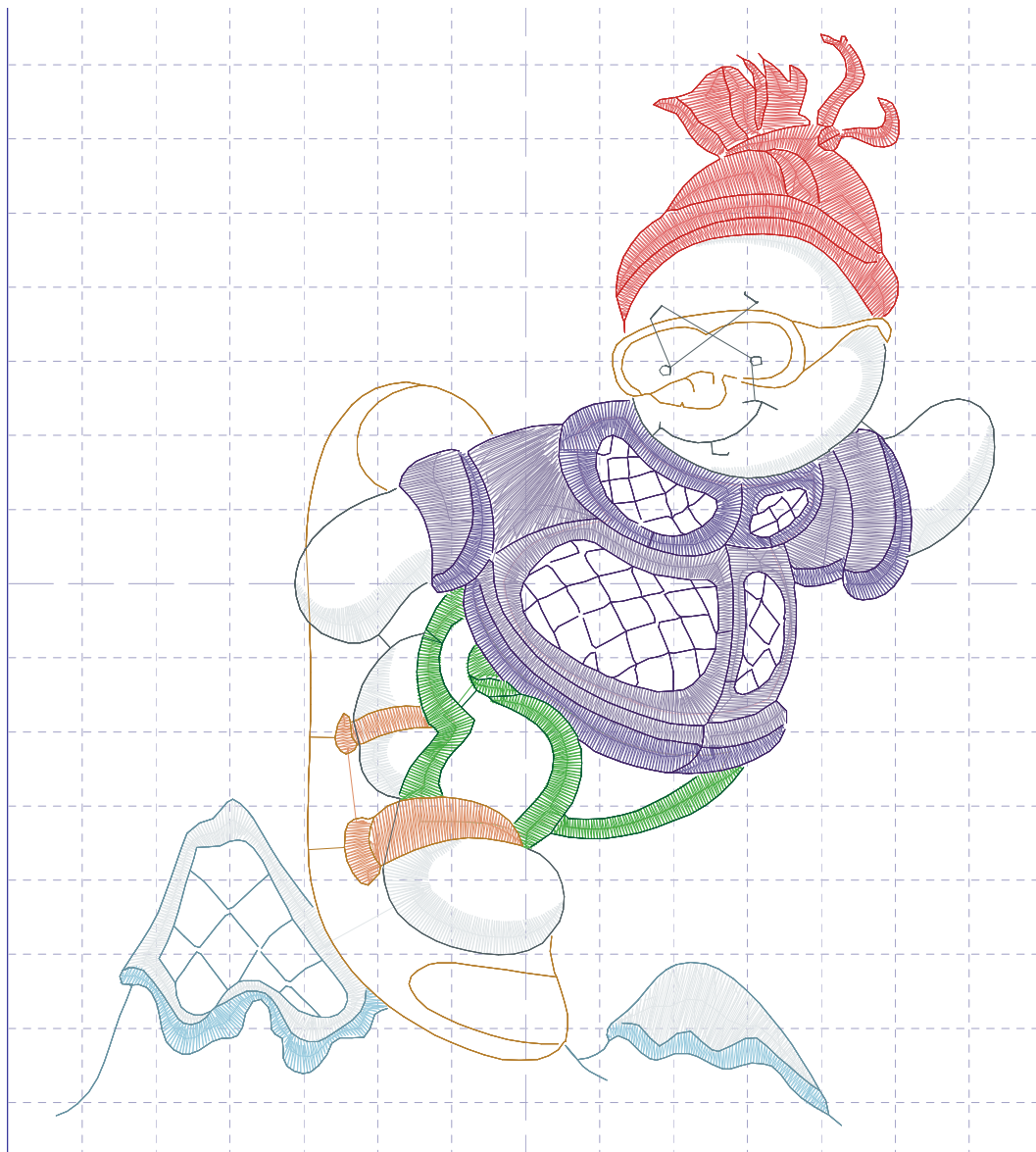


Thread Charts

Thread	Consumption	Name	Brother Embroidery	sacord Polyester	Madeira Rayon	Robison-Anton Rayon
1	0.5% (0.3 m)	Persian Violet	817	4073	1212	2287
2	0.5% (0.3 m)	Petal Pink	079	1760	1121	2501
3	0.5% (0.3 m)	Emerald	509	5005	1050	2214
4	0.4% (0.2 m)	Petal Pink	079	1760	1121	2501
5	5.4% (3.0 m)	Emerald	509	5005	1050	2214
6	10.8% (6.1 m)	Dark Red/Orange	086	1521	1220	2491
7	3.1% (1.7 m)	Pale Orange	348	1600	1379	2401
8	10.2% (5.7 m)	Medium Purple	607	3062	1263	2527
9	15.5% (8.7 m)	Persian Violet	817	4073	1212	2287
10	3.6% (2.0 m)	Moderate Blue	017	3652	1132	2239
11	15.3% (8.6 m)	Cream	001	3971	1073	2403
12	4.8% (2.7 m)	Spanish Red	800	1904	1037	2420
13	6.1% (3.4 m)	Gold	323	0853	1372	2231
14	2.2% (1.3 m)	Shamrock Green	507	5374	1390	2454
15	3.6% (2.0 m)	Dark Grey/Blue	704	0111	1318	2550
16	11.6% (6.5 m)	Ultraviolet	614	2576	1312	2431
17	6.0% (3.4 m)	Medium Blue	817	4032	1160	2308

Upper thread 56.1 m
 Bobbin 18.7 m

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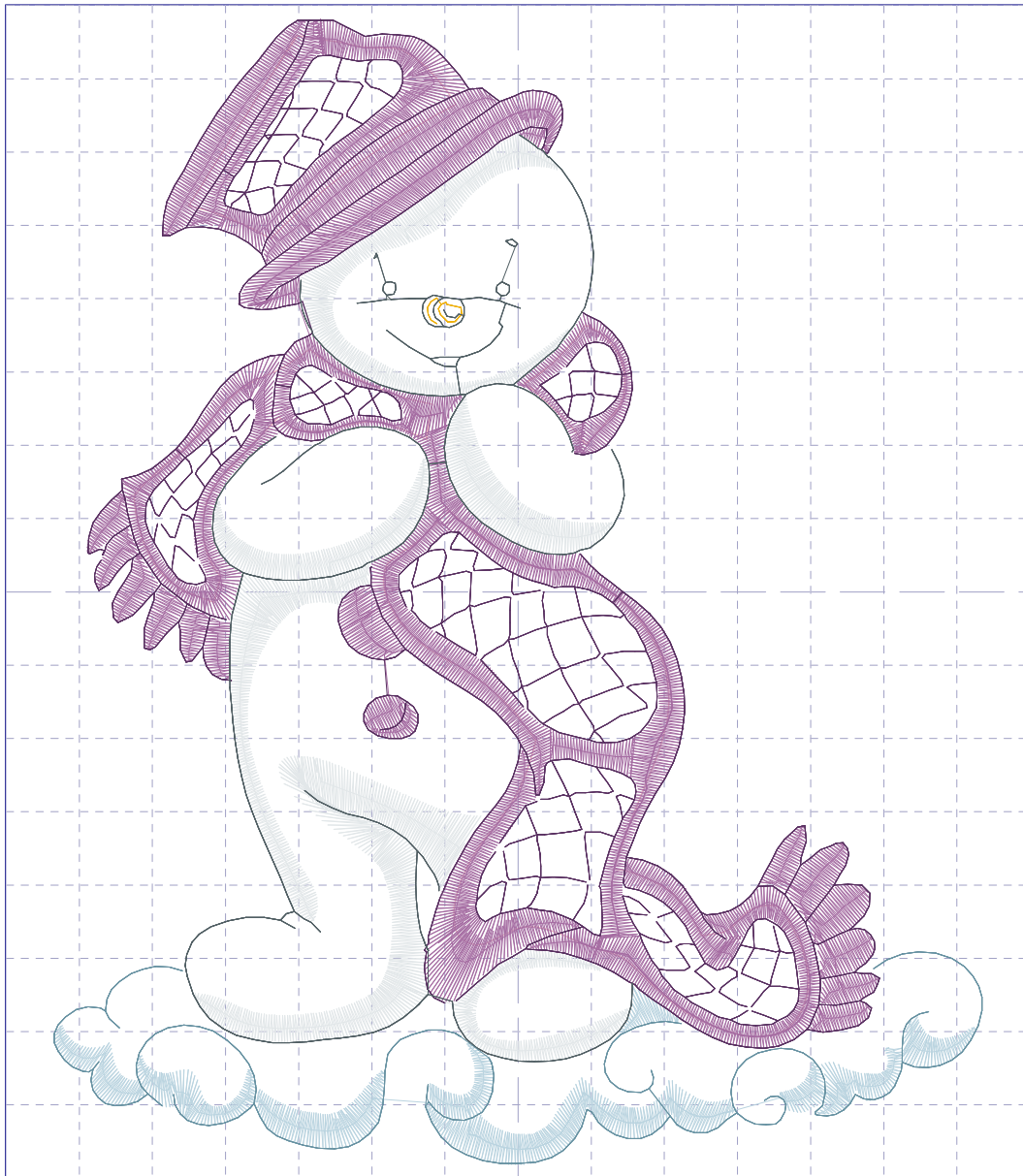


Thread Charts

Thread	Consumption	Name	Brother	Embroider	ysacord Polyester	Madeira Rayon	Robison-Anton Rayon
1	1.8% (1.2 m)	Hyacinth	612	2920	1235	2426	
2	1.8% (1.2 m)	Petal Pink	079	1760	1121	2501	
3	39.7% (26.2 m)	Hyacinth	612	2920	1235	2426	
4	8.7% (5.8 m)	Ice Blue	017	3951	1074	2300	
5	17.8% (11.7 m)	Cream	001	3971	1073	2403	
6	0.3% (0.2 m)	Gold	214	0904	1137	2463	
7	20.7% (13.7 m)	Pansy	704	2576	1233	2490	
8	5.8% (3.8 m)	Dark Grey/Blue	704	0111	1318	2550	
9	3.5% (2.3 m)	Medium Blue	817	4032	1160	2308	

Upper thread 66.0 m
 Bobbin 22.0 m

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Thread Charts

Thread	Consumption	Name	Brother Embroidery	Isacord Polyester	Madeira Rayon	Robison-Anton Rayon
1	1.0% (0.6 m)	Medium Blue	070	3810	1029	2529
2	1.1% (0.6 m)	Petal Pink	079	1760	1121	2501
3	0.7% (0.4 m)	Dark Green	206	0542	1359	2560
4	0.5% (0.3 m)	Petal Pink	079	1760	1121	2501
5	14.7% (7.9 m)	Dark Green	206	0542	1359	2560
6	4.8% (2.6 m)	Dark Salmon Pink	807	1725	1146	2277
7	17.2% (9.3 m)	Medium Blue	070	3810	1029	2529
8	3.5% (1.9 m)	Ice Blue	017	3951	1074	2300
9	24.7% (13.3 m)	Cream	001	3971	1073	2403
10	0.9% (0.5 m)	Gold	323	0853	1372	2231
11	3.6% (2.0 m)	Brown	704	2224	1182	2249
12	5.6% (3.0 m)	Medium Sage	330	1565	1308	2544
13	8.0% (4.3 m)	Dark Grey/Blue	704	0111	1318	2550
14	10.6% (5.7 m)	Dark Royal Blue	406	3611	1076	2280
15	3.1% (1.7 m)	Medium Blue	817	4032	1160	2308

Upper thread 53.9 m
 Bobbin 18.0 m

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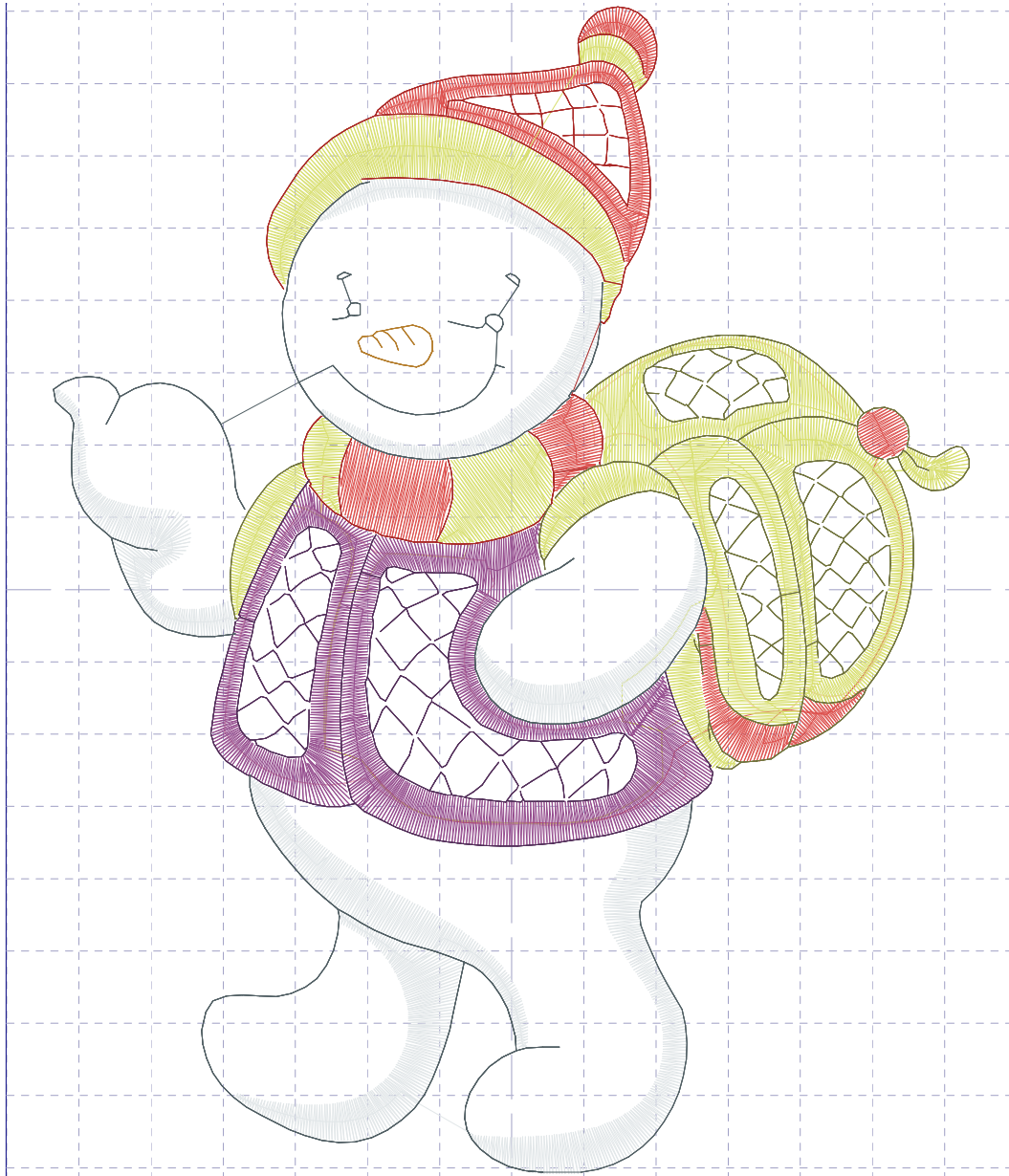


Thread Charts










Thread	Consumption	Name	Brother Embroidery	Isacord Polyester	Madeira Rayon	Robison-Anton Rayon
1	0.4% (0.3 m)	Dark Salmon Pink	807	1600	1146	2277
2	0.3% (0.2 m)	Petal Pink	079	1760	1121	2501
3	0.5% (0.4 m)	Canary Yellow	027	0352	1150	2547
4	0.4% (0.3 m)	Petal Pink	079	1760	1121	2501
5	0.6% (0.4 m)	Violet	620	3211	1263	2426
6	0.5% (0.3 m)	Petal Pink	079	1760	1121	2501
7	10.5% (7.0 m)	Dark Salmon Pink	807	1600	1146	2277
8	26.0% (17.3 m)	Canary Yellow	027	0352	1150	2547
9	14.3% (9.6 m)	Violet	620	3211	1263	2426
10	19.6% (13.1 m)	Cream	001	3971	1073	2403
11	4.9% (3.3 m)	Red Berry	800	2011	1039	2418
12	0.4% (0.3 m)	Gold	323	0853	1372	2231
13	8.3% (5.6 m)	Dark Green/Yellow	330	1565	1308	2317
14	6.6% (4.4 m)	Dark Purple	704	2576	1233	2600
15	6.4% (4.3 m)	Dark Grey/Blue	704	0111	1318	2550

Upper thread 66.6 m
 Bobbin 22.2 m

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Thread Charts

Thread	Consumption	Name	Brother Embroidery	Isacord Polyester	Madeira Rayon	Robison-Anton Rayon
1 	0.7% (0.3 m)	Medium Purple	607	3062	1263	2527
2 	0.4% (0.2 m)	Petal Pink	079	1760	1121	2501
3 	17.8% (7.2 m)	Medium Purple	607	3062	1263	2527
4 	30.4% (12.3 m)	Cream	001	3971	1073	2403
5 	19.1% (7.7 m)	Bright White	001	0180	1002	2342
6 	0.5% (0.2 m)	Gold	323	0853	1372	2231
7 	14.4% (5.8 m)	Dark Grey/Blue	704	0111	1318	2550
8 	7.7% (3.1 m)	Ultraviolet	614	2576	1312	2431
9 	9.2% (3.7 m)	Medium Blue	817	4032	1160	2308

Upper thread 40.5 m
 Bobbin 13.5 m

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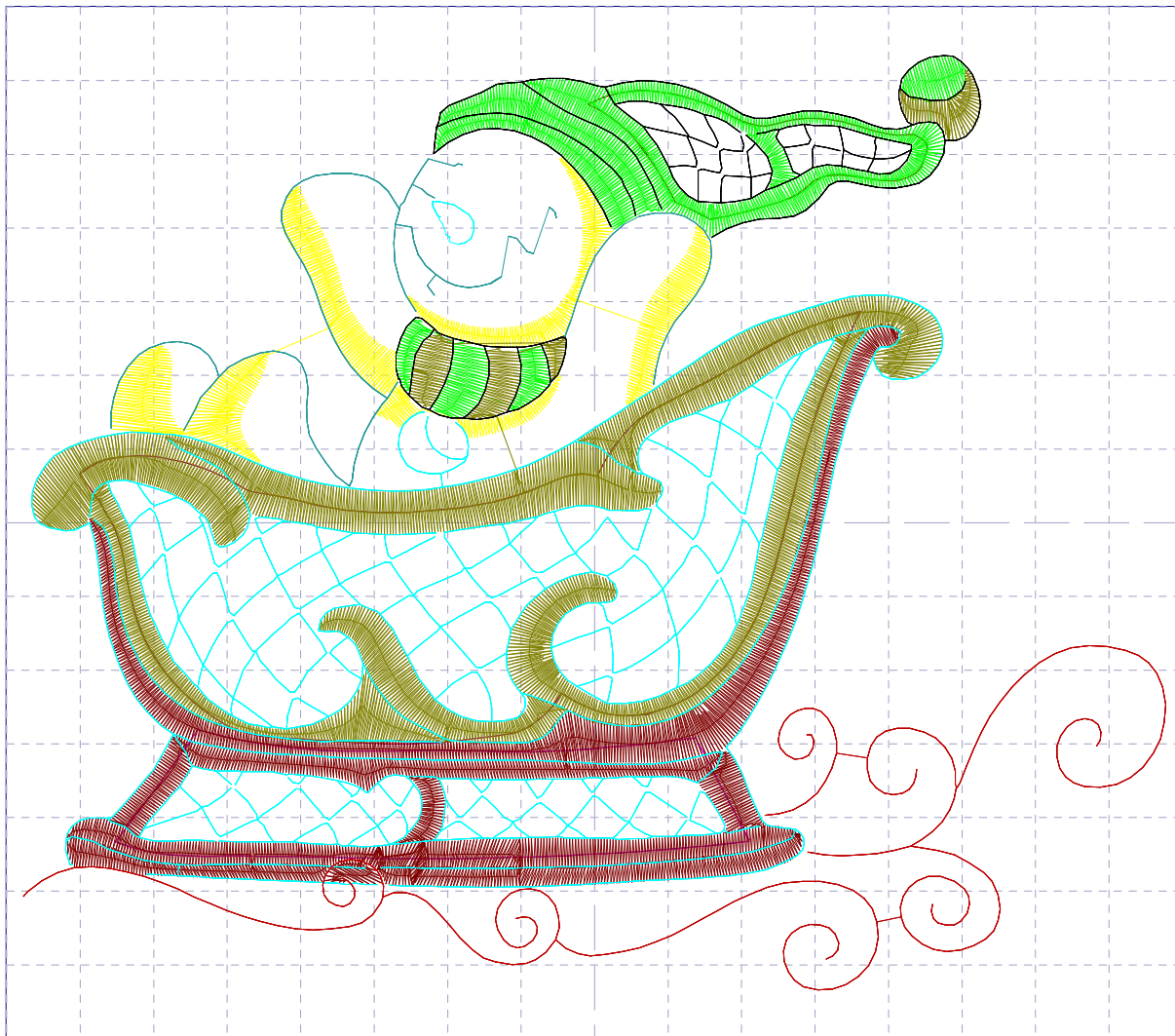


Thread Charts

Thread	Consumption	Name	Brother Embroidery	Isacord Polyester	Madeira Rayon	Robison-Anton Rayon
1	0.4% (0.3 m)	Russet	800	1911	1038	2494
2	0.3% (0.2 m)	Russet	800	1911	1038	2494
3	0.9% (0.6 m)	Red	800	1306	1154	2263
4	0.7% (0.5 m)	Purple	869	3541	1122	2430
5	0.5% (0.4 m)	Aurifil Royal Blue	007	3732	1367	2429
6	0.5% (0.3 m)	Pink	086	1940	1109	2261
7	7.4% (5.1 m)	Gold/Yellow	205	0501	1267	2326
8	9.6% (6.6 m)	Light Green	513	5515	1249	2578
9	19.4% (13.3 m)	Purple	058	1911	1174	2496
10	25.8% (17.8 m)	Bronze	330	0853	1106	2546
11	21.5% (14.8 m)	Medium Turquoise	019	4111	1094	2306
12	5.9% (4.1 m)	Black	900	0020	1008	2552
13	2.5% (1.7 m)	Tender Teal	019	4442	1279	2492
14	4.6% (3.1 m)	Red Riding Hood	800	1906	1147	2263

Upper thread 68.9 m
 Bobbin 23.0 m

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Thread Charts

Thread	Consumption	Name	Brother Embroidery	Polyster	Madeira Rayon	Robison-Anton Rayon
1	0.7% (0.3 m)	Cream	027	0851	1070	2408
2	0.4% (0.2 m)	Petal Pink	079	1760	1121	2501
3	0.5% (0.2 m)	Solar Blue	420	3600	1177	2442
4	0.3% (0.1 m)	Petal Pink	079	1760	1121	2501
5	0.6% (0.3 m)	Hazel	209	1332	1372	2330
6	0.5% (0.2 m)	Petal Pink	079	1760	1121	2501
7	13.9% (6.1 m)	Hazel	209	1332	1372	2330
8	15.8% (6.9 m)	Cream	027	0851	1070	2408
9	14.3% (6.3 m)	Solar Blue	420	3600	1177	2442
10	14.9% (6.6 m)	Cream	001	3971	1073	2403
11	10.7% (4.7 m)	Medium Brown	323	1565	1257	2481
12	6.7% (2.9 m)	Dark Green/Yellow	330	0945	1144	2402
13	7.4% (3.2 m)	Dark Grey/Blue	704	0111	1318	2550
14	7.9% (3.5 m)	Blue Ink	007	3544	1343	2440
15	5.5% (2.4 m)	Medium Blue	817	4032	1160	2308

Upper thread 44.0 m
 Bobbin 14.7 m

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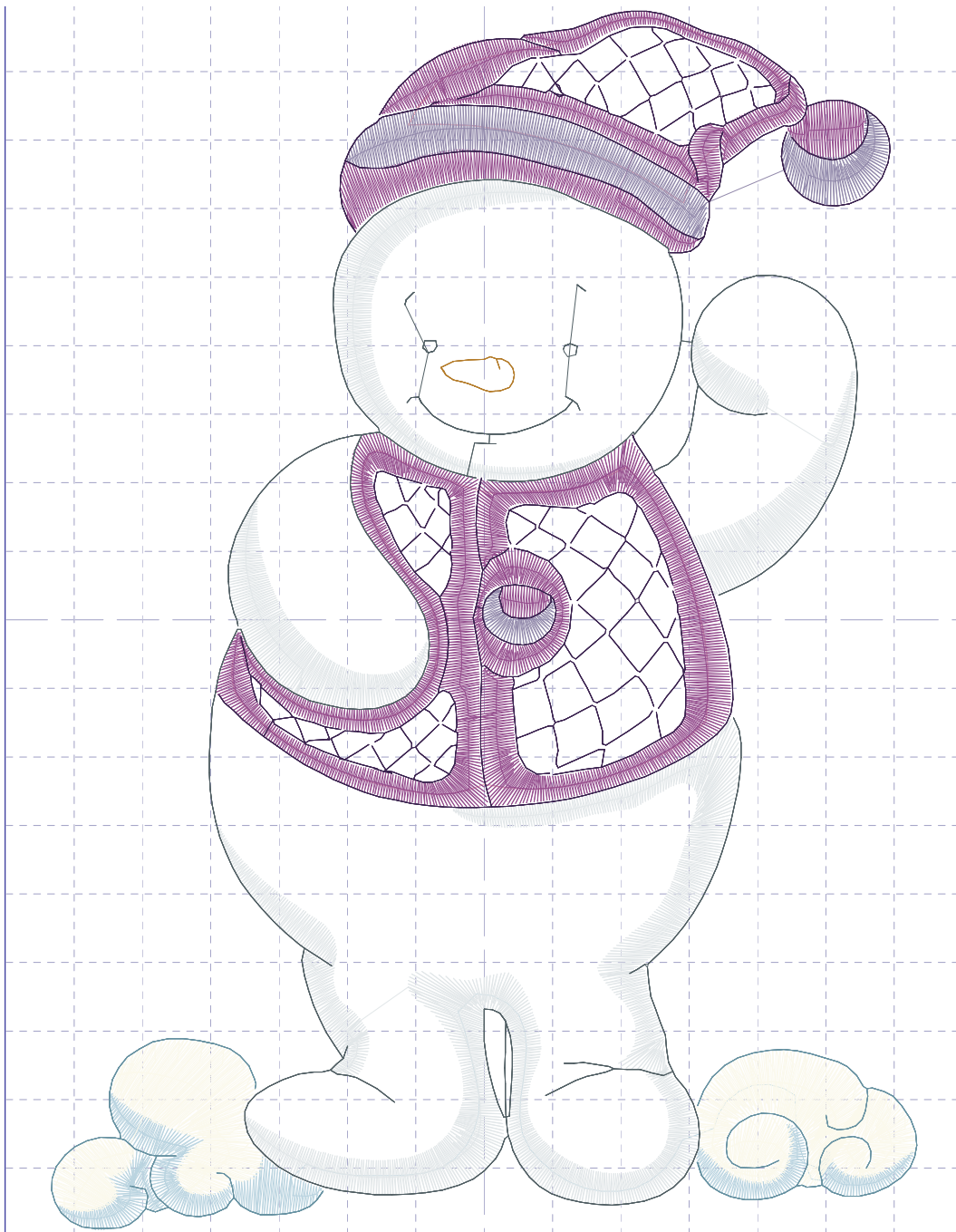


Thread Charts

Thread	Consumption	Name	Brother	Embroider	ysacord Polyester	Madeira Rayon	Robison-Anton Rayon
1	1.2% (0.9 m)	Violet	620	3211	1263	2426	
2	1.1% (0.8 m)	Petal Pink	079	1760	1121	2501	
3	25.0% (18.8 m)	Violet	620	3211	1263	2426	
4	5.1% (3.9 m)	Ice Blue	017	3951	1074	2300	
5	24.7% (18.6 m)	Cream	001	3971	1073	2403	
6	13.0% (9.8 m)	Bright White	001	0180	1002	2342	
7	6.8% (5.1 m)	Persian Violet	817	4073	1212	2287	
8	0.3% (0.3 m)	Gold	323	0853	1372	2231	
9	12.5% (9.4 m)	Dark Purple	707	3114	1313	2450	
10	7.0% (5.3 m)	Dark Grey/Blue	704	0111	1318	2550	
11	3.1% (2.3 m)	Medium Blue	817	4032	1160	2308	

Upper thread 75.2 m
 Bobbin 25.1 m

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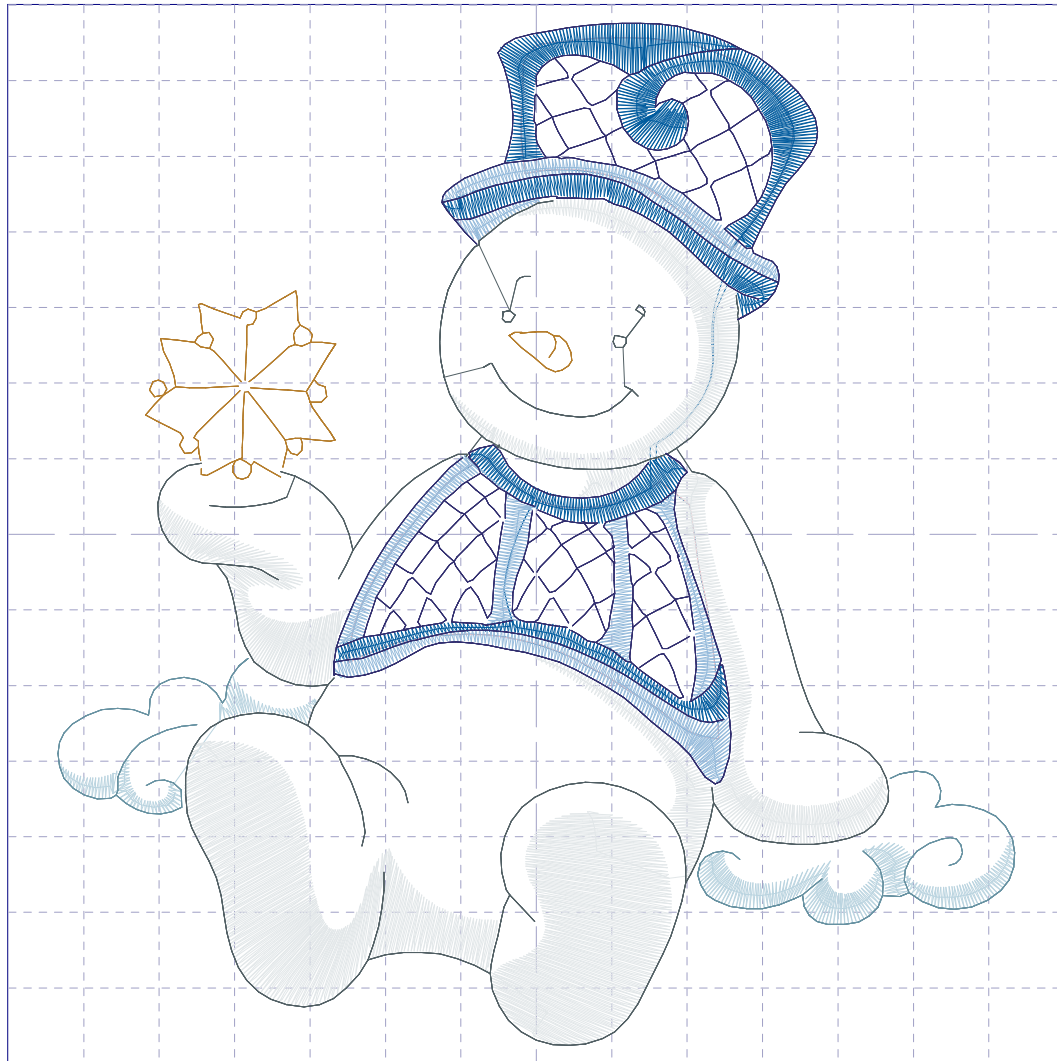


Thread Charts

Thread	Consumption	Name	Brother Embroider	ysacord Polyester	Madeira Rayon	Robison-Anton Rayon
1	1.4% (0.7 m)	Solar Blue	420	3600	1177	2442
2	1.4% (0.7 m)	Petal Pink	079	1760	1121	2501
3	14.2% (6.8 m)	Solar Blue	420	3600	1177	2442
4	8.7% (4.2 m)	Medium Blue/Grey	804	3652	1075	2206
5	4.9% (2.3 m)	Ice Blue	017	3951	1074	2300
6	37.1% (17.7 m)	Cream	001	3971	1073	2403
7	3.4% (1.6 m)	Gold	323	0853	1372	2231
8	8.5% (4.1 m)	Dark Grey/Blue	704	0111	1318	2550
9	17.0% (8.1 m)	Violet Blue	007	3544	1366	2427
10	3.3% (1.6 m)	Medium Blue	817	4032	1160	2308

Upper thread 47.8 m
 Bobbin 15.9 m

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Thread Charts

Thread	Consumption	Name	Brother Embroidery	sacord Polyester	Madeira Rayon	Robison-Anton Rayon
1	0.6% (0.2 m)	Fresh Green	348	6133	1248	2279
2	0.6% (0.2 m)	Petal Pink	079	1760	1121	2501
3	23.6% (9.1 m)	Fresh Green	348	6133	1248	2279
4	11.3% (4.4 m)	Medium Green	515	5005	1251	2579
5	7.9% (3.0 m)	Ice Blue	017	3951	1074	2300
6	23.0% (8.8 m)	Cream	001	3971	1073	2403
7	2.9% (1.1 m)	Gold	323	0853	1372	2231
8	15.9% (6.1 m)	Green	415	5374	1370	2458
9	8.7% (3.4 m)	Dark Grey/Blue	704	0111	1318	2550
10	5.4% (2.1 m)	Medium Blue	817	4032	1160	2308

Upper thread 38.5 m
 Bobbin 12.8 m

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