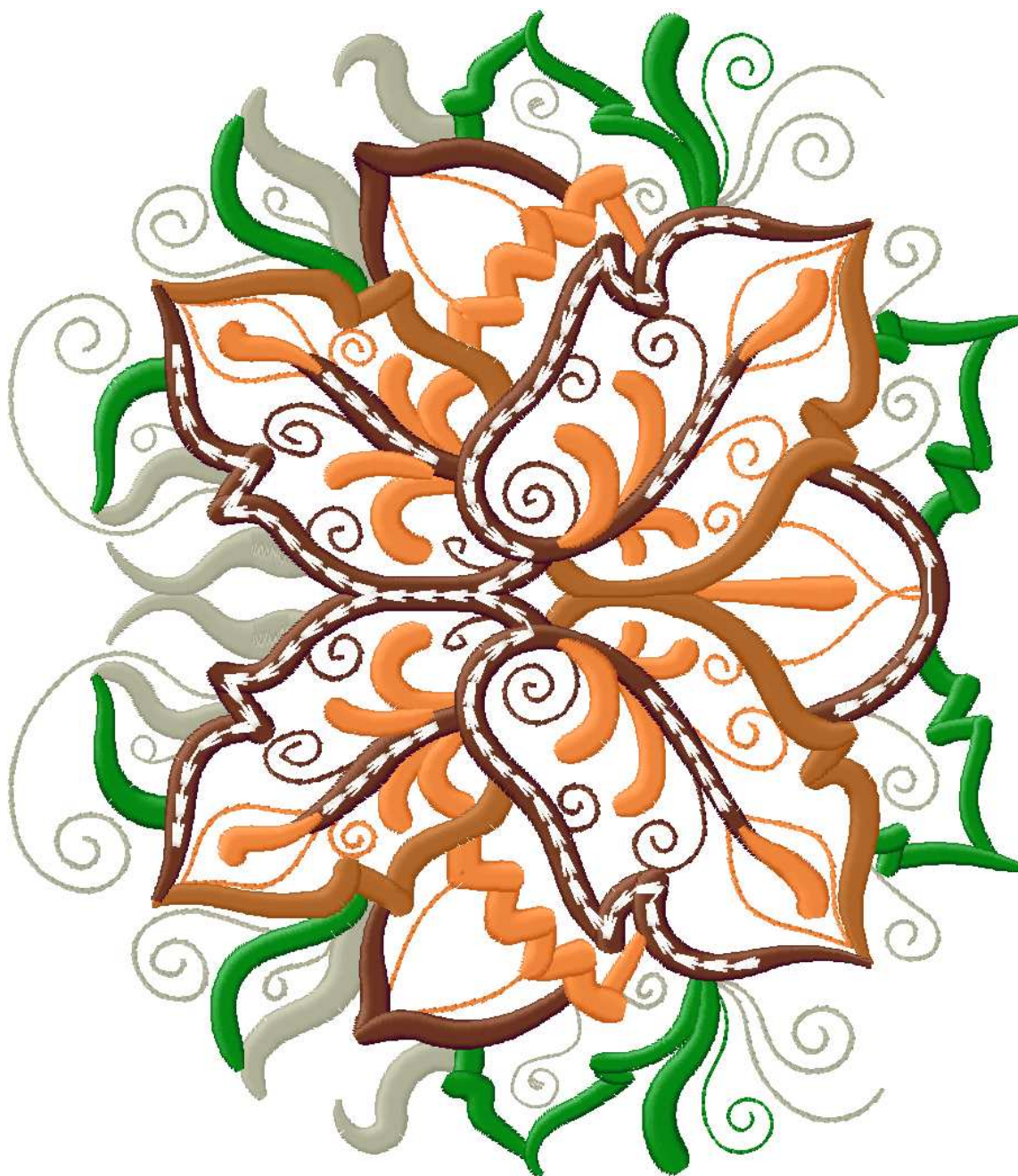


Thread Charts

Thread	Consumption	Name	Brother	Country	Isacord	Polyester	Robison-Anton	Rayon
1	14.9% (21.9 m)	Gray	745		1972		2483	
2	15.5% (22.8 m)	Meadow	485		5326		2410	
3	0.8% (1.1 m)	Medium Pink	122		2560		2259	
4	0.7% (1.0 m)	Glow	370		0851		2234	
5	11.8% (17.2 m)	Tangerine	322		1430		2330	
6	2.1% (3.1 m)	Dark Brown	255		1134		2477	
7	12.1% (17.8 m)	Dark Orange/Brown	224		1725		2231	
8	26.7% (39.2 m)	Dark Brown	255		1134		2477	
9	10.9% (16.0 m)	Tangerine	322		1430		2330	
10	4.5% (6.6 m)	White	000		0015		2403	

Upper thread 146.6 m
 Bobbin 48.9 m

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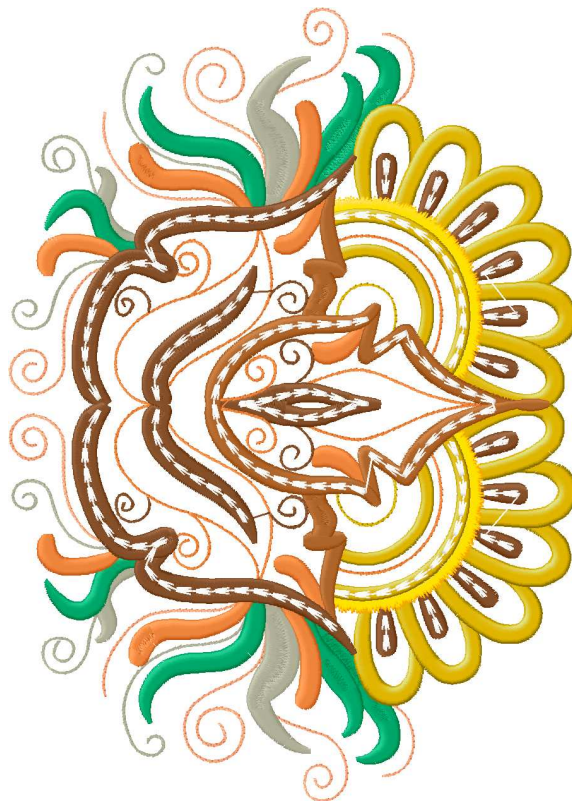


Thread Charts

Thread	Consumption	Name	Brother	Country	Isacord	Polyest	Robison-Anton	Rayon
1	3.1% (6.4 m)	Light Orange	025		1532		2256	
2	7.7% (15.9 m)	Gray	745		1972		2483	
3	11.8% (24.6 m)	Bright Green	057		5233		2391	
4	0.6% (1.2 m)	Medium Pink	122		2560		2259	
5	0.5% (1.1 m)	Glow	370		0851		2234	
6	0.4% (0.9 m)	Medium Pink	122		2560		2259	
7	0.4% (0.7 m)	Glow	370		0851		2234	
8	4.9% (10.3 m)	Light Cocoa	734		1565		2227	
9	17.4% (36.2 m)	Liberty Gold	335		0931		2556	
10	4.1% (8.6 m)	Gold/Yellow	404		0704		2326	
11	4.8% (9.9 m)	Liberty Gold	335		0931		2556	
12	10.9% (22.8 m)	Tangerine	322		1430		2330	
13	1.8% (3.8 m)	Light Cocoa	734		1565		2227	
14	10.0% (20.8 m)	Dark Orange/Brown	224		1725		2231	
15	0.3% (0.7 m)	Tangerine	322		1430		2330	
16	15.9% (33.1 m)	Light Cocoa	734		1565		2227	
17	5.4% (11.3 m)	White	000		0015		2403	

Upper thread 208.4 m
 Bobbin 69.5 m

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Thread Charts

Thread	Consumption	Name	Brother	Country	Isacord	Polyest	Robison-Anton	Rayon
1	0.9% (1.0 m)	Medium Pink		122		2560		2259
2	0.9% (0.9 m)	Glow		370		0851		2234
3	7.8% (8.2 m)	Date		255		1154		2290
4	3.6% (3.8 m)	Tangerine		322		1430		2330
5	4.1% (4.4 m)	Copper		242		1600		2401
6	23.6% (25.0 m)	Tangerine		322		1430		2330
7	13.7% (14.5 m)	Copper		242		1600		2401
8	36.3% (38.4 m)	Date		255		1154		2290
9	9.0% (9.5 m)	White		000		0015		2403

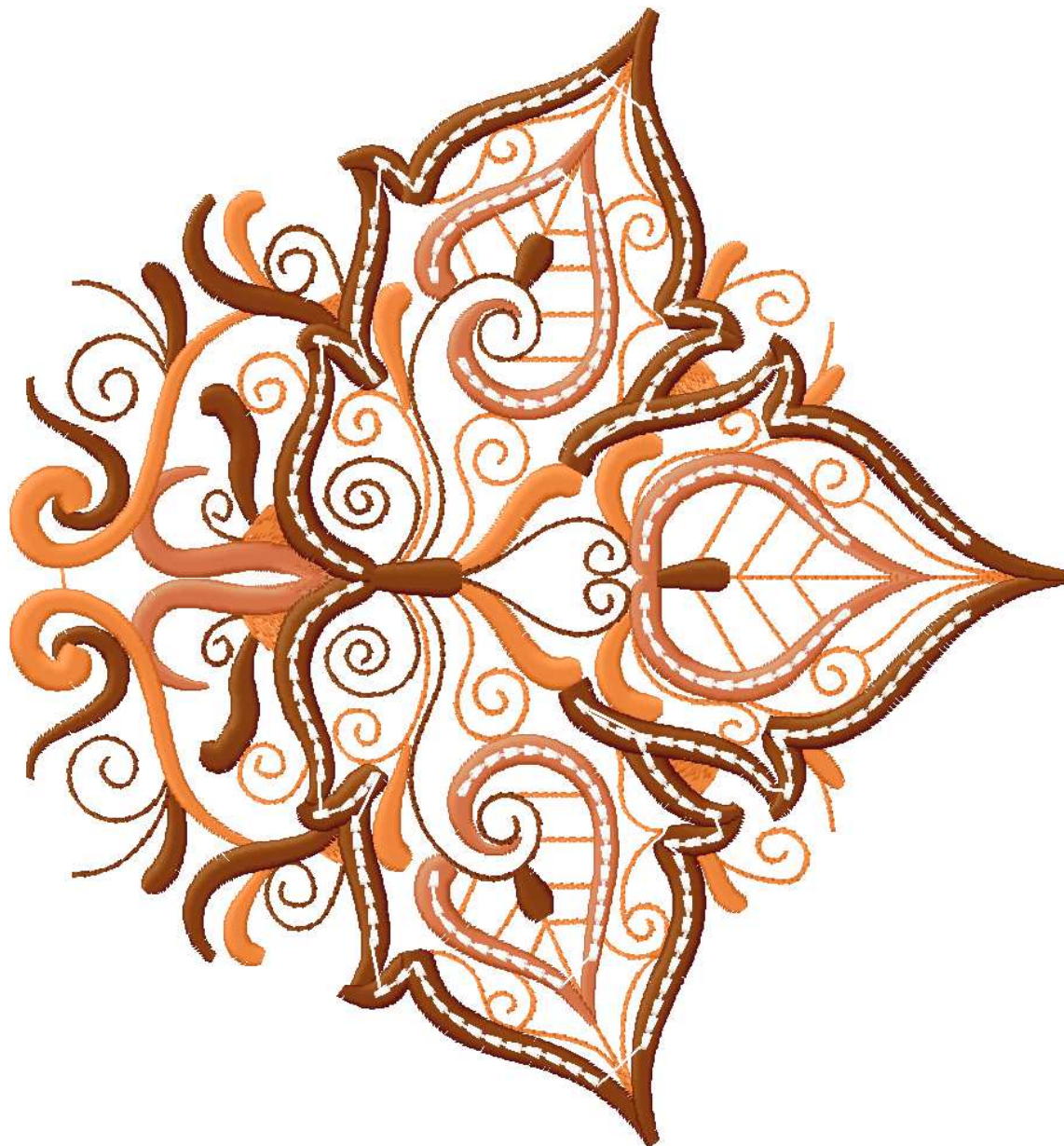
Upper thread 105.7 m

Bobbin 35.2 m

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Thread Charts

Thread	Consumption	Name	Brother	Country	Isacord	Polyest	Robison-Anton	Rayon
1	6.7% (8.8 m)	Gray		745		1972		2483
2	8.4% (11.1 m)	Green		485		5324		2454
3	9.5% (12.5 m)	Gray		745		1972		2483
4	0.8% (1.0 m)	Medium Pink		122		2560		2259
5	0.7% (0.9 m)	Glow		370		0851		2234
6	2.1% (2.7 m)	Brass		414		1115		2201
7	24.9% (32.8 m)	Rancho Brown		734		1565		2227
8	21.4% (28.2 m)	Tangerine		322		1430		2330
9	19.4% (25.6 m)	Russet		255		1355		2496
10	6.1% (8.1 m)	White		000		0015		2403

Upper thread 131.8 m
 Bobbin 43.9 m

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Thread Charts

Thread	Consumption	Name	Brother	Country	Isacord	Polyest	Robison-Anton	Rayon
1	6.4% (8.0 m)	Dark Orange/Brown	224		1725		2231	
2	0.3% (0.3 m)	Medium Pink	122		2560		2259	
3	0.3% (0.3 m)	Glow	370		0851		2234	
4	0.7% (0.8 m)	Medium Pink	122		2560		2259	
5	0.6% (0.8 m)	Glow	370		0851		2234	
6	25.9% (32.5 m)	Tangerine	322		1430		2330	
7	1.1% (1.4 m)	Dark Olive Green	255		0945		2477	
8	7.8% (9.8 m)	Dark Orange/Brown	224		1725		2231	
9	52.3% (65.7 m)	Dark Olive Green	255		0945		2477	
10	4.8% (6.0 m)	White	000		0015		2403	

Upper thread 125.6 m
Bobbin 41.9 m

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Thread Charts

Thread	Consumption	Name	Brother	Country	Isacord	Polyester	Robison-Anton	Rayon
1	6.7% (8.7 m)	Baby Blue	512		3910		2310	
2	6.0% (7.9 m)	Vibrant Green	057		5326		2579	
3	0.7% (0.9 m)	Medium Pink	122		2560		2259	
4	0.6% (0.8 m)	Glow	370		0851		2234	
5	12.2% (15.9 m)	Tangerine	322		1430		2330	
6	11.3% (14.8 m)	Warm Red	158		1800		2263	
7	0.5% (0.7 m)	Tangerine	322		1430		2330	
8	26.0% (34.0 m)	Red Brown	255		1902		2418	
9	26.8% (35.0 m)	Warm Red	158		1800		2263	
10	3.4% (4.4 m)	Red Brown	255		1902		2418	
11	0.4% (0.5 m)	Tangerine	322		1430		2330	
12	5.4% (7.0 m)	White	000		0015		2403	

Upper thread 130.8 m
Bobbin 43.6 m

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Thread Charts

Thread	Consumption	Name	Brother	Country	Isacord	Polyest	Robison-Anton	Rayon
1	2.3% (2.9 m)	Mint		512		5220		2238
2	3.2% (4.2 m)	Meadow		485		5326		2410
3	6.4% (8.3 m)	Mint		512		5220		2238
4	8.5% (11.0 m)	Meadow		485		5326		2410
5	0.2% (0.3 m)	Mint		512		5220		2238
6	0.5% (0.7 m)	Medium Pink		122		2560		2259
7	0.4% (0.6 m)	Glow		370		0851		2234
8	12.9% (16.7 m)	Gold/Yellow		404		0704		2326
9	2.2% (2.9 m)	Tangerine		322		1430		2330
10	18.8% (24.3 m)	Cardinal Red		158		1704		2263
11	23.2% (30.1 m)	Red Brown		255		1902		2418
12	15.7% (20.3 m)	Cardinal Red		158		1704		2263
13	0.3% (0.5 m)	Tangerine		322		1430		2330
14	5.2% (6.7 m)	White		000		0015		2403

Upper thread 129.3 m
 Bobbin 43.1 m

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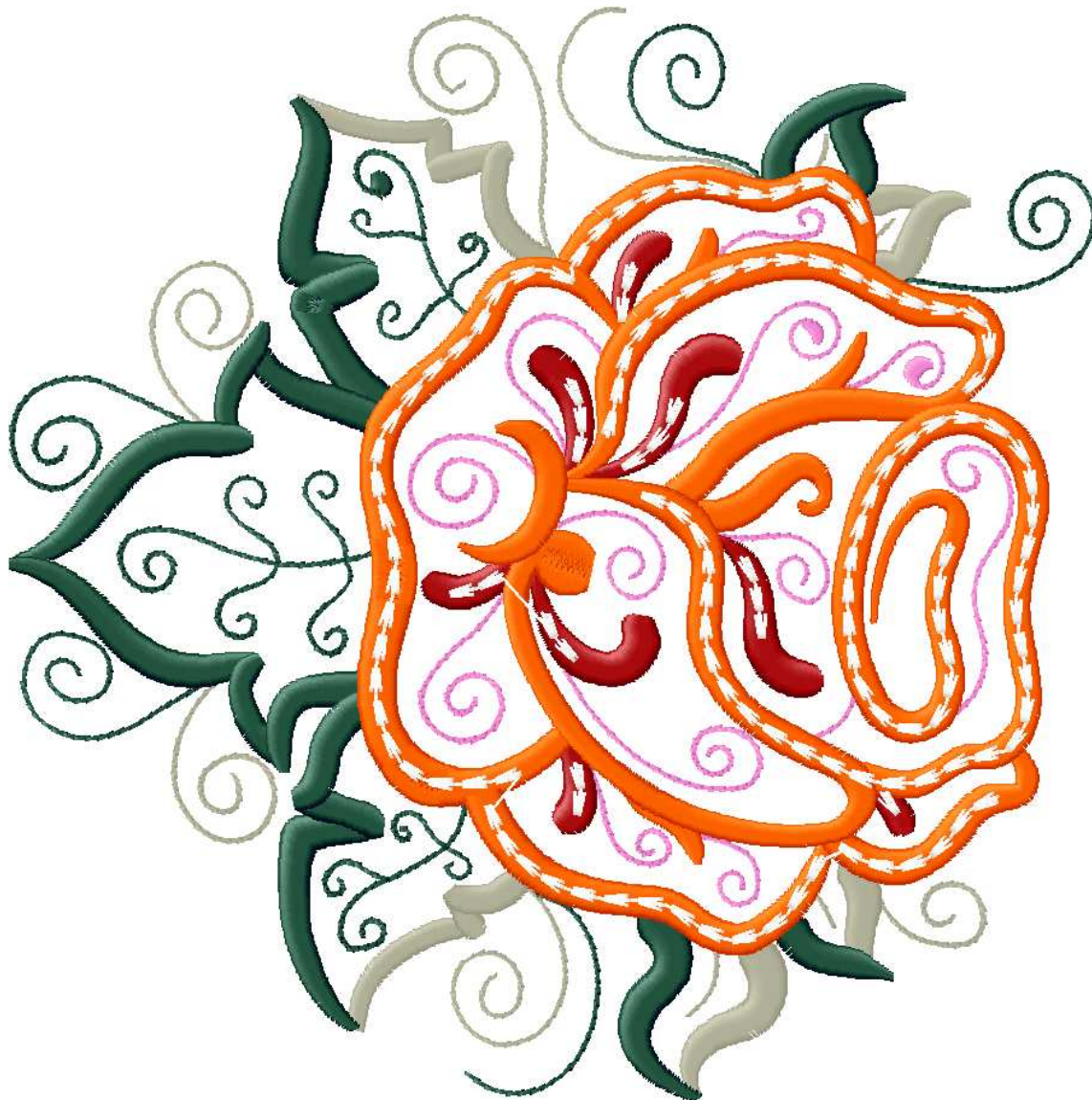


Thread Charts

Thread	Consumption	Name	Brother	Country	Isacord	Polyest	Robison-Anton	Rayon
1	1.3% (1.5 m)	Medium Pink		122		2560		2259
2	1.4% (1.5 m)	Glow		370		0851		2234
3	10.8% (11.9 m)	Gray		745		1972		2483
4	23.9% (26.5 m)	Ivy		467		4174		2552
5	0.7% (0.7 m)	Medium Pink		122		2560		2259
6	0.5% (0.6 m)	Glow		370		0851		2234
7	4.9% (5.4 m)	Medium Pink		122		2560		2259
8	8.1% (9.0 m)	Red Brown		255		1902		2418
9	41.1% (45.5 m)	Orange		264		1300		2469
10	7.2% (8.0 m)	White		000		0015		2403

Upper thread 110.5 m
Bobbin 36.8 m

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Thread Charts

Thread	Consumption	Name	Brother	Country	Isacord	Polyest	Robison-Anton	Rayon
1	2.7% (3.1 m)	M. D. Green		505		4421		2307
2	24.1% (27.7 m)	Marine Aqua		586		4442		2492
3	3.4% (3.9 m)	M. D. Green		505		4421		2307
4	0.6% (0.7 m)	Medium Pink		122		2155		2237
5	0.6% (0.7 m)	Glow		370		0851		2234
6	21.1% (24.3 m)	Medium Pink		122		2155		2237
7	6.8% (7.8 m)	Dark Olive Green		255		0945		2477
8	35.2% (40.5 m)	Russet		255		1355		2496
9	5.5% (6.4 m)	White		000		0015		2403

Upper thread 115.1 m
Bobbin 38.4 m

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Thread Charts

Thread	Consumption	Name	Brother	Country Isacord	Polyest	Robison-Anton	Rayon
1	0.7% (1.1 m)	Medium Pink		122	2560		2259
2	0.7% (1.0 m)	Glow		370	0851		2234
3	3.0% (4.3 m)	Rancho Brown		734	1565		2227
4	8.1% (11.5 m)	Nile		473	5822		2211
5	6.4% (9.1 m)	Meadow		485	5326		2410
6	10.4% (14.9 m)	Glow		370	0851		2234
7	10.7% (15.3 m)	Gold/Yellow		404	0704		2326
8	2.2% (3.2 m)	Tangerine		322	1430		2330
9	13.4% (19.1 m)	Gold		414	0842		2596
10	14.1% (20.2 m)	Russet		255	1355		2496
11	14.8% (21.2 m)	Gold/Yellow		404	0704		2326
12	4.5% (6.4 m)	Russet		255	1355		2496
13	1.0% (1.4 m)	Glow		370	0851		2234
14	5.7% (8.2 m)	Gold		414	0842		2596
15	1.3% (1.8 m)	Tangerine		322	1430		2330
16	3.1% (4.4 m)	White		000	0015		2403

Upper thread 142.9 m

Bobbin 47.6 m

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Thread Charts

Thread	Consumption	Name	Brother	Country	Isacord	Polyest	Robison-Anton	Rayon
1	0.7% (1.0 m)	Medium Pink	122		2560		2259	
2	0.6% (0.9 m)	Glow	370		0851		2234	
3	0.7% (1.0 m)	Russet	255		1355		2496	
4	1.4% (2.0 m)	Tangerine	322		1430		2330	
5	1.8% (2.5 m)	Gold/Yellow	404		0704		2326	
6	11.6% (16.5 m)	Dark Blue/Green	586		4116		2389	
7	5.9% (8.4 m)	Green	485		5324		2454	
8	17.0% (24.1 m)	Tangerine	322		1430		2330	
9	2.8% (4.0 m)	Dark Blue/Green	586		4116		2389	
10	10.0% (14.2 m)	Dark Olive Green	255		0945		2477	
11	14.9% (21.2 m)	Gold	414		0842		2596	
12	17.3% (24.6 m)	Gold/Yellow	404		0704		2326	
13	5.6% (8.0 m)	Gold	414		0842		2596	
14	3.6% (5.1 m)	Russet	255		1355		2496	
15	6.2% (8.9 m)	White	000		0015		2403	

Upper thread 142.2 m
 Bobbin 47.4 m

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Thread Charts

Thread	Consumption	Name	Brother	Country	Isacord	Polyester	Robison-Anton	Rayon
1	7.5% (12.0 m)	Blue Glass	150		0145		2318	
2	1.5% (2.3 m)	Orange	264		1311		2468	
3	8.7% (13.9 m)	Green/Blue	057		4643		2448	
4	1.0% (1.5 m)	Medium Pink	122		2560		2259	
5	0.8% (1.3 m)	Glow	370		0851		2234	
6	4.7% (7.5 m)	Orange	264		1311		2468	
7	36.6% (58.7 m)	Dark Olive Green	255		0945		2477	
8	26.5% (42.5 m)	Gold/Yellow	404		0704		2326	
9	4.5% (7.2 m)	Dark Olive Green	255		0945		2477	
10	8.3% (13.3 m)	White	000		0015		2403	

Upper thread 160.3 m
 Bobbin 53.4 m

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