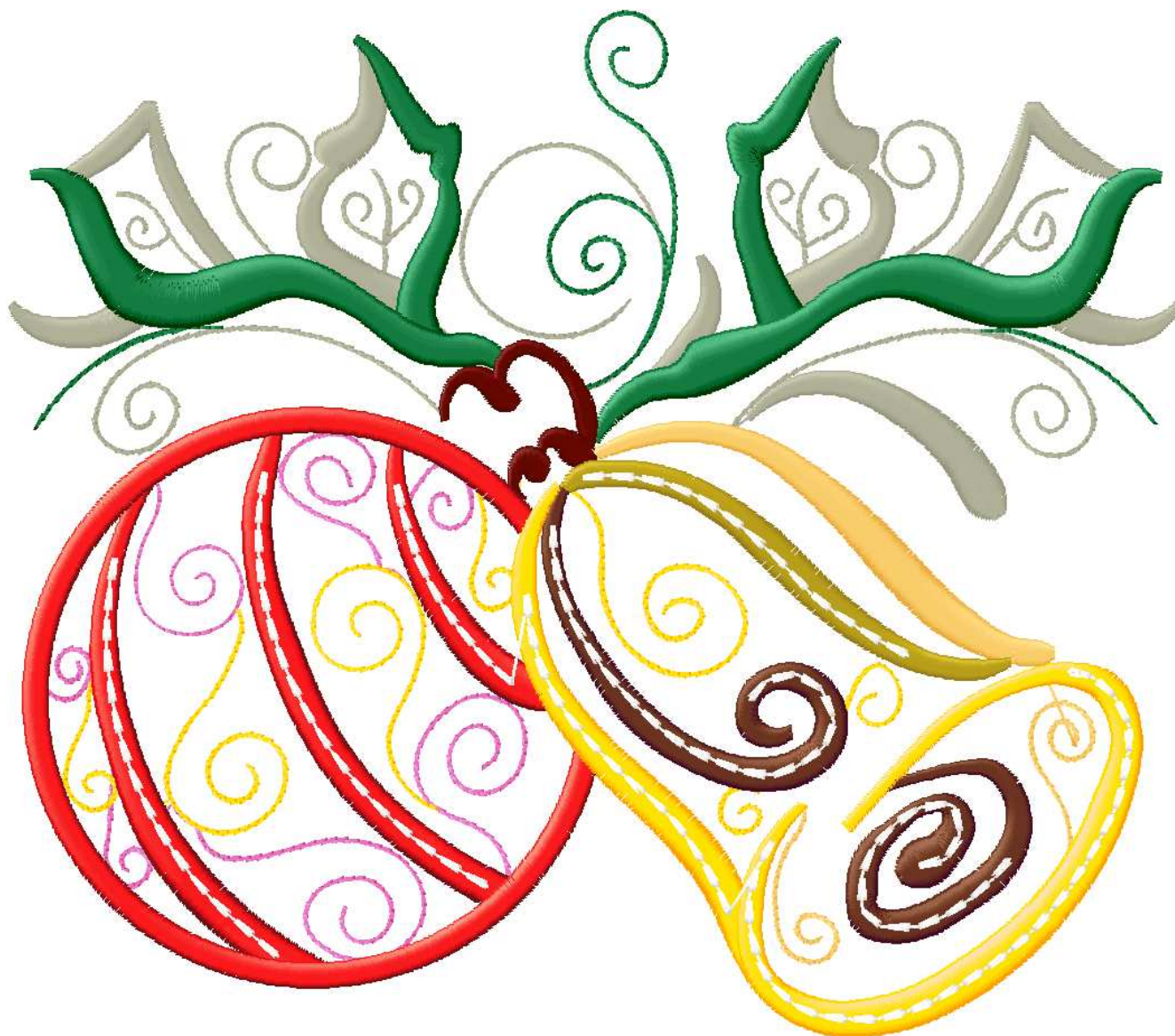


Thread Charts

| Thread | Consumption    | Name         | Brother | Country | Isacord | Polyester | Robison-Anton | Rayon |
|--------|----------------|--------------|---------|---------|---------|-----------|---------------|-------|
| 1      | 0.4% (0.5 m)   | Cardinal Red | 158     |         | 1704    |           | 2263          |       |
| 2      | 0.4% (0.5 m)   | Glow         | 370     |         | 0851    |           | 2234          |       |
| 3      | 0.5% (0.6 m)   | Gold/Yellow  | 404     |         | 0704    |           | 2326          |       |
| 4      | 0.4% (0.5 m)   | Glow         | 370     |         | 0851    |           | 2234          |       |
| 5      | 3.1% (3.5 m)   | Medium Pink  | 122     |         | 2560    |           | 2259          |       |
| 6      | 3.0% (3.5 m)   | Gold/Yellow  | 404     |         | 0704    |           | 2326          |       |
| 7      | 17.1% (19.5 m) | Gray         | 745     |         | 1972    |           | 2483          |       |
| 8      | 19.4% (22.2 m) | Green        | 485     |         | 5324    |           | 2454          |       |
| 9      | 1.8% (2.1 m)   | Russet       | 255     |         | 1355    |           | 2496          |       |
| 10     | 19.5% (22.3 m) | Cardinal Red | 158     |         | 1704    |           | 2263          |       |
| 11     | 4.6% (5.2 m)   | Glow         | 370     |         | 0851    |           | 2234          |       |
| 12     | 3.2% (3.7 m)   | Gold         | 414     |         | 0842    |           | 2596          |       |
| 13     | 8.5% (9.7 m)   | Dark Brown   | 255     |         | 1134    |           | 2477          |       |
| 14     | 11.4% (13.0 m) | Gold/Yellow  | 404     |         | 0704    |           | 2326          |       |
| 15     | 6.5% (7.4 m)   | White        | 000     |         | 0015    |           | 2403          |       |

Upper thread 114.1 m  
 Bobbin 38.0 m

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## Thread Charts

| Thread | Consumption    | Name         | Brother | Country | Isacord | Polyest | Robison-Anton | Rayon |
|--------|----------------|--------------|---------|---------|---------|---------|---------------|-------|
| 1      | 1.1% (1.2 m)   | Light Blue   | 003     |         | 3910    |         | 2452          |       |
| 2      | 1.1% (1.2 m)   | Honey        | 322     |         | 1352    |         | 2247          |       |
| 3      | 1.0% (1.1 m)   | Cardinal Red | 158     |         | 1704    |         | 2263          |       |
| 4      | 0.9% (1.0 m)   | Honey        | 322     |         | 1352    |         | 2247          |       |
| 5      | 19.5% (22.0 m) | Light Blue   | 003     |         | 3910    |         | 2452          |       |
| 6      | 9.3% (10.5 m)  | Meadow       | 485     |         | 5326    |         | 2410          |       |
| 7      | 7.9% (8.9 m)   | Pale Pink    | 122     |         | 2155    |         | 2502          |       |
| 8      | 9.4% (10.7 m)  | Red Brown    | 255     |         | 1902    |         | 2418          |       |
| 9      | 29.8% (33.7 m) | Cardinal Red | 158     |         | 1704    |         | 2263          |       |
| 10     | 7.4% (8.3 m)   | Red Brown    | 255     |         | 1902    |         | 2418          |       |
| 11     | 2.0% (2.3 m)   | Honey        | 322     |         | 1352    |         | 2247          |       |
| 12     | 7.6% (8.6 m)   | Gold/Yellow  | 404     |         | 0704    |         | 2326          |       |
| 13     | 3.1% (3.5 m)   | White        | 000     |         | 0015    |         | 2403          |       |

Upper thread 113.0 m  
 Bobbin 37.7 m

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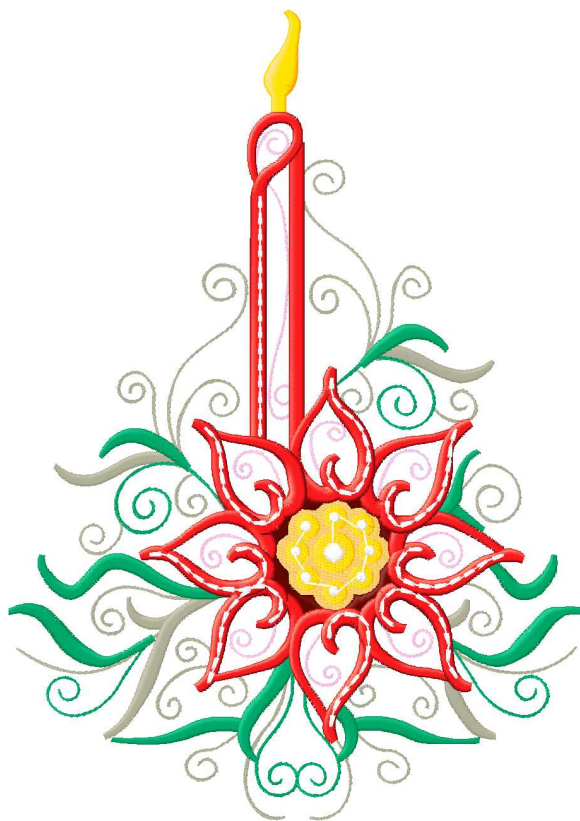


Thread Charts

| Thread | Consumption    | Name         | Brother | Country Isacord | Polyester | Robison-Anton | Rayon |
|--------|----------------|--------------|---------|-----------------|-----------|---------------|-------|
| 1      | 1.1% (1.1 m)   | Cardinal Red |         | 158             | 1704      |               | 2263  |
| 2      | 1.0% (1.0 m)   | Glow         |         | 370             | 0851      |               | 2234  |
| 3      | 1.9% (2.0 m)   | Gold/Yellow  |         | 404             | 0704      |               | 2326  |
| 4      | 7.8% (8.0 m)   | Glow         |         | 370             | 0851      |               | 2234  |
| 5      | 4.1% (4.2 m)   | Russet       |         | 255             | 1355      |               | 2496  |
| 6      | 3.8% (3.9 m)   | Gold/Yellow  |         | 404             | 0704      |               | 2326  |
| 7      | 1.1% (1.1 m)   | White        |         | 000             | 0015      |               | 2403  |
| 8      | 15.8% (16.2 m) | Gray         |         | 745             | 1972      |               | 2483  |
| 9      | 17.0% (17.4 m) | Bright Green |         | 057             | 5233      |               | 2391  |
| 10     | 3.6% (3.7 m)   | Light Pink   |         | 000             | 1755      |               | 2285  |
| 11     | 37.3% (38.3 m) | Cardinal Red |         | 158             | 1704      |               | 2263  |
| 12     | 5.6% (5.7 m)   | White        |         | 000             | 0015      |               | 2403  |

Upper thread 102.7 m  
 Bobbin 34.2 m

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Thread Charts

| Thread | Consumption    | Name           | Brother | Country | Isacord | Polyester | Robison-Anton | Rayon |
|--------|----------------|----------------|---------|---------|---------|-----------|---------------|-------|
| 1      | 0.7% (0.8 m)   | Brown          | 734     |         | 2022    |           | 2402          |       |
| 2      | 0.6% (0.7 m)   | Glow           | 370     |         | 0851    |           | 2234          |       |
| 3      | 8.3% (10.0 m)  | Spanish Olive  | 706     |         | 0152    |           | 2484          |       |
| 4      | 20.0% (24.0 m) | Honey Dew      | 354     |         | 1120    |           | 2327          |       |
| 5      | 15.6% (18.8 m) | Mustard Yellow | 404     |         | 0922    |           | 2331          |       |
| 6      | 24.3% (29.3 m) | Brown          | 734     |         | 2022    |           | 2402          |       |
| 7      | 10.3% (12.4 m) | Mustard Yellow | 404     |         | 0922    |           | 2331          |       |
| 8      | 2.4% (2.9 m)   | Gold/Yellow    | 404     |         | 0704    |           | 2326          |       |
| 9      | 8.8% (10.7 m)  | Cardinal Red   | 158     |         | 1704    |           | 2263          |       |
| 10     | 9.1% (11.0 m)  | White          | 000     |         | 0015    |           | 2403          |       |

Upper thread 120.5 m  
 Bobbin 40.2 m

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## Thread Charts

| Thread | Consumption    | Name             | Brother | Country | Isacord | Polyest | Robison-Anton | Rayon |
|--------|----------------|------------------|---------|---------|---------|---------|---------------|-------|
| 1      | 0.8% (1.2 m)   | Fluorite Green   |         | 734     |         | 0776    |               | 2217  |
| 2      | 0.8% (1.2 m)   | Glow             |         | 370     |         | 0851    |               | 2234  |
| 3      | 0.8% (1.1 m)   | Light Orange/Red |         | 024     |         | 1312    |               | 2581  |
| 4      | 0.7% (1.0 m)   | Glow             |         | 370     |         | 0851    |               | 2234  |
| 5      | 13.8% (19.9 m) | Salmon Pink      |         | 122     |         | 2153    |               | 2259  |
| 6      | 2.1% (3.0 m)   | Fluorite Green   |         | 734     |         | 0776    |               | 2217  |
| 7      | 4.4% (6.4 m)   | Dark Olive Green |         | 255     |         | 0945    |               | 2477  |
| 8      | 7.3% (10.6 m)  | Palest Blue      |         | 150     |         | 3840    |               | 2531  |
| 9      | 7.5% (10.8 m)  | Fluorite Green   |         | 734     |         | 0776    |               | 2217  |
| 10     | 3.0% (4.4 m)   | Russet           |         | 255     |         | 1355    |               | 2496  |
| 11     | 36.8% (53.1 m) | Light Orange/Red |         | 024     |         | 1312    |               | 2581  |
| 12     | 5.4% (7.7 m)   | Russet           |         | 255     |         | 1355    |               | 2496  |
| 13     | 8.2% (11.8 m)  | Gold/Yellow      |         | 404     |         | 0704    |               | 2326  |
| 14     | 8.3% (12.0 m)  | White            |         | 000     |         | 0015    |               | 2403  |

Upper thread 144.4 m

Bobbin 48.1 m

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Thread Charts

| Thread | Consumption    | Name        | Brother | Country | Isacord | Polyester | Robison-Anton | Rayon |
|--------|----------------|-------------|---------|---------|---------|-----------|---------------|-------|
| 1      | 1.4% (2.0 m)   | Mint        | 512     |         | 5220    |           | 2238          |       |
| 2      | 1.4% (2.0 m)   | Glow        | 370     |         | 0851    |           | 2234          |       |
| 3      | 0.8% (1.0 m)   | Tomato Red  | 148     |         | 1704    |           | 2467          |       |
| 4      | 0.7% (0.9 m)   | Glow        | 370     |         | 0851    |           | 2234          |       |
| 5      | 21.4% (29.8 m) | Mint        | 512     |         | 5220    |           | 2238          |       |
| 6      | 13.5% (18.7 m) | Meadow      | 485     |         | 5326    |           | 2410          |       |
| 7      | 7.7% (10.7 m)  | Light Cocoa | 734     |         | 1565    |           | 2227          |       |
| 8      | 29.9% (41.5 m) | Tomato Red  | 148     |         | 1704    |           | 2467          |       |
| 9      | 9.0% (12.5 m)  | Russet      | 255     |         | 1355    |           | 2496          |       |
| 10     | 2.3% (3.2 m)   | Medium Pink | 122     |         | 2560    |           | 2259          |       |
| 11     | 3.7% (5.1 m)   | Gold/Yellow | 404     |         | 0704    |           | 2326          |       |
| 12     | 2.3% (3.1 m)   | Flesh       | 025     |         | 1551    |           | 2413          |       |
| 13     | 1.3% (1.8 m)   | Gold/Yellow | 404     |         | 0704    |           | 2326          |       |
| 14     | 4.7% (6.5 m)   | White       | 000     |         | 0015    |           | 2403          |       |

Upper thread 139.0 m  
 Bobbin 46.3 m

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Thread Charts

| Thread | Consumption    | Name         | Brother | Country Isacord | Polyest | Robison-Anton | Rayon |
|--------|----------------|--------------|---------|-----------------|---------|---------------|-------|
| 1      | 0.7% (0.8 m)   | Pale Pink    | 000     |                 | 1755    |               | 2285  |
| 2      | 0.6% (0.7 m)   | Glow         | 370     |                 | 0851    |               | 2234  |
| 3      | 0.4% (0.4 m)   | Sunkist      | 264     |                 | 1304    |               | 2467  |
| 4      | 9.5% (10.4 m)  | Glow         | 370     |                 | 0851    |               | 2234  |
| 5      | 11.1% (12.2 m) | Gold/Yellow  | 404     |                 | 0704    |               | 2326  |
| 6      | 7.5% (8.3 m)   | Pale Pink    | 000     |                 | 1755    |               | 2285  |
| 7      | 7.1% (7.8 m)   | Gray         | 745     |                 | 1972    |               | 2483  |
| 8      | 5.7% (6.3 m)   | Bright Green | 485     |                 | 5324    |               | 2410  |
| 9      | 3.4% (3.7 m)   | Red Brown    | 255     |                 | 1902    |               | 2418  |
| 10     | 4.1% (4.5 m)   | Gold/Yellow  | 404     |                 | 0704    |               | 2326  |
| 11     | 8.7% (9.5 m)   | Glow         | 370     |                 | 0851    |               | 2234  |
| 12     | 31.9% (35.1 m) | Sunkist      | 264     |                 | 1304    |               | 2467  |
| 13     | 9.3% (10.2 m)  | White        | 000     |                 | 0015    |               | 2403  |

Upper thread 110.0 m  
 Bobbin 36.7 m

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## Thread Charts

| Thread | Consumption    | Name            | Brother | Country | Isacord | Polyester | Robison-Anton | Rayon |
|--------|----------------|-----------------|---------|---------|---------|-----------|---------------|-------|
| 1      | 1.1% (1.0 m)   | Medium Pink     |         | 122     |         | 2560      |               | 2259  |
| 2      | 1.0% (0.9 m)   | Glow            |         | 370     |         | 0851      |               | 2234  |
| 3      | 13.5% (11.9 m) | Dark Yellow     |         | 354     |         | 0932      |               | 2602  |
| 4      | 10.5% (9.2 m)  | Dark Green/Blue |         | 734     |         | 3953      |               | 2550  |
| 5      | 13.2% (11.7 m) | Mint Green      |         | 483     |         | 0463      |               | 2211  |
| 6      | 4.2% (3.7 m)   | Gold/Yellow     |         | 404     |         | 0704      |               | 2326  |
| 7      | 2.1% (1.9 m)   | Popcorn         |         | 370     |         | 1060      |               | 2557  |
| 8      | 45.4% (40.1 m) | Cardinal Red    |         | 158     |         | 1704      |               | 2263  |
| 9      | 9.0% (7.9 m)   | White           |         | 000     |         | 0015      |               | 2403  |

Upper thread 88.4 m

Bobbin 29.5 m

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## Thread Charts

| Thread | Consumption    | Name            | Brother | Country | Isacord | Polyest | Robison-Anton | Rayon |
|--------|----------------|-----------------|---------|---------|---------|---------|---------------|-------|
| 1      | 0.5% (0.6 m)   | Medium Pink     |         | 122     |         | 2560    |               | 2259  |
| 2      | 0.4% (0.5 m)   | Opaline         |         | 012     |         | 1141    |               | 2473  |
| 3      | 12.5% (14.1 m) | Gold/Yellow     |         | 404     |         | 0704    |               | 2326  |
| 4      | 9.0% (10.2 m)  | Opaline         |         | 012     |         | 1141    |               | 2473  |
| 5      | 16.9% (19.1 m) | Bright Green    |         | 485     |         | 5324    |               | 2410  |
| 6      | 4.2% (4.8 m)   | Medium Pink     |         | 122     |         | 2560    |               | 2259  |
| 7      | 0.3% (0.4 m)   | New Berry       |         | 126     |         | 2905    |               | 2500  |
| 8      | 7.2% (8.1 m)   | Light Cocoa     |         | 734     |         | 1565    |               | 2227  |
| 9      | 7.4% (8.4 m)   | Tangerine       |         | 322     |         | 1430    |               | 2330  |
| 10     | 21.9% (24.7 m) | Garden Green    |         | 057     |         | 4644    |               | 2447  |
| 11     | 9.4% (10.6 m)  | Dark Tex Orange |         | 264     |         | 1300    |               | 2469  |
| 12     | 1.4% (1.6 m)   | Gold/Yellow     |         | 404     |         | 0704    |               | 2326  |
| 13     | 8.7% (9.8 m)   | White           |         | 000     |         | 0015    |               | 2403  |

Upper thread 112.7 m  
 Bobbin 37.6 m

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Thread Charts

| Thread | Consumption    | Name             | Brother | Country | Isacord | Polyest | Robison-Anton | Rayon |
|--------|----------------|------------------|---------|---------|---------|---------|---------------|-------|
| 1      | 0.5% (0.5 m)   | Vibrant Green    | 057     |         | 5326    |         | 2579          |       |
| 2      | 0.4% (0.4 m)   | Glow             | 370     |         | 0851    |         | 2234          |       |
| 3      | 1.3% (1.3 m)   | Red Brown        | 255     |         | 1902    |         | 2418          |       |
| 4      | 1.2% (1.2 m)   | Glow             | 370     |         | 0851    |         | 2234          |       |
| 5      | 0.4% (0.4 m)   | Traditional Gray | 745     |         | 2674    |         | 2540          |       |
| 6      | 0.3% (0.3 m)   | Glow             | 370     |         | 0851    |         | 2234          |       |
| 7      | 15.0% (15.1 m) | Vibrant Green    | 057     |         | 5326    |         | 2579          |       |
| 8      | 12.3% (12.4 m) | Tropical Wave    | 505     |         | 5115    |         | 2517          |       |
| 9      | 4.3% (4.4 m)   | Peach Whip       | 012     |         | 0874    |         | 2476          |       |
| 10     | 3.8% (3.8 m)   | Glow             | 370     |         | 0851    |         | 2234          |       |
| 11     | 7.5% (7.5 m)   | Pale Pink        | 000     |         | 1755    |         | 2285          |       |
| 12     | 13.2% (13.3 m) | Liberty Gold     | 335     |         | 0931    |         | 2556          |       |
| 13     | 3.5% (3.6 m)   | Dark Shadow      | 734     |         | 2576    |         | 2535          |       |
| 14     | 16.3% (16.5 m) | Red Brown        | 255     |         | 1902    |         | 2418          |       |
| 15     | 2.7% (2.8 m)   | Yellow           | 043     |         | 0811    |         | 2325          |       |
| 16     | 5.1% (5.2 m)   | Traditional Gray | 745     |         | 2674    |         | 2540          |       |
| 17     | 12.3% (12.5 m) | White            | 000     |         | 0015    |         | 2403          |       |

Upper thread 101.1 m  
 Bobbin 33.7 m

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