

Thread Charts

Thread	Consumption	Name	Brother Embroiderj	sacord Polyester	Madeira Rayon	Robison-Anton Rayon
1	0.6% (0.7 ft)	Mustard	812	0640	1066	2557
2	0.3% (0.4 ft)	Pale Pink	085	2153	1321	2259
3	1.1% (1.3 ft)	Mustard	812	0640	1066	2557
4	0.7% (0.9 ft)	Pale Pink	085	2153	1321	2259
5	1.1% (1.3 ft)	Mustard	812	0640	1066	2557
6	0.9% (1.1 ft)	Pale Pink	085	2153	1321	2259
7	1.0% (1.3 ft)	Mustard	812	0640	1066	2557
8	0.8% (1.0 ft)	Pale Pink	085	2153	1321	2259
9	6.0% (7.3 ft)	Olive Green	519	4174	1006	2552
10	13.0% (15.8 ft)	Green	515	5934	1369	2209
11	6.2% (7.5 ft)	Deep Gold	214	0931	1025	2470
12	20.7% (25.1 ft)	Gold/Yellow	205	0501	1267	2326
13	24.3% (29.4 ft)	Dark Brown	058	1876	1007	2411
14	6.5% (7.9 ft)	Dark Turquoise Blue	019	3902	1029	2529
15	16.8% (20.4 ft)	Green	515	5934	1369	2209

Upper thread 121.3 ft
 Bobbin 40.4 ft

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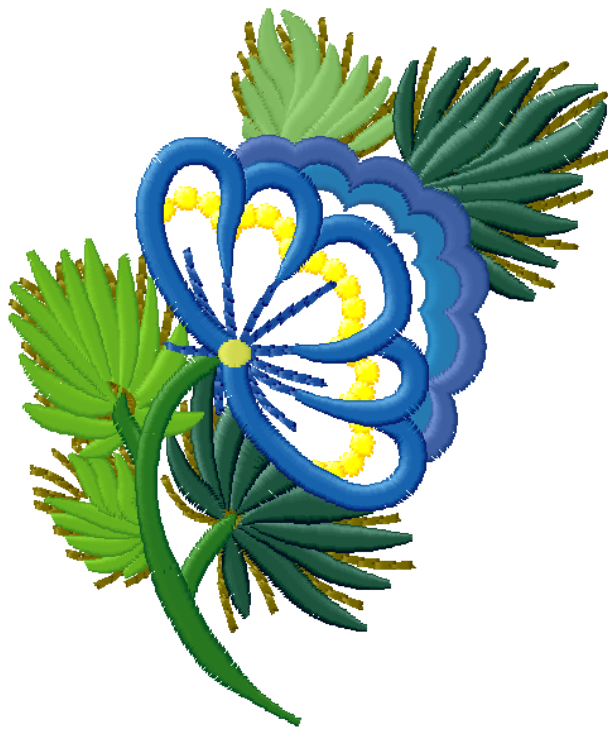


Thread Charts

Thread	Consumption	Name	Brother	Embroiderjsacord	Polyester	Madeira Rayon	Robison-Anton	Rayon
1	0.7% (0.9 ft)	Scholastic	208	0811		1024		2465
2	0.6% (0.9 ft)	Bone	307	1141		1013		2582
3	19.7% (27.5 ft)	Russet Brown	330	0747		1157		2546
4	5.7% (8.0 ft)	Mint Green	502	5822		1049		2211
5	21.1% (29.5 ft)	Ivy	808	4174		1370		2552
6	15.9% (22.2 ft)	Lime Green	513	5833		1169		2457
7	5.0% (7.0 ft)	Green	515	5934		1369		2209
8	5.6% (7.8 ft)	Gold/Yellow	205	0501		1267		2326
9	2.8% (3.9 ft)	Fire Blue	406	3611		1134		2436
10	4.7% (6.6 ft)	Dark Turquoise Blue	019	3902		1029		2529
11	5.4% (7.5 ft)	Medium Blue	070	3810		1029		2527
12	12.6% (17.6 ft)	Ultramarine	405	3600		1177		2442
13	0.3% (0.4 ft)	Lemon Yellow	202	0310		1022		2557

Upper thread 139.8 ft
 Bobbin 46.6 ft

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Thread Charts








Thread	Consumption	Name	Brother	Embroider	Jsacord Polyester	Madeira Rayon	Robison-Anton Rayon
1	1.6% (2.1 ft)	Scholastic	208	0811	1024	2465	
2	1.6% (2.1 ft)	Bone	307	1141	1013	2582	
3	1.2% (1.6 ft)	Scholastic	208	0811	1024	2465	
4	1.3% (1.8 ft)	Bone	307	1141	1013	2582	
5	3.5% (4.7 ft)	Dark Olive	517	0747	1189	2229	
6	9.4% (12.3 ft)	Fresh Green	027	0713	1023	2325	
7	8.5% (11.2 ft)	Mint Green	502	5822	1049	2211	
8	6.6% (8.7 ft)	Dark Turquoise Blue	019	3902	1029	2529	
9	2.8% (3.6 ft)	Mint Green	502	5822	1049	2211	
10	35.0% (46.1 ft)	Green	515	5934	1369	2209	
11	11.5% (15.1 ft)	Lime Green	513	5833	1169	2457	
12	15.3% (20.2 ft)	Dark Turquoise Blue	019	3902	1029	2529	
13	1.7% (2.3 ft)	Gold/Yellow	205	0501	1267	2326	

Upper thread 131.6 ft
 Bobbin 43.9 ft

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Thread Charts

Thread	Consumption	Name	Brother Embroidery	Isacord Polyester	Madeira Rayon	Robison-Anton Rayon
1 	0.8% (0.7 ft)	Scholastic	208	0811	1024	2465
2 	0.6% (0.5 ft)	Bone	307	1141	1013	2582
3 	21.1% (18.3 ft)	Gold/Yellow	205	0501	1267	2326
4 	28.3% (24.6 ft)	Deep Gold	214	0931	1025	2470
5 	17.5% (15.3 ft)	Mint Green	502	5822	1049	2211
6 	22.4% (19.5 ft)	Ivy	808	4174	1370	2552
7 	9.4% (8.2 ft)	Dark Brown	058	1876	1007	2411

Upper thread 87.1 ft

Bobbin 29.0 ft











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Thread Charts

Thread	Consumption	Name	Brother Embroidery	Isacord Polyester	Madeira Rayon	Robison-Anton Rayon
1 	1.4% (2.1 ft)	Mustard	812	0640	1066	2557
2 	1.5% (2.2 ft)	Pale Pink	085	2153	1321	2259
3 	0.4% (0.5 ft)	Mustard	812	0640	1066	2557
4 	0.3% (0.4 ft)	Pale Pink	085	2153	1321	2259
5 	12.2% (17.4 ft)	Gold/Yellow	205	0501	1267	2326
6 	8.3% (12.0 ft)	Deep Gold	214	0931	1025	2470
7 	9.1% (13.1 ft)	Mint Green	502	5822	1049	2211
8 	37.0% (53.1 ft)	Ivy	808	4174	1370	2552
9 	16.2% (23.2 ft)	Dark Brown	058	1876	1007	2411
10 	13.6% (19.5 ft)	Lemon Yellow	202	0310	1022	2557

Upper thread 143.4 ft
 Bobbin 47.8 ft

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Thread Charts

Thread	Consumption	Name	Brother Embroiderj	sacord Polyester	Madeira Rayon	Robison-Anton Rayon
1	1.0% (1.8 ft)	Scholastic	208	0811	1024	2465
2	0.8% (1.5 ft)	Bone	307	1141	1013	2582
3	6.9% (12.5 ft)	Dark Olive	517	0747	1189	2229
4	8.7% (15.9 ft)	Gold/Yellow	205	0501	1267	2326
5	30.7% (55.9 ft)	Green	515	5934	1369	2209
6	8.6% (15.7 ft)	Mint Green	502	5822	1049	2211
7	4.1% (7.5 ft)	Ivy	808	4174	1370	2552
8	2.7% (4.8 ft)	Deep Gold	214	0931	1025	2470
9	16.3% (29.7 ft)	Pink	079	2155	1116	2423
10	3.9% (7.0 ft)	Begonia	086	2220	1117	2248
11	8.4% (15.2 ft)	Dark Brown	058	1876	1007	2411
12	0.9% (1.6 ft)	Purple	614	3335	1266	2437
13	5.4% (9.8 ft)	Dark Turquoise Blue	019	3902	1029	2529
14	1.6% (2.9 ft)	Gold/Yellow	205	0501	1267	2326

Upper thread 181.7 ft

Bobbin 60.6 ft

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Thread Charts

Thread	Consumption	Name	Brother Embroidery	Isacord Polyester	Madeira Rayon	Robison-Anton Rayon
1	0.8% (1.0 ft)	Scholastic	208	0811	1024	2465
2	0.7% (0.8 ft)	Bone	307	1141	1013	2582
3	1.2% (1.5 ft)	Scholastic	208	0811	1024	2465
4	1.2% (1.4 ft)	Bone	307	1141	1013	2582
5	13.5% (16.1 ft)	Green	515	5934	1369	2209
6	10.5% (12.5 ft)	Dark Olive	517	0747	1189	2229
7	22.3% (26.6 ft)	Green	515	5934	1369	2209
8	3.6% (4.3 ft)	Deep Gold	214	0931	1025	2470
9	5.6% (6.6 ft)	Lemon Yellow	202	0310	1022	2557
10	7.4% (8.8 ft)	Gold/Yellow	205	0501	1267	2326
11	27.1% (32.4 ft)	Dark Brown	058	1876	1007	2411
12	6.2% (7.4 ft)	Dark Turquoise Blue	019	3902	1029	2529

Upper thread 119.5 ft
 Bobbin 39.8 ft

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Thread Charts

Thread	Consumption	Name	Brother Embroider	sacord Polyester	Madeira Rayon	Robison-Anton Rayon
1	1.4% (1.9 ft)	Scholastic	208	0811	1024	2465
2	1.3% (1.9 ft)	Bone	307	1141	1013	2582
3	1.2% (1.6 ft)	Scholastic	208	0811	1024	2465
4	1.0% (1.4 ft)	Bone	307	1141	1013	2582
5	15.5% (21.6 ft)	Ivy	808	4174	1370	2552
6	10.2% (14.2 ft)	Mint Green	502	5822	1049	2211
7	21.9% (30.5 ft)	Dark Brown	058	1876	1007	2411
8	15.7% (21.9 ft)	Lime Green	513	5833	1169	2457
9	5.1% (7.1 ft)	Baja Blue	607	3612	1275	2527
10	18.3% (25.4 ft)	Begonia	086	2220	1117	2248
11	6.1% (8.5 ft)	Dark Turquoise Blue	019	3902	1029	2529
12	2.3% (3.2 ft)	Gold/Yellow	205	0501	1267	2326

Upper thread 139.3 ft
 Bobbin 46.4 ft

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Thread Charts









Thread	Consumption	Name	Brother Embroidery	Isacord Polyester	Madeira Rayon	Robison-Anton Rayon
1	2.1% (2.3 ft)	Scholastic	208	0811	1024	2465
2	2.2% (2.3 ft)	Bone	307	1141	1013	2582
3	1.0% (1.1 ft)	Scholastic	208	0811	1024	2465
4	0.9% (0.9 ft)	Bone	307	1141	1013	2582
5	0.5% (0.5 ft)	Scholastic	208	0811	1024	2465
6	0.5% (0.5 ft)	Bone	307	1141	1013	2582
7	0.6% (0.7 ft)	Scholastic	208	0811	1024	2465
8	0.6% (0.6 ft)	Bone	307	1141	1013	2582
9	6.5% (7.0 ft)	Baja Blue	607	3612	1275	2527
10	1.2% (1.3 ft)	Purple	614	3335	1266	2437
11	37.9% (40.8 ft)	Lime Green	513	5833	1169	2457
12	14.0% (15.0 ft)	Ivy	808	4174	1370	2552
13	7.9% (8.5 ft)	Pink	079	2155	1116	2423
14	9.8% (10.6 ft)	Light Pink	810	2051	1031	2588
15	13.2% (14.3 ft)	Medium Purple	612	2600	1263	2425
16	1.1% (1.2 ft)	Lemon Yellow	202	0310	1022	2557

Upper thread 107.7 ft
 Bobbin 35.9 ft

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Thread Charts

Thread	Consumption	Name	Brother Embroider	Jsacord Polyester	Madeira Rayon	Robison-Anton Rayon
1 	1.5% (2.0 ft)	Scholastic	208	0811	1024	2465
2 	1.3% (1.7 ft)	Bone	307	1141	1013	2582
3 	10.6% (14.0 ft)	Green	515	5934	1369	2209
4 	11.2% (14.8 ft)	Apple Green	509	0453	1169	2214
5 	2.0% (2.6 ft)	Deep Gold	214	0931	1025	2470
6 	6.4% (8.4 ft)	Dark Brown	058	1876	1007	2411
7 	2.3% (3.1 ft)	Dark Turquoise Blue	019	3902	1029	2529
8 	64.6% (85.1 ft)	Gold/Yellow	205	0501	1267	2326

Upper thread 131.8 ft
Bobbin 43.9 ft

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Thread Charts

Thread	Consumption	Name	Brother	Embroider	Jsacord Polyester	Madeira Rayon	Robison-Anton Rayon
1	1.2% (2.2 ft)	Scholastic	208	0811	1024	2465	
2	1.2% (2.3 ft)	Bone	307	1141	1013	2582	
3	0.8% (1.5 ft)	Scholastic	208	0811	1024	2465	
4	0.7% (1.4 ft)	Bone	307	1141	1013	2582	
5	0.7% (1.3 ft)	Scholastic	208	0811	1024	2465	
6	0.6% (1.1 ft)	Bone	307	1141	1013	2582	
7	5.5% (10.7 ft)	Dark Olive	517	0747	1189	2229	
8	6.0% (11.5 ft)	Mustard	812	0640	1066	2557	
9	28.3% (54.5 ft)	Apple Green	509	0453	1169	2214	
10	2.8% (5.3 ft)	Ivy	808	4174	1370	2552	
11	14.5% (28.0 ft)	Dark Turquoise Blue	019	3902	1029	2529	
12	13.3% (25.7 ft)	Purple	614	3335	1266	2437	
13	3.6% (7.0 ft)	Gold/Yellow	205	0501	1267	2326	
14	2.8% (5.4 ft)	Lavender	804	3251	1261	2304	
15	15.0% (28.9 ft)	Pale Pink	085	2153	1321	2259	
16	3.0% (5.8 ft)	Begonia	086	2220	1117	2248	

Upper thread 192.5 ft

Bobbin 64.2 ft









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Thread	Consumption	Name	Brother Embroider	Jsacord Polyester	Madeira Rayon	Robison-Anton Rayon
1 	2.3% (2.1 ft)	Baroque Rose	333	1921	1341	2480
2 	14.1% (12.5 ft)	Ivy	808	4174	1370	2552
3 	16.1% (14.2 ft)	Lime Green	513	5833	1169	2457
4 	11.1% (9.8 ft)	Dark Olive	517	0747	1189	2229
5 	5.1% (4.5 ft)	Medium Blue	070	3810	1029	2527
6 	21.7% (19.2 ft)	Dark Turquoise Blue	019	3902	1029	2529
7 	23.2% (20.5 ft)	Purple	614	3335	1266	2437
8 	6.4% (5.7 ft)	Gold/Yellow	205	0501	1267	2326

Upper thread 88.5 ft
 Bobbin 29.5 ft

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