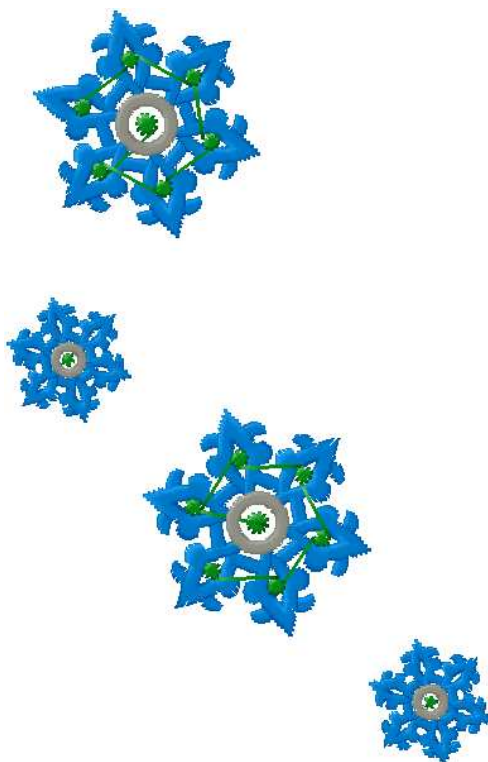


Thread Chart

Thread	Consumption	Name	Brother	Country	Isacord	Polyester	Robison-Anton	Rayon
1	84.4% (44.0 ft)	Blue/Green		575		3902		2388
2	6.0% (3.1 ft)	Meadow		485		5326		2410
3	9.6% (5.0 ft)	GS Gray		745		4073		2585

Upper thread 52.1 ft  
 Bobbin 17.4 ft

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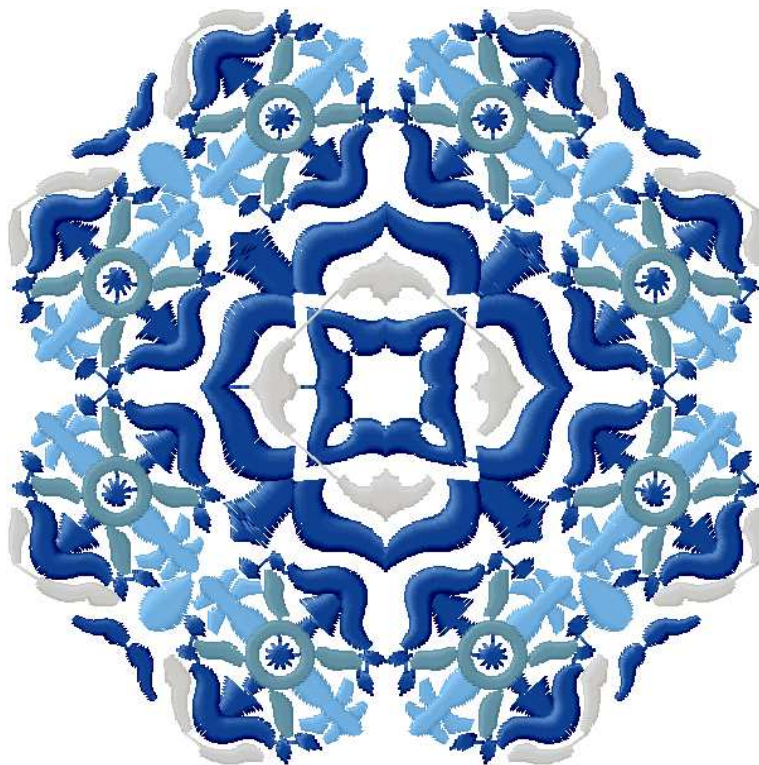


Thread Chart

Thread	Consumption	Name	Brother	Country	Isacord	Polyest	Robison-Anton	Rayon
1	19.9% (38.7 ft)	Chicory		003		3652		2433
2	54.7% (106.3 ft)	Blue		564		3611		2438
3	15.7% (30.6 ft)	Delphinium Blue		015		4032		2524
4	9.7% (18.8 ft)	Lilac Hint		461		0142		2274

Upper thread 194.4 ft  
 Bobbin 64.8 ft

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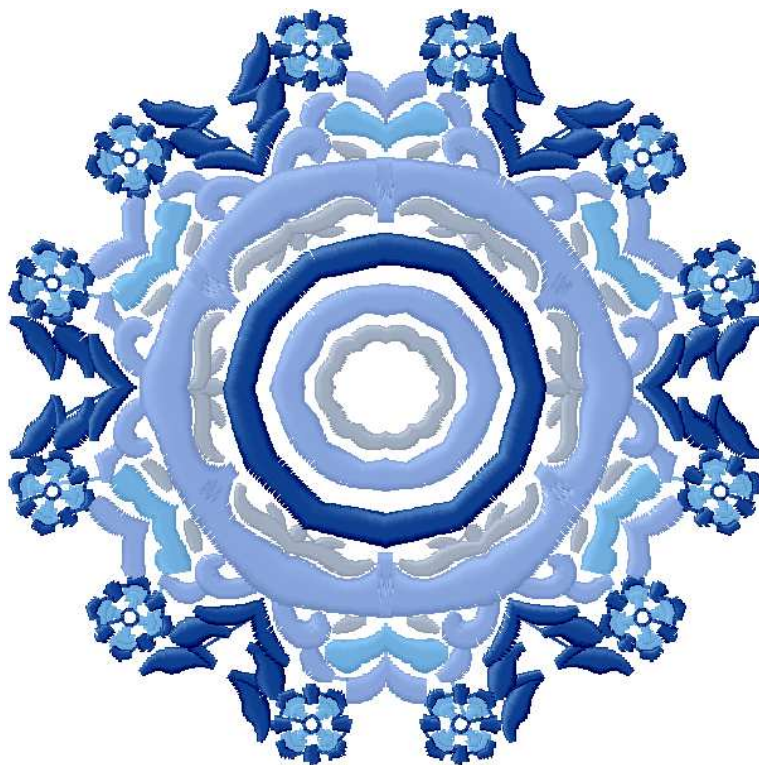


Thread Chart

Thread	Consumption	Name	Brother	Country	Isacord	Polyest	Robison-Anton	Rayon
1	15.7% (31.2 ft)	Chicory		003		3652		2433
2	12.1% (24.0 ft)	Pale Grey		003		2674		2536
3	32.9% (65.1 ft)	Blue		564		3611		2438
4	39.3% (77.7 ft)	Medium Blue		003		3652		2206

Upper thread 198.0 ft  
 Bobbin 66.0 ft

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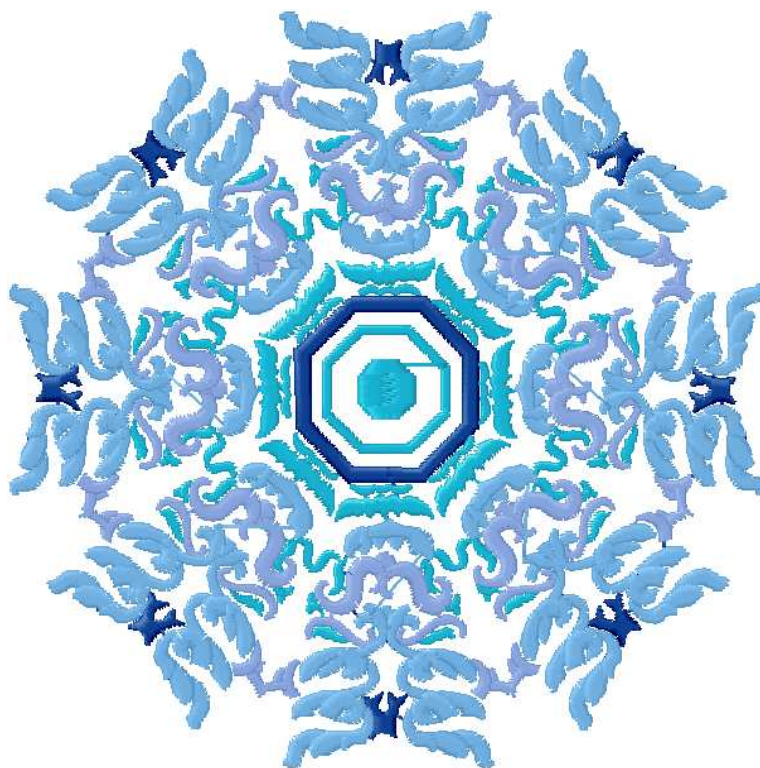


Thread Chart

Thread	Consumption	Name	Brother	Country	Isacord	Polyest	Robison-Anton	Rayon
1	8.1% (15.3 ft)	Blue		564		3611		2438
2	16.7% (31.6 ft)	Periwinkle		015		4010		2306
3	21.4% (40.5 ft)	Medium Blue		003		3652		2206
4	53.8% (101.8 ft)	Chicory		003		3652		2433

Upper thread 189.1 ft  
 Bobbin 63.0 ft

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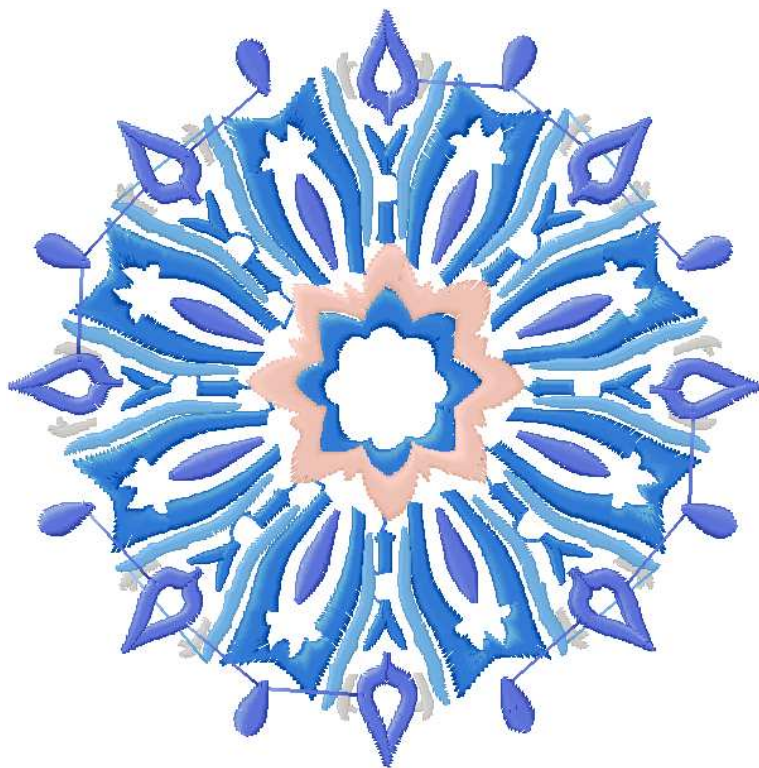


Thread Chart

Thread	Consumption	Name	Brother	Country	Isacord	Polyest	Robison-Anton	Rayon
1	42.4% (63.2 ft)	Dolphin Blue		015		3902		2529
2	6.4% (9.5 ft)	Lilac Hint		461		0142		2274
3	17.4% (25.9 ft)	Chicory		003		3652		2433
4	25.2% (37.6 ft)	Jay Blue		015		3810		2384
5	8.5% (12.7 ft)	Pink Mist		012		1760		2255

Upper thread 148.9 ft  
 Bobbin 49.6 ft

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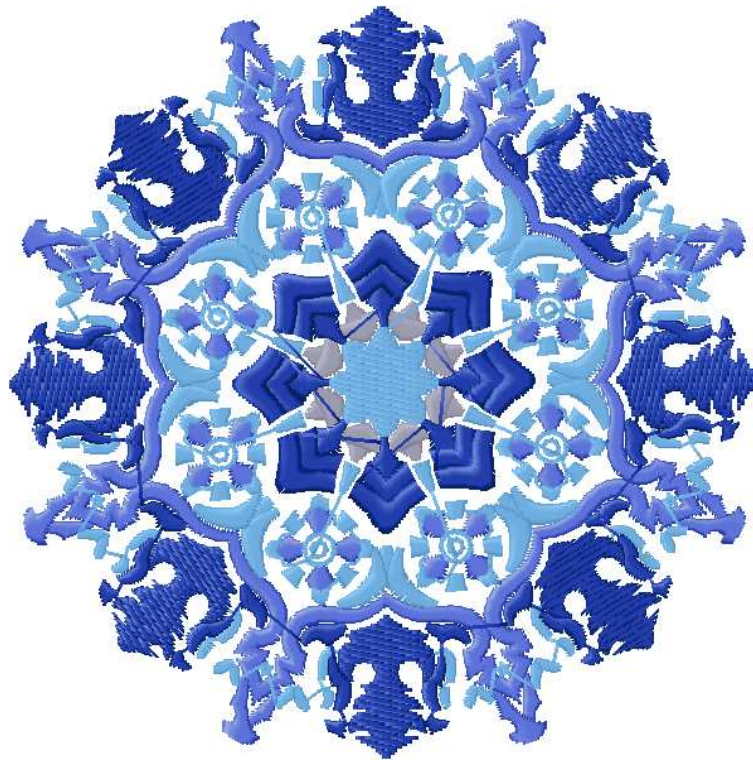


Thread Chart

Thread	Consumption	Name	Brother	Country	Isacord	Polyest	Robison-Anton	Rayon
1	2.9% (5.6 ft)	LightPurple		745		2674		2536
2	27.7% (54.1 ft)	Jay Blue		015		3810		2384
3	27.5% (53.8 ft)	Chicory		003		3652		2433
4	42.0% (82.3 ft)	Blue		575		3622		2436

Upper thread 195.8 ft  
 Bobbin 65.3 ft

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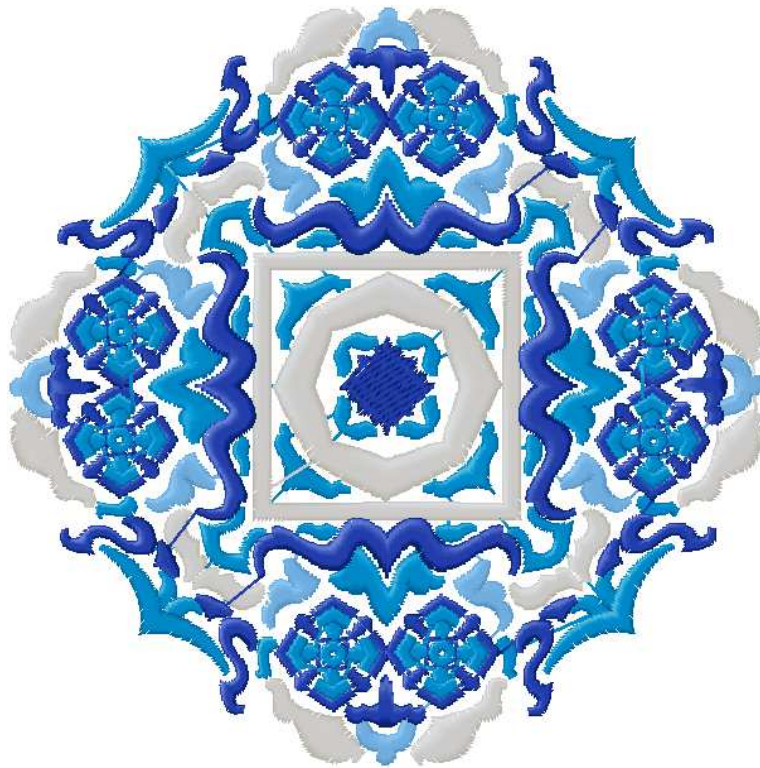


Thread Chart

Thread	Consumption	Name	Brother	Country	Isacord	Polyest	Robison-Anton	Rayon
1	23.2% (44.1 ft)	California Blue		575		3902		2441
2	25.1% (47.6 ft)	Lilac Hint		461		0142		2274
3	8.5% (16.0 ft)	Chicory		003		3652		2433
4	33.3% (63.2 ft)	Blue		575		3622		2436
5	9.9% (18.8 ft)	California Blue		575		3902		2441

Upper thread 189.7 ft  
 Bobbin 63.2 ft

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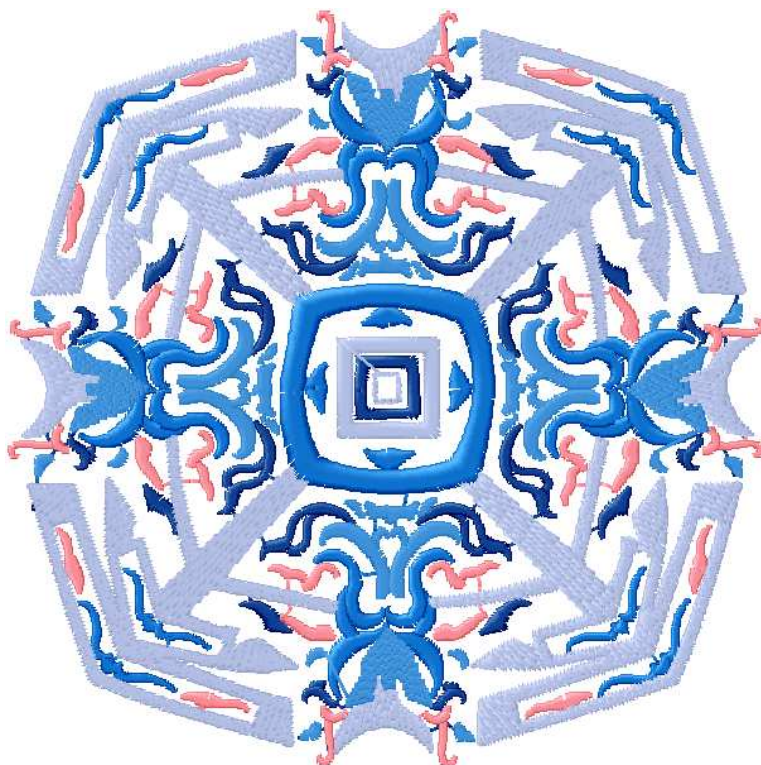


Thread Chart

Thread	Consumption	Name	Brother	Country	Isacord	Polyest	Robison-Anton	Rayon
1	9.9% (21.6 ft)	Blue		564		3611		2438
2	19.5% (42.4 ft)	Medium Blue		575		3522		2442
3	9.3% (20.1 ft)	Plum Pink		152		2153		2293
4	47.7% (103.5 ft)	Palest Blue		150		3840		2531
5	13.6% (29.5 ft)	Light Blue		015		3641		2533

Upper thread 217.1 ft  
 Bobbin 72.4 ft

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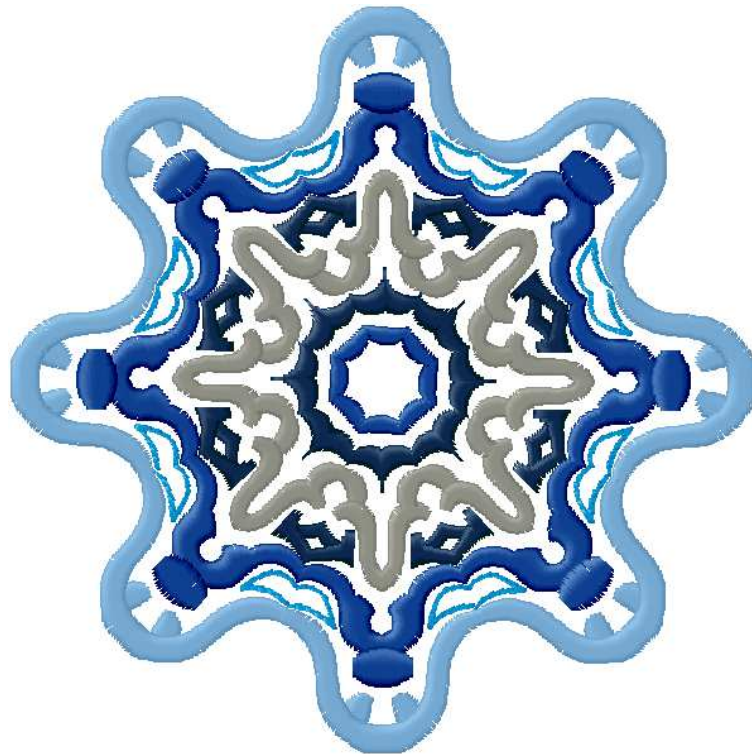


Thread Chart

Thread	Consumption	Name	Brother	Country	Isacord	Polyest	Robison-Anton	Rayon
1	14.2% (20.8 ft)	Navy Blue		588		4174		2215
2	29.6% (43.4 ft)	Blue		564		3611		2438
3	4.3% (6.3 ft)	Mid Windsor		575		3902		2520
4	32.9% (48.2 ft)	Wintersky		003		3652		2206
5	19.0% (27.8 ft)	GS Gray		745		4073		2585

Upper thread 146.4 ft  
 Bobbin 48.8 ft

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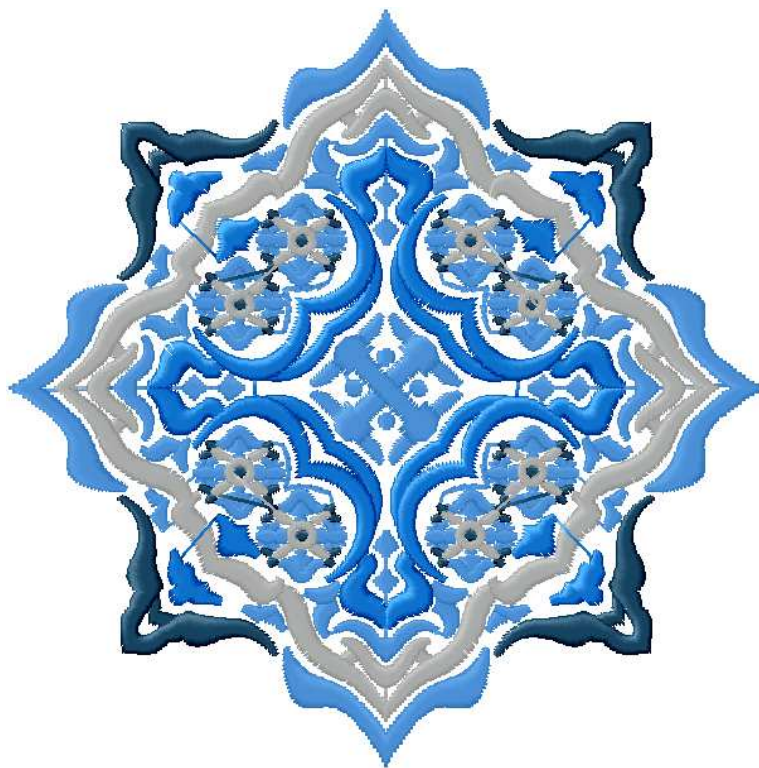


Thread Chart

Thread	Consumption	Name	Brother	Country	Isacord	Polyest	Robison-Anton	Rayon
1	36.6% (63.7 ft)	Ozone		015		3641		2533
2	3.5% (6.0 ft)	Blue Ribbon		588		3444		2589
3	24.2% (42.1 ft)	Silver Grey		745		1972		2540
4	24.4% (42.3 ft)	Medium Blue		575		3522		2442
5	11.4% (19.7 ft)	Blue Ribbon		588		3444		2589

Upper thread 173.9 ft  
 Bobbin 58.0 ft

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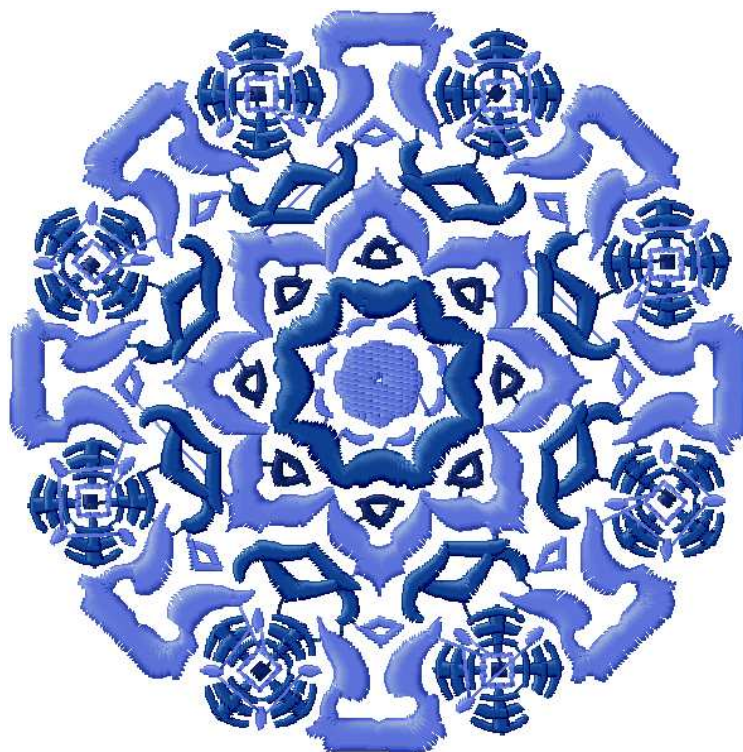


Thread Chart

Thread	Consumption	Name	Brother	Country	Isacord	Polyest	Robison-Anton	Rayon
1	5.1% (9.5 ft)	Navy Blue		588		3355		2303
2	18.9% (35.3 ft)	Jay Blue		015		3810		2384
3	43.1% (80.6 ft)	Blue		564		3611		2438
4	32.9% (61.5 ft)	Jay Blue		015		3810		2384

Upper thread 186.9 ft  
 Bobbin 62.3 ft

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Thread Chart

Thread	Consumption	Name	Brother	Country	Isacord	Polyest	Robison-Anton	Rayon
1	29.6% (47.6 ft)	Blue		575		3622		2436
2	26.3% (42.3 ft)	GS Gray		745		4073		2585
3	44.1% (71.0 ft)	California Blue		575		3902		2441

Upper thread 160.8 ft  
 Bobbin 53.6 ft

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