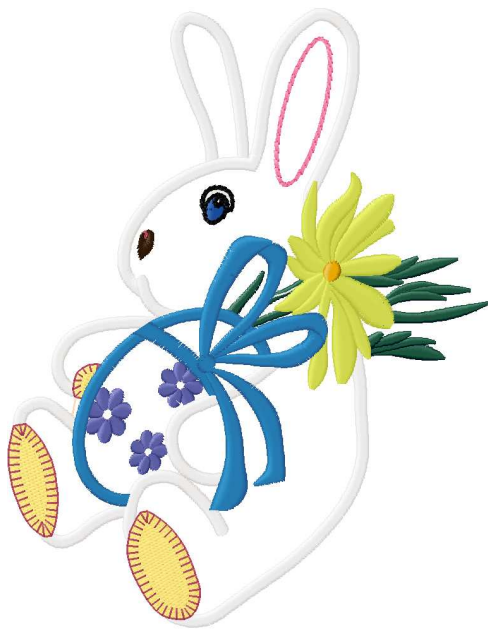


## Thread Charts

Thread	Consumption	Name	Brother	Embroider	Jsacord Polyester	Madeira Rayon	Robison-Anton Rayon
1	0.6% (1.2 ft)	Scholastic	208	0811	1024	2465	
2	0.5% (0.9 ft)	Bone	307	1141	1013	2582	
3	2.1% (4.2 ft)	Scholastic	208	0811	1024	2465	
4	2.0% (4.0 ft)	Bone	307	1141	1013	2582	
5	7.9% (16.1 ft)	Ivy	808	4174	1370	2552	
6	5.4% (11.0 ft)	Baja Blue	607	3612	1275	2527	
7	0.8% (1.6 ft)	Fire Blue	406	3611	1134	2436	
8	0.5% (0.9 ft)	White	001	0124	1071	2403	
9	0.1% (0.3 ft)	Baroque Rose	333	1921	1341	2480	
10	0.4% (0.9 ft)	Dark Brown	058	1876	1007	2411	
11	26.3% (53.5 ft)	White	001	0124	1071	2403	
12	1.1% (2.1 ft)	Black	900	0020	1008	2552	
13	1.8% (3.6 ft)	Pale Pink	085	2153	1321	2259	
14	10.3% (21.0 ft)	Mustard	812	0640	1066	2557	
15	2.0% (4.0 ft)	Baroque Rose	333	1921	1341	2480	
16	4.1% (8.2 ft)	Dark Turquoise Blue	019	3902	1029	2529	
17	17.1% (34.7 ft)	Lemon Yellow	202	0310	1022	2557	
18	0.3% (0.6 ft)	Deep Gold	214	0931	1025	2470	
19	16.9% (34.3 ft)	Dark Turquoise Blue	019	3902	1029	2529	

Upper thread 203.1 ft  
Bobbin 67.7 ft

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Thread Charts

Thread	Consumption	Name	Brother	Embroider	Isacord	Polyester	Madeira	Rayon	Robison-Anton	Rayon
1	0.5% (1.2 ft)	Scholastic	208	0811	1024	2465				
2	0.5% (1.1 ft)	Bone	307	1141	1013	2582				
3	0.6% (1.3 ft)	Scholastic	208	0811	1024	2465				
4	0.5% (1.1 ft)	Bone	307	1141	1013	2582				
5	1.0% (2.3 ft)	Scholastic	208	0811	1024	2465				
6	1.1% (2.5 ft)	Bone	307	1141	1013	2582				
7	1.3% (3.0 ft)	Scholastic	208	0811	1024	2465				
8	1.3% (3.0 ft)	Bone	307	1141	1013	2582				
9	0.5% (1.2 ft)	Scholastic	208	0811	1024	2465				
10	0.3% (0.8 ft)	Bone	307	1141	1013	2582				
11	9.2% (21.3 ft)	Ivy	808	4174	1370	2552				
12	5.6% (13.0 ft)	Dark Brown	058	1876	1007	2411				
13	2.6% (6.1 ft)	Mint Green	502	5822	1049	2211				
14	3.7% (8.5 ft)	Dark Turquoise Blue	019	3902	1029	2529				
15	4.2% (9.8 ft)	Baja Blue	607	3612	1275	2527				
16	4.9% (11.3 ft)	Pale Pink	085	2153	1321	2259				
17	7.4% (17.0 ft)	Gold/Yellow	205	0501	1267	2326				
18	14.5% (33.6 ft)	Pink	807	2220	1117	2248				
19	11.7% (27.1 ft)	Purple	614	3335	1266	2437				
20	3.2% (7.4 ft)	Lemon Yellow	202	0310	1022	2557				
21	2.1% (4.9 ft)	Dark Turquoise Blue	019	3902	1029	2529				
22	23.5% (54.4 ft)	Ivy	808	4174	1370	2552				

Upper thread 231.7 ft  
 Bobbin 77.2 ft

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## Thread Charts

Thread	Consumption	Name	Brother	Embroider	sacord Polyester	Madeira Rayon	Robison-Anton Rayon
1	0.9% (2.1 ft)	Scholastic	208	0811	1024	2465	
2	0.9% (2.0 ft)	Bone	307	1141	1013	2582	
3	0.4% (1.0 ft)	Scholastic	208	0811	1024	2465	
4	0.3% (0.7 ft)	Bone	307	1141	1013	2582	
5	11.0% (25.4 ft)	Dark Turquoise Blue	019	3902	1029	2529	
6	2.2% (5.0 ft)	Ultramarine	405	3600	1177	2442	
7	19.2% (44.2 ft)	Orange	209	1220	1065	2330	
8	2.4% (5.6 ft)	Baroque Rose	333	1921	1341	2480	
9	10.8% (24.8 ft)	Tiger Eye	323	0853	1257	2231	
10	23.5% (54.0 ft)	Lemon Yellow	202	0310	1022	2557	
11	1.3% (3.1 ft)	Baroque Rose	333	1921	1341	2480	
12	0.4% (1.0 ft)	White	001	0124	1071	2403	
13	0.6% (1.3 ft)	Fire Blue	406	3611	1134	2436	
14	1.0% (2.4 ft)	Black	900	0020	1008	2552	
15	6.3% (14.5 ft)	Green	507	5324	1051	2454	
16	6.0% (13.9 ft)	Scarlet	800	1703	1077	2420	
17	2.4% (5.4 ft)	Dark Brown	058	1876	1007	2411	
18	0.5% (1.3 ft)	Green	507	5324	1051	2454	
19	5.5% (12.6 ft)	Deep Gold	214	0931	1025	2470	
20	3.8% (8.7 ft)	Baroque Rose	333	1921	1341	2480	
21	0.5% (1.3 ft)	Tiger Eye	323	0853	1257	2231	

Upper thread 230.0 ft  
Bobbin 76.7 ft

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## Thread Charts




Thread	Consumption	Name	Brother Embroidery	Sacord Polyester	Madeira Rayon	Robison-Anton Rayon
1	1.2% (1.4 ft)	Scholastic	208	0811	1024	2465
2	1.1% (1.3 ft)	Bone	307	1141	1013	2582
3	1.4% (1.7 ft)	Scholastic	208	0811	1024	2465
4	1.2% (1.5 ft)	Bone	307	1141	1013	2582
5	18.7% (22.5 ft)	Baroque Rose	333	1921	1341	2480
6	2.1% (2.5 ft)	Mint Green	502	5822	1049	2211
7	3.0% (3.6 ft)	Dark Turquoise Blue	019	3902	1029	2529
8	25.9% (31.0 ft)	Baja Blue	607	3612	1275	2527
9	20.9% (25.1 ft)	Green	515	5934	1369	2209
10	8.9% (10.6 ft)	Ivy	808	4174	1370	2552
11	7.9% (9.5 ft)	Purple	614	3335	1266	2437
12	3.5% (4.2 ft)	Begonia	086	2220	1117	2248
13	4.4% (5.2 ft)	Lemon Yellow	202	0310	1022	2557

Upper thread 120.0 ft  
 Bobbin 40.0 ft

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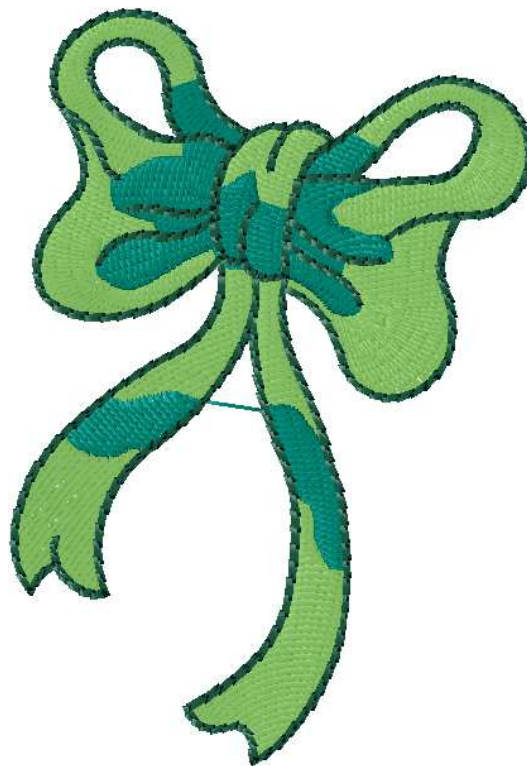


Thread Charts

Thread	Consumption	Name	Brother Embroidery	sacord Polyester	Madeira Rayon	Robison-Anton Rayon
1 	52.6% (61.2 ft)	Mint Green	502	5822	1049	2211
2 	23.7% (27.6 ft)	Isle Green	534	4643	1298	2448
3 	23.7% (27.5 ft)	Ivy	808	4174	1370	2552

Upper thread 116.3 ft  
 Bobbin 38.8 ft

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## Thread Charts

Thread	Consumption	Name	Brother	Embroider	Jsacord Polyester	Madeira Rayon	Robison-Anton Rayon
1	1.3% (2.6 ft)	Scholastic	208	0811	1024	2465	
2	1.3% (2.6 ft)	Bone	307	1141	1013	2582	
3	0.5% (1.0 ft)	Scholastic	208	0811	1024	2465	
4	0.4% (0.8 ft)	Bone	307	1141	1013	2582	
5	1.0% (2.1 ft)	Scholastic	208	0811	1024	2465	
6	0.9% (1.8 ft)	Bone	307	1141	1013	2582	
7	9.4% (18.6 ft)	Baroque Rose	333	1921	1341	2480	
8	3.9% (7.8 ft)	Dark Turquoise Blue	019	3902	1029	2529	
9	1.0% (2.0 ft)	Begonia	086	2220	1117	2248	
10	7.7% (15.3 ft)	Lemon Yellow	202	0310	1022	2557	
11	11.9% (23.6 ft)	Baroque Rose	333	1921	1341	2480	
12	19.0% (37.7 ft)	Baja Blue	607	3612	1275	2527	
13	21.3% (42.3 ft)	Scarlet	800	1703	1077	2420	
14	10.6% (21.1 ft)	Dark Brown	058	1876	1007	2411	
15	9.5% (18.9 ft)	Peacock Blue	415	3743	1304	2460	

Upper thread 198.3 ft  
 Bobbin 66.1 ft

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## Thread Charts

Thread	Consumption	Name	Brother	Embroiderjsacord Polyester	Madeira Rayon	Robison-Anton Rayon
1	0.4% (1.1 ft)	Scholastic	208	0811	1024	2465
2	0.3% (0.9 ft)	Bone	307	1141	1013	2582
3	0.4% (1.1 ft)	Scholastic	208	0811	1024	2465
4	0.4% (1.0 ft)	Bone	307	1141	1013	2582
5	1.4% (3.9 ft)	Scholastic	208	0811	1024	2465
6	1.4% (4.0 ft)	Bone	307	1141	1013	2582
7	8.9% (25.1 ft)	Tiger Eye	323	0853	1257	2231
8	4.7% (13.3 ft)	Dark Turquoise Blue	019	3902	1029	2529
9	1.9% (5.4 ft)	Pale Pink	085	2153	1321	2259
10	3.3% (9.3 ft)	Baja Blue	607	3612	1275	2527
11	0.4% (1.3 ft)	Purple	614	3335	1266	2437
12	6.5% (18.4 ft)	Gold/Yellow	205	0501	1267	2326
13	1.1% (3.0 ft)	Begonia	086	2220	1117	2248
14	1.4% (3.9 ft)	Ultramarine	405	3600	1177	2442
15	19.7% (55.4 ft)	Tiger Eye	323	0853	1257	2231
16	25.7% (72.1 ft)	Mint Green	502	5822	1049	2211
17	11.3% (31.9 ft)	Isle Green	534	4643	1298	2448
18	10.7% (29.9 ft)	Ivy	808	4174	1370	2552

Upper thread 281.1 ft

Bobbin 93.7 ft

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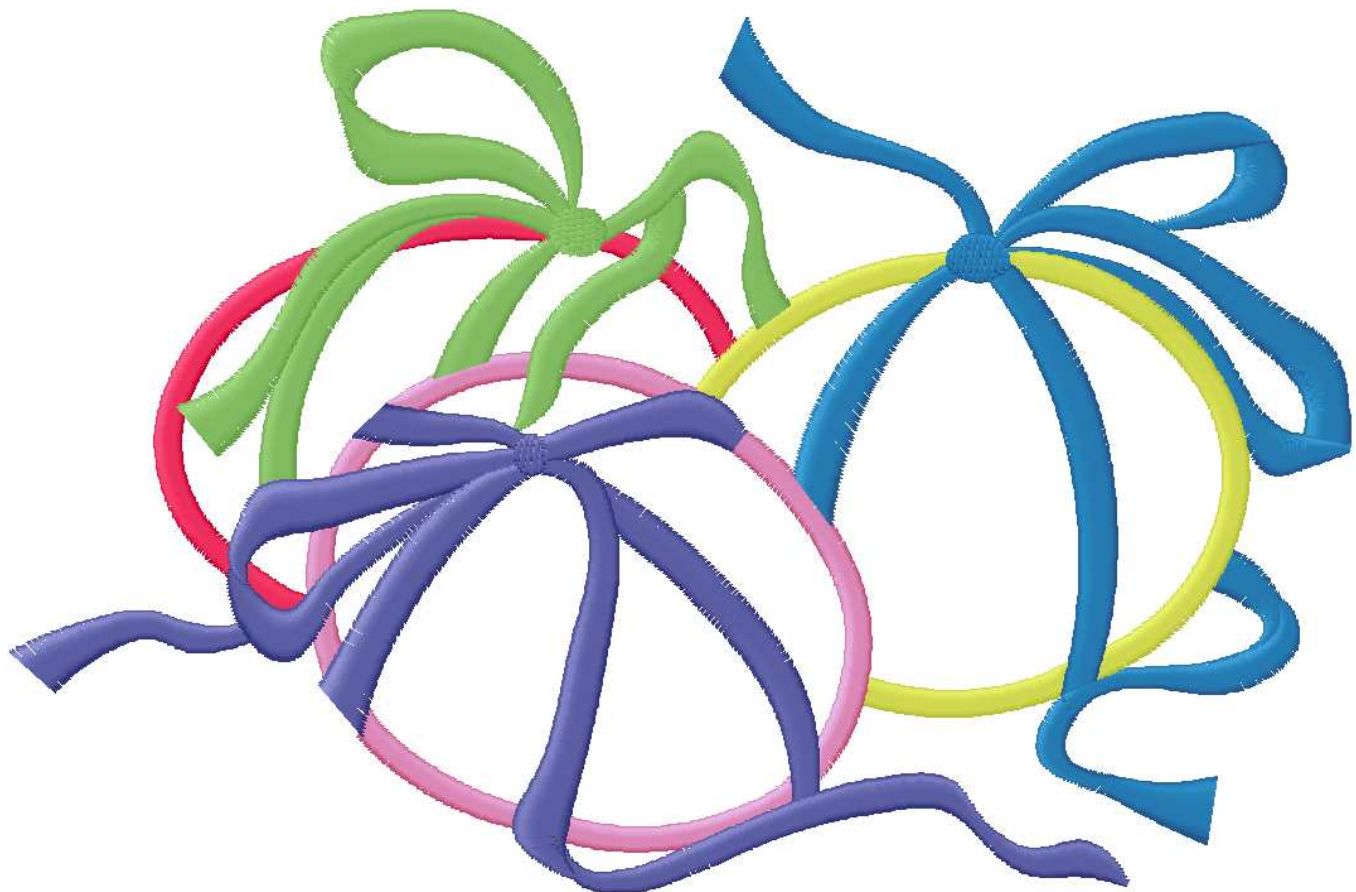


Thread Charts

Thread	Consumption	Name	Brother Embroider	sacord Polyester	Madeira Rayon	Robison-Anton Rayon
1	0.6% (1.2 ft)	Scholastic	208	0811	1024	2465
2	0.6% (1.2 ft)	Bone	307	1141	1013	2582
3	0.7% (1.4 ft)	Scholastic	208	0811	1024	2465
4	0.6% (1.2 ft)	Bone	307	1141	1013	2582
5	0.7% (1.3 ft)	Scholastic	208	0811	1024	2465
6	0.6% (1.2 ft)	Bone	307	1141	1013	2582
7	15.9% (32.0 ft)	Dark Turquoise Blue	019	3902	1029	2529
8	5.0% (10.1 ft)	Pink	807	2220	1117	2248
9	7.7% (15.5 ft)	Lemon Yellow	202	0310	1022	2557
10	8.4% (16.9 ft)	Light Pink	810	2051	1031	2588
11	20.7% (41.7 ft)	Mint Green	502	5822	1049	2211
12	10.8% (21.8 ft)	Dark Turquoise Blue	019	3902	1029	2529
13	27.8% (56.0 ft)	Baja Blue	607	3612	1275	2527

Upper thread 201.5 ft  
 Bobbin 67.2 ft

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Thread Charts

Thread	Consumption	Name	Brother	Embroider	Isacord	Polyester	Madeira	Rayon	Robison-Anton	Rayon
1	1.2% (2.9 ft)	Scholastic	208		0811		1024			2465
2	1.2% (3.0 ft)	Bone	307		1141		1013			2582
3	0.5% (1.3 ft)	Scholastic	208		0811		1024			2465
4	0.3% (0.7 ft)	Bone	307		1141		1013			2582
5	0.4% (1.0 ft)	Scholastic	208		0811		1024			2465
6	0.3% (0.8 ft)	Bone	307		1141		1013			2582
7	1.0% (2.4 ft)	Scholastic	208		0811		1024			2465
8	0.9% (2.1 ft)	Bone	307		1141		1013			2582
9	0.3% (0.8 ft)	Scholastic	208		0811		1024			2465
10	0.3% (0.7 ft)	Bone	307		1141		1013			2582
11	0.5% (1.3 ft)	Scholastic	208		0811		1024			2465
12	0.3% (0.8 ft)	Bone	307		1141		1013			2582
13	6.4% (16.0 ft)	Isle Green	534		4643		1298			2448
14	8.1% (20.2 ft)	Ivy	808		4174		1370			2552
15	6.9% (17.1 ft)	Dark Olive	517		0747		1189			2229
16	2.4% (6.0 ft)	Dark Turquoise Blue	019		3902		1029			2529
17	1.6% (3.9 ft)	Baja Blue	607		3612		1275			2527
18	2.0% (4.9 ft)	Light Pink	810		2051		1031			2588
19	1.0% (2.6 ft)	Lemon Yellow	202		0310		1022			2557
20	2.7% (6.7 ft)	Baby Blue	017		3910		1074			2300
21	1.6% (3.9 ft)	Dark Turquoise Blue	019		3902		1029			2529
22	7.1% (17.7 ft)	Pink	807		2220		1117			2248
23	1.8% (4.5 ft)	Baja Blue	607		3612		1275			2527
24	18.9% (46.8 ft)	Gold/Yellow	205		0501		1267			2326
25	7.9% (19.6 ft)	Scarlet	800		1703		1077			2420
26	5.3% (13.0 ft)	Lemon Yellow	202		0310		1022			2557
27	7.5% (18.6 ft)	Mint Green	502		5822		1049			2211
28	11.7% (28.9 ft)	Isle Green	534		4643		1298			2448

Upper thread 248.0 ft  
 Bobbin 82.7 ft

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Thread Charts

Thread	Consumption	Name	Brother Embroider	Isacord Polyester	Madeira Rayon	Robison-Anton Rayon
1	1.1% (1.2 ft)	Scholastic	208	0811	1024	2465
2	1.0% (1.0 ft)	Bone	307	1141	1013	2582
3	1.3% (1.4 ft)	Scholastic	208	0811	1024	2465
4	1.1% (1.1 ft)	Bone	307	1141	1013	2582
5	12.1% (12.5 ft)	Begonia	086	2220	1117	2248
6	8.3% (8.6 ft)	Delicate Mauve	124	2170	1013	2335
7	11.6% (12.1 ft)	Dark Turquoise Blue	019	3902	1029	2529
8	5.2% (5.4 ft)	Mint Green	502	5822	1049	2211
9	7.0% (7.2 ft)	Deep Gold	214	0931	1025	2470
10	8.5% (8.8 ft)	Baja Blue	607	3612	1275	2527
11	13.7% (14.2 ft)	Delicate Mauve	124	2170	1013	2335
12	29.2% (30.3 ft)	Lemon Yellow	202	0310	1022	2557

Upper thread 103.8 ft  
 Bobbin 34.6 ft

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