

Thread Charts

Thread	Consumption	Name	Brother Embroidery	Isacord Polyester	Madeira Rayon	Robison-Anton Rayon
1	0.5% (1.2 ft)	Scholastic	208	0811	1024	2465
2	0.4% (0.9 ft)	Bone	307	1141	1013	2582
3	1.2% (2.9 ft)	Scholastic	208	0811	1024	2465
4	1.2% (2.9 ft)	Bone	307	1141	1013	2582
5	9.9% (23.1 ft)	Lime Green	513	5833	1169	2457
6	8.5% (19.9 ft)	Mint Green	502	5822	1049	2211
7	6.8% (15.9 ft)	Dark Olive	517	0747	1189	2229
8	4.6% (10.7 ft)	Fresh Green	027	0713	1023	2325
9	12.5% (29.2 ft)	Ivy	808	4174	1370	2552
10	9.3% (21.8 ft)	Baja Blue	607	3612	1275	2527
11	2.7% (6.3 ft)	Pink	079	2155	1116	2423
12	5.1% (12.0 ft)	Purple	614	3335	1266	2437
13	1.2% (2.9 ft)	Light Pink	810	2051	1031	2588
14	1.1% (2.5 ft)	Pale Pink	085	2153	1321	2259
15	12.7% (29.7 ft)	Purple	614	3335	1266	2437
16	14.4% (33.5 ft)	Dark Turquoise Blue	019	3902	1029	2529
17	7.7% (17.9 ft)	Gold/Yellow	205	0501	1267	2326

Upper thread 233.4 ft
 Bobbin 77.8 ft

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Thread Charts

Thread	Consumption	Name	Brother	Embroider	Isacord	Polyester	Madeira	Rayon	Robison-Anton	Rayon
1	1.0% (4.2 ft)	Scholastic	208		0811		1024			2465
2	1.1% (4.3 ft)	Bone	307		1141		1013			2582
3	19.7% (79.7 ft)	Russet Brown	330		0747		1157			2546
4	5.6% (22.6 ft)	Mint Green	502		5822		1049			2211
5	20.3% (82.0 ft)	Ivy	808		4174		1370			2552
6	15.2% (61.4 ft)	Lime Green	513		5833		1169			2457
7	5.2% (20.9 ft)	Green	515		5934		1369			2209
8	5.8% (23.4 ft)	Gold/Yellow	205		0501		1267			2326
9	3.1% (12.7 ft)	Fire Blue	406		3611		1134			2436
10	4.6% (18.8 ft)	Dark Turquoise Blue	019		3902		1029			2529
11	5.4% (21.7 ft)	Medium Blue	070		3810		1029			2527
12	12.3% (49.7 ft)	Ultramarine	405		3600		1177			2442
13	0.7% (2.8 ft)	Lemon Yellow	202		0310		1022			2557

Upper thread 404.0 ft
 Bobbin 134.7 ft

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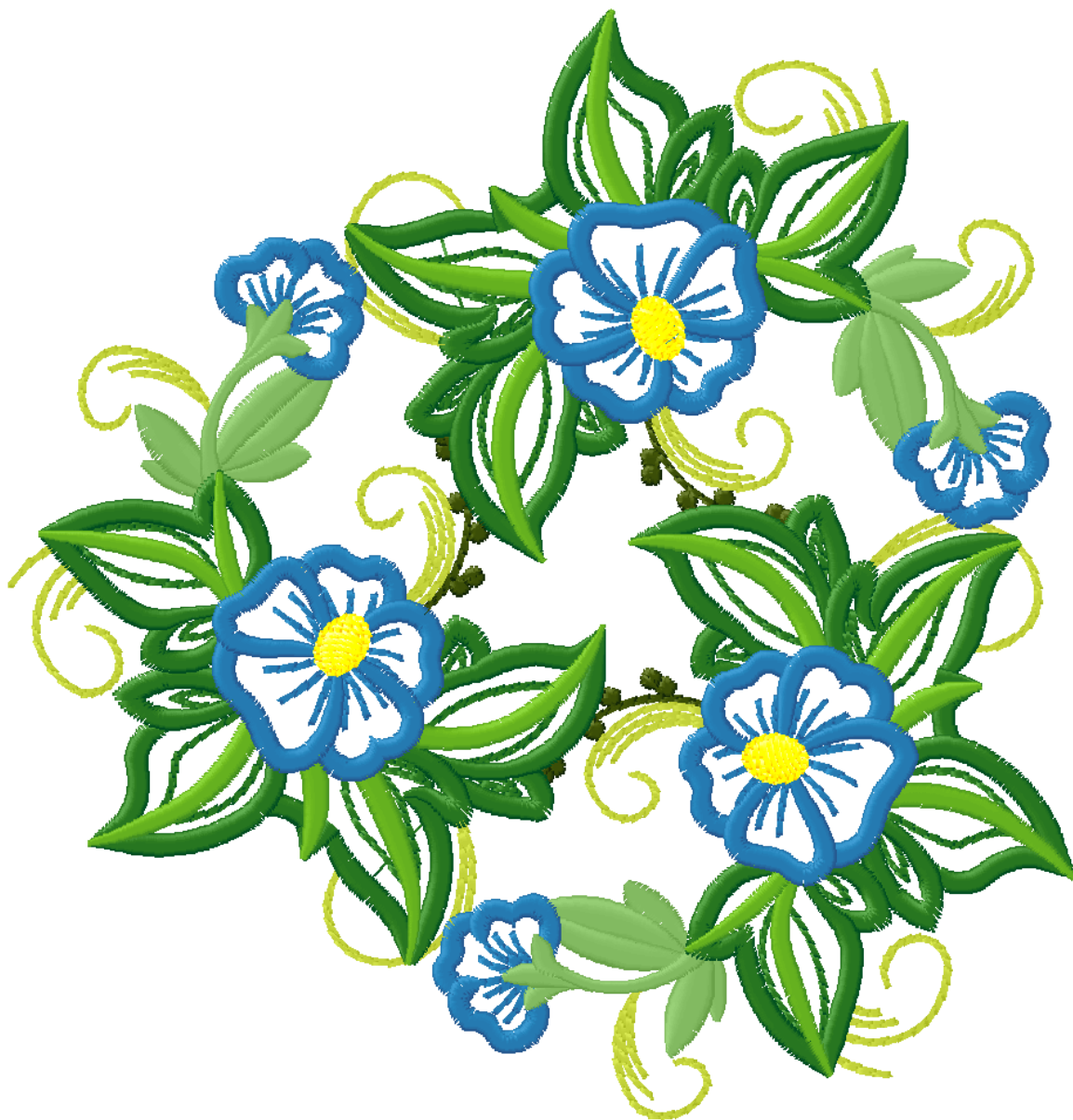


Thread Charts











Thread	Consumption	Name	Brother	Embroiderj	acord Polyester	Madeira Rayon	Robison-Anton Rayon
1	1.9% (6.8 ft)	Scholastic	208	0811	1024	2465	
2	2.0% (6.9 ft)	Bone	307	1141	1013	2582	
3	1.4% (4.8 ft)	Scholastic	208	0811	1024	2465	
4	1.3% (4.7 ft)	Bone	307	1141	1013	2582	
5	3.5% (12.2 ft)	Dark Olive	517	0747	1189	2229	
6	9.8% (34.4 ft)	Fresh Green	027	0713	1023	2325	
7	8.3% (28.9 ft)	Mint Green	502	5822	1049	2211	
8	6.5% (22.6 ft)	Dark Turquoise Blue	019	3902	1029	2529	
9	3.1% (10.8 ft)	Mint Green	502	5822	1049	2211	
10	34.0% (118.9 ft)	Green	515	5934	1369	2209	
11	11.2% (39.0 ft)	Lime Green	513	5833	1169	2457	
12	15.0% (52.4 ft)	Dark Turquoise Blue	019	3902	1029	2529	
13	2.0% (7.1 ft)	Gold/Yellow	205	0501	1267	2326	

Upper thread 349.5 ft
 Bobbin 116.5 ft

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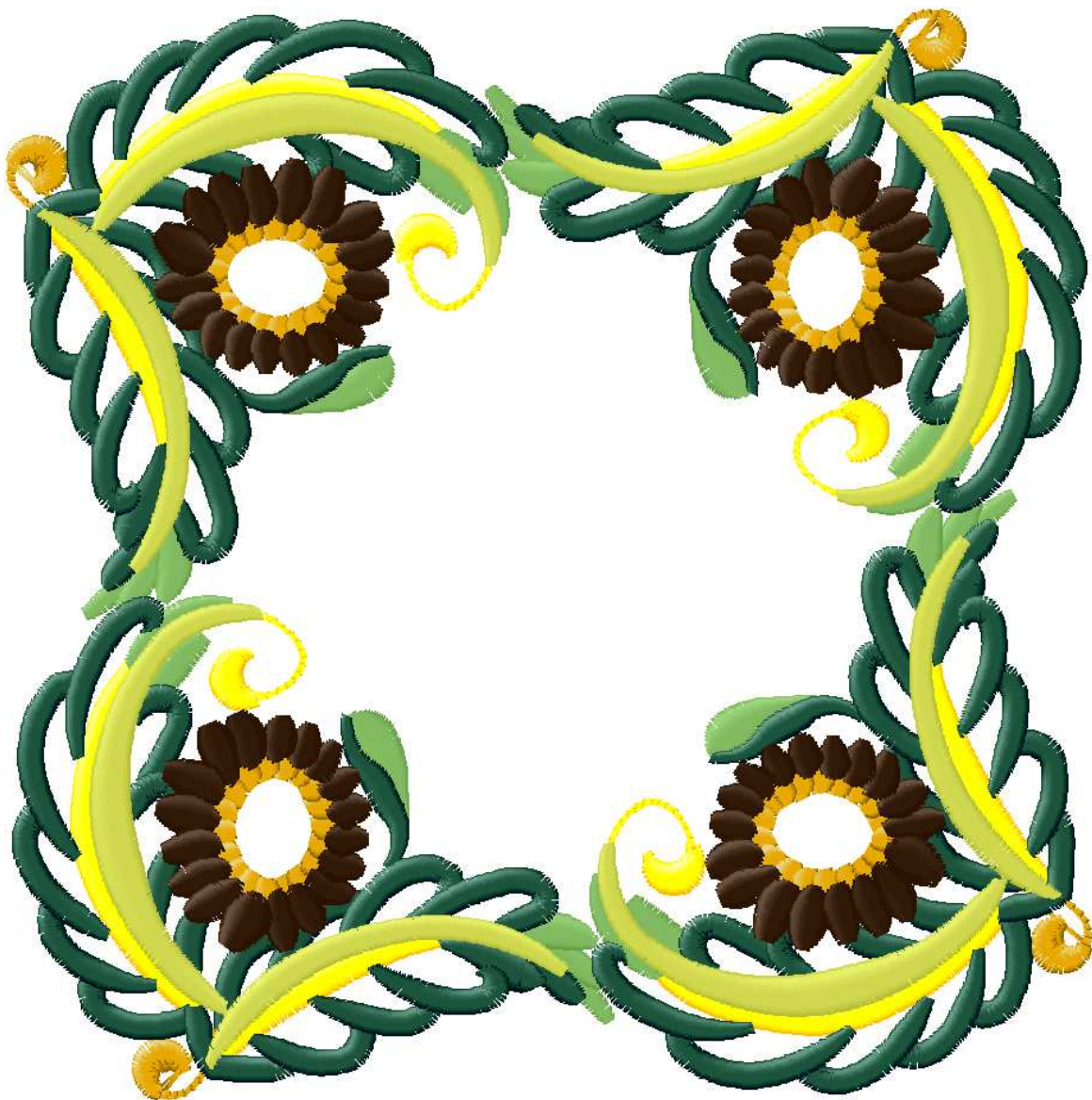


Thread Charts

Thread	Consumption	Name	Brother Embroider	Jsacord Polyester	Madeira Rayon	Robison-Anton Rayon
1 	1.9% (8.7 ft)	Mustard	812	0640	1066	2557
2 	1.9% (8.3 ft)	Pale Pink	085	2153	1321	2259
3 	0.7% (3.1 ft)	Mustard	812	0640	1066	2557
4 	0.7% (3.2 ft)	Pale Pink	085	2153	1321	2259
5 	11.7% (52.4 ft)	Gold/Yellow	205	0501	1267	2326
6 	8.7% (39.1 ft)	Deep Gold	214	0931	1025	2470
7 	9.1% (40.7 ft)	Mint Green	502	5822	1049	2211
8 	36.1% (162.0 ft)	Ivy	808	4174	1370	2552
9 	15.9% (71.4 ft)	Dark Brown	058	1876	1007	2411
10 	13.3% (59.8 ft)	Lemon Yellow	202	0310	1022	2557

Upper thread 448.7 ft
Bobbin 149.6 ft

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Thread Charts

Thread	Consumption	Name	Brother	Embroider	Jsacord	Polyester	Madeira Rayon	Robison-Anton	Rayon
1	0.8% (4.0 ft)	Scholastic	208		0811		1024		2465
2	0.9% (4.3 ft)	Bone	307		1141		1013		2582
3	10.0% (48.4 ft)	Dark Olive	517		0747		1189		2229
4	6.7% (32.7 ft)	Gold/Yellow	205		0501		1267		2326
5	33.9% (164.7 ft)	Green	515		5934		1369		2209
6	11.3% (54.7 ft)	Mint Green	502		5822		1049		2211
7	3.4% (16.4 ft)	Ivy	808		4174		1370		2552
8	2.2% (10.6 ft)	Deep Gold	214		0931		1025		2470
9	12.4% (60.2 ft)	Pink	079		2155		1116		2423
10	3.2% (15.3 ft)	Begonia	086		2220		1117		2248
11	6.6% (31.8 ft)	Dark Brown	058		1876		1007		2411
12	0.8% (4.0 ft)	Purple	614		3335		1266		2437
13	5.9% (28.8 ft)	Dark Turquoise Blue	019		3902		1029		2529
14	1.9% (9.3 ft)	Gold/Yellow	205		0501		1267		2326

Upper thread 485.4 ft

Bobbin 161.8 ft

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Thread Charts

Thread	Consumption	Name	Brother Embroider	sacord Polyester	Madeira Rayon	Robison-Anton Rayon
1	1.7% (6.3 ft)	Scholastic	208	0811	1024	2465
2	1.8% (6.6 ft)	Bone	307	1141	1013	2582
3	1.6% (5.8 ft)	Scholastic	208	0811	1024	2465
4	1.6% (5.8 ft)	Bone	307	1141	1013	2582
5	1.2% (4.3 ft)	Dark Turquoise Blue	019	3902	1029	2529
6	10.0% (36.8 ft)	Green	515	5934	1369	2209
7	8.1% (29.8 ft)	Dark Olive	517	0747	1189	2229
8	29.4% (107.9 ft)	Green	515	5934	1369	2209
9	3.2% (11.7 ft)	Deep Gold	214	0931	1025	2470
10	6.2% (22.9 ft)	Lemon Yellow	202	0310	1022	2557
11	6.5% (24.0 ft)	Gold/Yellow	205	0501	1267	2326
12	24.5% (90.1 ft)	Dark Brown	058	1876	1007	2411
13	4.2% (15.4 ft)	Dark Turquoise Blue	019	3902	1029	2529

Upper thread 367.3 ft
 Bobbin 122.4 ft

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Thread Charts

Thread	Consumption	Name	Brother Embroidery	Isacord Polyester	Madeira Rayon	Robison-Anton Rayon
1	0.6% (2.0 ft)	Scholastic	208	0811	1024	2465
2	0.5% (1.7 ft)	Bone	307	1141	1013	2582
3	0.7% (2.5 ft)	Scholastic	208	0811	1024	2465
4	0.6% (2.2 ft)	Bone	307	1141	1013	2582
5	9.6% (33.9 ft)	Purple	614	3335	1266	2437
6	10.0% (35.2 ft)	Ivy	808	4174	1370	2552
7	15.3% (54.0 ft)	Mint Green	502	5822	1049	2211
8	3.8% (13.4 ft)	Dark Olive	517	0747	1189	2229
9	3.3% (11.6 ft)	Fresh Green	027	0713	1023	2325
10	12.9% (45.3 ft)	Dark Brown	058	1876	1007	2411
11	11.9% (41.9 ft)	Dark Turquoise Blue	019	3902	1029	2529
12	9.1% (32.1 ft)	Lime Green	513	5833	1169	2457
13	2.5% (8.8 ft)	Baja Blue	607	3612	1275	2527
14	10.6% (37.4 ft)	Begonia	086	2220	1117	2248
15	3.7% (13.0 ft)	Dark Turquoise Blue	019	3902	1029	2529
16	4.9% (17.1 ft)	Gold/Yellow	205	0501	1267	2326

Upper thread 352.0 ft

Bobbin 117.3 ft

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Thread Charts

Thread	Consumption	Name	Brother	Embroider	Jsacord Polyester	Madeira Rayon	Robison-Anton Rayon
1	1.2% (3.9 ft)	Scholastic	208	0811	1024	2465	
2	1.3% (4.1 ft)	Bone	307	1141	1013	2582	
3	1.2% (3.7 ft)	Scholastic	208	0811	1024	2465	
4	1.2% (3.7 ft)	Bone	307	1141	1013	2582	
5	0.6% (1.8 ft)	Scholastic	208	0811	1024	2465	
6	0.7% (2.1 ft)	Bone	307	1141	1013	2582	
7	0.9% (2.7 ft)	Scholastic	208	0811	1024	2465	
8	0.8% (2.7 ft)	Bone	307	1141	1013	2582	
9	6.4% (20.5 ft)	Baja Blue	607	3612	1275	2527	
10	1.2% (3.9 ft)	Purple	614	3335	1266	2437	
11	4.4% (14.1 ft)	Mint Green	502	5822	1049	2211	
12	4.2% (13.3 ft)	Fresh Green	027	0713	1023	2325	
13	3.0% (9.5 ft)	Ivy	808	4174	1370	2552	
14	6.1% (19.4 ft)	Isle Green	534	4643	1298	2448	
15	6.1% (19.3 ft)	Dark Olive	517	0747	1189	2229	
16	18.1% (57.5 ft)	Lime Green	513	5833	1169	2457	
17	6.7% (21.4 ft)	Ivy	808	4174	1370	2552	
18	8.5% (27.2 ft)	Bone	307	1141	1013	2582	
19	9.8% (31.3 ft)	Light Pink	810	2051	1031	2588	
20	16.4% (52.3 ft)	Medium Purple	612	2600	1263	2425	
21	1.2% (3.8 ft)	Lemon Yellow	202	0310	1022	2557	

Upper thread 318.1 ft
 Bobbin 106.0 ft

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Thread Charts

Thread	Consumption	Name	Brother Embroidery	sacord Polyester	Madeira Rayon	Robison-Anton Rayon
1	1.1% (5.7 ft)	Scholastic	208	0811	1024	2465
2	1.2% (6.0 ft)	Bone	307	1141	1013	2582
3	0.3% (1.5 ft)	Scholastic	208	0811	1024	2465
4	0.1% (0.7 ft)	Bone	307	1141	1013	2582
5	0.6% (3.2 ft)	Scholastic	208	0811	1024	2465
6	0.7% (3.7 ft)	Bone	307	1141	1013	2582
7	0.4% (1.9 ft)	Scholastic	208	0811	1024	2465
8	0.3% (1.6 ft)	Bone	307	1141	1013	2582
9	7.0% (35.6 ft)	Dark Olive	517	0747	1189	2229
10	9.0% (45.4 ft)	Gold/Yellow	205	0501	1267	2326
11	27.2% (137.5 ft)	Apple Green	509	0453	1169	2214
12	2.0% (10.0 ft)	Ivy	808	4174	1370	2552
13	16.4% (83.0 ft)	Dark Turquoise Blue	019	3902	1029	2529
14	15.3% (77.3 ft)	Purple	614	3335	1266	2437
15	3.6% (18.2 ft)	Gold/Yellow	205	0501	1267	2326
16	1.9% (9.7 ft)	Lavender	804	3251	1261	2304
17	10.5% (53.3 ft)	Pale Pink	085	2153	1321	2259
18	2.3% (11.5 ft)	Begonia	086	2220	1117	2248

Upper thread 505.9 ft

Bobbin 168.6 ft

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Thread Charts

Thread	Consumption	Name	Brother	Embroider	Jsacord	Polyester	Madeira Rayon	Robison-Anton	Rayon
1	2.5% (13.7 ft)	Baroque Rose	333		1921		1341		2480
2	14.1% (76.0 ft)	Ivy	808		4174		1370		2552
3	15.9% (86.1 ft)	Lime Green	513		5833		1169		2457
4	11.1% (59.8 ft)	Dark Olive	517		0747		1189		2229
5	5.3% (28.4 ft)	Medium Blue	070		3810		1029		2527
6	21.6% (116.5 ft)	Dark Turquoise Blue	019		3902		1029		2529
7	23.1% (124.5 ft)	Purple	614		3335		1266		2437
8	6.4% (34.8 ft)	Gold/Yellow	205		0501		1267		2326

Upper thread 539.7 ft
 Bobbin 179.9 ft

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